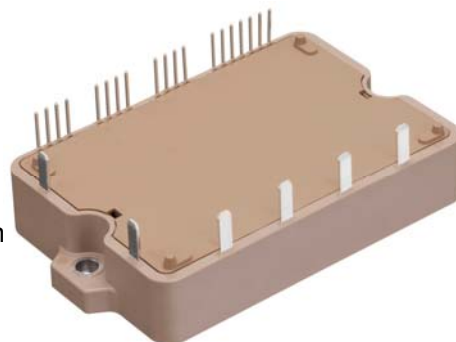


IGBT Modules

■ Features

- Temperature protection provided by directly detecting the junction temperature of the IGBTs
- Low power loss and soft switching
- High performance and high reliability IGBT with overheating protection
- Higher reliability because of a big decrease in number of parts in built-in control circuit



Technical drawing of a rectangular component with detailed dimensions and features. The drawing includes a top view and a side view.

Top View Dimensions:

- Overall width: 90 ± 0.5
- Overall height: 55 ± 0.5
- Inner width: 80 ± 0.3
- Inner height: 69 ± 0.3
- Top edge features:
 - Seven segments of width 7.62
 - One segment of width 15.24
 - Four holes of diameter $4 \times \phi 2$
 - Two holes of diameter $2 \times \phi 4.5 \pm 0.3$
 - Two radii of $2 \times R5$
- Bottom edge features:
 - Four segments of width 15.24
 - Four holes of diameter $4 \times \phi 2$
 - Two holes of diameter $2 \times \phi 4.5 \pm 0.3$
 - Two radii of $2 \times R5$
- Other dimensions: 2.54, 15.24, 15.24, 8.27, 0.65, 23.68 ± 0.3 , 21.05 ± 0.3 , 6.5, 3, 19, 13, 5, 1, 0.64 ± 0.1 , 3 ± 0.1 , 0.6 | A, 16 ± 0.5 , 17 ± 0.5 , 18.5 ± 0.5 , 25.5 ± 0.5 , 6.4 ± 0.5 .

Side View Dimensions:

- Overall height: 25.5 ± 0.5
- Internal height: 16 ± 0.5 , 17 ± 0.5 , 18.5 ± 0.5
- Bottom edge features:
 - Four segments of width 15.24
 - Four holes of diameter $4 \times \phi 2$
 - Two holes of diameter $2 \times \phi 4.5 \pm 0.3$
 - Two radii of $2 \times R5$

Other Features:

- Labels: P, N, U, B, A, LABEL
- Dimensions: 0.64 ± 0.1 , 3 ± 0.1 , 0.6 | A, 16 ± 0.5 , 17 ± 0.5 , 18.5 ± 0.5 , 25.5 ± 0.5 , 6.4 ± 0.5

Weight:190g(typ.)

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IGBT Modules

■ Absolute Maximum Ratings

$T_c=25^{\circ}\text{C}$, $V_{CC}=15\text{V}$ unless otherwise specified.

Items			Symbol	Min.	Max.	Units
Collector-Emitter Voltage *1			V_{CES}	0	1200	V
Short Circuit Voltage			V_{SC}	400	800	V
Inverter	Collector Current	DC	I_C	-	50	A
		1ms	I_{CP}	-	100	A
		Duty=100% *2	$-I_C$	-	50	A
	Collector Power Dissipation	1 device *3	P_C	-	378	W
Brake	Collector Current	DC	I_C	-	-	A
		1ms	I_{CP}	-	-	A
	Forward Current of Diode		I_F	-	-	A
	Collector Power Dissipation	1 device *3	P_C	-	-	W
Supply Voltage of Pre-Driver *4			V_{CC}	-0.5	20	V
Input Signal Voltage *5			V_{in}	-0.5	$V_{CC}+0.5$	V
Alarm Signal Voltage *6			V_{ALM}	-0.5	V_{CC}	V
Alarm Signal Current *7			I_{ALM}	-	20	mA
Junction Temperature			T_j	-	150	$^{\circ}\text{C}$
Operating Case Temperature			T_{opr}	-20	110	$^{\circ}\text{C}$
Storage Temperature			T_{stg}	-40	125	$^{\circ}\text{C}$
Solder Temperature *8			T_{sol}	-	260	$^{\circ}\text{C}$
Isolating Voltage *9			V_{iso}	-	AC2500	Vrms
Screw Torque		Mounting (M4)	-	-	1.7	Nm

Notes

*1: V_{CES} shall be applied to the input voltage between terminal P-(U,V, W,B) and (U,V, W,B)-N.

*2: $\text{Duty}=125^{\circ}\text{C}/R_{th(j-c)D}/(I_F \times V_F \text{ Max.}) \times 100$

*3: $P_C=125^{\circ}\text{C}/R_{th(j-c)Q}$ (Inverter & Brake)

*4: V_{CC} shall be applied to the input voltage between terminal No.4 and 1, 8 and 5, 12 and 9,14 and 13.

*5: V_{in} shall be applied to the input voltage between terminal No.3 and 1, 7 and 5, 11 and 9,15~18 and 13.

*6: V_{ALM} shall be applied to the voltage between terminal No.2 and 1, 6 and 5, 10 and 9,19 and 13.

*7: I_{ALM} shall be applied to the input current to terminal No.2,6,10 and 19.

*8: Immersion time $10 \pm 1\text{sec}$. 1time

*9: Terminal to base, 50/60Hz sine wave 1min. All terminals should be connected together during the test.

■ Electrical Characteristics ($T_j=25^{\circ}\text{C}$, $V_{CC}=15\text{V}$ unless otherwise specified.)

● Main circuit

Item		Symbol	Conditions		Min.	Typ.	Max.	Units
Inverter	Collector Current at off signal input	ICES	VCE = 1200V		-	-	1.0	mA
	Collector-Emitter saturation voltage	VCE(sat)	IC = 50A	Terminal	-	-	2.30	V
				Chip	-	1.7	-	V
	Forward voltage of FWD	VF	IF = 50A	Terminal	-	-	2.8	V
Chip				-	2.1	-	V	
Brake	Collector Current at off signal input	ICES	VCE =		-	-	-	mA
	Collector-Emitter saturation voltage	VCE(sat)	IC =	Terminal	-	-	-	V
				Chip	-	-	-	V
	Forward voltage of FWD	VF	IF =	Terminal	-	-	-	V
Chip				-	-	-	V	
Switching time		ton	VDC = 600V , Tj=125°C		1.1	-	-	μs
		toff			-	-	2.1	μs
		trr	VDC = 600V IF = 50A		-	-	0.3	μs

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IGBT Modules

● Control circuit

Item	Symbol	Conditions	Min.	Typ.	Max.	Units
Supply current of P-side pre-driver (per one unit)	I _{ccp}	Switching Frequency = 0-15kHz T _c = -20~110°C	-	-	13	mA
Supply current of N-side pre-driver	I _{ccn}		-	-	39	mA
Input signal threshold voltage	V _{inth(on)}	V _{in} -GND	1.2	1.4	1.6	V
	V _{inth(off)}		1.5	1.7	1.9	V

● Protection Circuit

Item	Symbol	Conditions	Min.	Typ.	Max.	Units
Over Current Protection Level	I _{oc}	T _j =125°C	100	-	-	A
Over Current Protection Delay time	t _{dOC}	T _j =125°C	-	5	-	μs
Short Circuit Protection Delay time	t _{sc}	T _j =125°C	-	2	3	μs
IGBT Chips Over Heating Protection Temperature Level	T _{jOH}	Surface of IGBT Chips	150	-	-	°C
Over Heating Protection Hysteresis	T _{jH}		-	20	-	°C
Under Voltage Protection Level	V _{UV}		11.0	-	12.5	V
Under Voltage Protection Hysteresis	V _H		0.2	0.5	-	V
Alarm Signal Hold Time	t _{ALM(OC)}	ALM-GND	1.0	2.0	2.4	ms
	t _{ALM(UV)}	T _c = -20~110°C	2.5	4.0	4.9	ms
	t _{ALM(TjOH)}	V _{cc} ≥ 10V	5.0	8.0	11.0	ms
Resistance for current limit	R _{ALM}		960	1265	1570	Ω

■ Thermal Characteristics (T_c = 25°C)

Item	Symbol	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance*10	Inverter IGBT	-	-	0.33	°C/W
	Inverter FWD	-	-	0.49	°C/W
	Brake IGBT	-	-	-	°C/W
	Brake FWD	-	-	-	°C/W
Case to Fin Thermal Resistance with Compound	R _{th(c-f)}	-	0.05	-	°C/W

*10: For 1device , the measurement point of the case is just under the chip.

■ Noise Immunity (V_{DC}=600V, V_{CC}=15V)

Item	Conditions	Min.	Typ.	Max.	Units
Common mode rectangular noise	Pulse width 1μs,polarity ±,10min. Judge: no over-current, no miss operating	±2.0	-	-	kV

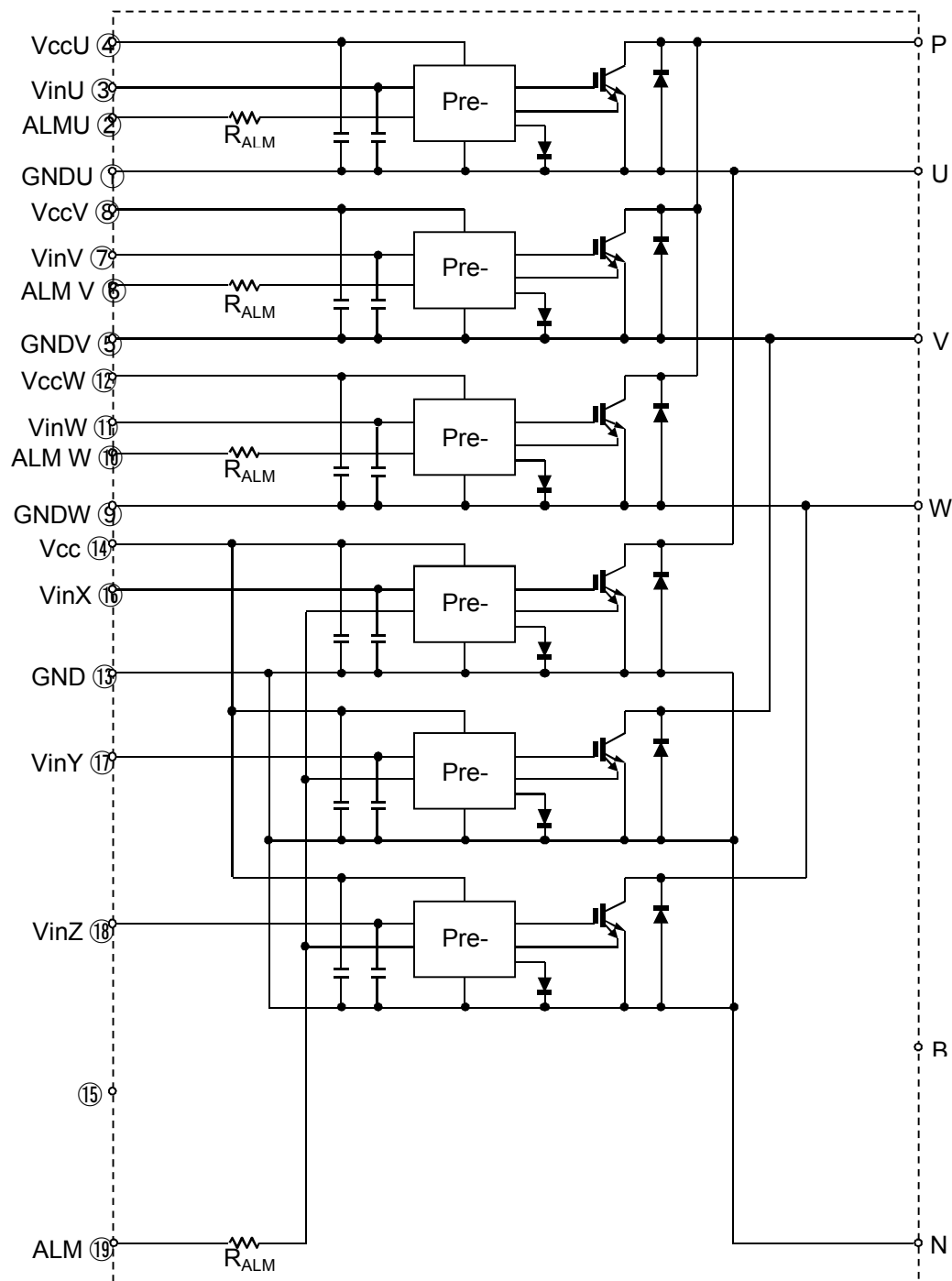
■ Recommended Operating Conditions

Item	Symbol	Min.	Typ.	Max.	Units
DC Bus Voltage	V _{DC}	-	-	800	V
Power Supply Voltage of Pre-Driver	V _{CC}	13.5	15.0	16.5	V
Switching frequency of IPM	f _{sw}	-	-	20	kHz
Arm shoot through blocking time for IPM's input signal	t _{dead}	1.0	-	-	μs
Screw Torque (M4)	-	1.3	-	1.7	Nm

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■ Block Diagram



Pre-drivers include following functions

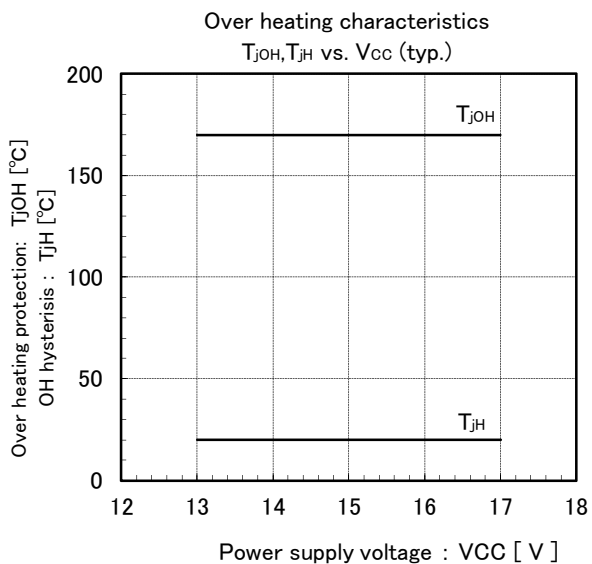
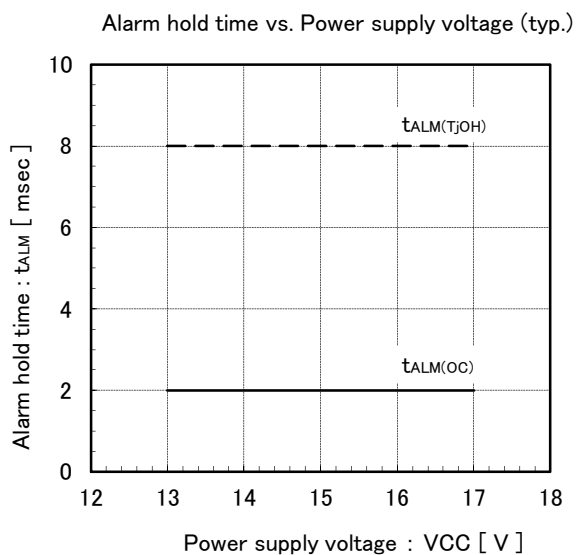
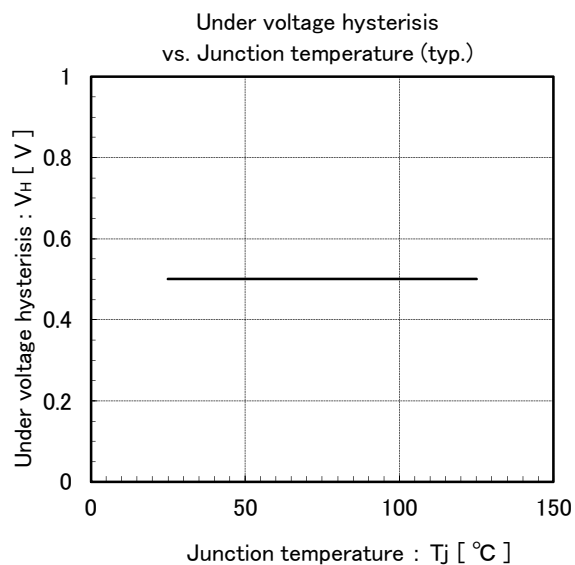
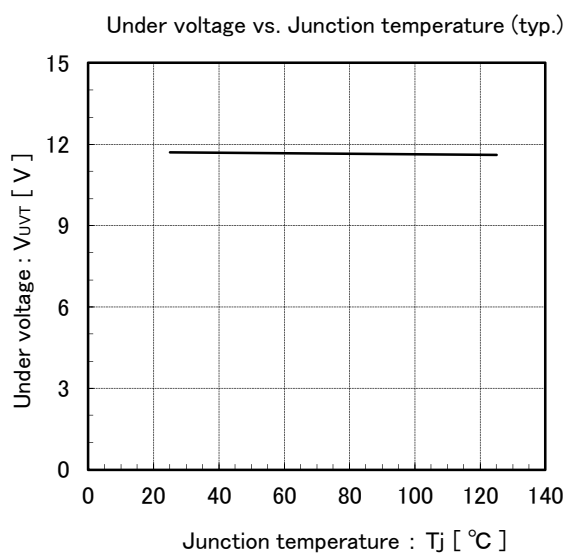
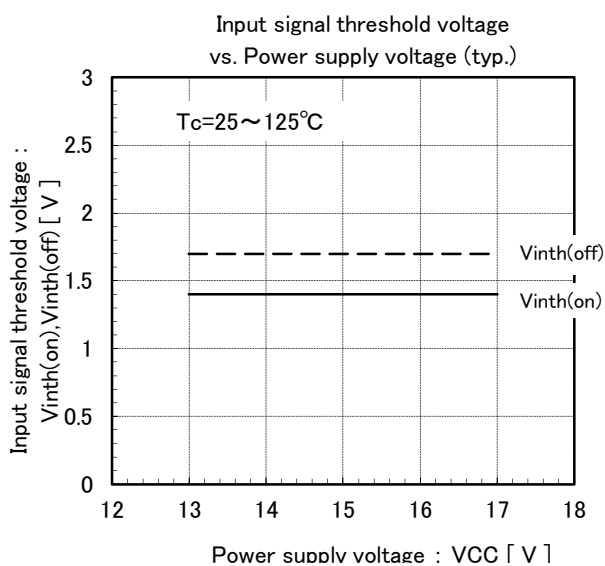
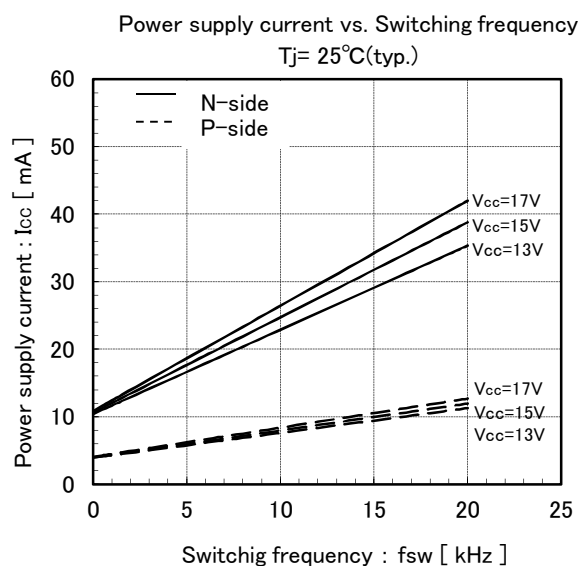
1. Amplifier for driver
2. Short circuit protection
3. Under voltage lockout circuit
4. Over current protection
5. IGBT chip over heating protection

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■ Characteristics (Representative)

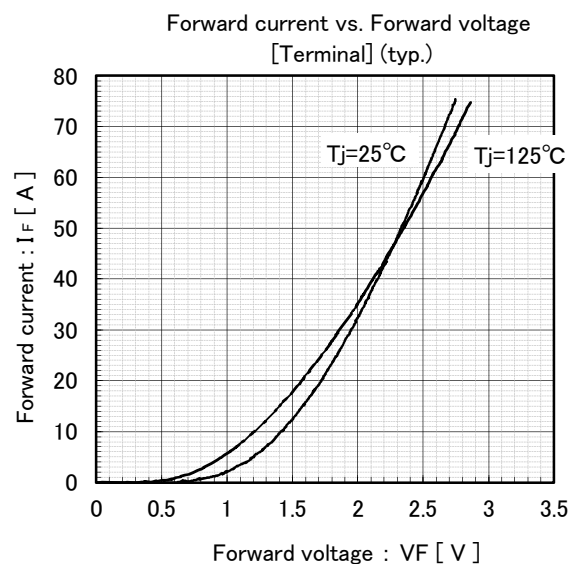
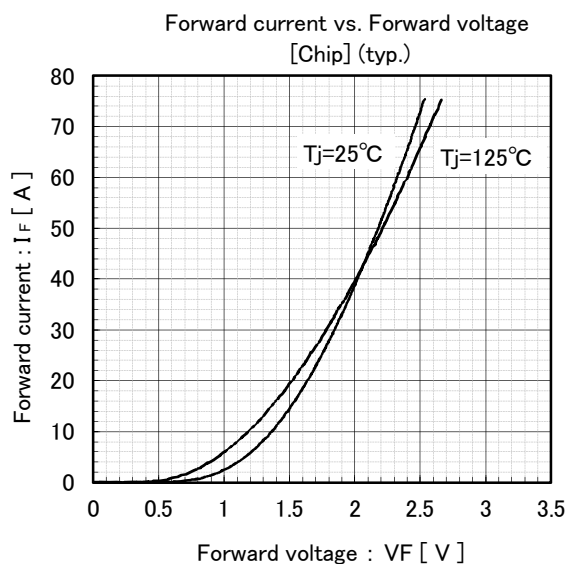
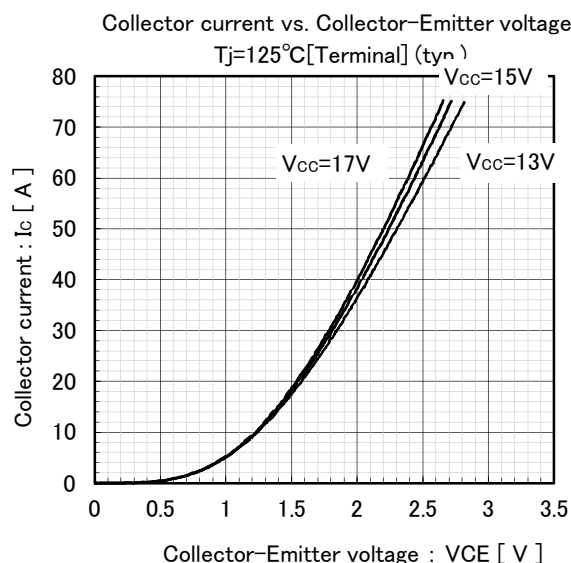
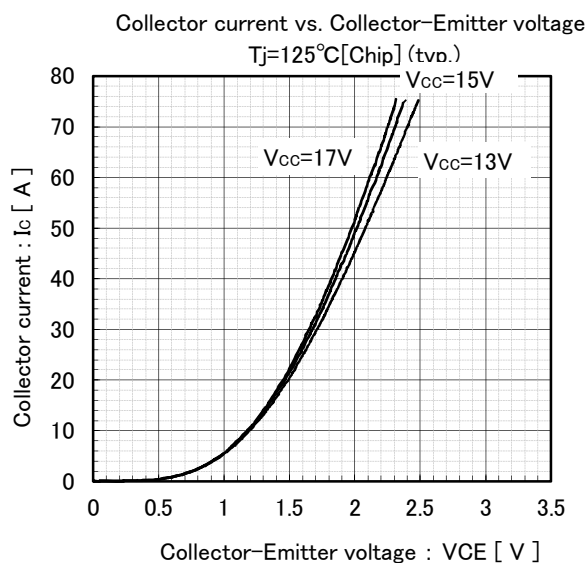
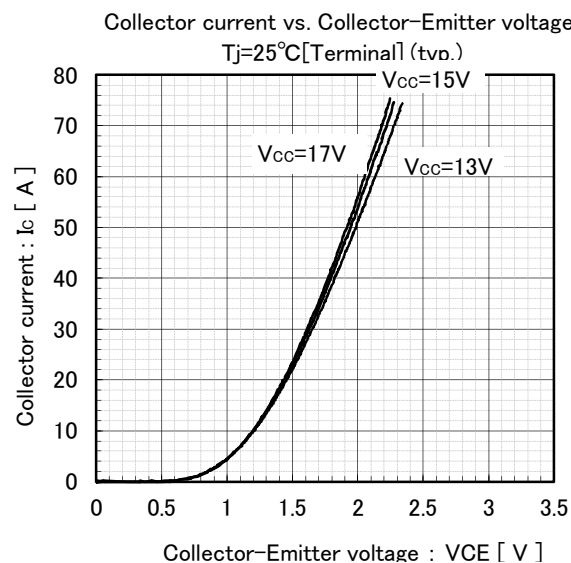
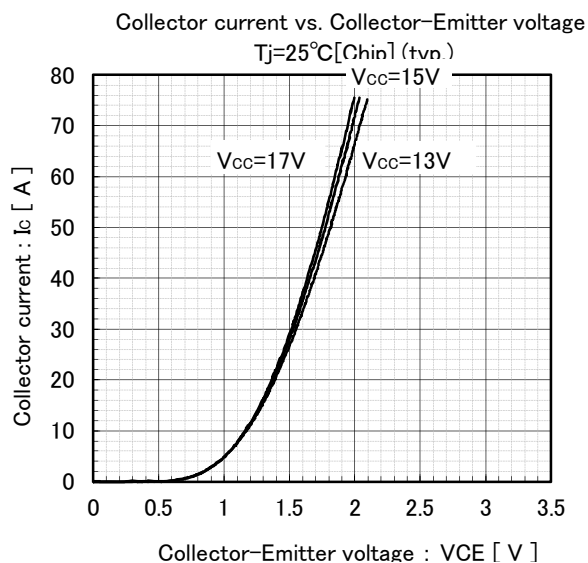
● Control Circuit



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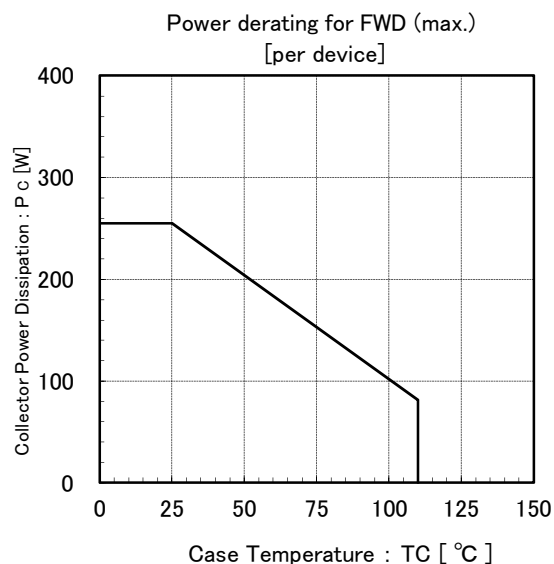
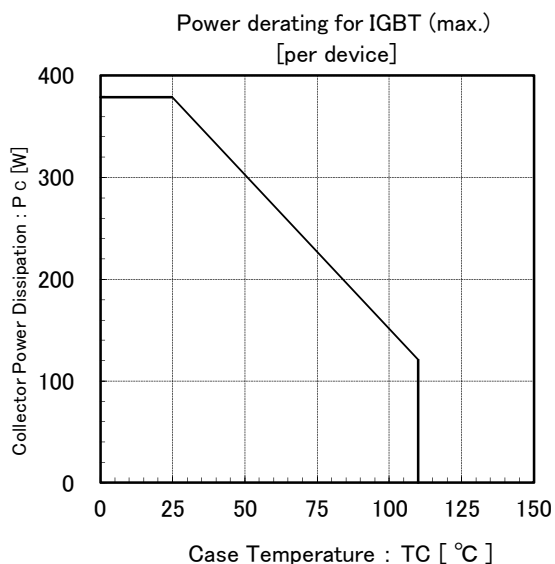
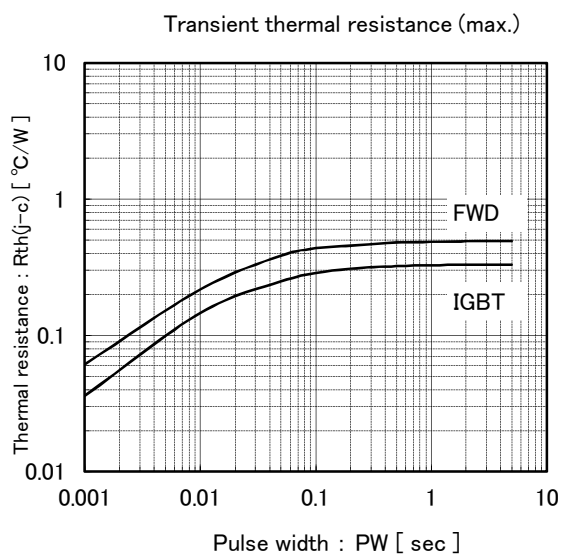
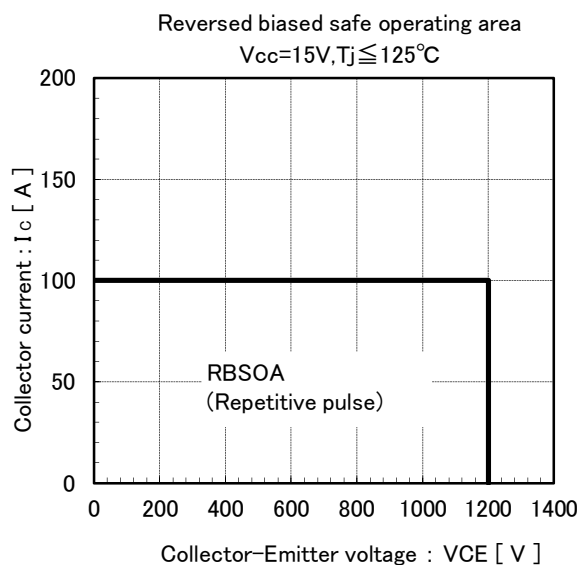
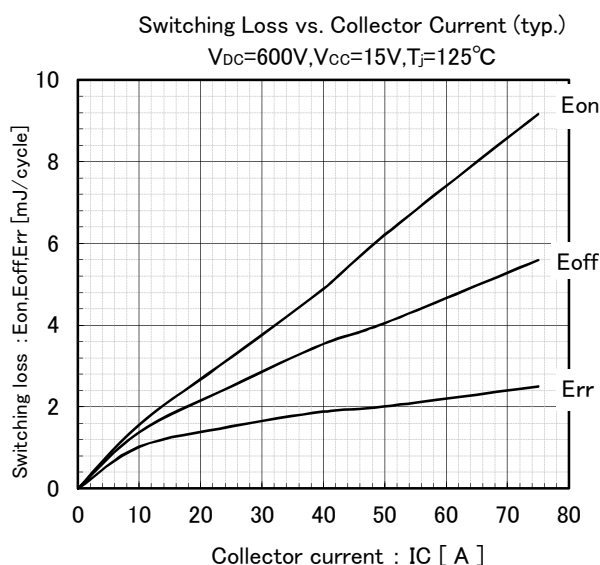
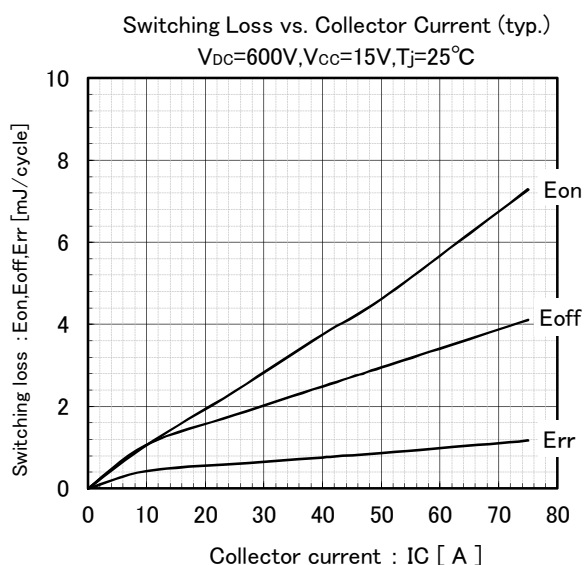
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● Inverter



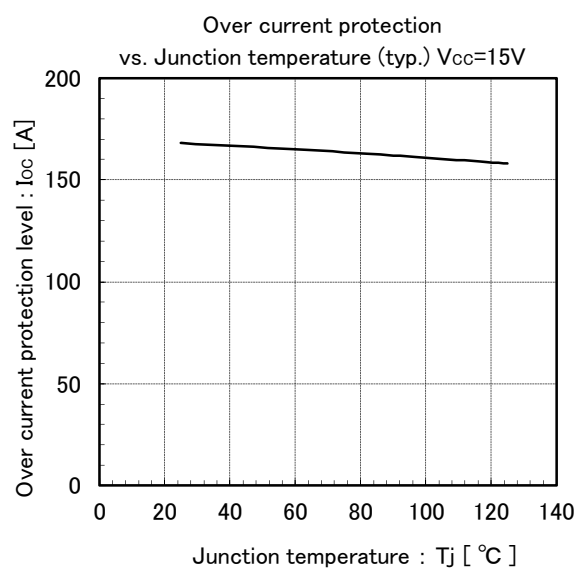
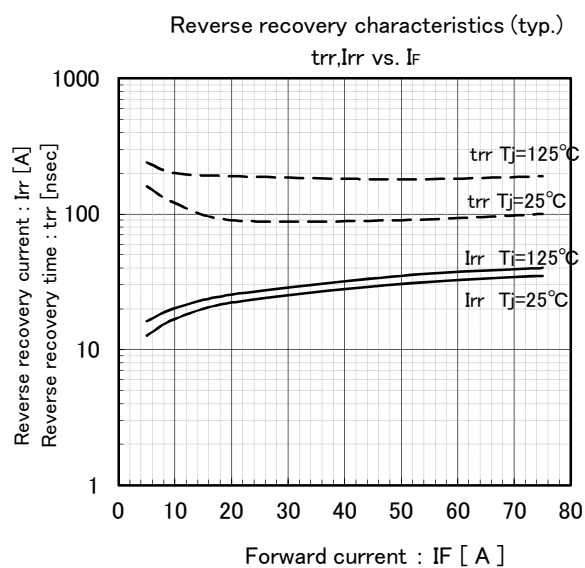
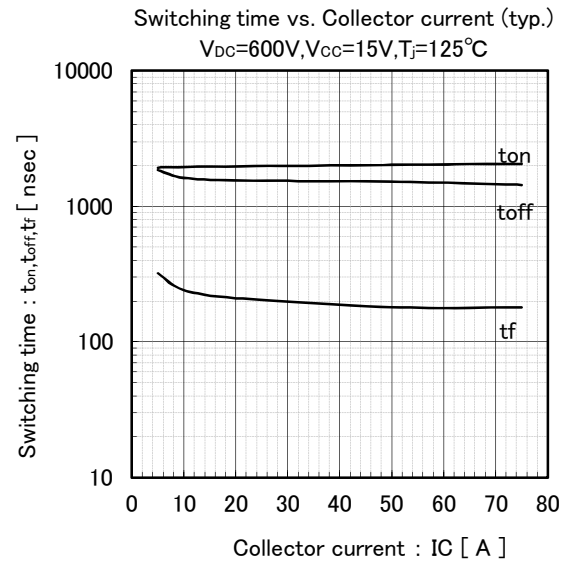
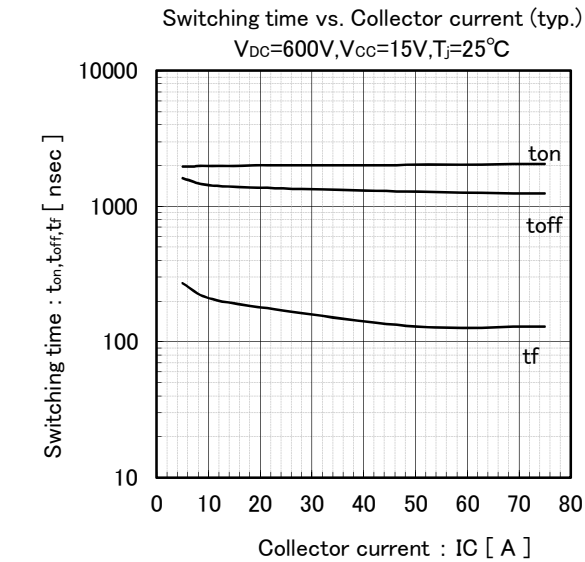
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