

Instruction Manual

PAPERLESS RECORDER COMMUNICATION FUNCTION (Ethernet)

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1. COMMUNICATION FUNCTIONS

1.1 General

- This equipment provides a communication function (optional) using an Ethernet interface.
- The following functions are available as Ethernet communication functions.
 - (1) FTP server function

Permits take-out of files from the compact flash of the paperless recorder, using personal computer's browser (Internet Explorer) or DOS prompt.

- (2) Web server function
 - Permits check of measured values and event information recorded in the paperless recorder, using personal computer's browser (Internet Explorer).
- (3) E-mail send function
 - Permits E-mail transmission in a fixed period and also on occurrence of an alarm.
- (4) MODBUS TCP/IP function

Permits exchange of data with host computer, programmable controller, graphic display panel, etc. by MODBUS TCP/IP communication.

2. ETHERNET COMMUNICATION FUNCTIONS

• Setting of IP address, etc. is essential for connection of a paperless recorder to Ethernet. Be sure to consult with the system manager of your company.

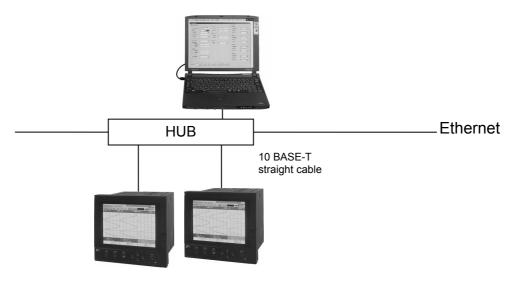
2.1 LAN port specification

Item	Specification 10BASE-T		
Transmission rate	10 Mbps		
Transmission method	Base band		
Maximum network length or maximum node interval	500 m (cascade in 4 stages)		
Maximum segment length	100 m (between node and hub)		
Cable for connection	UTP (twisted-pair cable without shield) 22-26 AWG		
Protocol	TCP/IP		

2.2 Connection to the terminal



2.3 Connection



Node to hub distance: Up to 100 m Maximum number of nodes per network: 100 nodes

Recommended cable: 10 BASE-T twisted-pair cable, Category 5

2.4 Setting Ethernet communicating conditions

- Set IP address, subnet mask and default gateway for connection of the paperless recorder to Ethernet. (Consult with the system manager of your company for the values to be set.)
- Communicating conditions setting items

Item	Value at delivery	Setting range	Remarks
IP address	192.168. 1. 1	0 to 255 for each digit	Turn ON the power again after
Sugnet mask	255.255.255. 0	0 to 255 for each digit	setting change.
Default gateway	0. 0. 0. 0	0 to 255 for each digit	

2.5 Ethernet communicating conditions setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.



(2) Move the cursor to "IP address", and set an IP address.

```
Ethernet settins

IP address :192.168. 1. 3
Subnet mask :255.255.255. 0
Default sateway :192.168. 1. 2
FTP server function :OFF
FTP access control :OFF
Web server function :OFF
E-mail function :OFF
HODBUS TCP/IP :OFF
```

- (3) Move the cursor to "Subnet mask", and set a subnet mask.
- (4) Move the cursor to "Default gateway", and set a default gateway.

FTP SERVER FUNCTION

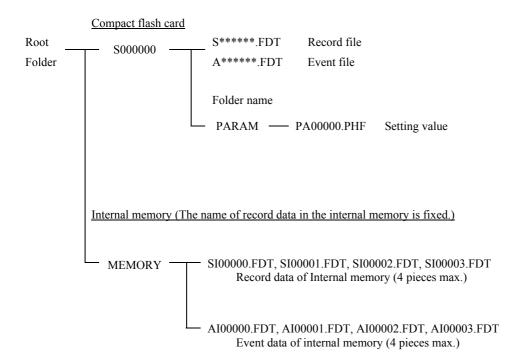
3.1 Description of FTP server function

- This function permits take-out of record files from the compact flash of the recorder, using browser or DOS prompt.
- This function permits take-out of record data from the internal memory of the recorder, using browzer or DOS prompt.
- This function permits deletion of record files from the compact flash of the recorder, using browser or DOS prompt. (Users of Administrator, Engineer and Operator level can be deleted.)
- This function permits changing names of record files recorded on the compact flash of the recorder, using browser or DOS prompt. (Users of Administrator, Engineer and Operator level can be changed.)
- Use Internet Explorer made by Microsoft as the personal computer's browser.
- Up to eight (8) user names and passwords may be set for those who are permitted to log in the FTP server.
- If the FTP server access verify function is OFF, log-in to the FTP server is permitted with common user name "ftp" (without password).
- When log-in or log-off to/from the FTP server is executed, the subject information is displayed on the Ethernet communication log screen.
- The FTP server permits log-in by one user only at a time.
- Record data in the internal memory of recorder becomes binary format regardless of "Record data format" setting in the main body.
- The folder configuration of FTP server is shown on the next page.

[Caution]

- The communication automatically disconnects, if no FTP communication request is made for 10 minutes.
- The display motion of the paperless recorder may slow down when taking out a file of large size.
- While the compact flash of the paperless recorder is accessed by FTP communication, do not take out the compact flash.
 - Furthermore, when the FTP server function is used, inhibit access to the compact flash in the "Memory card abstract" screen, before taking out the compact flash.
- Do not delete or change the name of a file while the file is being recorded.
- Attributes of all files in the FTP server are displayed as read-only as hidden files.
- If the Ethernet communication is shut down while the FTP server is in log-in status, log-in is not permitted until the communication is automatically disconnected ten (10) minutes later.

Folder configuration of FTP server



3.2 Setting FTP server function

- Execute setting of FTP server function and of access verification, for using the FTP server function. Furthermore, set names and passwords of those who use the FTP server function.
- FTP server function setting items

Item	Value at delivery	Setting range	Remarks
FTP server function	OFF	ON, OFF	Turn ON the power again
FTP access control	OFF	ON, OFF	after setting is changed.

• User name setting items

Item	Value at delivery	Setting range	Remarks
User 1 to 8 name	(Blank)	Up to 16 letters may be set.	
User 1 to 8 password	(Blank)	Up to 8 letters may be set.	
User 1 to 8 level	Administrator	Administrator, Engineer,	
		Operator, Guest	

3.3 FTP server function setting operation

- FTP server function setting
- (1) Execute setting of the FTP server function first of all. Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

IP address Subnet mask Default satewas FTP server function FTP access control	: OFF	3 9 2
deb server function 3-mail function 10DBUS TCP/IP	OFF OFF OFF	

- (2) Move the cursor to "FTP server function", and select FTP server function ON/OFF. The FTP server function can be used, if ON is set.
- (3) Move the cursor to "FTP access control", and select FTP server verify function ON/OFF. No password is required at the time of log-in to the FTP server, if OFF is set.

• User name setting

(1) Set user names and passwords. Select "User account setting" from the "Parameter setting" menu screen, and press the [ENT] key.

		User	account	setting
User	1	name	: US	SER01
User	2	name		
User	3	name		
User	4	name		
User	5	name	:	
User	6	name		
User	7	name		
User	8	name		

(2) Move the cursor to the user to be set, and press the [ENT] key.

0361	1 account settins
ser name	:USER01
assword	:U01
ser level	:administrator

- (3) Set a user name using up to 16 letters.
- (4) Set a password using up to 8 letters.
- (5) Select a user access level out of "Administrator", "Engineer", "Operator" and "Guest". If "Guest" was selected, file deletion is not permitted, although log-in to the FTP server is permitted.

3.4 FTP server operation

- Connect the FTP server to the paperless recorder from the browser, by performing operation in the sequence indicated below.
- (1) Start Internet Explorer from a personal computer on Ethernet.
- (2) Enter the IP address of the paperless recorder in the address column in the following manner.

FTP: //(recorder's IP address)

Enter FTP: //192.168.1.2 in case the IP address of the paperless recorder is 192.168.1.2.

- (3) The screen that requests entry of user name and password appears. Enter a user name and password.
- (4) "S000000" and "MEMORY" directories are displayed on the browser.

Select "S000000" folder to display the record file in the compact flash.

Select "MEMORY" folder to display the record data in the internal memory.

- (5) The recorded record file is displayed on the browser.
- (6) Select the file to be fetched, and copy it into an arbitrary folder in PC.
- (7) When a compact flash is selected, the record file can be deleted. Select the file to be deleted, and delete it.

4. WEB SERVER FUNCTION

4.1 Description of web server function

- The web server function permits monitoring of measured values and event log in the paperless recorder using personal computer's browser.
- Use Internet Explorer made by Microsoft as the personal computer's browser.
- [Caution] Monitoring from cell phone's browser is not permitted. If connection to recorder's web server is made from a cell phone, the recorder may halt in the worst case. Do not attempt to monitor data in the paperless recorder from a cell phone.
 - An error may arise depending on the circumstances of the communication, as the period of update of the browser is 10 seconds.
 - The screen of the PC is displayed again, if the update button of the browser is pressed in such a case.
 - The characters may not be displayed normally depending on the setting of the browser.

4.2 Setting web server function

- Set the web server function for permitting its use.
- Set items

Item	Value at delivery	Setting range	Remarks
Web server function	OFF	ON, OFF	Turn ON the power again after setting is changed.

4.3 Web server function setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
Ethernet settins

IP address :192.168. 1. 3
Subnet mask :255.255.255. 0
Default sateway :192.168. 1. 2
FTP server function :OFF
FTP access control :OFF
Web server function :OFF
B-mail function :OFF
HODBUS TCP/IP :OFF
```

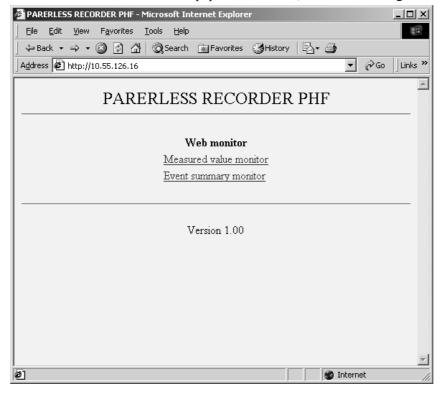
(2) Move the cursor to "Web server function", and select web server function ON/OFF. Use of the web server function is permitted if ON is set.

4.4 Web server operation

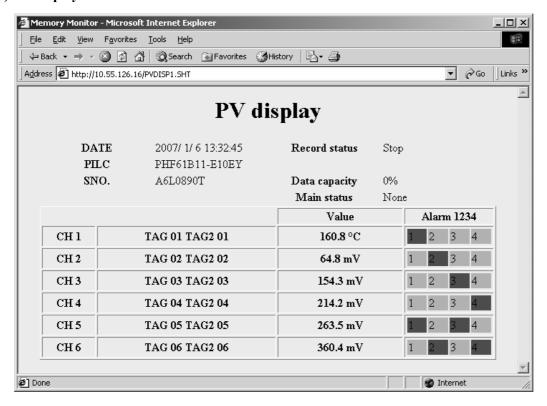
- Connect the web server to the paperless recorder from the personal computer's browser, by performing operation in the sequence indicated below.
- (1) Start Internet Explorer from a personal computer on Ethernet.
- (2) Enter the IP address of the paperless recorder in the address column in the following manner. http://(recorder's IP address)
 - Enter http: //192.168.1.2 in case the IP address of the paperless recorder is 192.168.1.2.
- (3) The paperless recorder monitor screen is displayed on the browser.

4.5 Web monitor screen

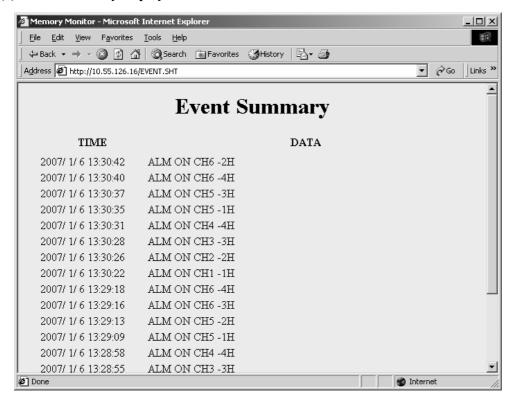
- (1) Web monitor menu screen
- Connect to the web server of the paperless recorder, and the following screen appears.



(2) PV display screen



(3) Event Summary display screen



5. E-MAIL SEND FUNCTION

5.1 Description of E-mail send function

- E-mails can be transmitted from the paperless recorder. (Receipt of E-mails is not permitted.)
- E-mails can be transmitted in any of the states indicated below.
 - (1) An alarm arose or was cancelled.
 - (2) An external input (DI) was ON or OFF.
 - (3) Any error occurred to the main unit. (Battery end or compact flash full occurred, if an alarm of an arbitrary channel arose.)
 - (4) Once every fixed period (The period may be selected out of 1 hour, 2 hours, 3 hours, 4 hours, 6 hours, 12 hours and 24 hours.)
- Up to eight (8) addresses can be registered for transmission of E-mails.
- Measured values of each channel can be attached to each E-mail.
- E-mail transmission test can be conducted in the E-mail trigger setting screen.

[Caution]

- Up to sixteen (16) E-mail send requests can be transmitted continuously, but not more than 16.

 No transmission will be implemented if the number of E-mail send requests exceeds 16. Therefore, make setting so that E-mail send requests will not occur continuously.
- For sending E-mails, it is necessary to register the paperless recorder in the mail server. Consult with the system manager of your company, for registration to the mail server.
- If E-mail send fails, the E-mail send requests are cancelled.
- Even if E-mail is sent, there is a possibility where the E-mail does not reach the destination because of incorrect address, etc.
- If two or more E-mail addresses are set as send destinations in the E-mail trigger setting, the error message is not recorded on the communication log unless all the attempts to send E-mails fail.

5.2 Setting E-mail function

• Set E-mail send/receive addresses and E-mail send trigger, for permitting use of the E-mail function. (Consult with the system manager of your company, for the values to be set.)

• E-mail function set items

Item	Value at delivery	Setting range	Remarks
E-mail function	OFF	ON, OFF	Turn ON the power again after setting
			change.

E-mail send/receive address set items

Item	Value at delivery	Setting range	Remarks
SMPT IP address	0. 0. 0. 0	0 to 255 for each digit	
Sender's mail address	(Blank)	Up to 64 letters may be set.	
Sebder's mail name	(Blank)	Up to 32 letters may be set.	
Receiver's mail addree	(Blank)	Up to 64 letters may be set.	
1 to 8			

• E-mail send trigger set items

Item	Value at delivery	Setting range	Remarks
Trigger timing	None	None, DI ON, DI OFF,	
		Alarm ON, Alarm OFF,	
		Warning, Timer cycle	
DI No.	DI 1	DI 1 to 5	Trigger timing = DI ON, DI OFF
Alarm Channel	Channel 1	Channel 1 to 6	Trigger timing = Alarm ON, OFF
Alarm No.	1	1 to 4	
Warning type	Alarm ON (All ch)	Alarm ON (All ch),	Trigger timing = Warning
		All warning, No battery,	
		CF full	
Time cycle	1 hour	1, 2, 3, 4, 6, 12 hour, 1 day	Trigger timing = Timer cycle
Time base (hour)	0	0 to 23	
Title	(Blank)	Up to 32 letters may be set.	
Text 1	(Blank)	Up to 32 letters may be set.	
Text 2	(Blank)	Up to 32 letters may be set.	
PV value affixation	OFF	ON, OFF	
Receiver's add No.	None	Receiver's address	
		No. 1, 2, 3, 4, 5, 6, 7, 8	

5.3 E-mail function setting operation

• Setting E-mail function

(1) Set the E-mail function first of all. Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

Default sateway :192.168. 1. FTP server function :OFF FTP access control :OFF Web server function :OFF E-mail function :OFF	3 9 2
---	-------------

(2) Move the cursor to "E-mail function", and select E-mail function ON/OFF. The E-mail send function can be used, if ON is set.

• Setting E-mail send/receive addresses

(1) Select "E-mail setting" from the "Parameter setting" menu screen, and press the [ENT] key.



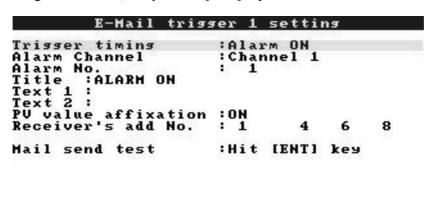
- (2) Move the cursor to "SMTP IP address", and set the IP address of the mail server.
- (3) Move the cursor to "Sender's mail Add", and set the sender's mail address.
- (4) Move the cursor to "Sender's mail Name", and set the sender's name.
- (5) Move the cursor to "Receiver's mail Add", and set up to eight (8) receivers' mail addresses.

• Setting E-mail send trigger

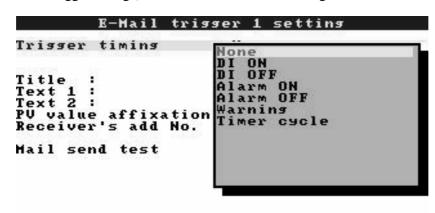
(1) Select "E-mail trigger setting" from the "Parameter setting" menu screen, and press the [ENT] key.



(2) Up to ten (10) patterns of E-mail send timing may be set. Select a send timing to be selected, and press the [ENT] key.



(3) Move the cursor to "Trigger timing", and select an E-mail send timing.



Select one of the followings as an E-mail send timing.

When a timing is selected, particulars set items are displayed for each timing type. Set these items also.

1) DI ON, DI OFF

E-mails can be sent by DI ON/OFF.

When DI ON/OFF timing is selected, set items for the DI No. to be used are displayed. Set the DI No. to be used for judgment.

2) Alarm ON, Alarm OFF

E-mails can be sent by the alarm occur/cancel information.

When alarm ON/OFF timing is selected, set items for the channel No. and alarm No. to be used are displayed. Set the channel No. and alarm No. to be used for judgment.

3) Warning

E-mails can be sent by warning occur information.

When warning is selected, set items for the warning information to be used are displayed. Set the warning information to be used for judgment.

4) Timer cycle

E-mails can be sent in a fixed period.

When timer cycle is selected, set items for the send period and reference time are displayed. Set the E-mail send period and reference time.

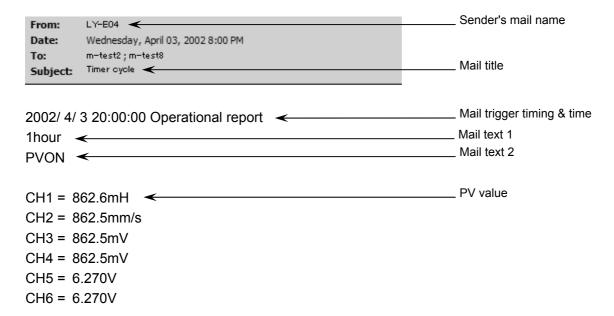
- (4) Move the cursor to "Title", and set the E-mail title.
- (5) Move the cursor to "Text 1", "Text 2", and set a comment of two (2) lines to be described in the E-mail.
- (6) Move the cursor to "PV value affixation", and set whether to indicate measured values of all the channels in the E-mail. All the channels can be indicated, ON is set.
- (7) Move the cursor to "Receiver's add No.", and select an address No. to receive the E-mail. The E-mail is sent to each address No. for which ON was set.
- (8) An E-mail send test can be conducted by moving the cursor to "Mail sent test" and by then pressing the [ENT] key.

5.4 E-mail send test operation

- Conduct an E-mail send test with the paperless recorder, by performing operation in the sequence indicated below.
- (1) Select "E-mail trigger setting" from the "Parameter setting" menu screen, and press the [ENT] key.
- (2) Select an E-mail trigger setting No. to conduct a send test, and then press the [ENT] key.
- (3) Move the cursor to "Mail send test", and then press the [ENT] key.

5.5 E-mail send contents

The paperless recorder sends an E-mail with following contents.



MODBUS TCP/IP FUNCTION

6.1 Description of MODBUS TCP/IP function

- The MODBUS TCP/IP protocol permits use of MODBUS protocol (MODBUS RTU), on an Ethernet interface.
- MODBUS TCP/IP communication is executed through port 502.
- The MODBUS TCP/IP function permits read/write of set values from/to the paperless recorder.

6.2 Setting MODBUS TCP/IP function

- Make MODBUS TCP/IP function setting to permit the use of MODBUS TCP/IP function.
- Specify station No. to evaluate the device with which communication is to be carried out.

Set items

Item	Factory default	Setting range	Remarks
MODBUS TCP/IP	OFF	ON, OFF	Turn on the power after the setting is changed.
MODBUS Station NO.	1	0 to 255	Communication is not carried out if 0 is selected.

6.3 MODBUS TCP/IP function setting operation

(1) Select "Ethernet setting" from the "Parameter setting" menu screen, and press the [ENT] key.

```
Ethernet settins

IP address :192.168. 1. 3
Subnet mask :255.255.255. 0
Default sateway :192.168. 1. 2
FTP server function :OFF
FTP access control :OFF
Web server function :OFF
B-mail function :OFF
HODBUS TCP/IP :OFF
```

- (2) Move the cursor to "MODBUS TCP/IP", and select MODBUS TCP/IP function ON/OFF. The MODBUS TCP/IP function can be used, if ON is set.
- (3) Select "Basic setting" on the Parameter setting" menu screen, and press the [ENT] key.
- (4) Move the cursor to "MODBUS Station No." and select a desired station No.

MODBUS TCP/IP COMMUNICATION 7. PROTOCOL

7.1 General

b)

The communication system by the MODBUS TCP/IP protocol is that the communication is always started from the master station and a slave station responds to the received message.

Transmission procedures is as shown below.

- The master station sends a command message to a slave station.
- 2) The slave station checks that the station No. in the received message matches with the own station No. or
- 3) If matched, the slave station executes the command and sends back the response message.
- 4) If mismatched, the slave station leaves the command message and wait for the next command message.
 - In case when the station No. in the received command message matches with the own slave station No. a)

Master to slave	Command message		5	Data on
Slave to master		Response message	Į	the line
In case when the stat No.	ion No. in the received of	command message mism	atch	es with the own slave station
Master to slave	Command message]	5	Data on
Slave to master	•	(Not respond)		the line

(Not respond)

To assure safety, provide a structure where the response message is checked and retry is made three (3) times or more if no response is made or an error occurs.

The master station can individually communicate with any one of slave stations connected on the same line upon setting the station No. in the command message.

7.2 Composition of Message

Command message and response message consist of 6 fields; Transaction Identifier, Protocol Identifier, Length Unit Identifier, Station No., Function code and Data code. And these are send in this order.

Transaction Identifier (2 bytes)
Protocol Identifier (2 bytes)
Length Unit Identifier (2 bytes)
Station No. (1 byte)
Function code (1 byte)
Data (2 to 133 bytes)

Fig.7-1 Composition of message

In the following, each field is explained.

(1) Transaction Identifier

Identification of a MODBUS Request / Response transaction.

(2) Protocol Identifier

Set 0 for MODBUS TCP/IP.

(3) Length Unit Identifier

Number of bytes of data part.

(4) Station No.

Station No. is the number specifing a slave station. The command message is received and operated only by the slave station whose station No. matches with the No. set in the parameter "MODBUS Station No." For details of setting the parameter "MODBUS Station No.", refer to chapter 6.

(5) Function code

This is a code to designate the function executed at a slave station. For details, refer to section 7.4.

(6) Data

Data are the data required for executing function codes. The composition of data varies with function codes. For details, refer to chapter 8.

A register number is assigned to each data in the recorder. For reading/writing the data by communication, designate the register number.

Note that the register number transmitted on message is expressed as its relative address.

The relative address is calculated by the following expression.

$$\boxed{\text{Relative address}} = \left(\text{The lower 4 digits of the } \boxed{\text{register number}} \right) - 1$$

For example, when the resister number designated by a function code is 40003,

Relative address = (lower 4 digits of 40003)
$$- 1$$

= 0002

is used on the message.

7.3 Response of Slave Station

(1) Response for normal command

To a relevant message, the slave station creates and sends back a response message which corresponds to the command message. The composition of message in this case is the same as in section 7.2.

Contents of the data field depend on the function code. For details, refer to Chapter 8.

(2) Response for abnormal command

If contents of a command message have an abnormality (for example, non-actual function code is designated) other than transmission error, the slave station does not execute that command but creates and sends back a response message at error detection.

The composition of response message at error detection is as shown in Fig.7-2. The value used for function code field is function code of command message plus $80_{\rm H}$.

Table 7-1 gives error codes.

Transaction Identifier
Protocol Identifier
Length Unit Identifier
Station No.
Function code + 80H
Error code

Fig.7-2 Response message at error detection

In the second se		
Error code	Contents	Description
01H	Illegal function code	Non-actual function code is designated.
		Check for the function code.
02H	Illegal data address	A relative address of a resister number to which the
		designated function code can not be used.
03H	Illegal data number	Because the designation of number is too much, the area
		where resister number do not exist is designated.
04H	Device error	Communication with slave equipment failed. Check the
		communication specification for the slave equipment

Table 7-1 Error Code

(3) No response

Under any of the following items, the slave station takes no action of the command message and sends back no response.

- A station number transmitted in the command message differs from the station number specified to the slave station.
- A transmission error is detected.
- Station No. of a slave station is set to 0.

7.4 Function Code

According to MODBUS protocol, register numbers are assigned by function codes.

Each function code acts on specific register number.

This correspondence is shown in Table 7-2, and the message length by function is shown in Table 7-3.

Table 7-2 Correspondence between function codes and objective address

Function code		→		Resister No.		
No.	Function	Object		No.	Conten	ts
03 _H	Read-out (continuously)	Holding register		4xxxx	Read-out/write-in	word data
04 _H	Read-out (continuously)	Input register		3xxxx	Read-out	word data
10 _H	Write-in (continuously)	Holding register		4xxxx	Read-out/write-in	word data

Table 7-3 Function code and message length

[Unit: byte]

Function		Number of	Comman	d message	Response message	
code	Contents	designatable data	Minimum	Maximum	Minimum	Maximum
03 _H	Read-out of word data	64 words	12	12	11	137
$04_{ m H}$	Read-out of word data (read-out only)	64 words	12	12	11	137
10_{H}	Write-in of continuous word data	64 words	15	141	12	12

7.5 FIX Processing (Cautions in data write)

The instrument is provided inside with a non-volatile memory (F-ROM) for holding the setting parameters.

Data written in the non-volatile memory is not lost even if turning off the power.

To hold parameters that were written in the internal memory via communication after turning off the power, the FIX process is effective. It allows parameters to be written in nonvolatile memory.

Fig.7-3 shows the FIX procedure.

Cautions:

- Write in the non-volatile memory takes approximately 2 seconds.
- While writing, do not turn off the power of the PHF. Otherwise, the data in the non-volatile memory will be destroyed, whereby the PHF could not be used any longer.
- Don't change parameters on the front panel when performing the FIX procedure, or memory error may result.
- The non-volatile memory (F-ROM) is a device where the number of write-in times is limited. The guaranteed number of write-in times of the non-volatile memory used on the instrument is 100,000 minimum. Therefore, limit the times of change of parameter setting to absolute minimum. Refrain from carrying out the FIX processing periodically for example or while such is not absolutely required.

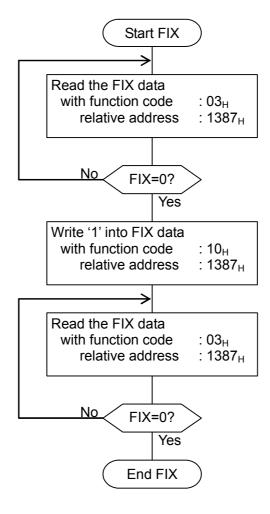


Fig.7-3 FIX procedure

8. DETAILS OF MESSAGE

8.1 Read-out of Word Data [Function code: 03_H]

Function code	Max. word number read-out in one message	Relative data address	Register No.	Kind of data
		$0000_{\rm H}$ to $1386_{\rm H}$	40001 to 44999	Storage enable data
03_{H}	64 words	1387_{H} to $157\mathrm{B}_{\mathrm{H}}$	45000 to 45500	Storage enable data
		$157C_{\rm H}$ to $1B57_{\rm H}$	45501 to 47000	Storage enable data

(1) Message composition

Command message composition(byte)

	•
Transaction	Upper
Identifier	Lower
Protocol Identifier	Upper
	Lower
Length Unit	Upper
Identifier	Lower
Station No.	
Function code	
Read-out start No.	Upper
(relative address)	Lower
Read-out word	Upper
number	Lower

1 to 64

Response message composition(byte)

Response message composit		
Transaction	Upper	
Identifier	Lower	
Protocol Identifier	Upper	
	Lower	
Length Unit	Upper	
Identifier	Lower	
Station No.		
Function code		
Read-out byte num	nber	ı
Contents of the	Upper	
first word data	Lower	
Contents of the	Upper	
next word data	Lower	
~	~	ŀ
Contents of the	Upper	
last word data	Lower	

Read-out word number×2

* Arrangement of read-out word data

MSB	LSB
Upper byte of	contents of the first word data
Lower byte of	contents of the first word data
Upper byte of o	contents of the next word data
Lower byte of o	contents of the next word data
~	•
Upper byte of	contents of the last word data
Lower byte of	contents of the last word data

(2) Function explanations

Word data of continuous word numbers from the read-out start No. can be read. Read-out word data are transmitted from the slave station in the order of upper and lower bytes.

(3) Message transmission (example)

Reading range start and range end in Channel 1 from No. 2 station is shown below.

Relative address of range start in Channel 1: 001B_H (Register No.40028), Data number: 02_H

Command message composition (byte)

Communa moodago	composi	tion (by
Transaction	Upper	00 _H
Identifier	Lower	00 _H
Protocol Identifier	Upper	00 _H
	Lower	00 _H
Length Unit	Upper	00 _H
Identifier	Lower	06 _H
Station No.		02 _H
Function code		03 _H
Read-out start No. (relative address)	Upper	00 _H
	Lower	1B _H
Read-out word	Upper	00 _H
number	Lower	02 _H

Transaction	Upper	00_{H}
Identifier	Lower	00 _H
Protocol Identifier	Upper	00 _H
	Lower	00 _H
Length Unit	Upper	00 _H
Identifier	Lower	07 _H
Station No.		02 _H
Function code		03 _H

 04_{H}

Response message composition (byte)

 $\begin{array}{c|cccc} number & & & & & \\ Contents of the & Upper & 00_H \\ first word data & Lower & 00_H \\ Contents of the & Upper & 0F_H \\ next word data & Lower & A0_H \\ \end{array}$

Read-out byte

* Meaning of data to be read

Channel 1 Range start $00 00_{\rm H} = 0$

(contents of the first word data)

Channel 1 Range end $0FA0_H = 4000$

(contents of the next word data)

Where the unit is °C with decimal point position set at 1,

Channel 1 Range start = 0.0° C

Channel 1 Range end = 400.0°C

Point For "Point" decimal point, refer to Section 9.1.

8.2 Read-out of Read-out Only Word Data [Function code: 04H]

Function code	Max. word number readout in one message	Relative data address	Register No.
$04_{\rm H}$	64 words	$0000_{\rm H}$ to $07{\rm CF_H}$	30001 to 32000

(1) Message composition

Command message composition(byte)

	<u> </u>	. ` • /
Transaction	Upper	
Identifier	Lower	
Protocol Identifier	Upper	
	Lower	
Length Unit	Upper	
Identifier	Lower	
Station No.		
Function code		
Read-out start No.	Upper	
(relative address)	Lower	
Read-out word	Upper	}1 to 64
number	Lower	1 10 04
·		•

Response message composition(byte)

response message composi		
Transaction	Upper	
Identifier	Lower	
Protocol Identifier	Upper	
	Lower	
Length Unit	Upper	
Identifier	Lower	
Station No.		
Function code		
Read-out byte number		
Contents of the	Upper	
first word data	Lower	
Contents of the	Upper	
next word data	Lower	
.	7	
Contents of the	Upper	
last word data	Lower	

Read-out word number×2

* Arrangement of read-out word data

	MSB LSB
	Upper byte of contents of the first word data
	Lower byte of contents of the first word data
	Upper byte of contents of the next word data
	Lower byte of contents of the next word data
~	•
	Upper byte of contents of the last word data
	Lower byte of contents of the last word data

(2) Function explanations

Word data of continuous word numbers from the read-out start No. can be read. Read-out word data are transmitted from the slave station in the order of upper and lower bytes.

(3) Message transmission (example)

Reading range start and range end in Channel 2 from No. 1 station is shown below. Relative address of measured value in Channel 2: $0065_{\rm H}$ (Register No.30102), Data number: $01_{\rm H}$

Command message composition (byte)

Command message	composi	tion (by
Transaction	Upper	00 _H
Identifier	Lower	00 _H
Protocol Identifier	Upper	00 _H
	Lower	00 _H
Length Unit	Upper	00 _H
Identifier	Lower	06 _H
Station No.		01 _H
Function code		04 _H
Read-out start No. (relative address)	Upper	00 _H
	Lower	65 _H
Read-out word	Upper	00 _H
number	Lower	01 _H

Response message composition (byte)

Transaction	Upper	00 _H
Identifier	Lower	00 _H
Protocol Identifier	Upper	00 _H
	Lower	00 _H
Length Unit	Upper	00 _H
Identifier	Lower	05 _H
Station No.		01 _H
Function code		04 _H
Read-out byte		02 _H
number		
Contents of the	Upper	01 _H
first word data	Lower	4F _H

* Meaning of data to be read

Channel 2 measured value

 $01 \, 4F_{\rm H} = 335$

(contents of the first word data)

Where the unit is °C with decimal point position set at 1, Channel 2 Measured value = 33.5°C

>Point>

For "Point" decimal point, refer to Section 9.1.

Write-in of Continuous Word Data [Function code: 10_H]

Function code	Max. word number read-out in one message	Relative data address	Register No.	Kind of data
		$0000_{\rm H}$ to $1386_{\rm H}$	40001 to 44999	Storage enable data
$10_{\rm H}$	64 words	1387_{H} to $157\mathrm{B}_{\mathrm{H}}$	45000 to 45500	Storage diable data
		157C _H to 1B57 _H	45501 to 47000	Storage enable data

(1) Message composition

Command message of	composition(byte)
Transaction	Upper	
Identifier	Lower	
Protocol Identifier	Upper	
	Lower	
Length Unit Identifier	Upper	
	Lower	
Station No.		
Function code		
Write-in start No.	Upper	
(relative address)	Lower	
Write-in word	Upper	}4 to 64
number	Lower	}1 to 64
Write-in byte number		Write-in word
First write-in	Upper	number×2
word data	Lower	
Next write-in	Upper	
word data	Lower	
		L
Last write-in	Upper	
word data	Lower	

Response message composition(byte)

Response message composition(byte)					
Transaction Identifier	Upper				
	Lower				
Protocol Identifier	Upper				
	Lower				
Length Unit Identifier	Upper				
	Lower				
Station No.					
Function code					
Write-in start No.	Upper				
(relative address)	Lower				
Write-in word	Upper				
number	Lower				

	· ·
	MSB LSB
	Upper byte of contents of the first word data
	Lower byte of contents of the first word data
	Upper byte of contents of the next word data
	Lower byte of contents of the next word data
~	
	Upper byte of contents of the last word data
	Lower byte of contents of the last word data

Arrangement of read-out word data

(2) Function explanations

Word data of continuous word number is written from write-in start address. Write-in word data are transmitted from master station in the order of upper and lower bytes.

(3) Message transmission (example)

Writing Subtract channel = channel 2, PV shift = 20.0°C, and PV gain = 110.0% in

Channel 1 of No. 1 station is shown below.

Subtract channel = $0002_{\rm H}$ (= 2D : channel 2)

 $PV \text{ shift} = 00C8_{H} (= 200D)$

Input filter = $044C_{H}$ (= 1100D)

Relative address of Subtract channel in Channel 1: 0014_H(Register No.40021), Data number: 03_H

Command message composition (byte)

Command message con	iposition (Dytc
Transaction Identifier	Upper	00 _H
	Lower	00 _H
Protocol Identifier	Upper	00 _H
	Lower	00 _H
Length Unit Identifier	Upper	00 _H
	Lower	$0D_H$
Station No.		01 _H
Function code		10 _H
Write-in start No.	Upper	00 _H
(relative address)	Lower	14 _H
Write-in word number	Upper	00 _H
	Lower	03 _H
Write-in byte number		06 _H
First write-in	Upper	00 _H
word data	Lower	02 _H
Next write-in	Upper	00 _H
word data	Lower	C8 _H
Last write-in	Upper	04 _H
word data	Lower	4C _H

Response message composition (byte)

Transaction Identifier	Upper	00 _H
	Lower	00 _H
Protocol Identifier	Upper	00 _H
	Lower	00 _H
Length Unit Identifier	Upper	00 _H
	Lower	06 _H
Station No.		01 _H
Function code		10 _H
Write-in start No.	Upper	00 _H
(relative address)	Lower	14 _H
Write-in word number	Upper	00 _H
	Lower	03 _H

Point

Since the transmission data can not include a decimal point, data of 110.0 is transmitted as "1100".

For transmission format of each data, refer to the address map(Chapter 9).

>Caution >

If the write-in command message is sent to any slave station during the FIX process, response is not returned from it.

ADDRESS MAP AND DATA FORMAT

9.1 Data Format

9.1.1 Transmission data format

Transmitted data is "numeric value" and not "ASCII code".

9.1.2 Control of decimal point

A decimal point is not included on the transmission data.

Align decimal point for data that have decimal point (decimal point is eliminated in transmission, and added in receiving).

9.1.3 Data with input error

When input error (Over, Under, Burnout or Error) occurs in display data, read data from measured values are as follows.

Display data	Read data
Over	32767
Under	-32767
Bunout	-32768
Error	-32768

Detection of input error during communication can be performed at address 30131 = Channel status.

9.1.4 Range of write-in data

When data is written in each parameter, the write-in data should be kept within the setting range. PHF accepts the write-in data beyond the range. However, be careful since the PHF performance will not be guaranteed.

9.2 Address Map

For detailed contents about individual parameter function or setting range, refer to the operation manual.

Data type Long: long data The data of this address is manipulated in unit of word. 1 data/2 address

Word: word data The data of this address is manipulated in unit of word. 1 data/1 address

Byte: byte data The data of this address is manipulated in unit of byte. A maximum of 2 data/1 address

Bit: Bit data The data of this address is manipulated in unit of bit. A maximum of 16 data/1 address

Word data [read-out / write-in] : Function code [03H, 10H]

Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
4XXXX						
40001	Byte			1st, 2nd characters	Set Tag 1 (8 characters) by the ASCII code.	
40002		1	T 1	3rd, 4th characters		
40003		1	Tag 1	5th, 6th characters		
40004		1		7th, 8th characters		
40005		1		1st, 2nd characters	Set Tag 2 (8 characters) by the ASCII code.	
40006	Byte	1	T 2	3rd, 4th characters		
40007	Byte		Tag 2	5th, 6th characters		
40008	Byte			7th, 8th characters		
40009	Word					Reserve
40010	Word		Input type		0 to 33 (Please refer to Table 9-1)	
40011	Word		Input filte		0 to 900 (0 to 900 sec)	
40012	Word		Unit Scaling Maguring start		0 to 167 (Please refer to Table 9-2)	
40013	Word				0: OFF, 1: ON	
40014	Word				-1000 to 5500 (Please refer to Table 9-3)	
40015		Channel 1	Masuring		-1000 to 5500 (Please refer to Table 9-3)	
40016	Word	setting	Engineeri		-32767 to 32767	
40017		(64	Engineeri		-32767 to 32767	
40018		words)	Decimal p		0 to 4 (Please refer to Table 9-4)	
40019		1	Square ro		0: OFF, 1: ON	
40020		1	•			Reserve
40021			Subtract channel		0 to 6 (0: Subtract OFF, 1 to 6: channel 1 to 6)	
40022		PV shift			-32767 to 32767	
40023			PV gain		0 to 32767 (0.00 to 327.67%)	
40024						Reserve
40025						Reserve
40026			Recording	g mode	0:Display only, 1:With record	
40027			Recording type Range start Range end		0: Min-Max rec., 1: Point record, 2: Average rec.	
40028		1			-32767 to 32767 (Please refer to Table 9-5)	
40029		1			-32767 to 32767 (Please refer to Table 9-5)	
40030			8+ +		Reserve	
to						Reserve
40065	Word	Channel 2	setting		Same allocation as in Channel 1	
to			<u>C</u>			
40129	Word	Channel 3	setting		Same allocation as in Channel 1	
to	-		<u> </u>			
40193	Word	Channel 4	setting		Same allocation as in Channel 1	
to			0		3	
40257	Word	Channel 5	setting		Same allocation as in Channel 1	
to			0		3	
40321	Word	Channel 6	setting		Same allocation as in Channel 1	
to			8			
40385	Word					Reserve
to						
41921	Word	Channel 1		Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41922	Word	alarm	Alarm	Set point	-32767 to 32767 (Please refer to Table 9-5)	
41923		setting	No.1	Set point	52757 to 52757 (1 lease feler to fable 9-3)	Reserve
		(16	110.1	DO rolay No	0 to 10 (0: None, 1 to 10: DO1 to 10)	IVESEI AG
41924		words)	A 1	DO relay No.	,	
41925			Alarm	Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41926	Word	1	No.2	Set point	-32767 to 32767 (Please refer to Table 9-5)	

Register No.	Data type	Memory co	ontents		Read-out data / Write-in data setting range	Remarks
41927	Word					Reserve
41928				DO relay No.	0 to 10 (0: None, 1 to 10: DO1 to 10)	
41929	Word			Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41930	Word		Alarm	Set point	-32767 to 32767 (Please refer to Table 9-5)	
41931	Word		No.3	•	, ,	Reserve
41932	Word			DO relay No.	0 to 10 (0: None, 1 to 10: DO1 to 10)	
41933	Word			Alarm type	0: OFF, 1: H alarm, 2: L alarm	
41934			Alarm	Set point	-32767 to 32767 (Please refer to Table 9-5)	
41935	Word		No.4	•	, ,	Reserve
41936				DO relay No.	0 to 10 (0: None, 1 to 10: DO1 to 10)	
41937		Channel 2	alarm settir		Same allocation as in Channel 1	
to						
41953	Word	Channel 3 alarm setting			Same allocation as in Channel 1	
to		3				
41969	Word	Channel 4	alarm settir	ıg	Same allocation as in Channel 1	
to						
41985	Word	Channel 5	alarm settir	ıg	Same allocation as in Channel 1	
to						
42001	Word	Channel 6	alarm settir	ıg	Same allocation as in Channel 1	
to				~		
42017	Word					Reserve
to						Reserve
42425	Byte			1st, 2nd characters	Set Display name (16 characters) by the ASCII code.	
42426				3rd, 4th characters		
42427				5th, 6th characters		
42428			Display	7th, 8th characters		
42429			name	9th, 10th characters		
42430		1		11th, 12th characters		
42431		Display		13th, 14th characters		
42432		setting		15th, 16th characters		
42433			Display N		0: None, 1 to 6: ch1 to 6	
42434			Display N		0: None, 1 to 6: ch1 to 6	
42435			Display N		0: None, 1 to 6: ch1 to 6	
42436			Display N		0: None, 1 to 6: ch1 to 6	
42437			Display N		0: None, 1 to 6: ch1 to 6	
42438			Display N		0: None, 1 to 6: ch1 to 6	
to					, , , , , , , , , , , , , , , , , , ,	Reserve
42497	Word					Reserve
42498			Trend dire	ction	0: Vertical, 1: Horizontal	
42499		Display	Channel in		0: CH No.disp., 1: Tag No.disp., 2: Unit Disp.	
42500		setting2	Scale disp		0: OFF, 1: ON	
42501			Seare display			Reserve
42502		1	Display di	vided	1 to 20	/ -
to			ui			Reserve
43032	Word	Time settir	19	Time set request	1: Time set request.(Automatically clear)	
43033		1	S	Year	1 to 99 (2001 to 2099year)	Attention:
43034		1		Month	1 to 12 (1 to 12month)	Don't change the
43035		1		Day	1 to 31 (1 to 31day)	time absolutely
43036		1		Hour	0 to 23 (0 to 23hour)	during recording.
43037		1		Minute	0 to 59 (0 to 59minute)	, , , , , , , , , , , , , , , , , , ,
43038					- 10 57 (0 to c) minute)	Reserve
43039						Reserve
43040		Refreshme	ent cycle		0 to 19 (Please refer to Table 9-6)	12000170
43041		Terresimile	c y 010		5 to 17 (1 leade 10 let to 1 ao le 7-0)	Reserve
43042		LCD lights	s-out time		0 to 60 (0: ON all the time, 1 to 60: 1 to 60min)	1000110
43042		File division			0 to 4 (Please refer to Table 9-7)	
43043		Memory fu			0 to 10 (0: None, 1 to 10: DO1 to 10)	
		Record dat			0: Ascii, 1: Binary	
	Word	- INCOURT UAT	u wiiial		0.130H, 1. DHary	Reserve
43045						
43045 43046	Word					
43045 43046 43047	Word Word					Reserve
43045 43046 43047 43048	Word Word Word					Reserve Reserve
43045 43046 43047	Word Word Word					Reserve

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
43052	Word	Data format		0 to 4 (Please refer to Table 9-8)	
43053		File overwrite		0:OFF, 1:ON	
43054		Display compression		0:1/1, 1:1/10, 2:1/30, 3:1/60	
43055		Select language		0:English, 1:French	
43056		Alarm hysteresis		0 to 10000 (0.00 to 100.00%)	
43057		Alarm latch		0: OFF, 1: ON	
43058		MODBUS Station No.		0 to 255 (0: Communication OFF)	D
43059 43060					Reserve Reserve
43060		Configuration magazzon	.d	0 to 9999	Reserve
43062		Configuration password CF manager password	<u>u</u>	0 to 9999	
43063		Record password		0 to 9999	
43064		Security mode		0:Password, 1:Logon	
to	11014	Security mode		on abovers, ribogen	Reserve
43301	Byte		1st, 2nd characters	Set original unit (7 characters) by the ASCII code.	
43302	Byte		3rd, 4th characters		
43303			5th, 6th characters		
43304	Byte	Original unit 1 setting	7th, characters		
43305					Reserve
43306		_			Reserve
43307					Reserve
43308	Byte	Original unit 2 setting		Same allocation as Original unit 1	
to					
43315	Byte	Original unit 3 setting		Same allocation as Original unit 1	
to					
43322	Byte	Original unit 4 setting		Same allocation as Original unit 1	
to					
43329	Byte	Original unit 5 setting		Same allocation as Original unit 1	
to					
43336	Byte	Original unit 6 setting		Same allocation as Original unit 1	
to	Byte	Original and o setting		Sume unocurion as original unit i	
43343	Byta	Original unit 7 setting		Same allocation as Original unit 1	
	Бую	Original unit / setting		Same anocation as Original unit 1	
to					
43350	Byte	Original unit 8 setting		Same allocation as Original unit 1	
to					
43357		Original unit 9 setting		Same allocation as Original unit 1	
		Original unit 9 setting		Same anocation as Original unit 1	
to		0::1::10::10		0 11 11 0 11 11	
43364	Byte	Original unit 10 setting		Same allocation as Original unit 1	
to					
43371	Byte	Original unit 11 setting	5	Same allocation as Original unit 1	
to					
43378	Byte	Original unit 12 setting	<u> </u>	Same allocation as Original unit 1	
to					
43385	Word				Reserve
to					Reserve
43496		DI 1 function		0 to 5 (Please refer to Table 9-9)	
43497		DI 2 function		0 to 5	
43498		DI 3 function		0 to 5	
43499		DI 4 function		0 to 5	
43500		DI 5 function		0 to 5	D. canarra
43501 43502					Reserve Reserve
43502				+	Reserve
43504				+	Reserve
43505		+			Reserve
43506		RCJ ON/OFF		0: OFF, 1: ON	11000110
43507		1100 011/011			Reserve
43508					Reserve
43509	Word				Reserve
	Word	Front communication		0: OFF, 1: ON	

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
43511	Word	Rec.start adjust OFF		0: OFF, 1: ON	
43512					Do not write
to					Do not write
44001			1st, 2nd characters		Do not write
44002			3rd, 4th characters		Do not write
44003			5th, 6th characters		Do not write
44004			7th, 8th characters		Do not write
44005			9th, 10th characters		Do not write
44006			11th, 12th characters		Do not write
44007			13th, 14th characters		Do not write
44008		PILC data	15th, 16th characters		Do not write
44009			17th, 18th characters		Do not write
44010 44011			19th, 20th characters 21th, 22th characters		Do not write Do not write
44011			23th, 24th characters		Do not write
44013			25th, 26th characters		Do not write
44014			27th, 28th characters		Do not write
44015			29th, 30th characters		Do not write
44016			31th, 32th characters		Do not write
44017			1st, 2nd characters		Do not write
44018		1	3rd, 4th characters		Do not write
44019			5th, 6th characters		Do not write
44020		Serial number	7th, 8th characters		Do not write
44021	Byte	Seriai number	9th, 10th characters		Do not write
44022			11th, 12th characters		Do not write
44023			13th, 14th characters		Do not write
44024			15th, 16th characters		Do not write
44025	Word				Do not write
to		45000 45500 31	.1 1111		Do not write
			not be recorded in the m		
45000 45001	Word	Register data request		1: Register data (Automatically clear)	Reserve
45002					Reserve
45003		Prohibiting the writing	to the memory card	0: Writing permission, 1: Writing prohibition	Reserve
45004		Recorder control	s to the memory cara	(Please refer to Table 9-10)	
45005				(11000010110110110110110)	Reserve
45006					Reserve
45007		Alarm latch clear requ	est	1: Alarm latch clear (Automatically clear)	
45008	Word				
					Do not write
to					Do not write Do not write
to The follow		ses are recorded in the n	nain unit.		
to The follow 45501	Word		nain unit.		
to The follow 45501 45502	Word Word	E-mail function	nain unit.	0: OFF, 1. ON	Do not write
to The follow 45501 45502 45503	Word Word Word	E-mail function FTP server function	nain unit.	0: OFF, 1: ON	Do not write
to The follow 45501 45502 45503 45504	Word Word Word	E-mail function FTP server function FTP access control	nain unit.	0: OFF, 1: ON 0: OFF, 1: ON	Do not write
to The follow 45501 45502 45503 45504 45505	Word Word Word Word Word	E-mail function FTP server function	nain unit.	0: OFF, 1: ON	Do not write Reserve
to The follow 45501 45502 45503 45504 45505 45506	Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control	nain unit.	0: OFF, 1: ON 0: OFF, 1: ON	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function		0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON	Do not write Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun	action	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function	action 1st number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun	action 1st number 2nd number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun	action 1st number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun	1st number 2nd number 3rd number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255 0 to 255 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address	1st number 2nd number 3rd number 4th number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255 0 to 255 0 to 255 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45513 45514	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address	1st number 2nd number 3rd number 4th number 1st number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45513 45514 45515	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address Subnet mask	1st number 2nd number 3rd number 4th number 1st number 2nd number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45513 45516 45517	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address	1st number 2nd number 3rd number 4th number 1st number 2nd number 3rd number 4th number 1st number 1st number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45515 45516 45517 45518	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address Subnet mask	1st number 2nd number 3rd number 4th number 1st number 2nd number 3rd number 4th number 1st number 3rd number 4th number 4th number 1st number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45515 45516 45517 45518	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address Subnet mask	1st number 2nd number 3rd number 4th number 1st number 2nd number 3rd number 4th number 1st number 3rd number 4th number 3rd number 3rd number 3rd number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45513 45514 45515 45516 45517 45518 45519	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address Subnet mask Default gateway	1st number 2nd number 3rd number 4th number 1st number 2nd number 2nd number 3rd number 4th number 1st number 4th number 1st number 3rd number 4th number 4th number 4th number 4th number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45513 45516 45517 45518 45519 45520 45521	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address Subnet mask	1st number 2nd number 3rd number 4th number 2nd number 2nd number 2nd number 3rd number 4th number 1st number 1st number 1st number 2nd number 3rd number 1st number 1st number 1st number 1st number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve
to The follow 45501 45502 45503 45504 45505 45506 45507 45508 45509 45510 45511 45512 45513 45514 45515 45516 45517 45518 45519	Word Word Word Word Word Word Word Word	E-mail function FTP server function FTP access control Web server function MODBUS TCP/IP fun IP address Subnet mask Default gateway	1st number 2nd number 3rd number 4th number 1st number 2nd number 2nd number 3rd number 4th number 1st number 4th number 1st number 3rd number 4th number 4th number 4th number 4th number	0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1: ON 0: OFF, 1. ON 0 to 255	Reserve Reserve

Register No.	Data type	Memory contents		Read-out data / Write-in data setting range	Remarks
45524	Word		4th number	0 to 255	
45525		Sender's mall address	1st, 2nd characters	Set address (64 characters) by the ASCII code.	
45526			3rd, 4th characters		
45527			5th, 6th characters		
45528			7th, 8th characters		
45529			9th, 10th characters		
45530		=	11th, 12th characters		
45531			13th, 14th characters		
45532			15th, 16th characters		
45533 45534			17th, 18th characters 19th, 20th characters		
45535		-	21th, 22th characters		
45536		_	23th, 24th characters		
45537			25th, 26th characters		
45538			27th, 28th characters		
45539			29th, 30th characters		
45540			31th, 32th characters		
45541	Byte		33th, 34th characters		
45542	Byte		35th, 36th characters		
45543			37th, 38th characters		
45544			39th, 40th characters		
45545			41th, 42th characters		
45546			43th, 44th characters		
45547			45th, 46th characters		
45548			47th, 48th characters		
45549 45550			49th, 50th characters 51th, 52th characters		
45551		-	53th, 54th characters		
45552			55th, 56th characters		
45553		_	57th, 58th characters		
45554	_		59th, 60th characters		
45555		-	61th, 62th characters		
45556			63th, 64th characters		
45557	Byte	Sender's mail name	1st, 2nd characters	Set name (32 characters) by the ASCII code.	
45558			3rd, 4th characters		
45559			5th, 6th characters		
45560			7th, 8th characters		
45561			9th, 10th characters		
45562			11th, 12th characters		
45563	_		13th, 14th characters		
45564			15th, 16th characters		
45565 45566			17th, 18th characters 19th, 20th characters		
45567			21th, 22th characters		
45568		1	23th, 24th characters		
45569	_		25th, 26th characters		
45570		1	27th, 28th characters		
45571		1	29th, 30th characters		
45572	Byte		31th, 32th characters		
45573	Byte	Receiver's mail	1st, 2nd characters	Set address (64 characters) by the ASCII code.	
45574		address 1	3rd, 4th characters		
45575		_	5th, 6th characters		
45576		_	7th, 8th characters		
45577		4	9th, 10th characters		ļ
45578		4	11th, 12th characters		
45579		4	13th, 14th characters		
45580		-	15th, 16th characters		+
45581 45582		1	17th, 18th characters 19th, 20th characters		+
45583		1	21th, 22th characters		
45584		-	23th, 24th characters		+
45585	_	1	25th, 26th characters		
45586		1	27th, 28th characters		
	Byte	1	29th, 30th characters		

No. Specified							
45590 Byte 4559	Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
	45588	Byte		31th, 32th characters			
45592 Byte 45593 Byte 45595 Byte 41th, 42th characters 41th, 42th characters 41th, 42th characters 41th, 42th characters 45596 Byte					33th, 34th characters		
45593 Byte	45590	Byte		35th, 36th characters			
45594 Byte	45591	Byte			37th, 38th characters		
45595 Byte 45596 Byte 45596 Byte 45596 Byte 45597 Byte 45597 Byte 45597 Byte 45597 Byte 45598 Byte 45599 Byte 45599 Byte 45590 Byte 4559	45592	Byte			39th, 40th characters		
45595 Byte 45596 Byte 45696 Byte 4569	45593	Byte			41th, 42th characters		
45595 Byte 45595 Byte 45596 Byte 45596 Byte 45590 Byte 45590 Byte 45590 Byte 45600 Byte 4560	45594	Byte			43th, 44th characters		
45598 Byte 45598 Byte 45590 Byte 45600 Byte 45000 Byte 4500	45595	Byte			45th, 46th characters		
45599 Byte 45600 Byte 45601 Byte 45603 Byte 45609 Byte 45603 Byte 45609 Byte 45609 Byte 45609 Byte 45703 Byte 457					47th, 48th characters		
45599 Byte 45600 Byte 45601 Byte 45603 Byte 45609 Byte 45603 Byte 45609 Byte 45609 Byte 45609 Byte 45703 Byte 457	45597	Byte			49th, 50th characters		
45509 Byte 45601 Byte 45601 Byte 45602 Byte 45603 Byte 45603 Byte 45604 Byte 45604 Byte 45605 Byte 45606 Byte 45701 Byte 45701 Byte 45701 Byte 45701 Byte 45701 Byte 45006 Byte 4500	45598	Byte					
45601 Byte 45602 Byte 45603 Byte 45604 Byte 59th, 69th characters 61th, 62th characters 61th, 62th characters 62th, 69th characters							
45601 Byte 45602 Byte 45603 Byte 45604 Byte 59th, 69th characters 61th, 62th characters 61th, 62th characters 62th, 69th characters							
45603 Byte 45604 Byte 45604 Byte 45604 Byte 45605 Byte Receiver's mail address 2 Same allocation as Receiver's mail address 1					57th, 58th characters		
45604 Byte							
Asserting							
A 5637 Byte Receiver's mail address 3 Same allocation as Receiver's mail address 1			Receiver'	s mail addres	s 2	Same allocation as Receiver's mail address 1	
A5637 Byte Receiver's mail address 3 Same allocation as Receiver's mail address 1		, · ·					
1		Byte	Receiver'	s mail addres	s 3	Same allocation as Receiver's mail address 1	
A5669 Byte Receiver's mail address 4 Same allocation as Receiver's mail address 1		,					
Same allocation as Receiver's mail address 1		Byte	Receiver'	s mail addres	s 4	Same allocation as Receiver's mail address 1	
A5701 Byte		_ <i>_ ,</i> 			-	January States and Leaves of States and Control of States and Cont	
1		Byte	Receiver'	s mail addres	s 5	Same allocation as Receiver's mail address 1	
A 5733 Byte Receiver's mail address 6 Same allocation as Receiver's mail address 1		Byte	receiver	5 man addres	3.5	Same anocation as receiver 5 man actives 1	
1		Byte	Receiver'	s mail addres	s 6	Same allocation as Receiver's mail address 1	
A		Бусс	receiver	5 man addres	3 0	Same anocation as receiver 5 man address 1	
The color of the		Ryte	Pagaiyar's mail address 7		s 7	Same allocation as Receiver's mail address 1	
A5797 Byte Receiver's mail address 8 Same allocation as Receiver's mail address 1		Бус	RCCCIVCI	3 man addres	3 /	Same anocation as receiver 5 man address 1	
March Marc		Ryte	Receiver!	e mail addres	c Q	Same allocation as Receiver's mail address 1	
A5829 Word		Бук	RCCCIVCI	s man addres	3 0	Same anocation as receiver s man address i	
Variable		Word					Dagarya
45901 Byte 45902 Byte 45903 Byte 45904 Byte 45905 Byte 45906 Byte 45906 Byte 45908 Byte 45909 Byte 45901 Byte 45911 Byte 45911 Byte 45911 Byte 45913 Byte 45913 Byte 45913 Byte 45915 Byte 4591		Woru					
A5902 Byte A5903 Byte A5904 Byte A5906 Byte A5906 Byte A5907 Byte A5909 Byte A5909 Byte A5909 Byte A5909 Byte A5909 Byte A5910 Byte A5911 Byte A5911 Byte A5911 Byte A5911 Byte A5914 Word A5915 Byte A5915 Byte A5929 Byte A59	***	Dyto	LIgar1	Har nama	1st 2nd abarrators	Set name (16 characters) by the ASCII and	Reserve
45903 Byte 45904 Byte 45905 Byte 45907 Byte 45908 Byte 45909 Byte 45909 Byte 45910 Byte 45911 Byte 45911 Byte 45913 Word 45914 Word 45914 Byte 45915 Byte 45929 Byte 45929 Byte 45929 Byte 45929 Byte 45937 Byte 45937 Byte 45938 Byte 45938 Byte 459398 Byte 459388 Byte 459398 Byte 459388 Byte 459388 Byte 459388 Byte 459388 Byte 459388 Byte 4593888 Byte 4593888 Byte 4593888 Byte 4593888 Byte 4593888 Byte 4593888 Byte 45938888 Byte 4593888888888888888888888888888888888888			-1	User manne		Set fiame (10 characters) by the ASCII code.	
A5904 Byte			setting				
			_				
A5906 Byte A5907 Byte A5908 Byte A5908 Byte A5909 Byte A5909 Byte A5910 Byte A5910 Byte A5912 Byte A5913 Word A5915 Byte A5915 Byte A5929 Byte A5929 Byte A5929 Byte A5937 Byte A5937 Byte User 4 setting A5937 Byte User 5 setting A5938 Byte User 6 setting A5938 Byte User 7 setting A5938 Byte User 7 setting A5938 Byte User 8 setting A5939 Byte User 8 setting A59399 Byte User 8 setting A59390 Byte User 8 setting			_				
13th, 14th characters			_				
A5908 Byte A5909 Byte A5910 Byte A5911 Byte A5912 Byte A5912 Byte A5912 Byte A5913 Word A5914 Word A5915 Byte A5915 Byte A5915 Byte A5915 Byte A5916 Byte A5917 Byte A5917 Byte A5917 Byte A5918 Byte A59			_				
A5909 Byte A5910 Byte A5911 Byte A5912 Byte A5913 Word A5914 Word A5915 Byte A5915 Byte A5915 Byte A5916							
A5910 Byte A5911 Byte A5912 Byte A5913 Word A5914 Word A5915 Byte User 2 setting Same allocation as User 1			_	D 1		G ((0 1 ()1 (1 AGGH 1	
Sth. 6th characters Sth. 6th characters			4	Password		Set name (8 characters) by the ASCII code.	
A5912 Byte Word Word Word Word Word Word Reserve			4				
User level 0: guest, 1: administrator Reserve			4				
A5914 Word			1	** , ,	/th, 8th characters		
45915 Byte User 2 setting Same allocation as User 1 to Same allocation as User 1 same allocation as User 1 to Same allocation as User 1 Reserve				User level		U: guest, 1: administrator	
to Same allocation as User 1 to Same allocation as User 1 45943 Byte User 4 setting Same allocation as User 1 to Same allocation as User 1 Same allocation as User 1 45957 Byte User 5 setting Same allocation as User 1 to Same allocation as User 1 Same allocation as User 1 to Same allocation as User 1 Same allocation as User 1 to Same allocation as User 1 Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 to Reserve			** *				Reserve
45929 Byte User 3 setting Same allocation as User 1 to Same allocation as User 1 45943 Byte User 4 setting Same allocation as User 1 to Same allocation as User 1 Reserve		Byte	User 2 se	ttıng		Same allocation as User 1	
to Same allocation as User 1 45943 Byte User 4 setting Same allocation as User 1 45957 Byte User 5 setting Same allocation as User 1 45971 Byte User 6 setting Same allocation as User 1 to Same allocation as User 1 Same allocation as User 1 45985 Byte User 7 setting Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 46013 Word Reserve		ъ :	***				
45943 Byte User 4 setting Same allocation as User 1 to Same allocation as User 1 45957 Byte User 5 setting Same allocation as User 1 to Same allocation as User 1 Reserve		Byte	User 3 setting			Same allocation as User 1	
to Same allocation as User 1 45957 Byte User 5 setting 45971 Byte User 6 setting 45971 Byte User 6 setting 45985 Byte User 7 setting 45999 Byte User 8 setting 46013 Word Reserve			Hear A gatting				
45957 Byte User 5 setting Same allocation as User 1 45971 Byte User 6 setting Same allocation as User 1 45985 Byte User 7 setting Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 46013 Word Reserve	45943	Byte	User 4 setting			Same allocation as User 1	
to Same allocation as User 1 45971 Byte User 6 setting Same allocation as User 1 45985 Byte User 7 setting Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 46013 Word Reserve							
45971 Byte User 6 setting Same allocation as User 1 to 5 Same allocation as User 1 45985 Byte User 7 setting Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 to 5 Same allocation as User 1 46013 Word Reserve	45957	Byte	User 5 se	tting		Same allocation as User 1	
to Same allocation as User 1 45985 Byte User 7 setting Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 46013 Word Reserve							
45985 Byte User 7 setting Same allocation as User 1 to 5 Same allocation as User 1 45999 Byte User 8 setting Same allocation as User 1 to 6 Reserve	45971	Byte	User 6 se	User 6 setting		Same allocation as User 1	
to							
4599 Byte User 8 setting Same allocation as User 1 to Control of the Control of t	45985	Byte	User 7 se	tting		Same allocation as User 1	
to	***						
to	45999	Byte	User 8 se	tting		Same allocation as User 1	
Dacanya	46013	Word					Reserve
I Keseive	to						Reserve

Register No.	Data type	Memory contents			Read-out data / Write-in data setting range	Remarks
46101		E-mail	Title	1st, 2nd characters	Set title (32 characters) by the ASCII code.	
46102		trigger 1		3rd, 4th characters		
46103		setting		5th, 6th characters		
46104				7th, 8th characters		
46105		4		9th, 10th characters		
46106 46107		-		11th, 12th characters 13th, 14th characters		
46107		_		15th, 16th characters		
46109		+		17th, 18th characters		
46110		-		19th, 20th characters		
46111		1		21th, 22th characters		
46112				23th, 24th characters		
46113				25th, 26th characters		
46114				27th, 28th characters		
46115				29th, 30th characters		
46116				31th, 32th characters		
46117			Text 1	1st, 2nd characters	Set text 1 (32 characters) by the ASCII code.	
46118		4		3rd, 4th characters		
46119				5th, 6th characters		
46120 46121		4		7th, 8th characters		+
46121		+		9th, 10th characters 11th, 12th characters		
46123		_		13th, 14th characters		
46124		+		15th, 16th characters		
46125		-		17th, 18th characters		
46126		1		19th, 20th characters		
46127		1		21th, 22th characters		
46128				23th, 24th characters		
46129	Byte			25th, 26th characters		
46130				27th, 28th characters		
46131				29th, 30th characters		
46132				31th, 32th characters		
46133		_	Text 2	1st, 2nd characters	Set text 2 (32 characters) by the ASCII code.	
46134		4		3rd, 4th characters		
46135		-		5th, 6th characters		
46136 46137		-		7th, 8th characters 9th, 10th characters		
46138		-		11th, 12th characters		
46139		-		13th, 14th characters		
46140				15th, 16th characters		
46141	Byte	1		17th, 18th characters		
46142	Byte			19th, 20th characters		
46143	Byte			21th, 22th characters		
46144	Byte]		23th, 24th characters		
46145		_		25th, 26th characters		
46146		4		27th, 28th characters		
46147		4		29th, 30th characters		
46148		4	Tuis	31th, 32th characters	(Dlassa refer to Table 0.11)	
46149 46150		4	Trigger to	ming argument 1	(Please refer to Table 9-11)	
46150		4		ming argument 1 ming argument 2		
46152		1		affixation	0: OFF, 1: ON	
46153		†		s mail address No.	(Please refer to Table 9-12)	
46154		†	TCCCIVCI	5 man address M.	(1 10000 10101 to 10010 7-12)	Reserve
46155		E-mail tris	gger 2 setti	ng	Same allocation as E-mail trigger 1	11000110
to	,			<u> </u>		
46209	Byte	E-mail tris	gger 3 setti	ng	Same allocation as E-mail trigger 1	
to						
46263	Byte	E-mail trig	gger 4 setti	ng	Same allocation as E-mail trigger 1	
to						
46317	Byte	E-mail trig	gger 5 setti	ng	Same allocation as E-mail trigger 1	
to					Same allocation as E-mail trigger 1	
46371			mail trigger 6 setting			

Register No.	Data type	Memory contents	Read-out data / Write-in data setting range	Remarks
46425	Byte	E-mail trigger 7 setting	Same allocation as E-mail trigger 1	
to				
46479	Byte	E-mail trigger 8 setting	Same allocation as E-mail trigger 1	
to				
46533	Byte	E-mail trigger 9 setting	Same allocation as E-mail trigger 1	
to				
46587	Byte	E-mail trigger 10 setting	Same allocation as E-mail trigger 1	
to				
46641	Word			Reserve
to				Reserve
47000	Word	Final address		Reserve

Word data [read-out only] : Function code [04H]

Register No.	Data type	Memory contents		Read-out data	Remarks
3XXXX					
30001	Bit	System information		(Please refer to Table 9-13)	
30002	Bit				Reserve
30003	Bit	DO information	DO1 to 10	(Please refer to Table 9-14)	
30004	Word				Reserve
30005	Word				Reserve
30006	Bit	DI information		(Please refer to Table 9-15)	
to					Reserve
30086	Word	Memory cord utiliza	tion	0 to 1000 (0.00 to 100.0% , 100.0%=Memory FULL)	
to					Reserve
30093	Bit	Channel Alarm	Channel 1 to 4	(Please refer to Table 9-16)	
30094	Bit	information	Channel 5 to 6		
30095	Word				Reserve
30096	Word				Reserve
30097	Word				Reserve
30098	Word				Reserve
30099	Word				Reserve
30100	Word				Reserve
30101	Word	Measured value	Channel 1	-32767 to 32767 (No decimal point)	
30102	Word		Channel 2	-32767 to 32767 (No decimal point)	
30103	Word		Channel 3	-32767 to 32767 (No decimal point)	
30104	Word		Channel 4	-32767 to 32767 (No decimal point)	
30105	Word		Channel 5	-32767 to 32767 (No decimal point)	
30106	Word	=	Channel 6	-32767 to 32767 (No decimal point)	
to	Word		Chamiero	32707 to 32707 (130 decimal point)	Reserve
30130	Word				Reserve
30131	Word	Channel status	Channel 1	0:Normal, 1:Burnout, 2:Over, 3:Under, 4:Error	Teserve
30132	Word		Channel 2	0:Normal, 1:Burnout, 2:Over, 3:Under, 4:Error	
30133	Word		Channel 3	0:Normal, 1:Burnout, 2:Over, 3:Under, 4:Error	
30134	Word		Channel 4	0:Normal, 1:Burnout, 2:Over, 3:Under, 4:Error	
30135	Word		Channel 5	0:Normal, 1:Burnout, 2:Over, 3:Under, 4:Error	
30136	Word		Channel 6	0:Normal, 1:Burnout, 2:Over, 3:Under, 4:Error	
to					Reserve
32000	Word	Final address			Reserve

Notes) • The area marked (Do not use) is a reserve area. Do not write in there.

9.3 Additional Explanation of Address Map

Table 9-1 Input type code

Data	Input type		Initial decimal point
0	Skip	Skip	0
1	K-Type TC		
2	E-Type TC		
3	J-Type TC		
4	T-Type TC		
5	R-Type TC		
6	S-Type TC	Thermocouple	1
7	B-Type TC	Incimocoupie	1
8	N-Type TC	_	
9	W-Type TC	_	
10	L-Type TC	_	
11	U-Type TC		
12	PN-Type TC		
20	Pt100		
21	JPt100		
22	Ni100	Resistance bulb	1
23	Pt50		
24	Cu50		
30	50mV		2
31	500mV	DC valtage	1
32	1-5V	DC voltage	2
33	0-5V	1	3

^{*}When position of decimal point varies with input type, initialize it.

Table 9-2 Unit code

Data	Unit	Data	Unit	Data	Unit	Data	Unit	Data	Unit
0	° C	18	t/min	36	mPa	54	mm2	72	ppm
1	°F	19	kg/min	37	Pa	55	cm2	73	ppmNH3
2	%RH	20	g/min	38	kPa	56	m2	74	ppmSO2
3	vol%	21	m3/min	39	MPa	57	g	75	ppmH2S
4		22	1/min	40		58	kg	76	ppmCO
5		23		41		59	t	77	ppmO2
6	t/d	24	t/s	42	mm	60	g/cm3	78	ppmNOx
7	kg/d	25	kg/s	43	cm	61	kg/cm3	79	ppb
8	g/d	26	g/s	44	m	62	g/m3	80	pН
9	m3/d	27	m3/s	45		63	kg/m3	81	mol
10	1/d	28	1/s	46		64		82	%
11		29		47		65		83	%H2
12	t/h	30	mbar	48	ml	66	g/l	84	%CO2
13	kg/h	31	bar	49	L	67	kg/l	85	%He
14	g/h	32	N/mm2	50	kl	68	g/ml	86	%Ar
15	m3/h	33	N/m2	51	mm3	69		87	%O2
16	1/h	34		52	cm3	70		88	%NaCl
17		35		53	m3	71		89	%CO

Data	Unit	Data	Unit	Data	Unit	Data	Unit	Data	Unit
90	mN	108	us	126	Var	144	uSv/h	162	*Unit 7
91	N	109	ms	127	kVar	145	mSv/h	163	*Unit 8
92	N∙m	110	S	128	uS/cm	146	nGy/h	164	*Unit 9
93	J	111	min	129	uF	147	uGy/h	165	*Unit 10
94	kJ	112	h	130	F	148	um	166	*Unit 11
95		113	day	131	C	149		167	*Unit 12
96	mm/s	114	mV	132	mH	150	Pa·s		
97	mm/min	115	V	133	Н	151	mPa·s		
98	mm/h	116	kV	134	m ohm	152			
99	m/s	117	uA	135	ohm	153			
100	m/min	118	mA	136	k ohm	154			
101	m/h	119	A	137	M ohm	155			
102	rps	120	Hz	138	lx	156	*Unit 1		
103	rpm	121	dB	139	cd	157	*Unit 2		
104	rph	122	W	140	lm	158	*Unit 3		
105	m/s2	123	kW	141	cd/m2	159	*Unit 4		
106	rad/s	124	VA	142		160	*Unit 5		
107	km/h	125	kVA	143		161	*Unit 6		

^{*}The unit that was made in Unit 1 to 12: Original unit definition is selected.

Table 9-3 Masuring start, Masuring end setting limit

Input type	Masuring start, Masuring end limit
50mV	-1000 to 5500 (-10.00 to 55.00mV)
500mV	-100 to 5500 (-10.0 to 550.0mV)
1-5V	500 to 5500 (0.500 to 5.500V)
0-5V	-100 to 5500 (-0.100 to 5.500V)

Table 9-4 Decimal point code

Decimal point data	Setting data
0	-32767 to 32767
1	-3276.7 to 3276.7
2	-327.67 to 327.67
3	-32.767 to 32.767
4	-3.2767 to 3.2767

Table 9-5 Data setting limit

Input type TC,Pt

	°C (Centigrade)	° F (Fahrenheit)
	Range start, Range end	Range start, Range end
Input type	Alarm No.1 to 4 set point	Alarm No.1 to 4 set point
K-Type TC	-2300 to 14000 (-230.0 to 1400.0 °C)	-3820 to 25520 (-382.0 to 2552.0 °F)
E-Type TC	-2300 to 8300 (-230.0 to 830.0 °C)	-3820 to 15260 (-382.0 to 1526.0 °F)
J-Type TC	-2300 to 11300 (-230.0 ot 1130.0 °C)	-3820 to 20660 (-382.0 to 2066.0 °F)
T-Type TC	-2300 to 4300 (-230.0 to 430.0 °C)	-3820 to 8060 (-382.0 to 806.0 °F)
R-Type TC	−300 to 17900 (−30.0 to 1790.0 °C)	-220 to 32540 (-22.0 to 3254.0 °F)
S-Type TC	−300 to 17900 (−30.0 to 1790.0 °C)	-220 to 32540 (-22.0 to 3254.0 °F)
B-Type TC	3700 to 17900 (370.0 to 1790.0 °C)	6980 to 32540 (698.0 to 3254.0 °F)
N-Type TC	−300 to 13300 (−30.0 to 1330.0 °C)	-220 to 24260 (-22.0 to 2426.0 °F)
W-Type TC	−300 ot 17900 (−30.0 ot 1790.0 °C)	-220 to 32540 (-22.0 to 3254.0 °F)
L-Type TC	−2300 to 9300 (−230.0 to 930.0 °C)	-3820 to 17060 (-382.0 to 1706.0 °F)
U-Type TC	−2300 to 4300 (−230.0 to 430.0 °C)	−3820 to 8060 (−382.0 to 806.0 °F)
PN-Type TC	−300 to 13300 (−30.0 to 1330.0 °C)	-220 to 24260 (-22.0 to 2426.0 °F)
Pt100	-2300 to 6300 (-230.0 to 630.0 °C)	-3820 to 11660 (-382.0 to 1166.0 °F)
JPt100	-2300 to 6300 (-230.0 to 630.0 °C)	-3820 to 11660 (-382.0 to 1166.0 °F)
Ni100	−900 to 2100 (−90.0 to 210.0 °C)	-1300 to 4100 (-130.0 to 410.0 °F)
Pt50	-2300 to 6300 (-230.0 to 630.0 °C)	-3820 to 11660 (-382.0 to 1166.0 °F)
Cu50	-800 to 2300 (-80.0 to 230.0 °C)	-3820 to 11660 (-382.0 to 1166.0 °F)

Input type Volt

	Scaling OFF	Scaling ON
	Range start, Range end	Range start, Range end
Input type	Alarm No.1 to 4 set point	Alarm No.1 to 4 set point
50mV	-1000 to 5500 (-10.00 to 55.00mV)	
500mV	-100 to 5500 (-10.0 to 550.0mV)	-32767 to 32767
1-5V	500 to 5500 (0.500 to 5.500V)	(Please refer to Table 9-4)
0-5V	-100 to 5500 (-0.100 to 5.500V)	

Table 9-6 Refreshment cycle code

Data	Refreshment cycle
0	1sec
1	2sec
2	3sec
3	5sec
4	10sec
5	20sec
6	30sec
7	1min
8	2min
9	3min
10	5min
11	10min
12	20min
13	30min
14	1hour
15	2hour
16	3hour
17	4hour
18	6hour
19	12our

Table 9-7 File division cycle code

Data	File division cycle
0	No division
1	1 hour
2	1 day
3	1 week
4	1 month

Table 9-8 Date format code

Data	Data format
0	2005/10/28
1	28/10/2005
2	28- Oct-05
3	10/28/2005
4	Oct-28-05

Table 9-9 DI function code

Data	DI function	
0	Function invalid	
1	Rec start/Rec stop	
2	Function invalid	
3	Function invalid	
4	Function invalid	
5	LCD ON	

Table 9-10 Recorder control

Bit	Contents	Write data
0	Record start/stop	0:Record stop, 1:Record start
1	Reserve	
2	Reserve	
3	LCD Lighting	0: No change, 1:LCD Lighting
4	Reserve	
5	Reserve	
6	Reserve	
7	Reserve	
8	Reserve	
9	Reserve	
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 9-11 Trigger timing data

Trigger timing argument 1 and 2 have a significant difference according to the contents of Trigger timing.

Data	Trigger timing	Argument 1	Argument 2
0	None	None	None
1	DI ON	0 to 4 (DI1 to 5)	None
2	DI OFF	0 to 4 (DI1 to 5)	None
3	Alarm ON	0 to 5 (channel 1 to 6)	0 to 3 (Alarm No.1 to 4)
	Alarm OFF		
4		0 to 5 (channel 1 to 6)	0 to 3 (Alarm No.1 to 4)
5	Warning	0 to 3 0: Alarm ON (All ch)	None
		1: All warning	
		2: No battery	
		3: CF full	
6	Timer cycle	0 to 6 0: 1hour	0 to 23
		1: 2hour	(Base time 0:00 to 23:00)
		2: 3hour	
		3: 4hour	
		4: 6hour	
		5: 12hour	
		6: 1day	

Table 9-12 Receiver's mail address No.

Bit	Contents	Data	
0	E-mail address No.1	0: No receive, 1: Address to receive	
1	E-mail address No.2	0: No receive, 1: Address to receive	
2	E-mail address No.3	0: No receive, 1: Address to receive	
3	E-mail address No.4	0: No receive, 1: Address to receive	
4	E-mail address No.5	0: No receive, 1: Address to receive	
5	E-mail address No.6	0: No receive, 1: Address to receive	
6	E-mail address No.7	0: No receive, 1: Address to receive	
7	E-mail address No.8	0: No receive, 1: Address to receive	
8	Reserve		
9	Reserve		
10	Reserve		
11	Reserve		
12	Reserve		
13	Reserve		
14	Reserve		
15	Reserve		

Table 9-13 System information

Bit	Contents	Data
0	Recording status	0: Stop, 1: Recording
1	CF capacity status	0: capacity available, 1: No capacity
2	Channel alarming status	0: No, 1: Yes
3	Reserve	
4	Reserve	
5	LCD state	0: ON, 1: OFF
6	Reserve	
7	Reserve	
8	Battery condition	0: Provided, 1: Not provided
9	Reserve	
10	CF information	0: No, 1: Yes
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 9-14 DO information

Bit	Contents	Data
0	DO 1 information	0: ON, 1: OFF
1	DO 2 information	0: ON, 1: OFF
2	DO 3 information	0: ON, 1: OFF
3	DO 4 information	0: ON, 1: OFF
4	DO 5 information	0: ON, 1: OFF
5	DO 6 information	0: ON, 1: OFF
6	DO 7 information	0: ON, 1: OFF
7	DO 8 information	0: ON, 1: OFF
8	DO 9 information	0: ON, 1: OFF
9	DO 10 information	0: ON, 1: OFF
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 9-15 DI information

Bit	Contents	Data
0	DI 1 information	0: ON, 1: OFF
1	DI 2 information	0: ON, 1: OFF
2	DI 3 information	0: ON, 1: OFF
3	DI 4 information	0: ON, 1: OFF
4	DI 5 information	0: ON, 1: OFF
5	Reserve	
6	Reserve	
7	Reserve	
8	Reserve	
9	Reserve	
10	Reserve	
11	Reserve	
12	Reserve	
13	Reserve	
14	Reserve	
15	Reserve	

Table 9-16 Channel Alarm information

Bit	Address 30093		Address 30094	
0	Channel 1	Alarm No. 1	Channel 5	Alarm No. 1
1		Alarm No. 2		Alarm No. 2
2		Alarm No. 3		Alarm No. 3
3		Alarm No. 4		Alarm No. 4
4	Channel 2	Alarm No. 1	Channel 6	Alarm No. 1
5		Alarm No. 2		Alarm No. 2
6		Alarm No. 3		Alarm No. 3
7		Alarm No. 4		Alarm No. 4
8	Channel 3	Alarm No. 1	Reserve	
9		Alarm No. 2	Reserve	
10		Alarm No. 3	Reserve	
11		Alarm No. 4	Reserve	
12	Channel 4	Alarm No. 1	Reserve	
13		Alarm No. 2	Reserve	
14		Alarm No. 3	Reserve	
15		Alarm No. 4	Reserve	

10. TROUBLESHOOTING

If the communication is unavailable, check the following items.

Case	of Ethernet communication (common to FTP, web, E-mail and MODBUS TCP/IP)
	Whether the power is turned ON again after communication setup change.
	Whether all devices related to communication are turned ON.
	Whether connections are correct.
	Whether the number of connected instruments and connection distance are as specified.
	Whether conditions for communication are correct.
	☐ IP address
	□ Subnet mask
	☐ Default gateway
	Whether the 12th digit of type code of this Recorder is E?
	$(PHF \square \square)$
Case	of FTP server function
	Whether the user name, the password, and the user level are correct?
	Whether a compact flash has been inserted to the main unit.
Case	of E-mail send function
	Whether conditions for communication are correct.
	☐ SMTP address
	☐ Sender's mail address
	☐ Receiver's mail address
	Whether E-mail send conditions are correct.
Case	of MODBUS TCP/IP communication function
	Whether the station No. designated as send destination by the master station coincides with the station No. of
	this Recorder been connected.
	Whether the station No. of this Recorder is set other than 0.
	If it is 0, the communication function does not work.

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