

Innovating Energy Technology

FRENIC-Mini C2 General Specifications





1. Standard Specifications

1) Three-phase 200V series (0.1 to 15kW / 1/8 to 20HP) ($\Delta = A, U \text{ only}$)

,	Item	s						ecificatio					
Тур	(FRNooc	⊡C2S-2∆、 = A,U)	0001	0002	0004	0006	0010	0012	0020	0025	0033	0047	0060
Nom	ninal applie	d motor ^{*1)} [kW] (Δ =A)	0.1	0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
Nom		d motor ^{*1)} [HP] (Δ =U)	1/8	1/4	1/2	1	2	3	5	7.5	10	15	20
		apacity ^{*2)} [kVA]	0.30	0.57	1.3	2.0	3.5	4.5	7.2	9.5	12	17	22
ings	Rated ve	oltage ^{*3)} [V]	-			With AVF							[]
Output ratings	Rated c	urrent [A]	0.8 (0.7) *4)	1.5 (1.4) *4)	3.5 (2.5) *4)	5.5 (4.2) *4)	9.2 (7.0) *4)	12.0 (10.0) *4)	19.1 (16.5) *4)	25.0 (23.5) *10)	33.0 (31.0) *10)	47.0 (44.0) *10)	60.0 (57.0) *10)
Out	Overload capability		150% of the rated	150% of rated current for 1min 150% of rated current for 1min or 200% of rated current for 0.5s (If the rated current is in parenthesis)									
		equency	50, 60H										
		wer supply	Three-p	hase 200	∼ 240V,	50/60Hz							
s	Voltage/frequency variations		Voltage: +10 to -15% (Voltage unbalance: 2% or less ^{*7)}), Frequency: +5 to -5%										
ting	Rated	With DCR	0.57	0.93	1.6	3.0	5.7	8.3	14.0	21.1	28.8	42.2	57.6
Input ratings	current *8) [A]	Without DCR	1.1	1.8	3.1	5.3	9.5	13.2	22.2	31.5	42.7	60.7	80.0
ų		apacity ^{*5)} [kVA]	0.2	0.3	0.6	1.1	2.0	2.9	4.9	7.4	10	15	20
9	Braking	torque ^{*6)} [%]	18	50	1(00	50	3	0	20			
Braking	DC brak	0	Starting	frequenc	¢y ^{∗9)} : 0.0	to 60.0H	z, Brakinę	g time: 0.0) to 30.0s	, Braking	level: 0 t	o 100%	
Ш	Transist braking			-					Built-in				
	icable sa dards	fety	UL508C	C, EN 618	00-5-1:20	007							
Encl	osure		IP20 (IE	C 60529	:1 <mark>989) / L</mark>	JL open ty	/pe (UL50))					
Coo	ling meth	od		Natural	cooling				F	an coolin	g		
Mas	Mass [kg] (∆=A)			0.6	0.7	0.8	1.7	1.7	2.5	3.1	3.1	4.5	4.5
Mas	s [lbs] (∆=U)	1.3	1.3	1.5	1.8	3.7	3.7	5.5	6.8	6.8	9.8	9.8

*1) Fuji Electric's/US 4-pole standard motor.

*2) Rated capacity is calculated by regarding the output rated voltage as220V for three-phase 200V series.

*3) Output voltage cannot exceed the power supply voltage.

- *4) The load shall be reduced so that the continuous operating current is the rated current in parenthesis or less if the carrier frequency is set to 3kHz or above or ambient temperature exceeds 40°C(104°F).
- *5) Obtained when a DC REACTOR is used.
- *6) Average braking torque when a motor of no load decelerates from 60Hz.(Varies with the efficiency of the motor).

*7) Voltageunbalance=

Max. voltage[V] – Min.voltage[V] $\times 67\%$ (IEC61800–3:2004) Three - phaseaveragevoltage[V]

If this value is 2 to 3%, use an AC REACTOR.

- *8) The currents are calculated on the condition that the inverters are connected to power supply of 500kVA (In the case of inverter capacity is more than 50kVA, it is 10 times of the inverter capacity), %X=5%.
- *9) Effective function only in induction motor drive.
- *10) The load shall be reduced so that the continuous operating current is the rated current in parenthesis or less if the carrier frequency is set to 4kHz or above or ambient temperature exceeds 40°C(104°F).

Three-Phase 400V Series (0.4 to 15kW / 1/2 to 20HP) 2)

	Items					5	Specificatior	าร				
Тур	e (FRN□□□C △ = A,		0002	0004	0005	0007	0011	0013	0018	0024	0030	
	iinal applied m	notor ^{*1)} [kW] (∆=A,C,E)	0.4	0.75	1.5	2.2	3.7(∆=A,C)/ 4.0(∆=E)	5.5	7.5	11	15	
Nom		notor ^{*1)} [HP] (ム=U)	1/2	1	2	3	5	7.5	10	15	20	
	Rated cap	[kVA]	1.3	2.3	3.2	4.8	8.0	9.9	13	18	22	
ngs	Rated volta [V]	age ^{*3)}	•		80V (With							
Output ratings	Rated curr	ent [A]	1.8 (1.5) *4)	3.1 (2.5) *4)	4.3 (3.7) *4)	6.3 (5.5) *4)	10.5 (9.0) *4)	13.0	18.0	24.0	30.0	
Out	Overload capability		150% of rated current for 1min 150% of rated current for 1min or 200% of rated current for 0.5s (If the rated current is in parenthesis)150% of rated current for 1min or 200% of rated current for 0.5s							or		
	Rated freq	uency	50, 60Hz									
	Main powe	er supply	Three-pha	ase 380~4	80V, 50/6	0Hz						
S	Voltage/fre variations	equency	Voltage: +	Voltage: +10 to -15% (Voltage unbalance: 2% or less *7)), Frequency: +5 to -5%								
ating	Rated	With DCR	0.85	1.6	3.0	4.4	7.3	10.6	14.4	21.1	28.8	
Input ratings	current ^{*8)} [A]	DCR	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33.0	43.8	
-	Required p supply cap [kVA]	bacity *5)	0.6	1.1	2.0	2.9	4.9	7.4	10	15	20	
g	Braking to	rque ^{*6)} [%]	10	100 50 30 20								
5	DC braking	•	Starting frequency ^{*9)} : 0.0 to 60.0Hz, Braking time: 0.0 to 30.0s, Braking level: 0 to 100%									
	Transistor braking res						Built-in					
	licable safe Idards	ty	UL508C,	EN 61800-	5-1:2007							
Enclosure			IP20 (IEC	60529:198	39) / UL ope	en type (Ul	.50)					
	ling methoo		Natural	cooling				Fan cooling	9			
√as	s [kg] (∆=/	A,C,E)	1.2	1.3	1.7	1.7	2.5	3.1	3.1	4.5	4.5	
Vas	s [lbs] (∆=	U)	2.6	2.9	3.7	3.7	5.5	6.8	6.8	9.8	9.8	

*1) Fuji Electric's/US 4-pole standard motor.

*2) Rated capacity is calculated by regarding the output rated voltage as440V for three-phase 400V series.

*3) Output voltage cannot exceed the power supply voltage.

*4) The load shall be reduced so that the continuous operating current is the rated current in parenthesis or less if the carrier frequency is set to 3kHz or above or ambient temperature exceeds 40°C(104°F).

*5) Obtained when a DC REACTOR is used.

*6) Average braking torque when a motor of no load decelerates from 60Hz. (Varies with the efficiency of the motor).

 $\frac{Max.voltage[V] - Min.voltage[V]}{Three - phaseaveragevoltage[V]} \times 67\% \quad (IEC61800 - 3:2004)$ *7) Voltageunbalance=

If this value is 2 to 3%, use an AC REACTOR.

*8) The currents are calculated on the condition that the inverters are connected to power supply of 500kVA (In the case of inverter capacity is more than 50kVA, it is 10 times of the inverter capacity), %X=5%.

*9) Effective function only in induction motor drive.

3) Single-Phase 200V Series (0.1 to 2.2kW / 1/8 to 3HP)

	Item	IS			Specif	ications					
	RN□□□C2 ∆ = A,C,E	E,U)	0001	0002	0004 ^a	0006	0010	0012			
Nomi	inal applied moto	or ^{*1)} [kW] ∆=A,C,E)	0.1	0.2	0.4	0.75	1.5	2.2			
Nomi	inal applied moto	or ^{*1)} [HP] (∆=U)	1/8	1/4	1/2	1	2	3			
	Rated cap	acity ^{*2)} [kVA]	0.30	0.57	1.3	2.0	3.5	4.5			
atings	Rated volta	age ^{*3)} [V]	Three-phase 20	0∼240V (With A	VR)			·			
Output ratings	Rated curr	rent [A] ^{*4)}	0.8 (0.7)	1.5 (1.4)	3.5 (2.5)	5.5 (4.2)	9.2 (7.0)	12.0 (10.0)			
Out	Overload o	capability	150% of rated c 150% of rated cur	urrent for 1min	0% of rated current	for 0.5s (If the rate	d current is in pare	enthesis)			
	Rated freq	uency	50, 60Hz	i0Hz							
	Main powe	er supply	Single-phase 20	0~240V, 50/60	Hz						
s	Voltage/frequency variations		Voltage: +10 to	-10%, Frequency	: +5 to -5%						
Input ratings	Rated	With DCR	1.1	2.0	3.5	6.4	11.6	17.5			
Input	current ^{*7)} [A]	Without DCR	1.8	3.3	5.4	9.7	16.4	24.0			
	Required p supply cap [kVA]	oacity *5)	0.3	0.4	0.7	1.3	2.4	3.5			
ß	Braking to	rque ^{*6)} [%]	1:	50	1	00	50	30			
Braking	DC braking	g	Starting frequency ^{*9} : 0.0 to 60.0Hz, Braking time: 0.0 to 30.0s, Braking level: 0 to 100%								
B	Transistor braking res			-	_	Built-in					
	licable safe dards		UL508C, EN 61	800-5-1:2007	·						
	osure		IP20 (IEC 60529	9:1989) / UL open	n type (UL50)						
Cool	ling method	1		Natural	cooling		Fan c	ooling			
	s [kg] (∆=A		0.6	0.6	0.7	0.9	1.8	2.5			
Mas	s [lbs] (∆=L	J)	1.3	1.3	1.5	2.0	4.0	5.5			

*1) Fuji Electric's/US 4-pole standard motor.

*2) Rated capacity is calculated by regarding the output rated voltage as 220V.

*3) Output voltage cannot exceed the power supply voltage.

*4) The load shall be reduced so that the continuous operating current is the rated current in parenthesis or less if the carrier frequency is set to 3kHz or above or ambient temperature exceeds 40°C(104°F).

*5) Obtained when a DC REACTOR is used.

*6) Average braking torque when a motor of no load decelerates from 60Hz. (Varies with the efficiency of the motor).

*8) The currents are calculated on the condition that the inverters are connected to power supply of 500kVA (In the case of inverter capacity is more than 50kVA, it is 10 times of the inverter capacity), %X=5%.

*9) Effective function only in induction motor drive.

4) Single-Phase 100V Series (0.1 to 0.75kW / 1/8 to 1HP) ($\Delta = U \text{ only}$)

, 	ltem	s		Specifi	cations				
Tur		3		Opecin					
Тур (F	FRNDDDC28	S-6∆、 ∆ = U)	0001	0002	0003	0005			
Nor mot	minal applie tor ^{*1)}	[HP]	1/8	1/4	1/2	1			
sɓu	Rated capa	[kVA]	0.26	0.53	0.95	1.6			
Output ratings	Rated volta	[V]	Three-phase 200~24	Three-phase 200~240V (With AVR)					
tpu	Rated curr		0.7	1.4	2.5	4.2			
o	Overload of		150% of rated current	for 1min or 200% of rat	ed current for 0.5s				
	Rated freq	uency	50, 60Hz						
	Main powe	er supply	Single-phase 100~120V, 50/60Hz						
sť	Voltage/frequency variations		Voltage: +10 to -10%,	Voltage: +10 to -10%, Frequency: +5 to -5%					
Input ratings	Rated current *8)	With DCR	2.2	3.8	6.4	12.0			
Input		Without DCR	3.6	5.9	9.5	16.0			
	Required p supply cap [kVA]	acity *5)	0.3	0.5	0.7	1.3			
бı	Braking to	rque ^{*6)} [%]	15	50	10	00			
Braking	DC braking	9	Starting frequency *9) :	0.0 to 60.0Hz, Braking	time: 0.0 to 30.0s, Brak	ing level: 0 to 100%			
Ъ	Transistor braking res			-	Buil	t-in			
	licable safet Idards	ty .	UL508C	UL508C					
Enc	losure		IP20 (IEC 60529:1989) / UL open type (UL50))				
Coo	ling method			Natural	cooling				
Mas	s [kg]		0.7	0.7	0.8	1.3			
	s [lbs]		1.5	1.5	1.8	2.9			
	-								

*1) Fuji Electric's/US 4-pole standard motor.

*2) Rated capacity is calculated by regarding the output rated voltage as 220V.

*3) Output voltage cannot exceed the twice of power supply voltage.

*5) Obtained when a DC REACTOR is used.

*6) Average braking torque when a motor of no load decelerates from 60Hz. (Varies with the efficiency of the motor).

*8) The currents are calculated on the condition that the inverters are connected to power supply of 50kVA, %X=5%.

*9) Effective function only in induction motor drive.

Note

When driven by 100 VAC, the single-phase 100 V series of inverters limit their shaft output and maximum output torque as listed below. This is to prevent their output voltage from decreasing when load is applied.

	Shaft output (%)	Maximum torque (%)
w/o DC reactor (DCR)	90	150
w/ DC reactor (DCR)	85	120

2. Semi-Standard Specifications

1) EMC Filter Built-in Type in Three-Phase 400V Series (0.4 to 15kW / 1/2 to 20HP) ($\Delta = C, E \text{ only}$)

	Items					S	pecification	าร			
Тур	e (FRN□□□C Δ =		0002	0004	0005	0007	0011	0013	0018	0024	0030
Nom	ninal applied m	notor ^{*1)} [kW]	0.4	0.75	1.5	2.2	3.7(∆=C)/ 4.0(∆=E)	5.5	7.5	11	15
Nom	ninal applied m	notor ^{*1)} [HP]	1/2	1	2	3	5	7.5	10	15	20
	Rated cap	[kVA]	1.3	2.3	3.2	4.8	8.0	9.9	13	18	22
sɓu	Rated volt [V]	age ^{*3)}	Three-pha	ase 380~4	80V (With	AVR)					
Output ratings	Rated curr	rent [A]	1.8 (1.5) *4)	3.1 (2.5) *4)	4.3 (3.7) *4)	6.3 (5.5) *4)	10.5 (9.0) *4)	13.0	18.0	24.0	30.0
Outp	Overload capability		150% of ra	150% of rated current for 1min 150% of rated current for 1min or 200% of rated current for 0.5s (If the rated current is in parenthesis)							
	Rated frequency		50, 60Hz								
	Main powe	117	Three-pha	ase 380~4	80V, 50/6	0Hz					
s	Voltage/frequency variations		Voltage: +10 to -15% (Voltage unbalance: 2% or less ^{*7)}), Frequency: +5 to -5%								
atinç	Rated	With DCR	0.85	1.6	3.0	4.4	7.3	10.6	14.4	21.1	28.8
Input ratings	current ^{*8)} [A]	Without DCR	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33.0	43.8
-	Required p supply cap [kVA]		0.6	1.1	2.0	2.9	4.9	7.4	10	15	20
D	Braking to	rque ^{*6)} [%]	1(00	50	3	0		2	0	
Braking	DC braking	g	Starting frequency *9) : 0.0 to 60.0Hz, Braking time: 0.0 to 30.0s, Braking level: 0 to 100%								
B	Transistor braking res	-					Built-in				
	licable safe	ty	UL508C,	EN 61800-	5-1:2007						
(EN6	licable EM0 61800-3:2004 rogress)	C standards 4 +A1:2012)		: Second E : Category	nvironmen C2	t (Industrial)		Second Env : Category		dustrial)
Enc	losure		IP20 (IEC	60529:198	39) / UL ope	en type (UL	(
_	ling method	tt	Natural	U				Fan cooling	, 		
Mas	s [kg]		1.5	1.6	3.0	3.1	3.2	(T.B.D.)	(T.B.D.)	(T.B.D.)	(T.B.D.)

*1) Fuji Electric's/US 4-pole standard motor.

*2) Rated capacity is calculated by regarding the output rated voltage as440V for three-phase 400V series.

*3) Output voltage cannot exceed the power supply voltage.

- *4) The load shall be reduced so that the continuous operating current is the rated current in parenthesis or less if the carrier frequency is set to 3kHz or above or ambient temperature exceeds 40°C(104°F).
- *5) Obtained when a DC REACTOR is used.
- *6) Average braking torque when a motor of no load decelerates from 60Hz. (Varies with the efficiency of the motor).

*7) Voltageunbalance= $\frac{\text{Max.voltage}[V] - \text{Min.voltage}[V]}{\text{Min.voltage}[V]} \times 67\% \text{ (IEC61800-3:2004)}$ Three - phaseaveragevoltage[V]

If this value is 2 to 3%, use an AC REACTOR.

- *8) The currents are calculated on the condition that the inverters are connected to power supply of 500kVA (In the case of inverter capacity is more than 50kVA, it is 10 times of the inverter capacity), %X=5%.
- *9) Effective function only in induction motor drive.

2) EMC Filter Built-in Type in Single-Phase 200V Series (0.1 to 2.2kW / 1/8 to 3HP) ($\Delta = C, E \text{ only}$)

	Item	S			Specifi	ications					
Тур											
(F			0001	0002	0004	0006	0010	0012			
Nomi	$\Delta = C,$ nal applied moto										
NOTI	nai applied moto)i '' [KVV]	0.1	0.2	0.4	0.75	1.5	2.2			
Nomi	nal applied moto		1/8	1/4	1/2	1	2	3			
	Rated capa	[kVA]	0.30	0.57	1.3	2.0	3.5	4.5			
atings	Rated volta	age ^{*3)} [V]	•	0 ~ 240V (With A\							
Output ratings	Rated curr	ent [A] ^{*4)}	0.8 (0.7)	1.5 (1.4)	3.5 (2.5)	5.5 (4.2)	9.2 (7.0)	12.0 (10.0)			
no	Overload o		150% of rated cur 150% of rated cur		0% of rated current	for 0.5s (If the rate	ed current is in pare	enthesis)			
	Rated frequency		50, 60Hz Single-phase 200~240V, 50/60Hz								
	Main power supply		Single-phase 20	0∼240V, 50/60	Hz						
SC	Voltage/frequency variations		Voltage: +10 to	-10%, Frequency	: +5 to -5%						
Input ratings	Rated current *7)	With DCR	1.1	2.0	3.5	6.4	11.6	17.5			
Input	[A]	Without DCR	1.8	3.3	5.4	9.7	16.4	24.0			
	Required p supply cap [kVA]		0.3	0.4	0.7	1.3	2.4	3.5			
bu	Braking tor	rque ^{*6)} [%]	15	50	1	100 50					
Braking	DC braking	9	Starting frequen	cy ^{*9)} : 0.0 to 60.0	Hz, Braking time:	0.0 to 30.0s, Bra	king level: 0 to 10	00%			
Ъ	Transistor braking res			-		Bui	lt-in				
	licable safet dards	ty	UL508C, EN 61	800-5-1:2007							
Applicable EMC standards			EN61800-3:2004 +A1:2012 Immunity : Second Environment (Industrial) Emission : Category C2								
	osure		IP20 (IEC 60529):1989) / UL open							
	ling method			Natural		1		cooling			
Mas	s [kg]		0.7	0.7	0.8	1.2	3.0	3.0			

*1) Fuji Electric's/US 4-pole standard motor.

*2) Rated capacity is calculated by regarding the output rated voltage as 220V.

*3) Output voltage cannot exceed the power supply voltage.

*4) The load shall be reduced so that the continuous operating current is the rated current in parenthesis or less if the carrier frequency is set to 3kHz or above or ambient temperature exceeds 40°C(104°F).

*5) Obtained when a DC REACTOR is used.

*6) Average braking torque when a motor of no load decelerates from 60Hz. (Varies with the efficiency of the motor).

*8) The currents are calculated on the condition that the inverters are connected to power supply of 500kVA (In the case of inverter capacity is more than 50kVA, it is 10 times of the inverter capacity), %X=5%.

*9) Effective function only in induction motor drive.

3. Common Specifications

3. 0		Inon Specifi	cations	Cracificationa	Domeste
<u> </u>		Items	25 to 40	Specifications	Remark
		Max. output frequency	25 to 40	0Hz adjustable	
		Base	25 to 40	0Hz adjustable	
		frequency		·	
	ieni	Starting	0.1 to 60).0Hz	
cy	stm	frequency Carrier	- 0 75 to 2	I6kHz adjustable	
Output frequency	adjustment	frequency	Note) (*1 dro the) In the case of the carrier frequency is 6kHz or above, the carrier frequency may op automatically according to the ambient temperature or output current to protect inverter. (It has a stop function of automatic reduction.) frequency modulation: Motor noise may reduced by modulating the carrier	
		uracy	Analog set	tting: ±2% of max freq. (at 25°C), temperature drift: ±0.2% of max freq. (at 25±10°C) etting: ±0.01% of max freq. (at 25°C), temperature drift: ±0.01% of max freq. (at 25±10°C)	
	Sett	ing resolution	 Analog Keypad Link se 	d setting : 0.01Hz(99.99Hz or below), 0.1Hz(100.0 to 400.0Hz)	
	Cont	rol method	Induction		
				trol, Slip compensation, Auto-torque boost,	
				ic torque vector control, • Automatic energy saving	
				ious Motor (*2) onous motor drive(without speed/position sensor)	
			-	d control range : 10% or higher of base frequency	
	Volta	ige/freq.	200V	Possible to set output voltage at base frequency and at maximum respectively	
	chara	acteristic	series	from 80 to 240V. AVR control (*1) can be turned ON or OFF.	
				2 points (Arbitrary voltage and frequency (*1) can be set.) Arbitrary voltage (0 to 240V), Arbitrary frequency(0 to 400Hz)	
			400V	Possible to set output voltage at base frequency and at maximum respectively	
			series	from 160 to 500V. AVR control (*1) can be turned ON or OFF.	
				2 points (Arbitrary voltage and frequency (*1) can be set.) Arbitrary voltage (0 to 500V), Arbitrary frequency(0 to 400Hz)	
	Torc	que boost (*1)	Auto-to	prque boost(For constant torque load)	
			 Manua 	I torque boost: Torque boost value can be set 0.0 to 20.0 percent.	
				able by load characteristics	
	Stor	ting torque (*1)	,	ant torque load, Variable torque load)	
				more at setting frequency 1.0Hz with Slip compensation and auto-torque boost.	
itrol	Star	t/Stop	Keypad o	Start/Stop with RUN, STOP keys (Remote keypad: Option)	
Conti			External : (Digital ir	signals : Forward (Reverse) rotation, stop command (capable of 3-wire operation) put) coast-to-stop command, external alarm, alarm reset, etc.	
			Link oper	ation : RS-485communications(Equipped as standard)	
			Operation	n command switch: Link switch	
	Fred	quency setting	Key oper	ation: Can be set with 🐼, 👽 keys (Possible to lock the setting data)	
				be set with function code (only via communication) and be copied. (*2) otentiometer	
			Analog in	put : DC0 to +10V/0 to 100%(Terminal 12) : DC4 to 20mA/0 to 100%, DC0 to 20mA/0 to 100% (Terminal C1)	
			Multi-freq	uency: 16 frequencies at maximum are selectable.	
			UP/DOW	N operation: The frequency rises or lowers while the digital input signal is turned on.	
			Link oper	ation: Can be set with RS-485 communications.	
			Frequenc	cy setting change: Two types of frequency settings can be switched with an external signal (Digital input). Frequency setups through communications or Multi-frequency	
			Auxiliary	are also possible. frequency setting: Built-in potentiometer, Inputs at terminal 12, C1 can be added to	
				the main setting as auxiliary frequency settings.	

*1 : Effective function only in induction motor drive.

	Items	Specifications	Remark
	Frequency setting	Inverse action: The digital input signal and function code setting sets or switches between the normal and inverse actions DC0 to +10V/0 to 100% can be switched to DC+10 to 0V/0 to 100% DC4 to +20mA "DC0 to +20mA" /0 to 100% can be switched to DC+20 to 0mA	
		"DC+20 to 0mA" /0 to 100%	
	Acceleration / Deceleration time	 0.00 to 3600s Two kinds of acceleration and deceleration time can be set and selected individually (A changeover is possible during operation) Acceleration and deceleration pattern can be selected from 4 types: Linear, S-curve (weak), S-curve (strong), Curvilinear (constant output max. capacity) Shutoff of the operation command coasts the motor to decelerate and stop. ACC./DEC time for Jogging operation can be set. (0.00 to 3600s) 	S-curve (free area setting is hided function)
	Frequency limiter (Upper / lower)	Upper and lower limiters can be set. (setting range: 0 to 400Hz)	
	Bias frequency Gain for frequency setting	Bias of set frequency and PID command can be set in the range between 0 and $\pm 100\%$. The analog input gain can be set in the range from 0 to 200%.	
-	Jump frequency setting Timer operation	3 operation points and their common jump hysteresis width (0 to 30Hz) can be set. (ROM version 0499 or earlier) 6 operation points and their common jump hysteresis width (0 to 30Hz) can be set. (ROM version 0500 or later) Operate and stop by the time set with keypad. (1 cycle operation)	
	Jogging operation (*1)	Jogging operation is possible by RUN key (Standard keypad) or digital input. (ACC./DEC. time for Jogging operation can be set. (ACC. and DEC. time is common.)	
	Restart after momentary power failure (*1)	 Trip at power failure: The inverter trips immediately after power failure. Trip at power recovery: Coast-to-stop at power failure and trip at power recovery Deceleration stop: Deceleration stop at power failure, and trip after stoppage (*2) Start at the frequency selected before momentary stop: Coast-to-stop at power failure and start after power recovery at thefrequency selected before momentary stop. Start at starting frequency: Coast-to-stop at power failure and start at the starting frequency after power recovery. 	
trol	Current limit (*1) (Hardware current limiting)	Hardware current limiting is used avoiding overcurrent tripping of the inverter, when impact load change or momentary power failure that can be responded software current limiting. (Hardware current limiting can be inactive.)	
Control	Slip compensation (*1)	Compensate the lowering the motor speed and get the stabilized operation.	
	Current limiter PID control	Control output current so that output current is preset limiting value or less. PID control for process control is possible. PID command: Keypad, Analog input (Terminal 12,C1), RS-485 communications Feed back value: Analog input (Terminal 12,C1) Accessory functions Stop for Slow flowrate function, Normal operation/inverse operation Integration reset/hold	
	Automatic Deceleration	 If the calculated torque exceeds automatic deceleration level, the inverter avoids overvoltage trip by automatically controlling the frequency. (*1) If the DC link bus voltage exceeds the overvoltage limitation level during deceleration, the inverter automatically prolongs the deceleration time to three times to avoid overvoltage trip. 	
	Deceleration Characteristics	Make the motor loss increase during deceleration so as to reduce the regenerative energy from motor and avoid Overvoltage trip.	
	Auto-energy saving operation (*1)	Control the output voltage so as to minimize the sum of motor loss and inverter loss at constant speed.	
	Active drive	The output frequency is automatically reduced to suppress the overload protection trip of the inverter caused by an increase in the IGBT junction temperature or the ambient temperature, motor load or the like.	
	Off-line tuning (*1)	The motor parameters are automatically tuned. "r1, Xσ, no-load current" (ROM version 0499 or earlier) The motor parameters are automatically tuned. "r1, Xσ, no-load current, rated slip frequency" (ROM version 0500 or later)	
	Cooling fan ON/OFF control	Detects inverter internal temperature and stops cooling fan when the temperature is low.	
	Second motor parameters	 One inverter can drive the another motor changing from a motor. Only induction motor can be set as second motor. The function data set for second motor are base frequency, rated current, torque boost,Electronic overload protection for motor, slip compensation, etc Second motor parameters can be preset in the inverter. Auto-tuning is possible. 	
	Limiting the direction of the motor rotation	Reverse rotation inhibited,/Forward rotation inhibited selectable	

	Items	Specifications	Remark
Idication	Running /stopping	 Speed monitor, output current [A], output voltage [V], input power [kW], PID reference value, PID feedback value, PID output, Time [s] for timer operation, Integrating electric energy Select the speed monitor to be displayed among the following. Output frequency[Hz](Before slip compensation), Output frequency2 [Hz](After slip compensation), Set frequency, , motor speed [min⁻¹], Line speed [m/min], Constant Feeding Rate Time [min] 	
lno	Life early warning	The life early warning of the main circuit capacitors, capacitors on the PC boards and the cooling fan can be displayed.	
	Cumulative run hours	The cumulative motor running hours, cumulative inverter running hours and cumulative watt-hours can be displayed.	

	Items	Specifications	Remark						
	I/O checking	Indicate the status of the Di, Do on the control circuit.							
	Energy saving monitor	Input power, Input power×coefficient are indicated.							
Indication	Trip mode	 OC1 (Overcurrent : during acceleration) OC2 (Overcurrent : during deceleration) OC3 (Overcurrent : at constant speed) Lin (Input phase loss) LU (Undervoltage) OPL(Output phase loss) OU1 (Overvoltage : during acceleration) OU2 (Overvoltage : during deceleration) OU3 (Overvoltage : at constant speed) OH1 (Overheating of the heat sink) OH2 (External alarm) OH4 (Motor protection (PTC thermistor)) dbH (Braking resistor overload) CoF (PID feedback breaking) Ohning or trip 							
-	Running or trip mode	Trip history: Saves and displays the last 4 trip codes and their detailed description							
	Overcurrent protection Shirt circuit protection Grounding fault protection Overvoltage	Detection The inverter is stopped for protection against overcurrent caused by a short circuit in the output circuit. ounding fault The inverter is stopped only upon start-up for protection against overcurrent caused by a short circuit. ounding fault The inverter is stopped only upon start-up for protection against overcurrent caused by a short circuit.							
	protection	DC link circuit is detected and the inverter is stopped. If a remarkably large voltage is applied by mistake, the protection cannot be made.							
	Undervoltage protection	The voltage drop (3-phase 200V series: 200VDC, 3-phase 400V series: 400VDC) in the DC link circuit is detected to stop the inverter. However, when "F14: 4 or 5" is selected, an alarm is not issued even upon a voltage drop in the DC link circuit.							
	Input phase loss	The input phase loss is detected to shut off the inverter output. This function protects the inverter from being broken by adding extreme stress caused by a power phase loss or unbalance between phases. When the load to be connected is small or DC Reactor is connected even in the case of an input phase loss, a phase loss is not detected.	Lin						
c	Output phase loss	Detects breaks in inverter output wiring at the start of operation and during running, to shut off the inverter output.							
Protection	Overheating	The temperature of the heat sink in the event of cooling fan trouble and overload is detected to stop the inverter.							
Pro	Overload	Braking resistor is protected from overheat setting Electronic Thermal Overload Protection for braking resistor appropriately. The temperature inside the IGBT is calculated from the detection of output current and internal							
		temperature, to shut off the inverter output.							
	External alarm input	With the digital input signal (THR), the inverter is stopped as for an alarm.	OH2						
	Electronic thermal	 The inverter is stopped upon an electronic thermal function setting to protect the motor. The standard motor and inverter motor is protected in the range of all the frequencies. Protection for send motor is also possible. *The operation level and thermal time constant (0.5 to 75.0 min) can be set. 	OL1 OL2						
	PTC bthermistor Overload	 A PTC thermistor input stops the inverter to protect the motor. The PTC thermistor is connected between terminals C1 and 11, a resisitor is connected between terminals 13 and C1 and setting function codes. 	OH4						
	ĕ Overload early warning	Warning signal is output at the predetermined level before stopping the inverter with the electronic thermal function to protect the motor							
	Memory error	Data is checked upon power-on and data writing to detect any fault in the memory and to stop the inverter.	Er1						

	Items		Specifications	Remark				
	Keypad communications error		d (optional) is used to detect a communications fault between the keypad body during operation and to stop the inverter.	Er2				
	CPU error	Detects a CPU err	or caused by noise and so on and stops the inverter.	Er3				
	Operation error	STOP key priority	Pressing the STOP key on the keypad forcibly decelerates and stops the motor even if the operation command is given through a terminal block or communications. (Er6 will be displayed after stoppage.)	Er6				
		Start check	If the operation command is entered in the following cases, Er6 will be displayed on the LED monitor to prohibit operation. •Power-on •Alarm reset (PRG/RESET key ON) •The link operation selection "LE" is used to switch operation.					
	Tuning error (*1)		utput when tuning failure, interruption, or any fault as a result of tuning is ning for motor constant.	Er7				
	RS-485 communications error		tion port of the keypad is connected via RS485 communications to the a communications error, the inverter is stopped to display the error.	Er8				
	Data save error upon undervoltage	When the undervo	Itage protection works, an error is displayed if data cannot be stored.	ErF				
Protection	Step-out detection (*2)	Stop the inverter w	hen the step-out of the synchronous motor is detected.	Erd				
Prot	PID feedback breaking detection	Stop the inverter output detecting a breaking when the input current is allocated to the PID control feedback. (Select valid/invalid.)						
	Stall prevention	This is protected when the instantaneous overcurrent limitation works. Instantaneous overcurrent limitation: operates when the inverter output current goes beyond the instantaneous overcurrent limiting level, and avoids tripping (during acceleration and constant speed operation).						
	Alarm relay output (for any fault)	The relay signal is output when the inverter stops upon an alarm. <alarm reset=""> The PRG/RESET key or digital input signal (RST) is used to reset the alarm stoppage state.</alarm>						
	Retry function	When the motor is tripped and stopped, this function automatically resets the tripping state and restarts operation. (The number of retries and the length of wait before resetting can be set.)						
	Surge protection	The inverter is protected against surge voltages intruding across the main circuit power cable and ground.						
	Momentary power failure protection	A protective function (inverter stoppage) is activated upon a momentary power failure for 15ms or longer. If restart upon momentary power failure is selected, the inverter restarts upon recovery of the voltage within the set time.						
	Mock alarm	Simulated alarm is	s output by the keypad operation. To check the alarm sequence, simulated out by the keypad operation.	Err				
	Installation location	(Pollution degree 2	corrosive gases, flammable gases, oil mist, dusts, and direct sunlight. 2 (IEC60664-1:2007)). Indoor use only.					
	Surrounding air temperature	-10 to +50°C (14 to						
	Ambient humidity	5 to 95%RH (no co	,					
Environment	Altitude	Above 1000m (3300ft) Above 1000m (3300 Above 1500m (4900 Above 2000m (6600	(Output derating is not necessary.) to 3000m (9800ft) or less (Output derating is necessary.) ft) to 1500m (4900ft) or lower : 0.97、 ft) to 2000m (6600ft) or lower : 0.95 ft) to 2500m (8200ft) or lower : 0.91、 ft) to 3000m (9800ft) lower : 0.88					
Ē	Vibration	$3mm(0.12inch)$ (vibration width) : 2 to less than 9Hz, $9.8m/s^2$ ($32t/s^2$) : 9 to less than 20Hz $2m/s^2$ ($6.6ft/s^2$) : 20 to less than 55Hz $1m/s^2$ ($3.3ft/s^2$) : 55 to less than 200Hz						
	Storage temperature	-25 to +70°C (-13 to 158°F)						
	Storage temperature	5 to 95%RH (no co						

4. Terminal Functions

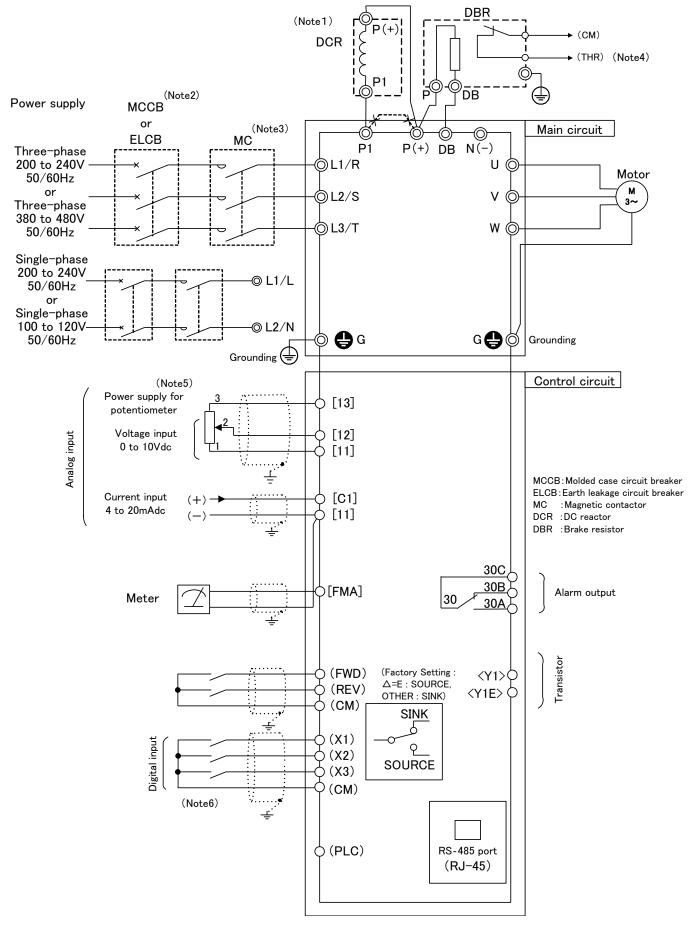
	Symbol	Terminal name	Specification	Remark
Main circuit	L1/R, L2/S L3/T	Power input	Connect a three-phase power supply. (Three-phase 200V, 400V input)	
	L1/L, L2/N		Connect a single-phase power supply. (Single-phase 200V input)	
	U, V, W	Inverter output	Connect a three-phase motor.	
	P(+), P1	For DC REACTOR	Connect the DC reactor (DCR).	
	P(+),N(-)	For DC bus connection	Used for DC bus connection.	
	P(+), DB	For braking resistor	Connect a external braking resistor	0.4kW(1/2HP) or more only (No effection if use at 0.2kW(1/4HP) or less)
	₿G	Grounding	Terminal for inverter grounding	Two terminals are provided.
	13	Potentiometer power supply	Used for frequency setting device power supply (variable resistance: 1 to $5k\Omega$)	DC10V
Frequency settings	12	Voltage input (Inverse operation) (PID control) (Frequency aux. setting)	 Used as a frequency setting voltage input. DC 0V to +10V/ 0 to 100% DC+10 to 0V // 0 to 100% Used for setting signal (PID command value) or feedback signal. Used as additional auxiliary setting to various frequency settings. 	
	C1	Current input	 Used as a frequency setting current input. DC4 to 20mA "DC0 to 20mA" / 0 to 100% 	
		(Inverse operation) (PID control) (Frequency aux. setting)	 DC20 to 4mA "DC20 to 0mA" /0 to 100% Used for setting signal (PID command value) or feedback signal Used as additional auxiliary setting to various frequency settings. 	
		For PTC thermistor connection	Connect a PTC thermistor for a motor protection.	
	11	Common for analog input	Common for Frequency setting input/output signals. (12, 13, C1, FMA)	Two terminals are provided. Terminal 11 is isolated from terminal CM, Y1E.

	Symbol	Terminal name	Specification	Remark
	X1	Digital input 1	The following functions can be set at terminals X1 to X3, FWD and REV for	
	X2	Digital input 2	signal input.	
	X3	Digital input 3	<common function=""></common>	
	FWD	Forward operation command	 Sink and source are changeable using the built-in sliding switch. Input logic can be changed between short-circuit of terminals X1 and CM 	
	REV	Reverse operation command	and open circuits of them. The same setting is possible between CM and any of the terminals among X2, X3, FWD and REV.	
	(FWD)	Forward operation command	The motor runs in the forward direction upon ON across (FWD) and CM. The motor decelerates and stops upon OFF.	This function can be set only for the terminals FWD and
	(REV)	Reverse operation command	The motor runs in the reverse direction upon ON across (REV) and CM. The motor decelerates and stops upon OFF.	REV. Only an active ON signal is acceptable.
	(SS1) (SS2) (SS4) (SS8)	Select Multi-frequency	16 frequencies can be selected with ON/OFF signals at (SS1) to (SS8).	•
	(RT1)	Select ACC/DEC time	ACC1/DEC1 is select when (RT1) is OFF and ACC2/DEC2 is select when (RT1) is ON.	
	(HLD)	3-wire operation stop command	Used for 3-wire operation. ON across (HLD) and CM: The inverter self-holds FWD or REV signal. OFF across (HLD) and CM: The inverter releases self-holding.	
	(BX)	Coast to a stop	The inverter output is shut off immediately and the motor coasts to a stop when (BX) is ON.	
	(RST)	Reset alarm	Faults are reset when (RST) is ON.	0.1s or more signal required.
puts	(THR)	External alarm trip	The inverter output is shut off immediately and the motor coasts-to-stop when (THR) is OFF.	
Digital inputs	(JOG)	Ready for jogging	Operation mode is changed to Jogging mode and frequency, ACC/DEC time are changed to those for Jogging operation when (JOG) is ON.	(*1)
D	(Hz2/Hz1)	Select frequency command 2/1	Frequency setting 2 is selected when (Hz2/Hz1) is ON.	
	(M2/M1)	Motor2/Moor1	Motor 1 is effective when (M2/M1) is OFF and Motor 2 is effective when (M2/M1) is ON.	
	(DCBRK)	Enable DC braking	DC braking is enable when (DCBRK) is ON.	
	(WE-KP)	Enable data change with keypad	Enable data change with keypad when (WE-KP) is ON.	
	(UP)	UP command	The output frequency increases while (UP) is ON.	
	(DOWN)	DOWN command	The output frequency decreases while (DOWN) is ON.	
	(Hz/PID)	Cancel PID control	PID control is canceled when (Hz/PID) is ON/ (Inverter runs with a selected frequency by Multi-frequency, Keypad, analog input, etc)	
	(IVS)	Switch normal/inverse operation	The frequency setting or PID control output signal (frequency setting) action mode switches between normal and inverse actions according to (IVS) ON/OFF status.	
	(LE)	Enable communication link via RS-485 or field bus	Enable communication link via RS-485 or field bus when (LE) is ON.	
	(PID-RST)	Reset PID integral and differential component	Reset PID integral and differential component when (PID-RST) is ON.	
	(PID-HLD)	Hold PID integral component	Hold PID integral component when (PID-HLD) is ON.	
	PLC	PLC terminal	Connect to PLC output signal power supply. Common for 24V power.	+24V(22 to 27V), Max.50mA
	СМ	Common for digital inputs	Common for digital inputs	CM is isolated from 11, Y1E. Two terminals are provided.

	Symbol	Terminal name	Specification	Remark
	(PLC)	Power supply for transistor outputs	Power supply for transistor outputs (DC24V DC50mA Max.) (This terminal is same for PLC terminal for digital input.)	Connect CM with Y1E when this terminal is used for transistor outputs.
	Y1	Transistor outputs	The following functions can be set at terminals Y1, SO for signal output. • The setting of "short circuit upon active signal output" or "open upon active signal output" is possible.	Max. voltage:27Vdc, max. current:50mA, leak current:0.1mA ^{max.} , ON voltage : within 2V (at 50mA)
	(RUN)	Inverter running (speed exists)	An active signal is issued when the inverter runs at higher than the stop frequency.	
	(FAR)	Frequency arrival	An active signal is issued when the difference between output freq. and set freq. is equal or less than the value of function code E30 Freq. arrival (Hysteresis width).	
	(FDT)	Frequency detected	An active signal is issued when output freq. gets equal or higher than the value specified by function code E31. The signal is deactivated if the output frequency falls below the freq. less than function data E31 minus function data E32.	
	(LU)	Undervoltage detected	An active signal is issued when inverter dc link voltage is undervoltage detection level or below.	
	(IOL)	Inverter output limiting	An active signal is issued when the current limiting, Automatic Deceleration or torque limiting limits inverter output.	
	(IPF)	Auto-restarting after momentary power failure	An active signal is issued until restarting is completed after momentary power failure.	
	(OL)	Motor overload early warning	An active signal is issued when the calculated value of electronic thermal overload exceeds the preset detection level.	
	(SWM2)	Select Motor 2	An active signal is issued when motor 2 is selected.	
ş	(TRY)	Auto-resetting	An active signal is issued when the auto-resetting is in progress.	
outpu	(LIFE)	Service lifetime alarm	An active signal is issued when the service lifetime of DC link bus capacitor, capacitor on the PCBs, cooling fans have expired.	
o	(PID-CTL)	Under PID control	This signal comes ON when the PID control is enabled.	
Transistor outputs	(PID-STP)	Motor stopped due to slow flowrate under PID control	This signal is ON when the inverter is in a stopped state by the slow flowrate stopping function under the PID control. (The inverter is stopped even if a run command is entered.)	
	(RUN2)	Inverter output on	An active signal is issued when the inverter runs at higher than stop frequency or is in DC braking.	
	(OLP)	Overload prevention control	An active signal is issued when overload prevention function is in effective.	
	(ID2)	Current detected 2	An active signal is issued when the output current comes to the current detection level (for ID) or above and the condition continues for the time specified current detection timer.	
	(THM)	Motor overheat detecsted by thermistor	This signal comes ON when the motor overheat is detected with the PTC/NTC thermistor.	
l i	(BRKS)	Brake signal	This signal is issued to make the mechanical brake ON/OFF.	(*1)
	(MNT) [©]	Maintenance timer	Alarm signal is generated when time passes or start-up exceeds over the preset value.	(*2)
	(FARFDT)	Logical AND signal of (FAR) and (FDT)	Logical AND signal of (FAR) and (FDT)	
	(C1OFF)	Terminal [C1] wire break	When Input current to C1 terminal become less than 2mA, this is interpreted as wire brake and then ON-singal is generated.	
	(ID)	Current detected	An active signal is issued when the output current comes to the current detection level (for ID) or above and the condition continues for the time specified current detection timer.	
	(IDL)	Low current detected	This output signal comes ON when the output current drops below the low current detection level specified by E37 for the period specified by E38 (Low current detection (Timer)).	
	(ALM)	Alarm output (for any alarm)	An active signal is issued when the inverter is in alarm mode.	
	Y1E	Transistor output common	Common terminal for transistor output.	Y1E is isolated from 11,CM.

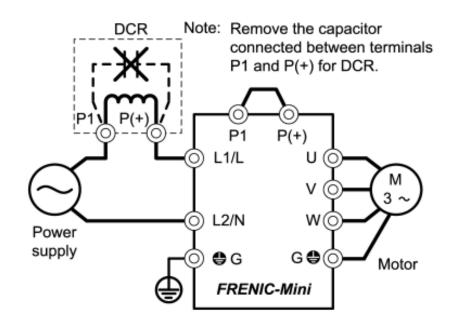
	Symbol	Terminal name	Specification	Remark
Relay output	30A,30B, 30C	Alarm output (for any alarm)	 A no-voltage contact signal (1c) is issued when the inverter is stopped due to an alarm. Multi-purpose relay output; signals similar to above-mentioned signals Y1 can be selected. An alarm output is issued upon either excitation or no excitation according to selection. 	Contact rating: AC250V, 0.3A, cosφ=0.3 DC48V, 0.5A
Analog output	FMA	Analog monitor	Output signal: DC voltage (0 to 10V) The one of the following signals can be monitored at terminal FMA. •Output frequency 1 (Before slip compensation) •Output frequency 1 (After slip compensation) •Output trequency 1 (After slip compensation) •Output current •Output power •Input power •PID feed back value •DC link voltage •PID reference •PID output	Gain: 0 to 300%
Communications		Built-in RJ-45 connector (RS-485)	 The one of the following protocol can be selectable. Protocol for keypad (Automatically selected) Modbus RTU FGI bus SX protocol for loader software 	With power source for the keypad and the switch for changeover of terminating resistor ON/OFF. Communication data storage can be selected. (*2)

5. Basic Wiring Diagram



Note 1:

When connecting a DC REACTOR (DCR) (option), remove the jumper bar from across the terminals [P1] and [P (+)]. For single-phase 100V input series, DCR shall be connected to the point that is shown below.



Note 2:

Install a recommended molded-case circuit breaker (MCCB) or an earth leakage circuit breaker (ELCB) (with an overcurrent protection function) in the primary circuit of the inverter to protect wiring. At this time, ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity.

Note 3:

Install a magnetic contactor (MC) recommended for each inverter to separate the inverter form the power supply, apart from the MCCB or ELCB, when necessary. Connect a surge suppressor in parallel when installing a coil such as the MC or solenoid near the inverter.

Note 4:

(THR) is available when one of terminal functions for X1 to X3, FWD, REV (function code E01 to E03, E98 or E99) is set to the data "9".

Note 5:

Frequency can be set by connecting a frequency setting device (external potentiometer) among the terminals 11, 12 and 13 instead of inputting voltage signal (0 to +10V DC, 0 to +5V DC or +1 to +5V DC) between the terminals 12 and 11.

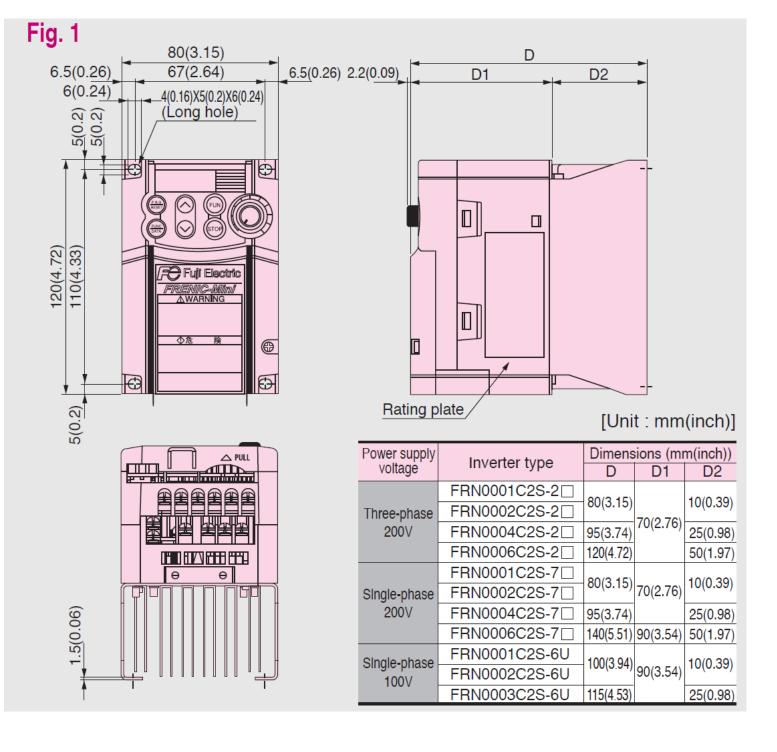
Note 6:

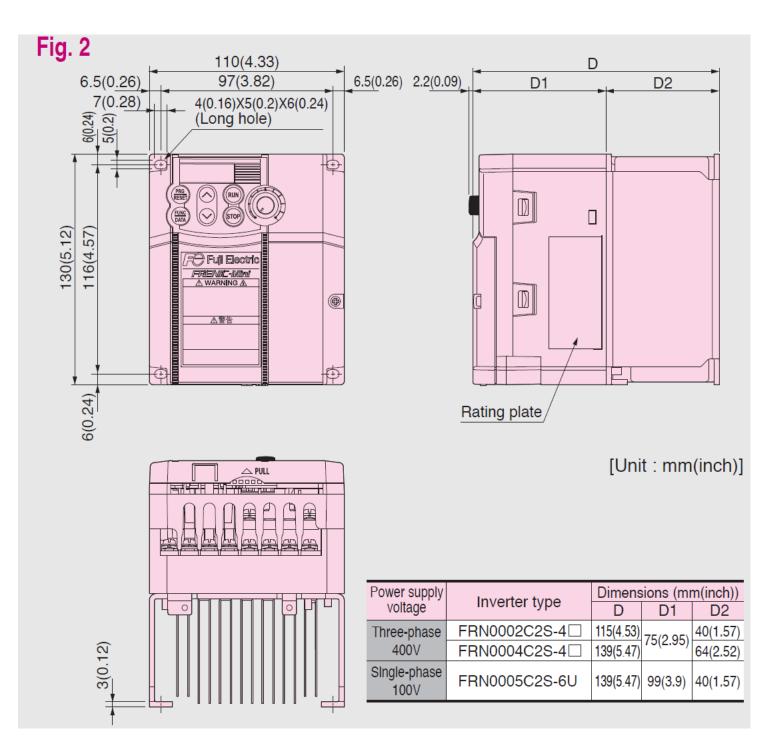
For the control signal wires, use shielded or twisted wires. Ground shielded wires. To prevent malfunction due to noise, keep the control circuit wiring away from the main circuit wiring as far as possible (recommended: 10cm(3.94inches) or more), and never set them in the same wire duct. (e)

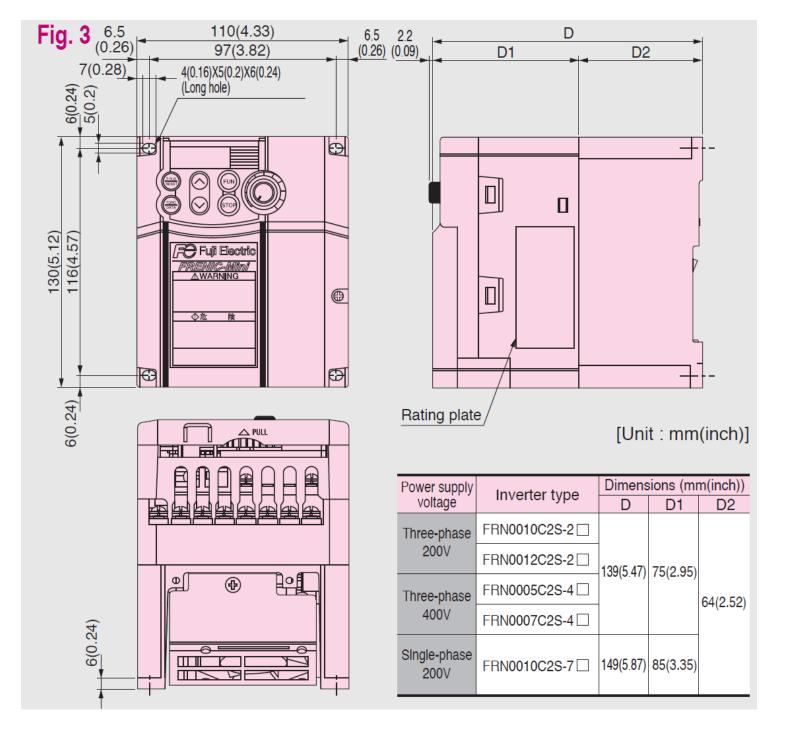
When crossing the control circuit wiring with the main circuit wiring, set them at right angles.

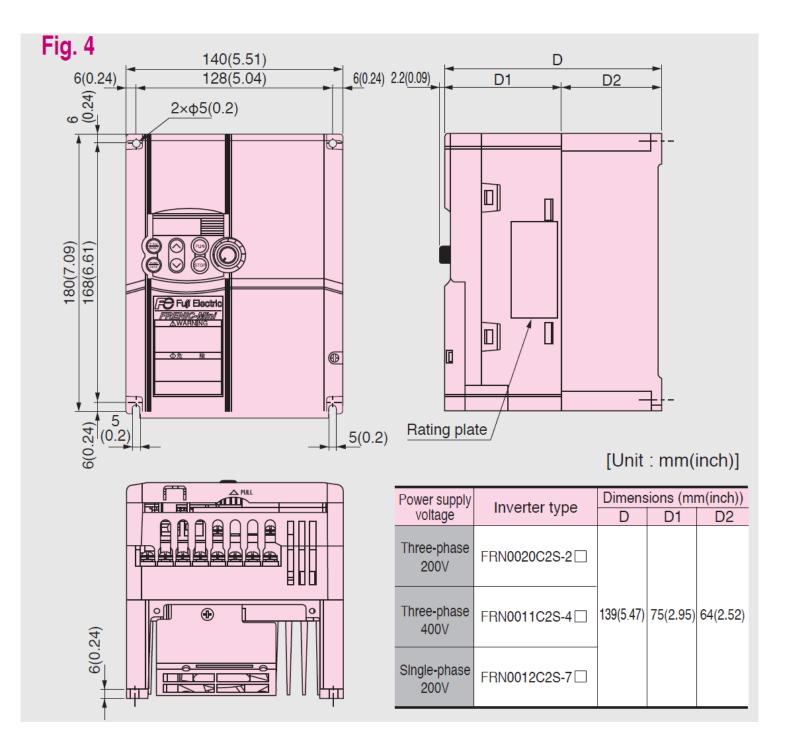
Note 7:

Three –phase 4wire cable is recommended for motor wiring to reduce the noise emitted. Connect the motor grounding wire to the inverter grounding terminal \bigoplus G.









Fuji Electric Corp. of America 47520 Westinghouse Drive, Fremont, CA 94539 Phone: 510-440-1060

