

2MBI600XHA120-50

IGBT Modules

Power Module (X series)
1200V / 600A / 2-in-1 package

■ Features

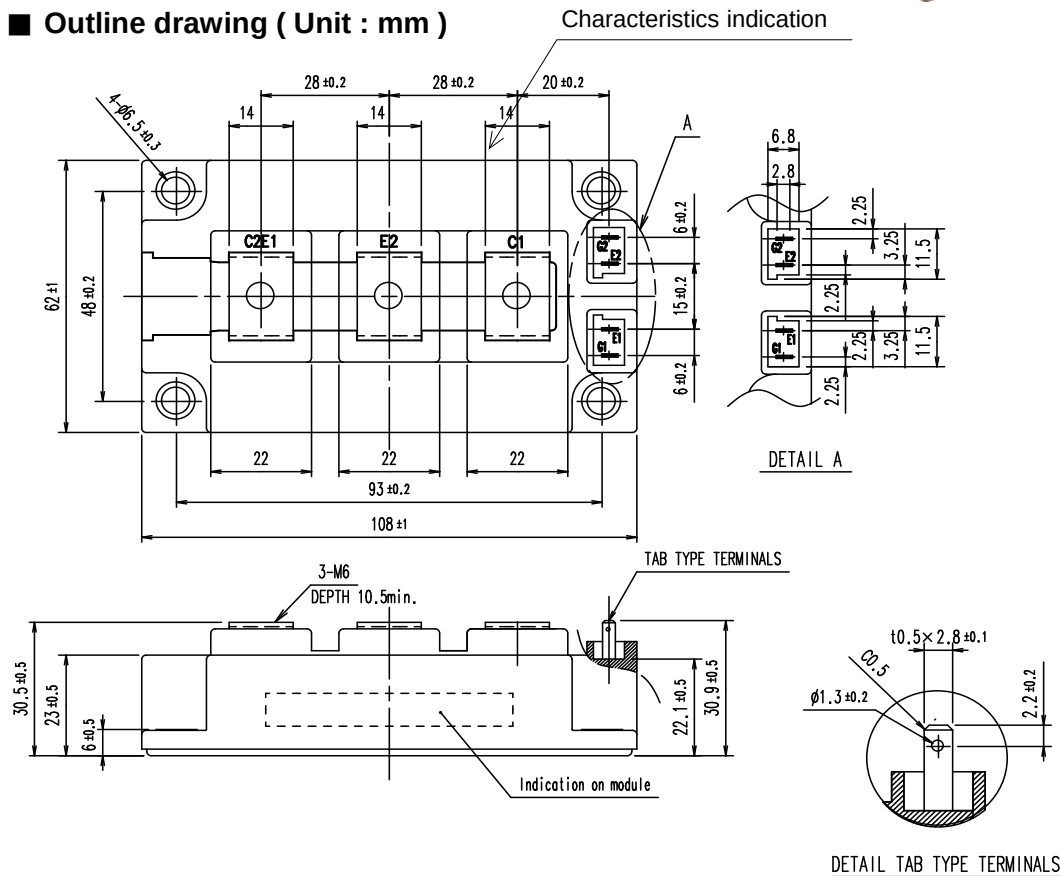
- Low $V_{CE(sat)}$
- High speed switching
- Low Inductance Module structure

■ Applications

- Inverter for Motor Drives, AC and DC Servo Drives
- Uninterruptible Power Supply Systems,
- Industrial machines, such as Welding machines

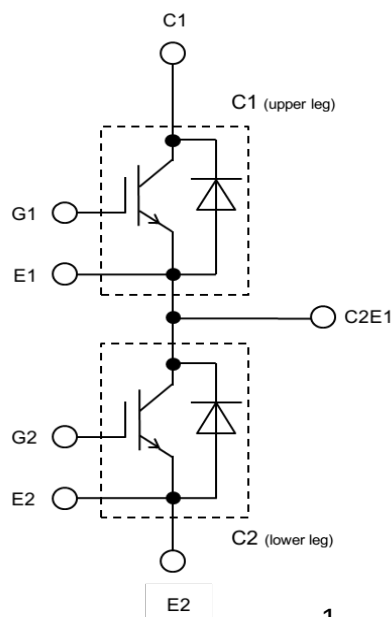


■ Outline drawing (Unit : mm)



Weight: 370 g(typ.)

■ Equivalent Circuit



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■ Absolute Maximum Ratings (at $T_c = 25^\circ\text{C}$ unless otherwise specified)

Items		Symbols	Conditions	Maximum Ratings	Units
Inverter	Collector-Emitter voltage Gate-Emitter short-circuited	V_{CES}		1200	V
	Gate-Emitter voltage Collector-Emitter short-circuited	V_{GES}		± 20	V
	Collector current	I_C	Continuous $T_c = 100^\circ\text{C}$	600	A
	Repetitive peak collector current	I_{CRM}	1ms	1200	
	Forward current	I_F		600	
	Repetitive peak forward current	I_{FRM}	1ms	1200	
	Total power dissipation	P_{tot}	1 device	2340	W
	Virtual junction temperature	T_{vj}		175	
	Operating virtual junction temperature	T_{vjop}		175	$^\circ\text{C}$
	Case temperature	T_c		125	
Storage temperature		T_{stg}		-40 ~ 125	
Isolation voltage	between terminal and copper base (*1)	V_{isol}	AC: 1min.	4000	Vrms
Mounting torque of screws to heat sink (*2)		M_s	M5 or M6	6.0	N·m
Mounting torque of screws to terminals (*2)		M_t	M6	5.0	

(*1) All terminals should be connected together during the test.

(*2) Recommendable Value: Mounting 3.0 ~ 6.0 N·m (M5 or M6)
Recommendable Value: Terminals 2.5 ~ 5.0 N·m (M6)

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Electrical characteristics (at T_{vj}= 25°C unless otherwise specified)

Items		Symbols	Conditions		Characteristics			Units
					min.	typ.	max.	
Inverter	Collector-Emitter cut-off current, Gate-Emitter short-circuited	I_{CES}	$V_{GE} = 0V$ $V_{CE} = 1200V$		-	-	200	mA
	Gate leakage current, Collector-Emitter short-circuited	I_{GES}	$V_{CE}=0V, V_{GE}=\pm 20V$		-	-	400	nA
	Gate-Emitter threshold voltage	$V_{GE(th)}$	$V_{CE} = 20V$ $I_C = 600mA$		6.0	6.5	7.0	V
	Collector-Emitter saturation voltage	$V_{CE(sat)}$ (terminal)	$V_{GE} = 15V$ $I_C = 600A$	$T_{vj}=25^{\circ}C$	-	1.70	2.15	V
				$T_{vj}=25^{\circ}C$	-	1.45	1.90	
		$V_{CE(sat)}$ (chip)		$T_{vj}=125^{\circ}C$	-	1.85	-	
				$T_{vj}=150^{\circ}C$	-	1.90	-	
				$T_{vj}=175^{\circ}C$	-	2.00	-	
	Internal Gate resistance	r_g	-		-	1.63	-	Ω
	Capacitance	C_{ies}	$V_{CE}=10V, V_{GE}=0V, f=1MHz$		-	63	-	nF
		C_{oes}			-	2.1	-	
		C_{res}			-	0.56	-	
	Gate charge	Q_G	$V_{CC} = 600V, I_C = 600A$ $V_{GE} = -15 \rightarrow +15V$		-	4.0	-	μC
	Forward on voltage	V_F (terminal)	$V_{GE} = 0V$ $I_F = 600A$	$T_{vj}=25^{\circ}C$	-	1.90	2.35	V
				$T_{vj}=25^{\circ}C$	-	1.65	2.10	
		V_F (chip)		$T_{vj}=125^{\circ}C$	-	1.70	-	
				$T_{vj}=150^{\circ}C$	-	1.65	-	
				$T_{vj}=175^{\circ}C$	-	1.65	-	
	Switching time (*1)	$t_{d(on)}$	$V_{CC} = 600V$ $I_C, I_F = 600A$ $V_{GE} = +15/ -15V$ $R_G = 0.56 \Omega$ $L_S = 30 nH$	$T_{vj}=25^{\circ}C$	-	0.30	-	μs
				$T_{vj}=125^{\circ}C$	-	0.33	-	
				$T_{vj}=150^{\circ}C$	-	0.34	-	
				$T_{vj}=175^{\circ}C$	-	0.35	-	
		t_r		$T_{vj}=25^{\circ}C$	-	0.07	-	
				$T_{vj}=125^{\circ}C$	-	0.08	-	
				$T_{vj}=150^{\circ}C$	-	0.08	-	
				$T_{vj}=175^{\circ}C$	-	0.09	-	
		$t_{d(off)}$		$T_{vj}=25^{\circ}C$	-	0.39	-	
				$T_{vj}=125^{\circ}C$	-	0.43	-	
$T_{vj}=150^{\circ}C$				-	0.45	-		
$T_{vj}=175^{\circ}C$				-	0.45	-		
t_f		$T_{vj}=25^{\circ}C$		-	0.12	-		
		$T_{vj}=125^{\circ}C$		-	0.16	-		
		$T_{vj}=150^{\circ}C$		-	0.17	-		
		$T_{vj}=175^{\circ}C$		-	0.18	-		
Reverse recovery time	t_{rr}	$T_{vj}=25^{\circ}C$	-	0.15	-			
		$T_{vj}=125^{\circ}C$	-	0.26	-			
		$T_{vj}=150^{\circ}C$	-	0.28	-			
		$T_{vj}=175^{\circ}C$	-	0.31	-			

(*1) Turn on time (t_{on}) = t_{d(on)} + t_r , Turn off time (t_{off}) = t_{d(off)} + t_f

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Electrical characteristics (at $T_{vj}= 25^{\circ}\text{C}$ unless otherwise specified)

Items		Symbols	Conditions		Characteristics			Units
					min.	typ.	max.	
Inverter	Switching loss (per pulse)	E_{on}	$V_{CC} = 600V$	$T_{vj}=25^{\circ}C$	-	13.6	-	mJ
			$I_C, I_F = 600A$	$T_{vj}=125^{\circ}C$	-	23.1	-	
			$V_{GE} = +15/-15V$	$T_{vj}=150^{\circ}C$	-	25.4	-	
			$R_G = 0.56 \Omega$	$T_{vj}=175^{\circ}C$	-	27.8	-	
		E_{off}	$L_S = 30 \text{ nH}$	$T_{vj}=25^{\circ}C$	-	58.2	-	
			$T_{vj}=125^{\circ}C$	-	68.4	-		
			$T_{vj}=150^{\circ}C$	-	71.0	-		
			$T_{vj}=175^{\circ}C$	-	73.6	-		
		E_{rr}	$T_{vj}=25^{\circ}C$	-	30.1	-		
			$T_{vj}=125^{\circ}C$	-	46.0	-		
			$T_{vj}=150^{\circ}C$	-	50.0	-		
			$T_{vj}=175^{\circ}C$	-	54.0	-		

NOTICE:
The external gate resistance (R_G) shown above is one of our recommended value for the purpose of minimum switching loss. However the optimum R_G depends on circuit configuration and/or environment. We recommend that the R_G has to be carefully chosen based on consideration if IGBT module matches design criteria, for example, switching loss, EMC/EMI, spike voltage, surge current and no unexpected oscillation and so on.

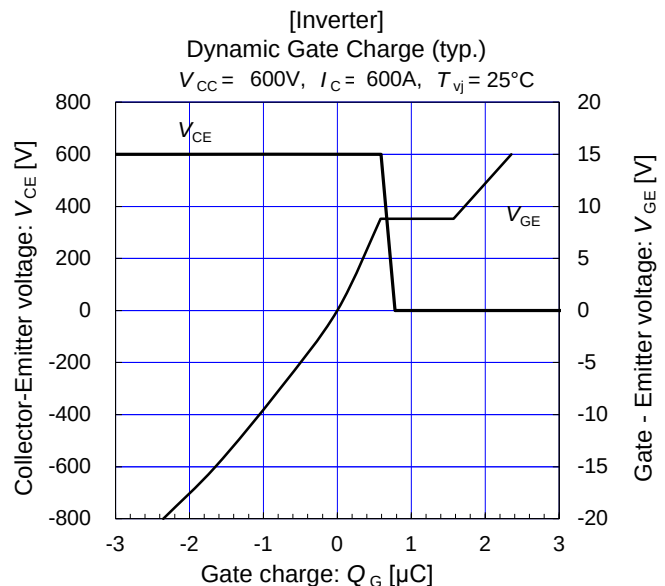
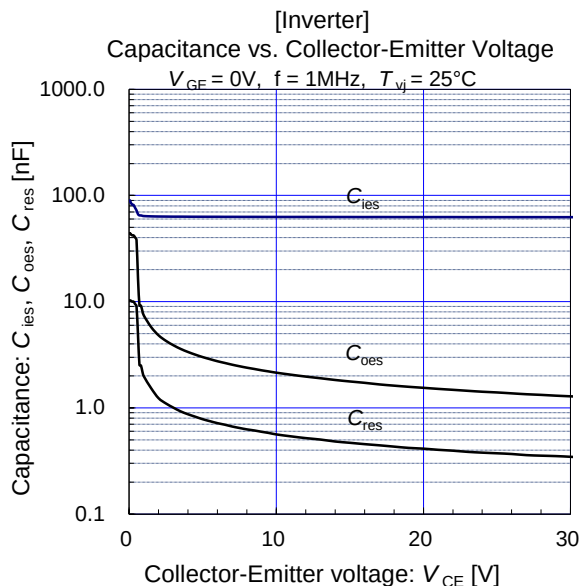
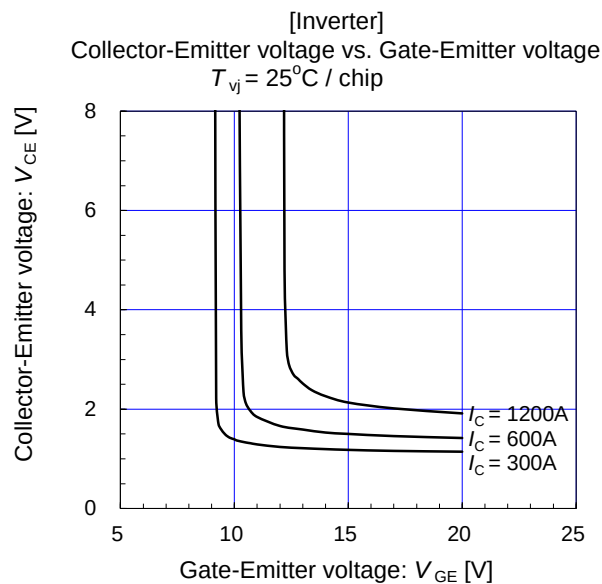
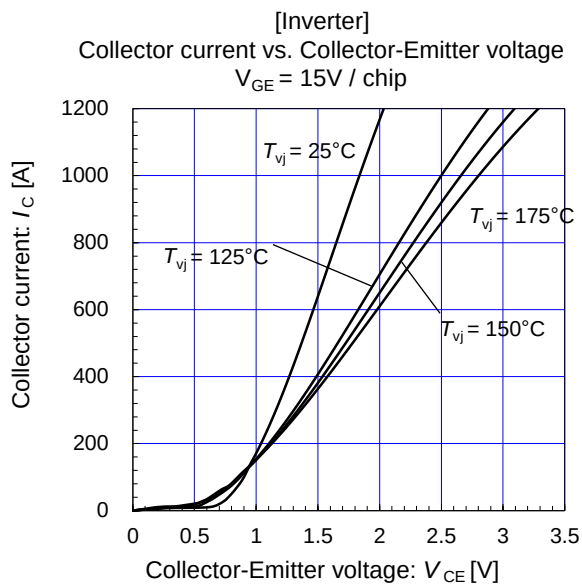
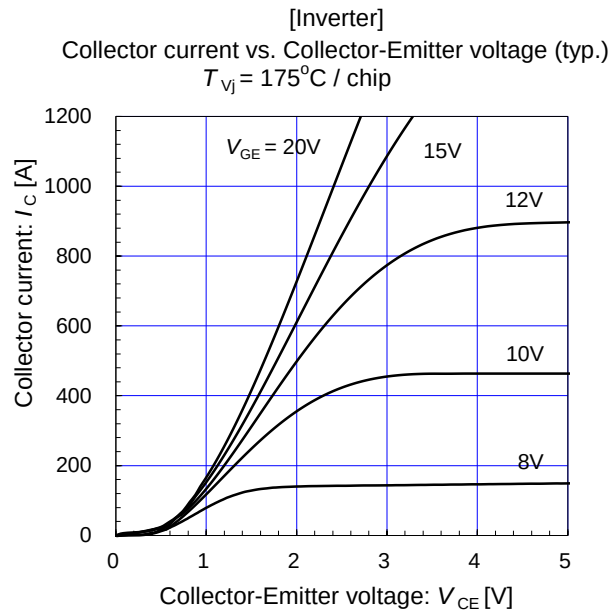
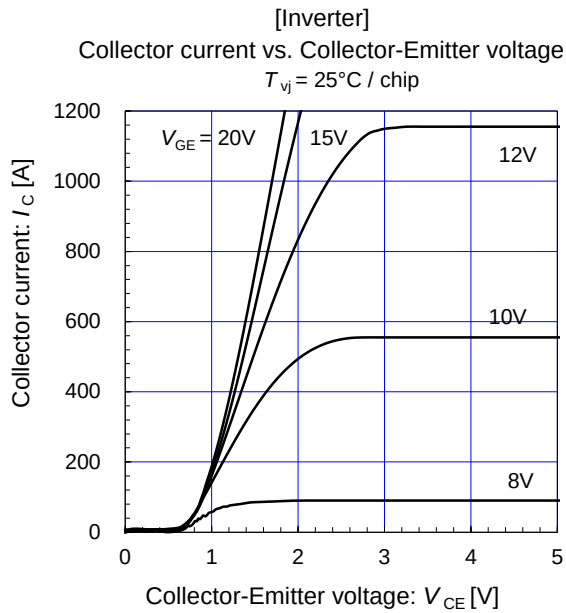
Thermal resistance characteristics

	Symbols	Conditions	Characteristics			Units
			min.	typ.	max.	
Thermal resistance junction to case (1device)	$R_{th(j-c)}$	Inverter IGBT	-	-	0.064	$^{\circ}\text{C/W}$
		Inverter FWD	-	-	0.090	
Thermal resistance case to heat sink (1IGBT + 1FWD) (*1)	$R_{th(c-s)}$	with 1 W/(m·K) thermal grease	-	0.0125	-	

(*1) This is the value which is defined mounting on the additional cooling fin with thermal compound.

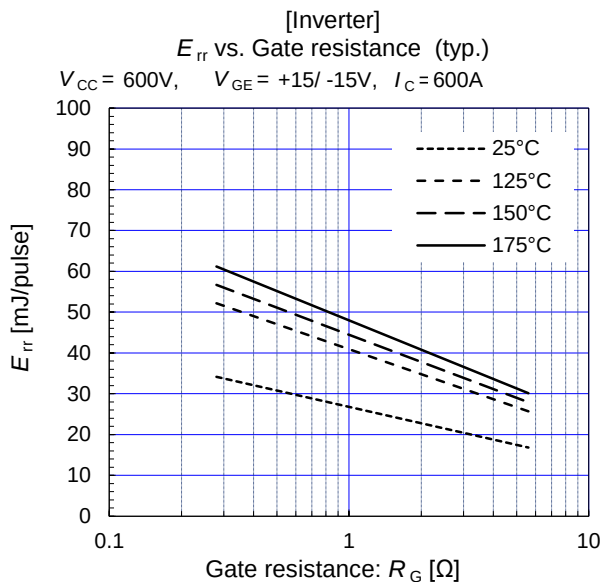
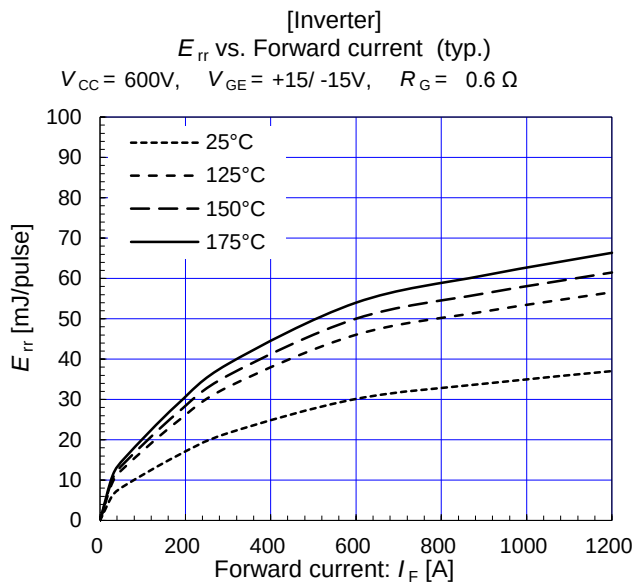
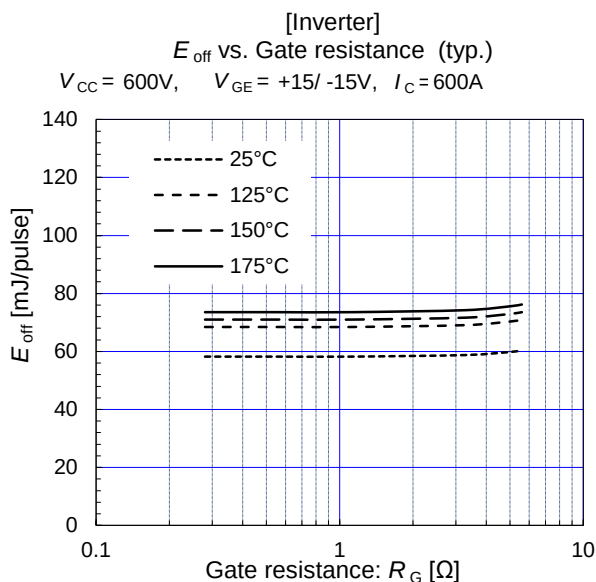
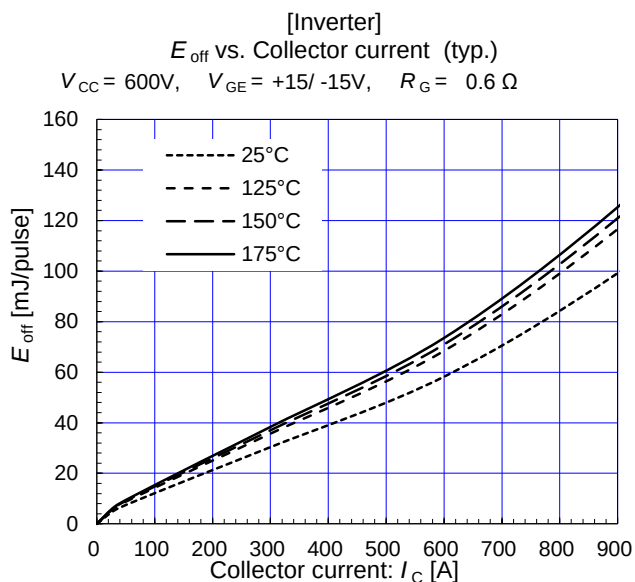
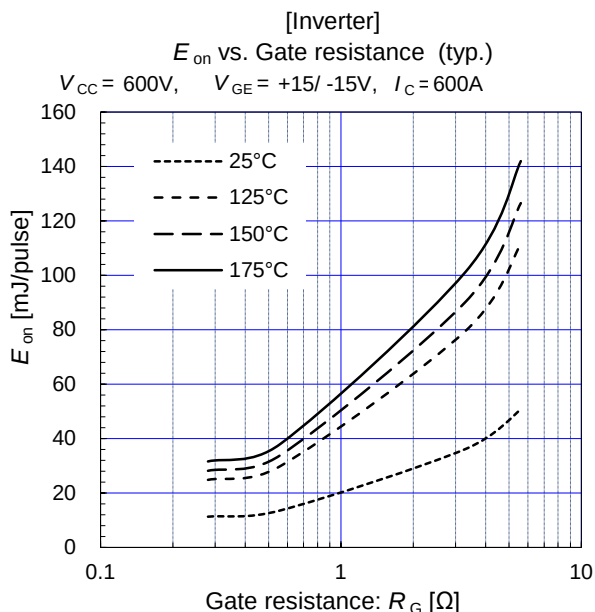
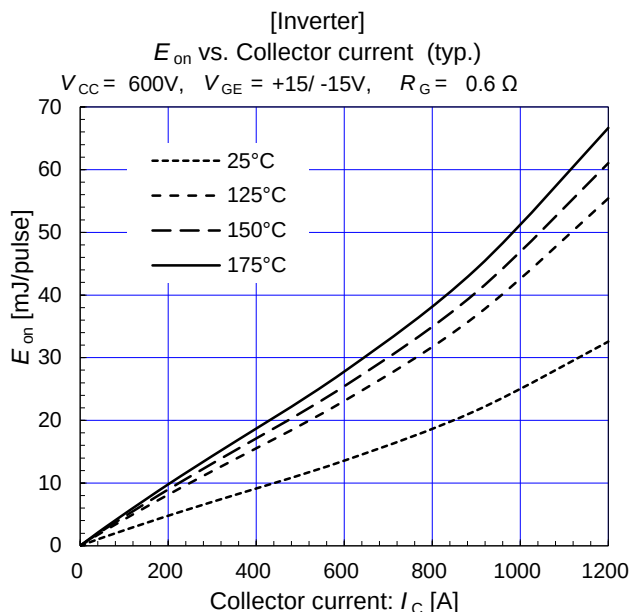
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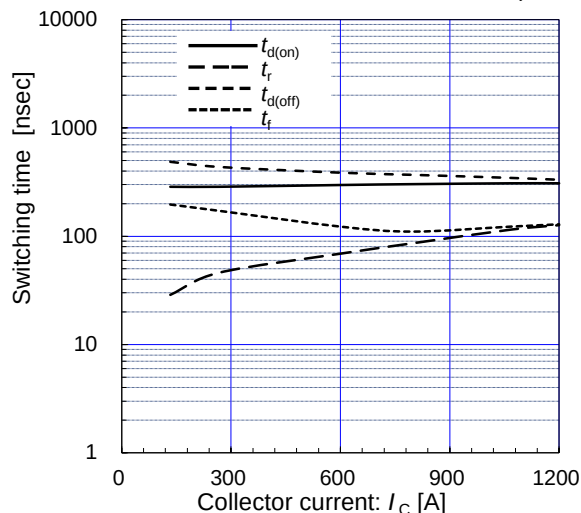
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[Inverter]

Switching time vs. Collector current (typ.)

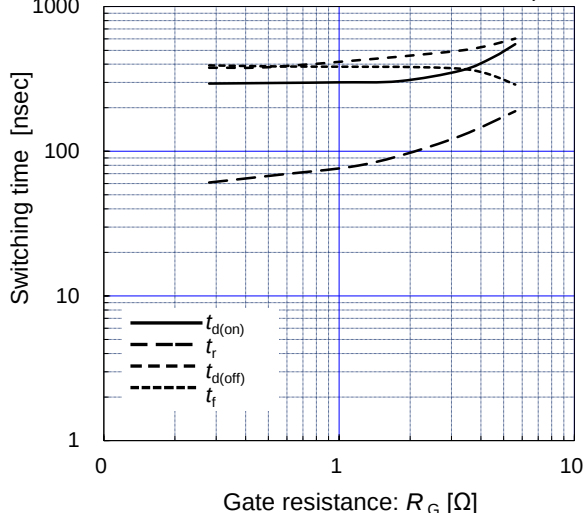
$V_{CC} = 600V$, $R_G = 0.6\Omega$, $V_{GE} = +15/-15V$, $T_{vj} = 25^\circ C$



[Inverter]

Switching time vs. Gate resistance (typ.)

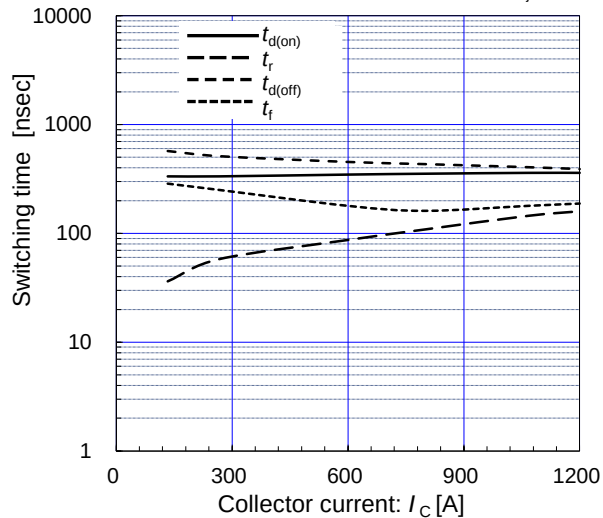
$V_{CC} = 600V$, $I_C = 600A$, $V_{GE} = +15/-15V$, $T_{vj} = 25^\circ C$



[Inverter]

Switching time vs. Collector current (typ.)

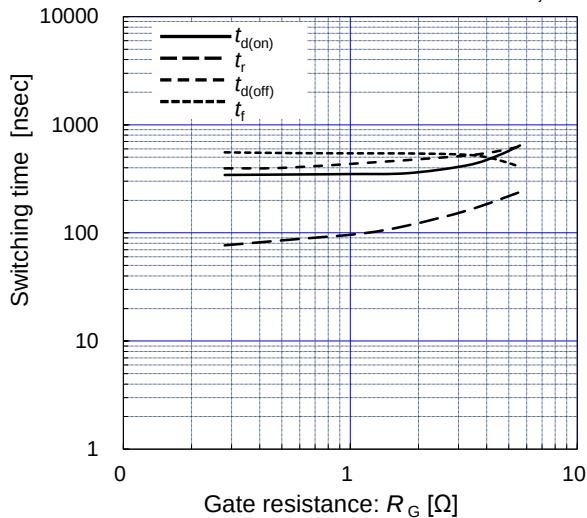
$V_{CC} = 600V$, $R_G = 0.6\Omega$, $V_{GE} = +15/-15V$, $T_{vj} = 175^\circ C$



[Inverter]

Switching time vs. Gate resistance (typ.)

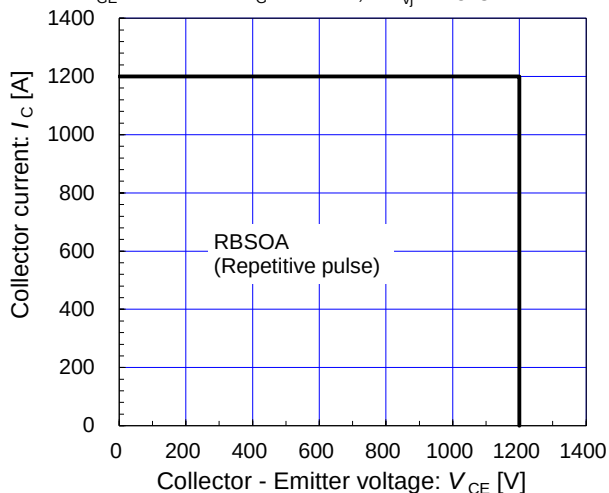
$V_{CC} = 600V$, $I_C = 600A$, $V_{GE} = +15/-15V$, $T_{vj} = 175^\circ C$



[Inverter]

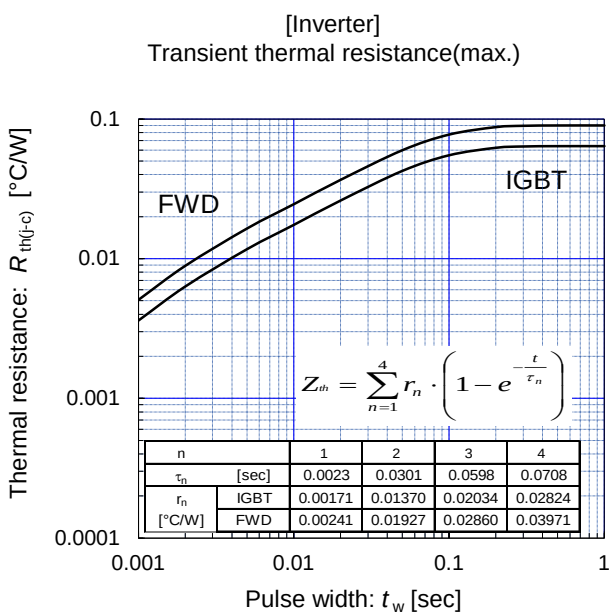
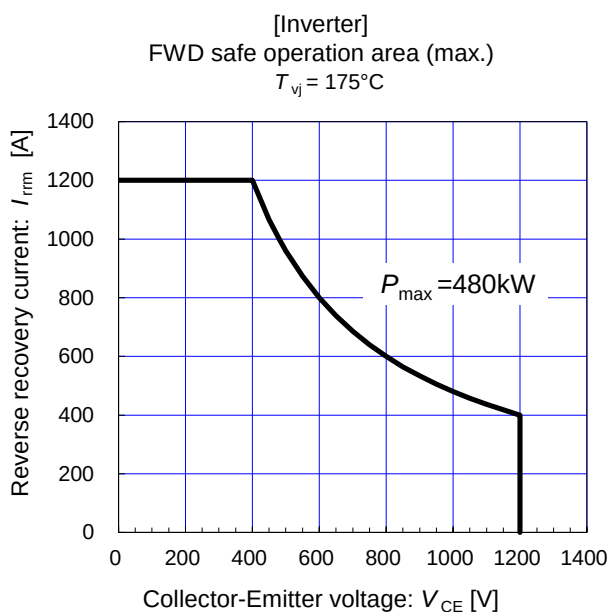
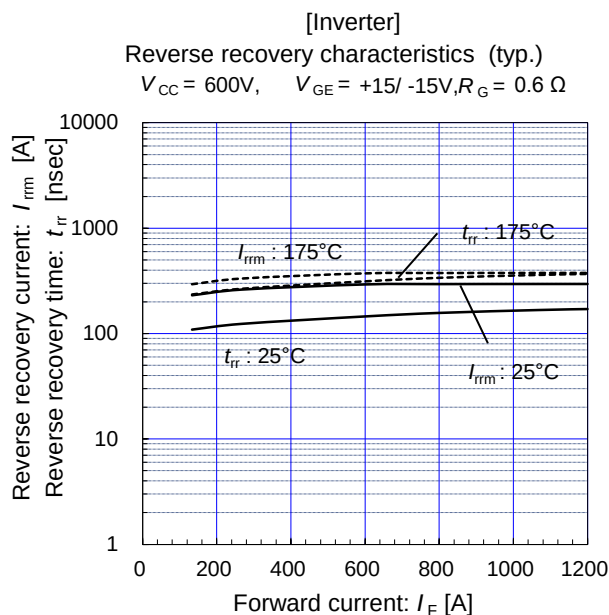
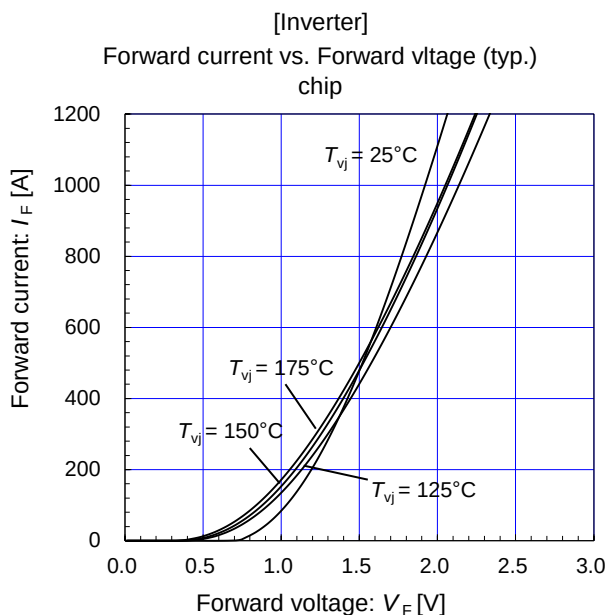
Reverse bias safe operating area (max.)

$V_{GE} = +15/-15$, $R_G = 0.56\Omega$, $T_{vj} = 175^\circ C$



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