Instruction Manual

NDIR TYPE INFRARED GAS ANALYZAR

TYPE: ZPAJ

INZ-TN2ZPAJ-E Fuji Electric Co., Ltd.

PREFACE

Thank you very much for purchasing Fuji's Infrared Gas Analyzer (Type: ZPAJ).

- Be sure to read this instruction manual carefully before performing installation, wiring, operation, and maintenance of the analyzer. Improper handling may result in accidents or injury.
- The specifications of this analyzer are subject to change without prior notice for further product improvement.
- Modification of this analyzer is strictly prohibited unless a written approval is obtained from the manufacturer. Fuji will not bear any responsibility for a trouble caused by such a modification.
- The person who actually operates the analyzer should keep this instruction manual.
- After reading through the manual, be sure to keep it near at hand for future reference.
- This instruction manual should be delivered to the end user without exception.

Manufacturer	:	Fuji Electric Co., Ltd.
Type	:	Described in the nameplate on main frame
Date of manufacture	:	Described in the nameplate on main frame
Country of manufacture	:	Japan

Issued in March, 2018

CAUTION ON SAFETY

To operate the analyzer properly, be sure to read "Caution on Safety" carefully.

- The descriptions listed here provide important information on safety. Be sure to observe them at all times. Those safety precautions are classified into 3 levels, "DANGER," "CAUTION" and "PROHIBITION."

⚠ DANGER	Improper handling may cause dangerous situations that may result in death or serious injury.
⚠ CAUTION	Improper handling may cause dangerous situations that may result in medium-level troubles, minor injury, or property damage.
⊘ PROHIBITION	Items which must not be done are indicated.
⚠ CAUTION	Items which indicates the possibility of receiving electric shock if it is handled incorrectly.

Caution on installation and transport of gas analyzer	
⚠ DANGER	• The unit is not of explosion-proof specifications. Do not use it in an atmosphere of explosive gases. Otherwise, serious accidents such as explosion or fire may result.
⚠ CAUTION	• For installation, observe the rule on it given in the instruction manual, and select a place where the weight of analyzer can be supported. Installation in an inadequate place may cause turnover or falling, resulting in injury. • Be sure to wear protective gloves when lifting the analyzer. Lifting it with bare hands may result in injury. • Be sure to fix the cover before transporting the analyzer. Transportation in unstable state may result in injury. • The gas analyzer is heavy. To transport the analyzer, please use a hand cart or equivalent. Prevent from carrying analyzer by hand as much as possible. Otherwise, unexpected harm to your body or injury may result. • Take care not to let cable chips and other foreign objects enter the unit during installation work. Otherwise, fire, failure, or malfunction may result.

Caution on piping	
⚠ DANGER	**Be sure to observe the following precautions while installing piping. Improper piping may result in gas leakage.** **If the leaking gas contains a toxic component, serious accidents may result. If it contains combustible gases, explosion or fire may result.** • Connect pipes correctly referring to the instruction manual. • Discharge the exhaust gas outdoors to prevent it from remaining within the sampling device or indoors. • Relieve the exhaust gas from the analyzer to the atmospheric pressure to prevent buildup of undesirable pressure to the analyzer. Otherwise, piping within the analyzer may be disconnected, resulting in gas leakage. • Use pipes and pressure reducing valves to which no oil/grease is attached to the piping. Otherwise, fire may result.

Caution on wiring	
⚠ CAUTION	• Be sure to turn off the power before installing wiring. Otherwise, electric shock may result. • Be sure to perform protective earth ground connection. Otherwise, electric shock or failure may result. • Select a proper wiring material that satisfies the ratings of the instrument. Otherwise, electric shock or fire may result. • Be sure to connect a power supply of correct rating. Otherwise, fire may result.

Caution on use	
⚠ DANGER	• Be sure to read the instruction manual for standard gases before handling standard gases such as calibration gas to use them properly.
⚠ CAUTION	• Leaving the analyzer unused for a long time or restarting it after long-term suspension requires procedures different from normal operation or suspension procedures. Be sure to follow the instructions in each instruction manual. Otherwise, intended performance may not be achieved. Also, accidents or injury may result. • Do not operate the analyzer for a long time with its cover left open. Otherwise, dust, foreign matter, etc. may contaminate on internal walls, thereby causing faults.

Caution on use	
PROHIBITION	• Do not touch the input/output terminals with metal or finger. Otherwise, electric shock or injury may result. • Do not smoke or use flames near the analyzer. Otherwise, fire may result. • Do not allow water to enter the analyzer. Otherwise, electric shock or internal fire may result.

Caution on maintenance and check	
DANGER	• Before performing work with the cover of the analyzer kept open for maintenance and check, be sure to purge completely not only within the analyzer but also measuring gas lines with nitrogen or air. Otherwise, poisoning, fire, or explosion may result due to gas leakage.
CAUTION	**Be sure to observe the following to perform work safely, avoiding electric shock or injury.** • Remove the watch and other metallic objects before work. • Do not touch the instrument with wet hands. • If the fuse is blown, eliminate the cause and replace it with the one of the same capacity and type. Otherwise, electric shock or accidents may result. • Do not use replacement parts other than those specified by the manufacturer. Otherwise, intended performance may not be achieved. Besides accidents or failures may result. • Dispose replacement parts such as maintenance parts as incombustibles according to the local waste disposal regulations.

Others	
CAUTION	• If the cause of any fault cannot be identified by referring to the instruction manual, be sure to contact your dealer or Fuji's technician in charge of adjustment. Disassembling the instrument carelessly may result in electric shock or injury.

WARRANTY AND MAINTENANCE

1. Scope of application

To use this equipment, the following conditions must be met:

- the use of the equipment incurs no risk of a serious accident even if a failure or malfunction occurs on the equipment, and
- in case of product failure or malfunction, safety measures such as redundant design, prevention of malfunction, fail safe system, foolproof mechanism are provided outside of the equipment.

Be sure to use this instrument under the conditions or environment mentioned in this instruction manual. Please consult us for the use for the following applications:

> Radiation-related facilities, systems related to charging or settlement, or other usages which may have large impact on lives, bodies, property, or other rights or interests.

2. Operating conditions and environment

Refer to "Caution on safety" and Section 9, "Specifications".

3. Precautions and prohibitions

Refer to "Caution on safety"and Section 9, "Specifications".

4. Warranty

4-1. Period of warranty

(1) Warranty period for this product including accessories is one year after delivery.
(2) Warranty period for the parts repaired by our service providers is six months after the completion of repair.

4-2. Scope of warranty

(1) If any failure or malfunction attributable to Fuji Electric occurs in the period of warranty, we shall provide the product after repairing or replacing the faulty part for free of charge at the place of purchase or delivery. The warranty does not apply to failure or malfunctions resulting from:
   1) inappropriate conditions, environment, handling or usage that is not instructed in a catalog, instruction book or user's manual, or overuse of the product,
   2) other devices not manufactured by Fuji Electric,
   3) improper use, or an alteration or repair that is not performed by Fuji Electric,
   4) inappropriate maintenance or replacement of expendable parts listed in the instruction book or the catalog,
   5) damages incurred during transportation or fall after purchase,
   6) any reason that Fuji Electric is not responsible for, including a disaster or natural disaster such as earthquake, thunder, storm and flood damage, or inevitable accidents such as abnormal voltage.

(2) Regardless of the time period of the occurrence, Fuji Electric is not liable for the damage caused by the factors Fuji Electric is not responsible for, opportunity loss of the purchaser caused by malfunction of Fuji Electric product, passive damages, damage caused due to special situations regardless of whether it was foreseeable or not, and secondary damage, accident compensation, damage to products that were not manufactured by Fuji Electric, and compensation towards other operations.

5. Failure diagnosis

Regardless of the time period of the occurrence, if any failure occurs, the purchaser shall perform a primary failure diagnosis. However, at the purchaser's request, Fuji Electric or our service providers shall provide the diagnosis service for a fee. In such a case, the purchaser shall be charged for the service.

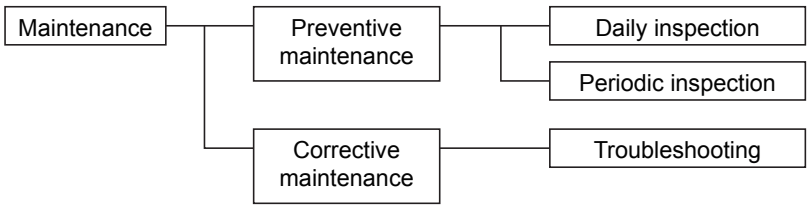
6. Service life

This product, excluding limited-life parts and consumable parts, is designed for a service life of 10 years under general operating conditions (with an average ambient temperature of 30°C).

The service life may be shortened depending on operating conditions and environment. To ensure the service life, it is important to perform planned maintenance of the product including limited-life parts and consumable parts.

7. Maintenance plan

Maintenance can be divided into "preventive maintenance" and "corrective maintenance". Preventive maintenance can further classified into "daily inspection" and "periodic inspection". Preventive maintenance is achieved through systematic implementation of "daily inspection" and "periodic inspection".



(1) Daily inspection
Be sure to perform daily inspection prior to operation to check for any problem in daily operation. For the specific items of daily inspection, refer to Section 7, "Maintenance".

(2) Periodic inspection
Periodic inspection is to replace limited-life parts before their service lives are over, thus preventing failure. Recommended inspection interval is 6 months to 12 months. If you are using the instrument under harsh environment, we recommend you to shorten the inspection interval. For the specific items of periodic inspection, refer to Section 7, "Maintenance".

(3) Corrective maintenance
Corrective maintenance is a measure to be taken after a trouble has occurred. Refer to Section 7 "Maintenance" and Section 8. "Error messages". If the measures mentioned in this instruction manual do not solve the problem, please contact one of our sales offices or service offices.

8. Limited-life parts and consumable parts

This product contains the following limited-life parts and consumable parts which may affect the service life of the product itself.

(1) Aluminum electrolytic capacitor
- Design life: 5 years under general working conditions (annual average of ambient temperature: 30°C)
- Symptoms when a capacitor loses its capacity: deterioration of power quality, malfunction
- Factors which affect battery life: temperature. The life is shortened by half when the temperature rises by 10°C. (Arrhenius' law)

- Replacement: Estimate the lifetime of capacitor according to your operating environment, and have the capacitor replaced or overhauled at appropriate time, at least once in 10 years.

Do not use capacitors beyond its lifetime. Otherwise, electrolyte leakage or depletion may cause odor, smoke, or fire. Please contact Fuji Electric or its service providers when an overhaul is required.

(2) LCD

- Design life: approx. three years for continuous use
- Symptoms when LCD is depleted: unclear indication, back light not working
- Factors which affect battery life: temperature. The life is shortened by half when the temperature rises by 10°C. (Arrhenius' law)
- Replacement: Estimate the lifetime of built-in battery according to your operating environment, and replace it at appropriate time.

9. Spare parts and accessories

Refer to "Confirmation of delivered equipment" and/or Section 7 "Maintenance" for spare parts and accessories.

10. Period for repair and provision of spare parts after product discontinuation (maintenance period)

The discontinued models (products) can be repaired for 5 years from the date of discontinuation. Also, most spare parts used for repair are provided for five years from the date of discontinuation. However, some electric parts may not be obtained due to their short life cycle. In this case, repair or provision of spare parts may be difficult even in the above period.

Please contact one of our sales offices or service offices for further information.

CONTENTS

1. OVERVIEW

This instrument measures the concentration of NO, SO_2, CO_2, CO and CH_4 contained in sampling gas on the principle that different atomic molecules have an absorption spectrum in the wave band of infrared rays, and the intensity of absorption is determined by the Lambert-Beer law.

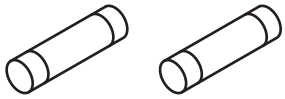
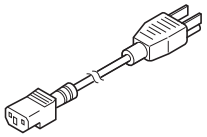
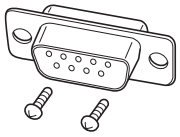
Since this instrument incorporates a compact O_2 sensor, it allows measuring up to 4 components simultaneously by using the built-in O_2 sensor (up to 3 components if O_2 sensor is excluded).

Furthermore, use of a microprocessor and large sized liquid crystal display realizes improvement of operability, accuracy and multi-functions.

This instrument is optimum for measuring combustible gas exhausted from boilers or incinerators, and it is effective for steel gas analysis [blast furnace, steel converter, thermal treatment furnace, sintering (Pellet equipment), coke furnace], storage and maturity of vegetable and fruit, biochemistry (microbe), [fermentation], air pollution [incinerator, exhaust gas desulfurization, denitration], automotive emission (excluding tester), protection against disasters [detection of explosive gas and toxic gas, combustion gas analysis of new building material], growth of plants, chemical analysis [petroleum refinery plant, petroleum chemistry plant, gas generation plant], environment [landing concentration, tunnel concentration, parking lot, building management] and various physical and chemical experiments.

2. NAME OF DELIVERED ITEMS AND EACH PARTS

2.1 Confirmation of delivered items

Analyzer: 1 unit		
Fuse: 2 pcs		Standard: IEC127-2 Size: ø5 × 20mm Rating: 250V/2A delay type Part No.: R75796N17
Instruction manual (this catalog): 1 copy (INZ-TN2ZPAJ-E)		
Power supply cord: 1		Part No.: R77419N14
Ferrite core: 3 For digital output signal		Part No.: R79181N14
RS-232C connector: 1 Fixing screws: 2 (When communication function is specified)		9 pin D-sub connector (female) Part No.: R77256N355 M2.6 × 4mm

2.2 Name and description of analyzer

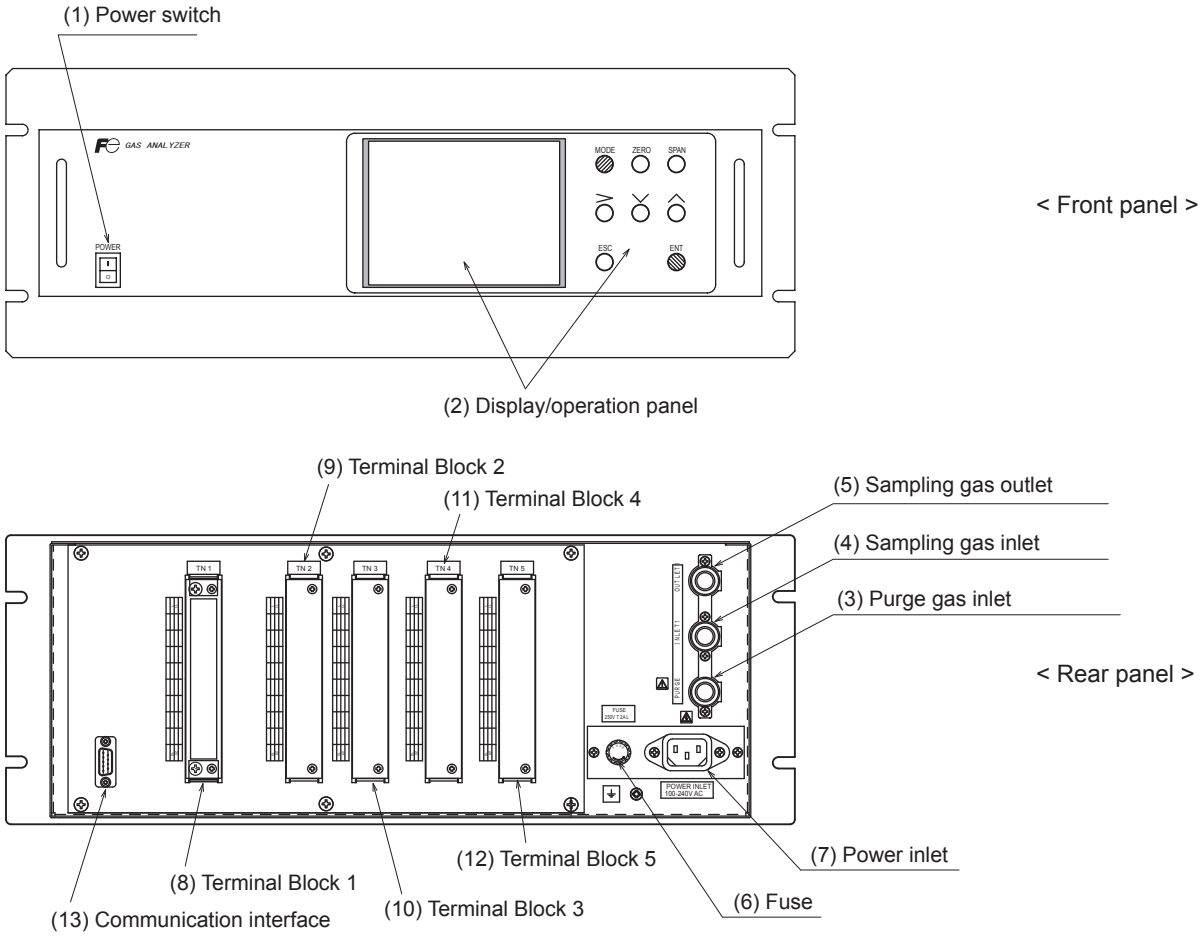


Fig. 2-1

Name	Description	Name	Description
(1) Power switch	Used for ON/OFF the analyzer.	(8) Terminal block 1	For the analog output
(2) Display/operation panel	Liquid crystal display and keys for setting various functions.	(9) Terminal block 2	For the signal input from O_2 analyzer and the contact input
(3) Purge gas inlet	For connecting to the purge gas tube.	(10) Terminal block 3	For the contact input and the contact output
(4) Sampling gas inlet	For connecting to the measuring gas tube.	(11) Terminal block 4	For the contact output
		(12) Terminal block 5	For the alarm output
(5) Sampling gas outlet	For connecting to the exhaust line.	(13) Communication interface	RS-232C
(6) Fuse	Fuse inside		
(7) Power inlet	For connecting to the power supply line.		

3. INSTALLATION

⚠ DANGER

This unit is not explosion-proof type. Do not use it in a place with explosive gases to prevent explosion, fire or other serious accidents.

⚠ CAUTION

- Entrust the installation, movement or re-installation to a specialist or the supplier. A poor installation may cause accidental tipover, electric shock, fire, injury, etc.
- The gas analyzer is heavy. It should be installed with utmost care. Otherwise, it may tipover or drop, for example, causing accident or injury.
- For lifting the gas analyzer, be sure to wear protective gloves. Bare hands may invite an injury.
- This unit should be installed in a place which conforms to the conditions noted in the instruction manual. Otherwise, it may cause electric shocks, fire or malfunction of the unit.
- During installation work, care should be taken to keep the unit free from entry of cable chips or other foreign objects. Otherwise, it may cause fire, trouble or malfunction of the unit.

3.1 Installation conditions

To install the analyzer for optimum performance, select a location that meets the following conditions;

(1) This instrument is system built in type. This instrument should be used while embedded in a panel, locker, or enclosure of steel sheet.
Keep a minimum clearance of 10 cm above the analyzer for heat dissipation. The same clearance is required for each analyzers when you install several units on a multistage rack.

(2) Use this instrument indoors.

(3) A vibration-free place

(4) A place which is clean around the analyzer.

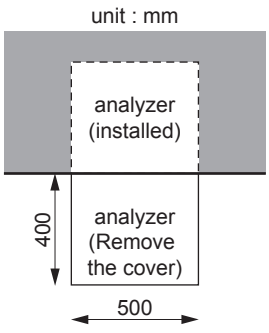
(5) Power supply

Rated voltage	: 100V to 240V AC
Operating voltage	: 85V to 264V AC
Rated frequency	: 50/60 Hz
Power consumption	: 100 VA max.

(6) Operation conditions

Ambient temperature	: –5° to 45°C (max. 40°C when two optical units are used, and the power supply is more than 200V AC)
Ambient humidity	: 90 % RH or less, no condensation

(7) Maintenance space
When analyzer is installed by itself, please make sure to keep the space shown in the dimension of the figure for maintenance. In case analyzer is installed as an unit, please refer to the instruction manual of the analyzer unit.



(8) A breaker that meets IEC60947-1 and IEC60947-3 should be included in the installation.

(9) A breaker should be installed near the analyzer where an operator can access it.

(10) A label that clearly identifies the breaker should be placed on it.

(11) The breaker rating should meet the analyzer rating max 2A and a breaker should conform to all necessary approvals.

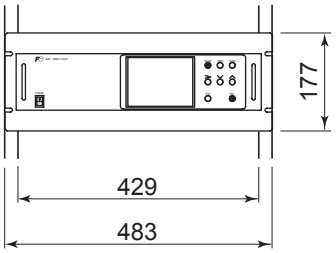
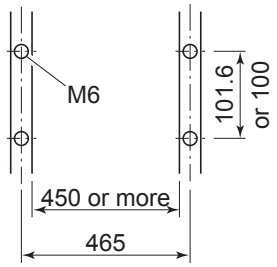
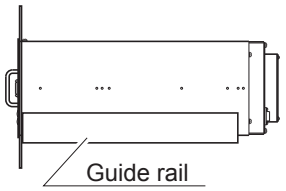
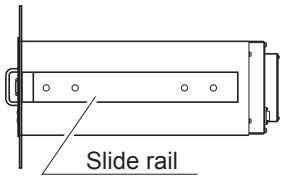
3.2 Installation

3.2.1 Installation of analyzer main frame

There are two methods of installing the analyzer.

For detailed dimensions, see Section 9.4 “Outline diagram”.

(Unit : mm)

Type		External dimensions	Mounting dimensions	Mounting method
19 inch rack mounting (Note)	Guide rail			
	Slide rail			

Note) • The analyzer weight must be supported at the bottom of the casing.

- The analyzer should be installed in a place where ambient temperature is within -5 to 45°C (max. 40°C when two optical units are used, and the power supply is more than 200V AC), and temperature fluctuation during using is minimum.
- Where vibration is unavoidable, protect the analyzer from vibrating.
  For example, install rubber material around the case to isolate vibration from the suppot structure.
- The mounting method should be selected to meet the installation requirements since the top cover must be detached from the gas analyzer for maintenance and check.

Mounting method	Conditions	Remarks
Slide rail	No maintenance space is provided at the top.	These methods must be rigid enough to withstand the mass (about 10 kg) of the gas analyzer.
Guide rail	Maintenance space is provided at the top.	

Recommended slide rail: Equivalent to 305A-20, Accuride International Inc.

3.3 Piping

⚠ CAUTION

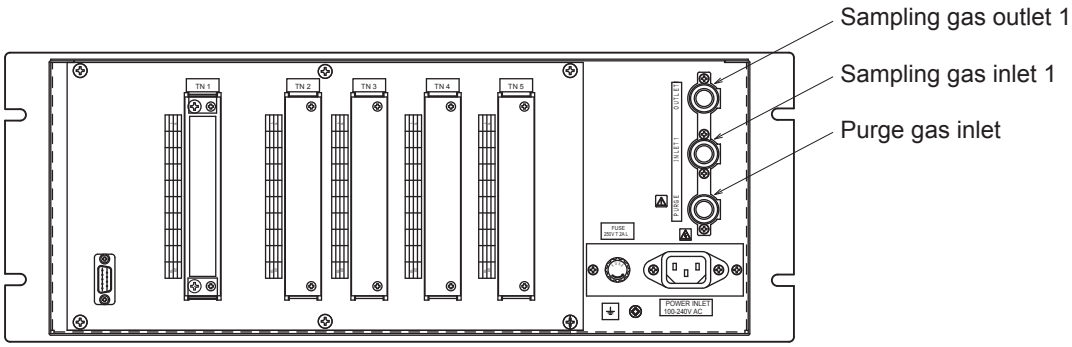
In addition to a sample gas inlet and outlet, there is a purge gas inlet at the rear panel of the analyzer.

When improper connection is carried out here, combustible gas, poisonous gas, and explosive fumes may be accumulated into the analyzer.

Be careful of a connection place in the rear panel of piping connection.

Observe the following when connecting the gas tube.

- Piping should be connected to the gas inlets and outlets at the rear panel of the analyzer.
- Use a corrosion resistant tube of Teflon, stainless steel or polyethylene to connect the instrument to a sampling system. Even if there is a danger of corrosion, refrain from using a tube of rubber or soft vinyl. The instrument provides inaccurate indication due to gas absorption by piping materials.
- Pipe connection port is Rc1/4 female thread (or NPT1/4). Piping should be cut as short as possible for a quick response. About 4 mm inner diameter is recommended.
- Entry of dust into the instrument may result in defective operation. Use a clean piping and coupling.

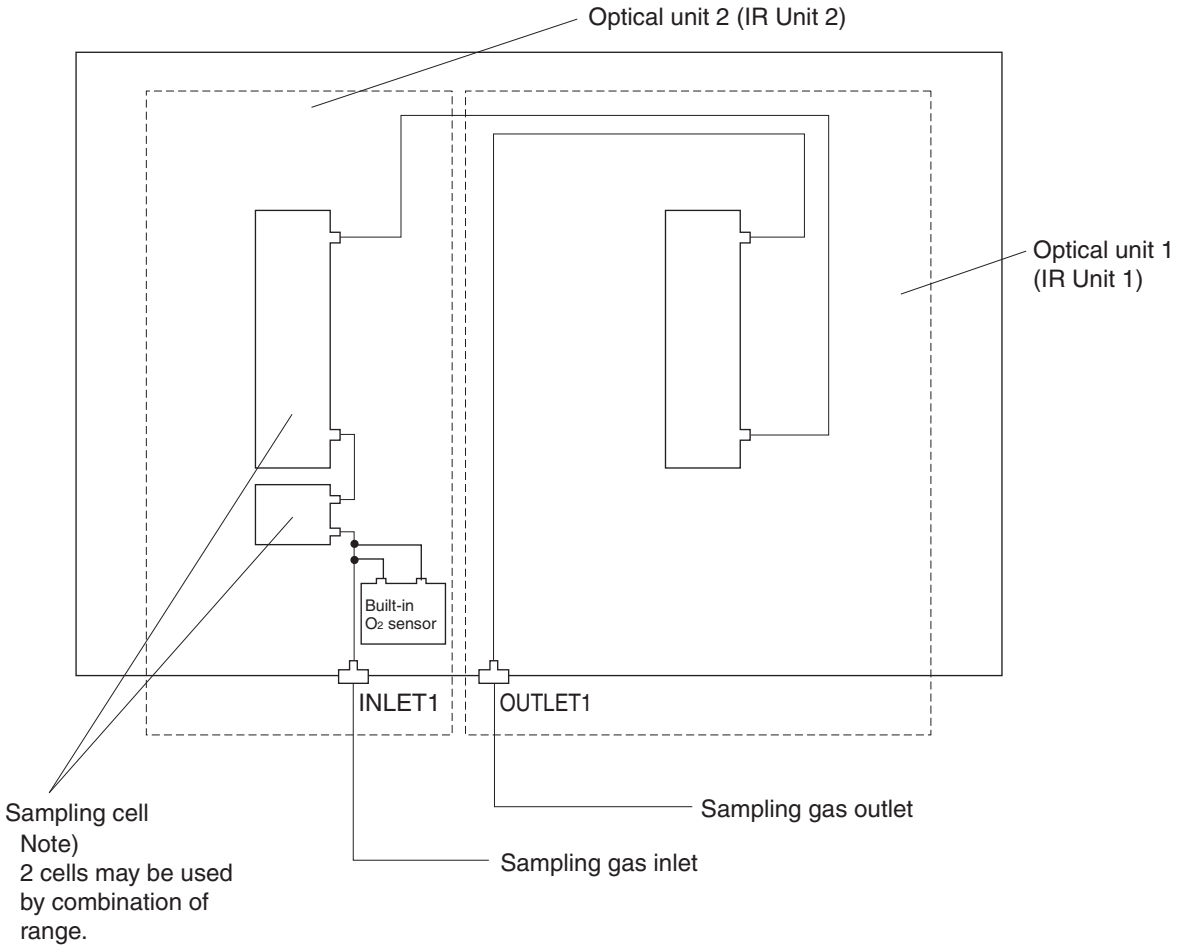


Sampling gas inlet: Attach the gas tube to introduce gas to be measured such as one that has completed dehumidification process and standard gases for zero and span calibration to this inlet.
Gas flow to be introduced should be constant within the range of 0.5 L/min ±0.2 L/min.

Sampling gas outlet: Exhaust measured gas through the outlet. Attach the tube to exhaust measured gas outdoors or to the atmosphere.

Purge gas inlet: It is used for purging the inside of the total gas analyzer.
Use dry gas N_2 or instrumentation air for purge gas. (Flow rate is 1L/min or more, and dust or moisture/mist are unallowable.)

Internal piping diagram



Correspondence of measured components and optical units

Measuring components	Optical unit 1	Optical unit 2
1-component for NO, SO_2, CO_2, CO and CH_4	Each component	None
2-components for CO_2/CO	CO_2/CO	None
2-components for NO/CO, NO/SO_2	NO NO	CO SO_2
3-components for NO/SO_2/CO	NO	SO_2/CO

3.4 Sampling

3.4.1 Conditions of sampling gas

(1) Dust contained in the sampling gas should be completely removed with a filter. For the final stage filter, use a filter that allows removing dust particles of 0.3μm.

(2) Dew point of the sampling gas must be lower than the ambient temperature to avoid occurrence of drain in the gas analyzer. If vapor is contained in the sampling gas, dew point should be lowered to 2˚C by using a dehumidifier.

(3) If SO_3 mist is contained in the sampling gas, use a mist filter or cooler to remove SO_3 mist. Other mists should be removed by using a mist filter or gas dryer.

(4) Corrosive gases such as Cl_2, F_2 and HCl, if they are contained in the sampling gas in considerable amounts, will shorten the life of component parts.

(5) Temperature of the sampling gas should be within 0 to 50˚C. Pay attention not to flow hot gas directly into the instrument.

3.4.2 Sampling gas flow

Flow rate of sampling gas should be 0.5L/min ± 0.2L/min.

Avoid flow fluctuation during measurement.

Observe the flow reading by a flowmeter provided as shown in the example of the sampling system configuration (Section 3.4.6).

3.4.3 Preparation of standard gas

Routine calibration is required by standard gas for keeping this instrument under normal operation condition (once a week). Prepare a standard gas cylinder for zero calibration and span calibration.

	Analyzer without O_2 measurement	Analyzer with built-in O_2 sensor	Analyzer with external zirconia O_2 sensor
Zero gas	N_2 gas	N_2 gas	Dry air
Span gas other than for O_2 measurement	Gas with concentration of 90 to 100% of its measuring range.	Gas with concentration of 90 to 100% of its measuring range.	Gas with concentration of 90 to 100% of its measuring range.
Span gas for O_2 measurement	—	Gas with concentration of 90 to 100% of its measuring range or atmospheric air (21% O_2).	O_2 gas of 1 to 2%

3.4.4 Purging of instrument inside

The inside of instrument need not be purged generally except for the following cases.

(1) A combustible gas component is contained in the sample gas.

(2) Corrosive gas is contained in the atmospheric air at the installation site.

(3) The same gas as the sample gas component is contained in the atmospheric air at the installation site.

In such cases as above, the inside of analyzer should be purged with the air for instrumentation or dry N_2.

Purging flow rate should be about 1L/min.

Purging gas, if used, must not contain dust or moisture.

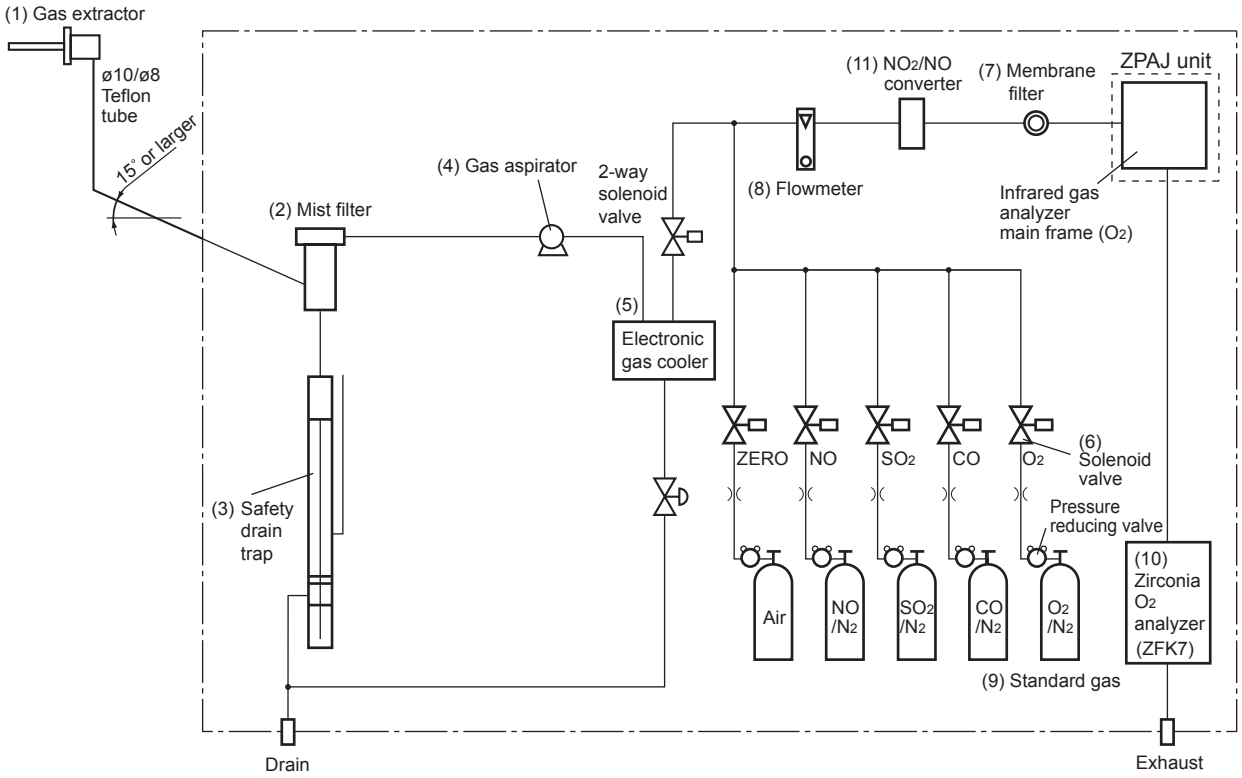
3.4.5 Pressure at sampling gas outlet

Pressure at the sampling gas outlet should be adjusted to the atmospheric pressure.

3.4.6 Example configuration of gas sampling system

The following illustrates a typical system configuration for 4 component gas measurement for monitoring combustion exhaust gas from boiler, refuse incinerator, etc.

Contact Fuji Electric for system configuration matching the particular use or further information.



Name	Description	Name	Description
(1) Gas extractor	Gas extractor with a heating type stainless steel filter of standard mesh 40µm	(8) Flowmeter	Adjusts and monitors the flow rate of the sampling gas and standard gas for calibration.
(2) Mist filter	Removes drain, mist, and dust.	(9) Standard gas	Standard gas used for calibrating zero and span of the analyzer, depending on the measured component.
(3) Safety drain trap	The safety drain trap is divided into two spaces for positive and negative pressure. It monitors and adjusts the sampling gas pressure.		
(4) Gas aspirator	For aspiration of the sample gas	(10) Zirconia O_2 analyzer	External zirconia oxygen sensor used for measuring the oxygen concentration in sampling gas. (This is not necessary in case when O_2 sensor is built-in.)
(5) Electronic gas cooler	Dries the moisture in the sample gas to a dew point of approx. 2°C.		
(6) Solenoid valve	Used for flowing the calibration gas.		
(7) Membrane filter	PTFE filter used to eliminate fine dust particles.	(11) NO_2/NO converter	Added to NOx analyzer. A special catalyst material for efficient conversion of NO_2 gas to NO is used.

3.5 Wiring

⚠ CAUTION

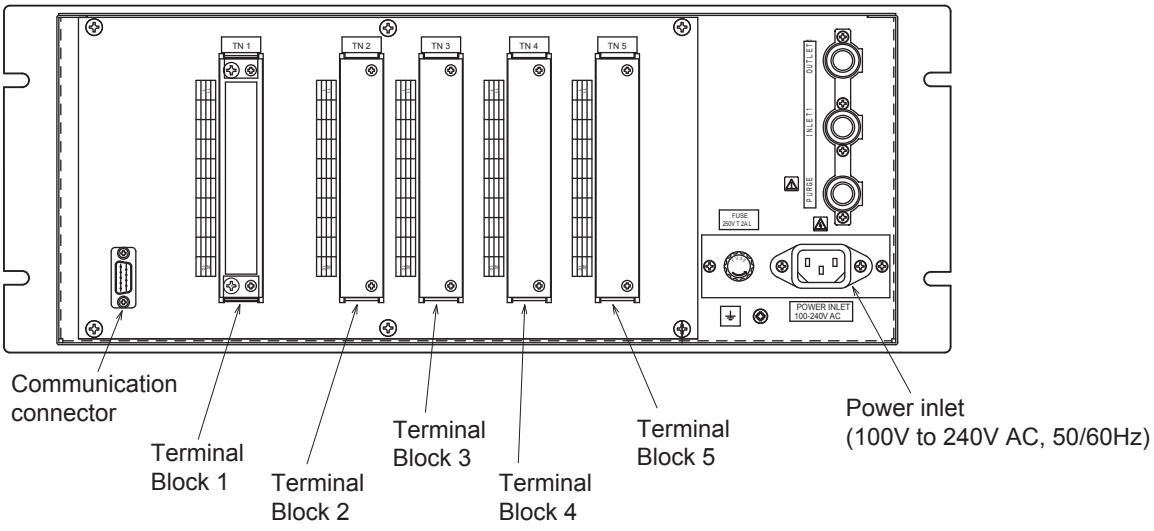
- Be sure to turn off the power before installing wiring. Otherwise, electric shock may result.
- Be sure to perform protective earth connection. Otherwise, electric shock or failure may result.
- Select a proper wiring material that satisfies the ratings of the instrument. Otherwise, electric shock or fire may result.
- Be sure to connect a power supply of correct rating. Otherwise, fire may result.

⚠ CAUTION

⚠ Electric Shock

Please be sure to make ground (grounding) connection for safety.

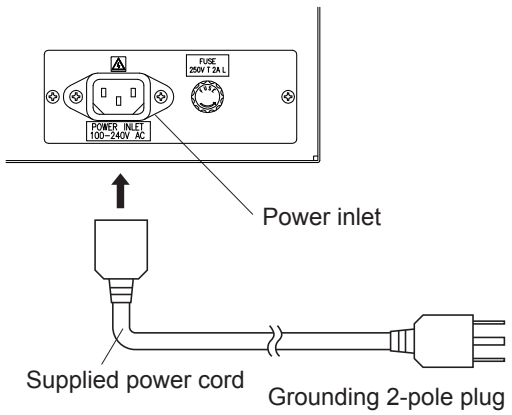
The power inlet and external input/output terminal is provided at the rear panel. Refer to the following. Optimum wire diameter for each input/output terminal is from AWG20 to AWG18.



(1) Power supply

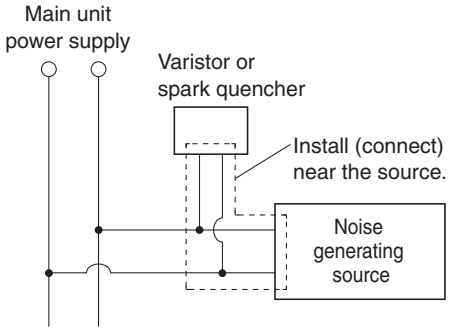
When using supplied power cord, connect the female side to the power inlet at the rear panel of the analyzer, and insert the male side into a receptacle matching the rating.

<Power inlet>



When noise source is in the vicinity

- Avoid installing this instrument near an electrical unit (high frequency furnace or electric welder) that generates much electrical noise. If using the instrument near such a noise generating unit is unavoidable, use a different power line to avoid noise.
- Mount a noise suppressor such as varistor or spark quencher as shown at right figure to the noise generating unit when noise is generated from relays or solenoid valves.
  Mount the suppressor near the noise generating source, or it will have no effect.



(2) Analog output signal (A/O): terminal block 1 (1) to (10), (17) to (20)

Output signal : 4 to 20 mA DC or 0 to 1 V DC (selected when ordering)
Non-insulated output

Allowable load: 4 to 20 mA DC, 550Ω or less
0 to 1 V DC, 100kΩ or less

- Analog output is provided from each terminal corresponding to the channel displayed in the measurement screen.

⚠ CAUTION

The analog output signals of the instrument are not isolated individually. It is recommended to isolate the signals individually to eliminate the interference from the unnecessary signals or the effect of external interference, especially if the cable exceeds 30 meters or leads to outdoors.

(3) O_2 sensor input: terminal block 2 (1) - (2)

Input signal:

External zirconia O_2 analyzer : Zirconia O_2 sensor signal (Fuji ZFK7 output)

External O_2 analyzer : 0 to 1 V DC (DC input resistor of 1MΩ or more)

- It is used when the external zirconia O_2 analyzer or external O_2 analyzer is specified as order.
- To connect to the output of the external Zirconia analyzer or external O_2 analyzer prepared separately.
- In case of an external O_2 analyzer, input a signal of 0 to 1 V DC with respect to O_2 full scale of the analyzer.
- In case of built-in O_2 analyzer, do not use the terminals.

⚠ CAUTION

O_2 senser input is not isolated. It is recommended to isolate when an external O_2 analyzer is installed apart from this analyzer.
Zirconia O_2 sensor (Fuji ZFK7) should be installed at a location that is as close to this instrument as possible.

(4) Contact input (DI): terminal block 2 (13) to (20), terminal block 3 (7) to (10)

- It is for a contact input at no voltage. An input is provided when switching to short circuit (on) or open (off).
- No voltage is applied to the terminals.

(5) Contact output (DO): terminal block 3 (11) to (20), terminal block 4 and terminal block 5

- Contact rating: 250V AC/2A, load resistance.
- An output is for a relay contact output. An output is provided when switching to conductive (on) or open (off).

⚠ CAUTION

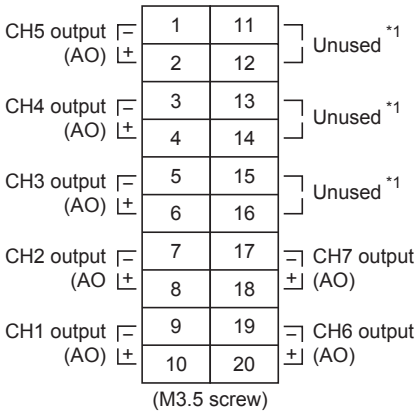
- To avoid external interference, the wires of analog output signals, O_2 senser input and contact input should be fixed separately from power supply wiring and contact output wiring.
- To avoid the effect of noise generated from external units, be sure to ground the analyzer main unit and use properly shielded cables.

(6) Communication interface: connector for communication (RS-232C interface)

- Please refer to the manual (INZ-TN5A1190-E) about communication function.

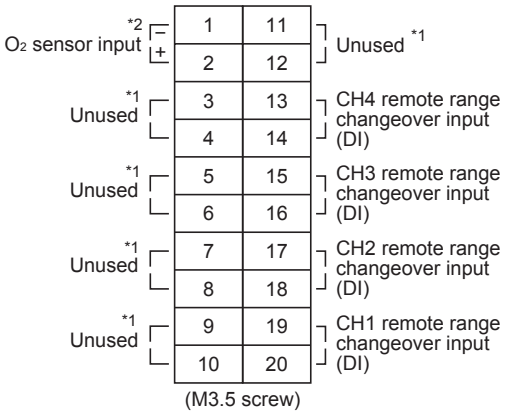
(7) List of terminal blocks 1 to 5

Terminal block 1
<TN1>



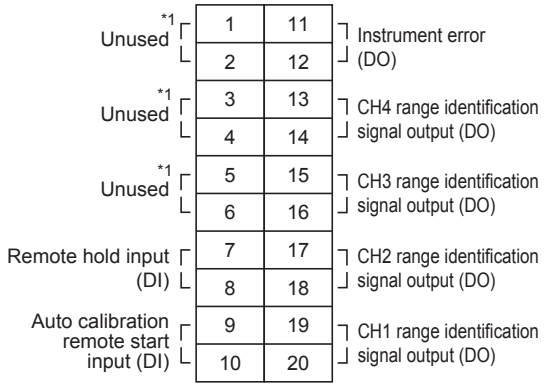
(M3.5 screw)

Terminal block 2
<TN2>



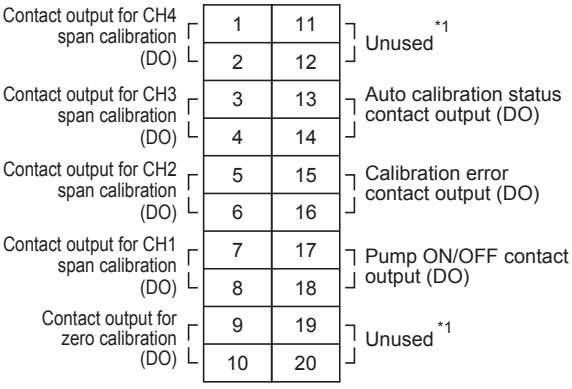
(M3.5 screw)

Terminal block 3
<TN3>



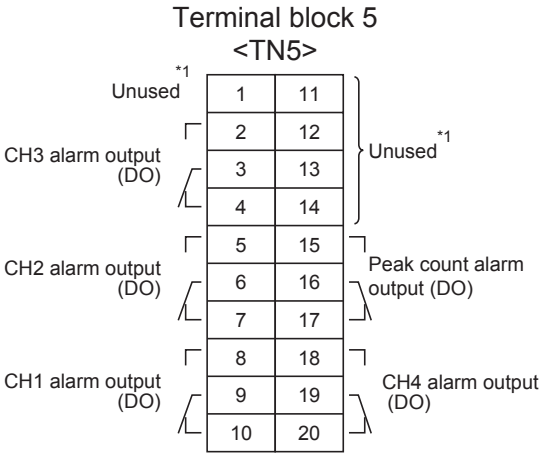
(M3.5 screw)

Terminal block 4
<TN4>



(M3.5 screw)

Terminal block 5
<TN5>

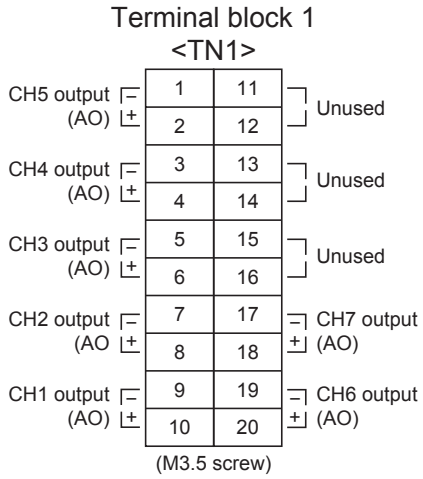


(M3.5 screw)

*1) Unused terminals are used for internal connection.
So they should not be used as repeating terminals either.

*2) O_2 sensor input is used when an external O_2 analyzer is selected.

(8) Description on terminal blocks 1 to 5



Terminal block 1 <TN1>

Terminal block for analog output (non-isolated output)

Output : 4 to 20 mA or 0 to 1V DC

Between 1 - 2 : CH5 output

Between 3 - 4 : CH4 output

Between 5 - 6 : CH3 output

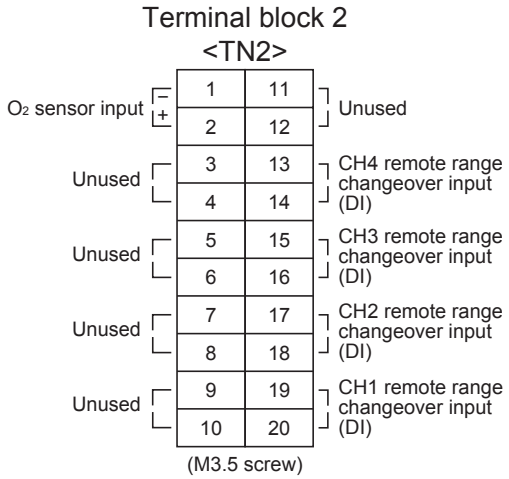
Between 7 - 8 : CH2 output

Between 9 - 10 : CH1 output

Between 11 to 16 : For internal connection. Must not be wired. (Must not be used as junction terminal.)

Between 17 - 18 : CH7 output

Between 19 - 20 : CH6 output



Terminal block 2 <TN2>

Between 1 - 2 : For O_2 sensor input. (Input for our Zirconia oxygen sensor or exernal O_2 sensor. Must not be used unless O_2 meter is added.)

Between 3 to12 : For internal connection. Must not be wired. (Must not be used as junction terminal.)

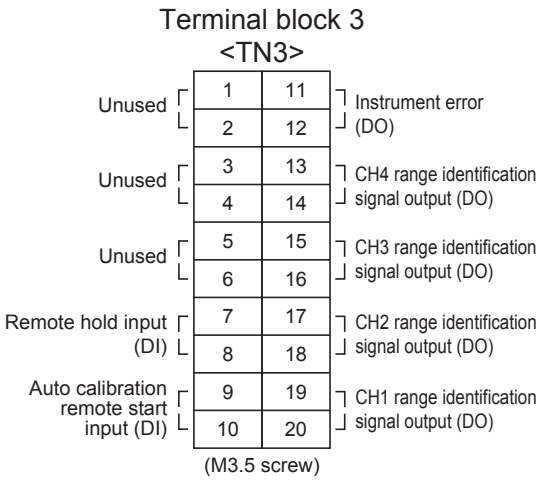
Between 13 - 14 : CH4 remote range changeover input

Between 15 - 16 : CH3 remote range changeover input

Between 17 - 18 : CH2 remote range changeover input

Between 19 - 20 : CH1 remote range changeover input

Note) High range is selected when open. Low range is selected when short-circuited. For details of action, refer to Section 6.1 “Switch of range”.



Terminal block 3 <TN3>

Between 1 to 6 : For internal connection. Must not be wired. (Must not be used as junction terminal.)

Between 7 - 8 : Remote hold input. No hold when open. Output hold when short-circuited.

Between 9 - 10 : Automatic calibration remote start input. Open input after strapping for at least 1.5 seconds starts the automatic calibration whether automatic calibration setting is ON or OFF.

Between 11 - 12 : Conductive when analyzer unit error is producted. Normally open.

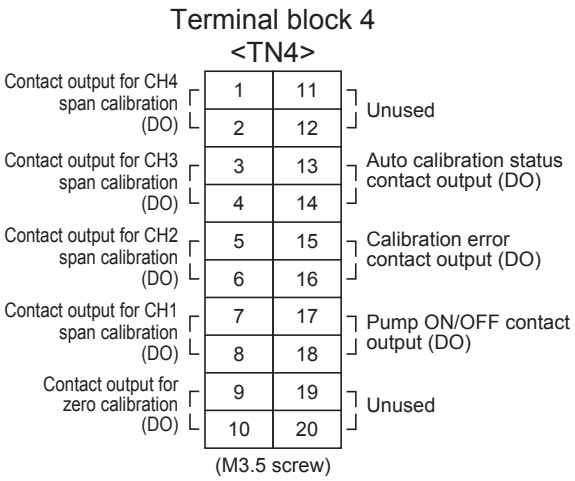
Between 13 - 14 : CH4 range identification signal

Between 15 - 16 : CH3 range identification signal

Between 17 - 18 : CH2 range identification signal

Between 19 - 20 : CH1 range identification signal

Note) Range identification signal is conductive at Low range or open at High range.
In case of 1-range system, the signal remains open.



Terminal block 4 <TN4>

Between 1 - 2 : CH4 span calibration contact output

Between 3 - 4 : CH3 span calibration contact output

Between 5 - 6 : CH2 span calibration contact output

Between 7 - 8 : CH1 span calibration contact output

Between 9 - 10 : Zero calibration contact output. When the calibration contact output is measured with manual calibration, the calibration contact corresponding to calibration channel is conductive.

For the automatic calibration, they are worked sequentially according to Section 6.4 “Auto calibration setting”. If calibration is not performed, all of them are open.

Between 11 - 12 : For internal connection. Must not be wired. (Must not be used as junction terminal.)

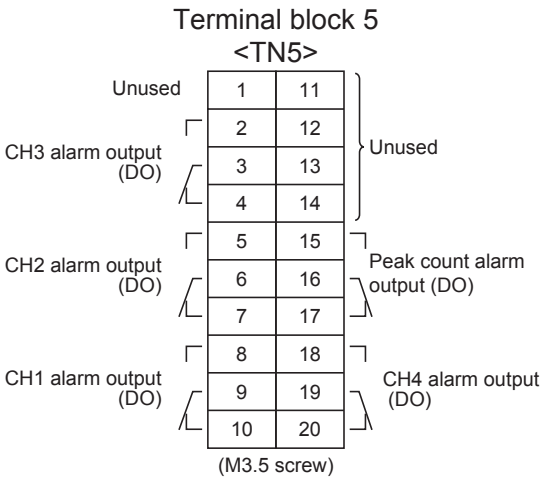
Between 13 - 14 : Automatic calibration in progress, contact output. Conductive during automatic calibration. Open otherwise.

Between 15 - 16 : Calibration error contact output. Conductive when error is produced at zero or span calibration. Normally open.

Between 17 - 18 : Pump ON/OFF contact output. (Used for turning ON/OFF the pump. Conductive during measurement and open at zero span calibration.)

Between 19 - 20 : For internal connection. Must not be wired. (Must not be used as junction terminal.)

Note: For the output of calibration contacts, see Section 3.5 (9) “Timing of calibration contact output”.



Terminal block 5 <TN5>

1 and 11 - 14 : For internal connection. Must not be wired. (Must not be used as junction terminal.)

Between 2 - 3 - 4: CH3 alarm output. Conductive at 2 - 3 and open at 3 - 4 when set value is exceeded. Open at 2 - 3 and conductive at 3 - 4 otherwise.

Between 5 - 6 - 7: CH2 alarm output. Conductive at 5 - 6 and open at 6 - 7 when set value is exceeded. Open at 5 - 6 and conductive at 6 - 7 otherwise.

Between 8 - 9 - 10 : CH1 alarm output. Conductive at 8 - 9 and open at 9 - 10 when set value is exceeded. Open at 8 - 9 and conductive at 9 - 10 otherwise.

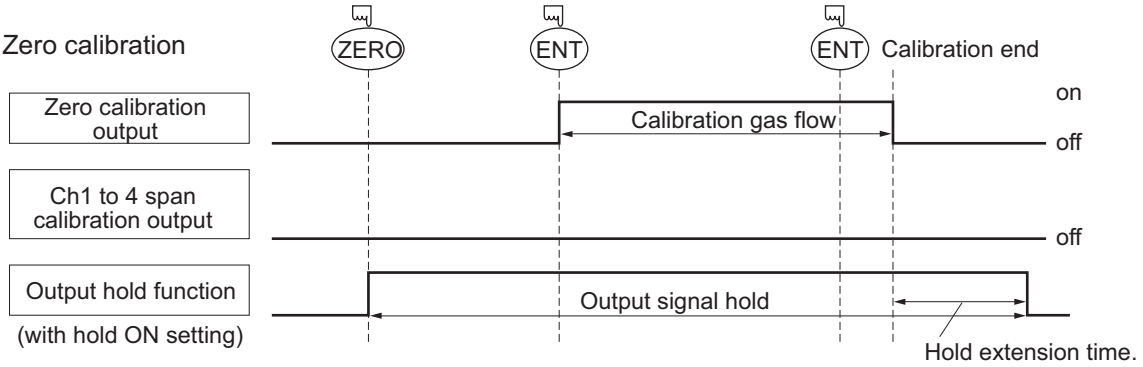
Between 15 - 16 - 17: Peak count alarm contact output. Conductive at 15 - 16 and open at 16 - 17 when preset peak count is exceed. Otherwise, open at 15 - 16 and conductive at 16 - 17. For setting and action, refer to Section 6.3.3 “Peak alarm setting”.

Between 18 - 19 - 20: CH4 alarm output. Conductive at 18 - 19 and open at 19 - 20 when set value is exceeded. Open at 18 - 19 and conductive at 19 - 20 otherwise.

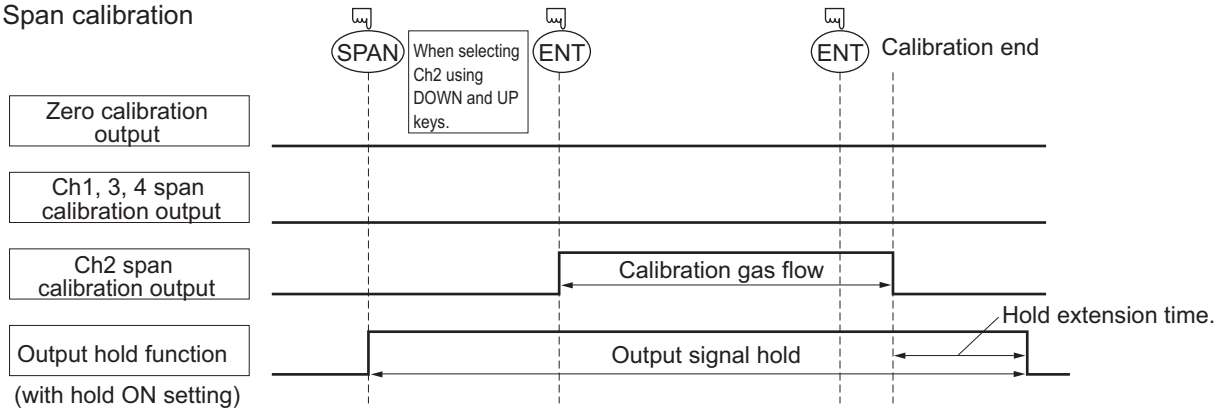
(9) Timing of contact output for calibration

1) Manual calibration (See Section 6.8 “Manual calibration procedure”.)

• Zero calibration

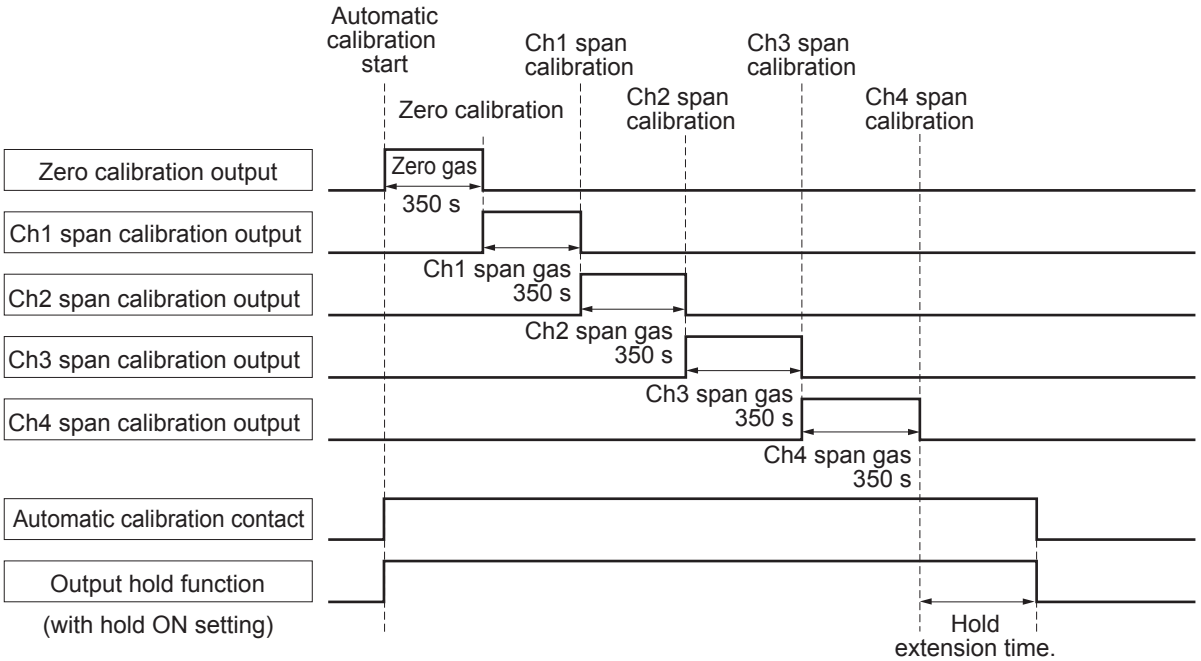


• Span calibration



Note) The hold extension time depends on the gas flow time of the automatic calibration settings.

2) In case of automatic calibration (example shown in Section 6.4 “Setting of auto calibration”) (When the analyzer has auto calibration function.)



4. OPERATION

4.1 Preparation for operation

(1) Piping and wiring check

Double-check if piping of the gas sampling and exhaust ports are correctly connected.
Double-check for proper wiring.

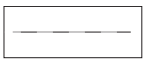
4.2 Warm-up operation and regular operation

(1) Operation procedure

1) Turn ON the power switch on the left side when facing the front panel of the analyzer unit.
The measurement screen appears on the front display panel in 1 to 2 seconds.

2) Wait for about 4 hours until the instrument is warmed up.
About 4 hours are required until the instrument allows accurate measurement.

Note) During warm-up, the display indicates midline horizontal bars.
This is not an error.



3) Setting of various set values
Perform the various settings according to Section 6 “Setting and Calibration”.

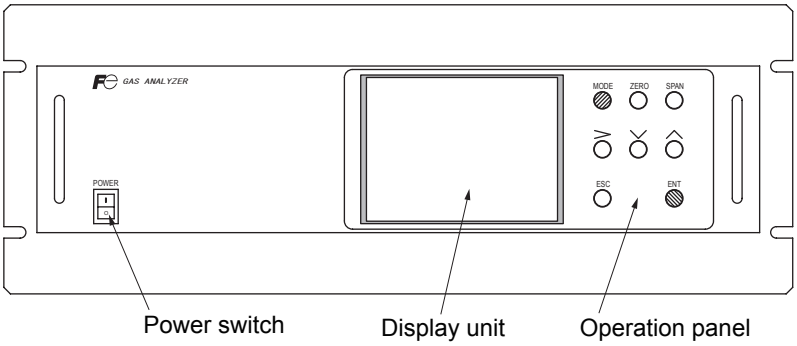
4) Zero calibration and span calibration
Perform zero/span calibration after warm-up operation.
Refer to Section 6.8 “Manual calibration procedure”.

5) Introduction and measurement of measuring gas
Introduce the measuring gas into the analyzer unit before starting measurement.

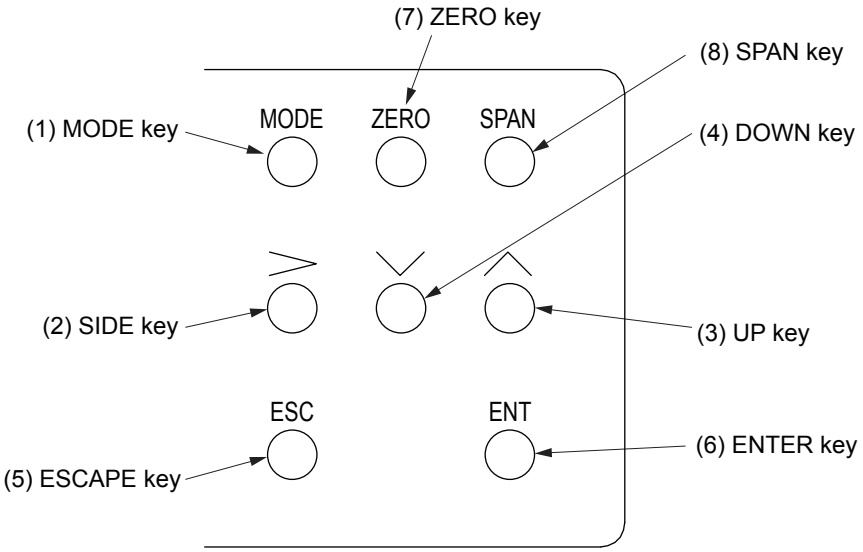
5. DESCRIPTION OF DISPLAY AND OPERATION PANELS

This section describes the display unit and operation panel of the analyzer unit. It also explains the name and description of function on the operation panel.

5.1 Name and description of operation panel

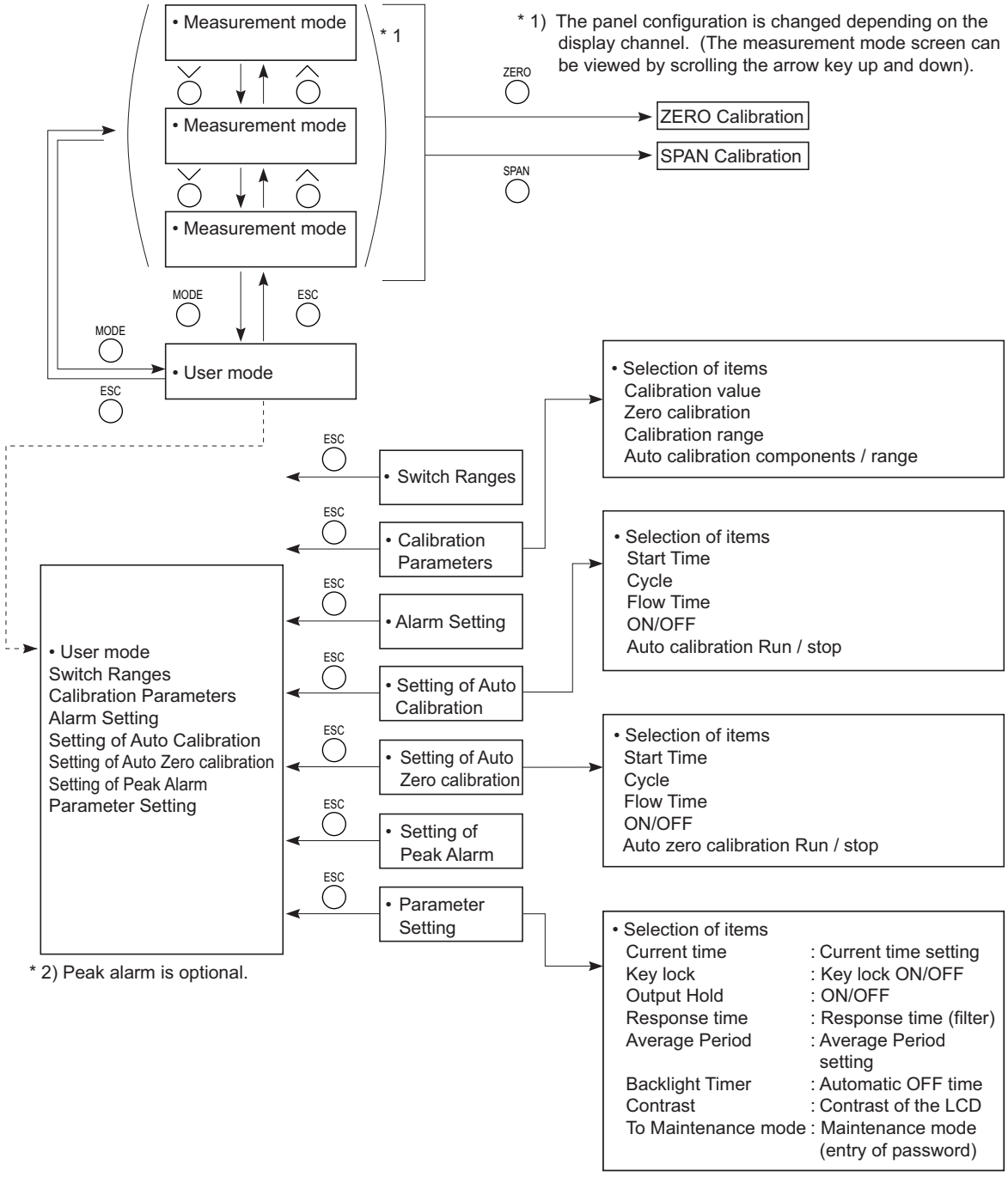


- Display unit: The measurement screen and the setting items are displayed.
- Operation panel: The configuration is as shown below.



Name	Description	Name	Description
(1) MODE key	Used to switch the mode.	(5) ESC key	Used to return to the previous screen or cancel the setting midway.
(2) SIDE key	Used to change the selected item (by moving the cursor) and the numeral digit.	(6) ENT key	Used for confirmation of selected items or values, and for execution of calibration.
(3) UP key	Used to change the selected item (by moving the cursor) and to increase the numeral value.	(7) ZERO key	Used for manual zero calibration.
(4) DOWN key	Used to change the selected item (by moving the cursor) and to decrease the numeral value.	(8) SPAN key	Used for manual span calibration.

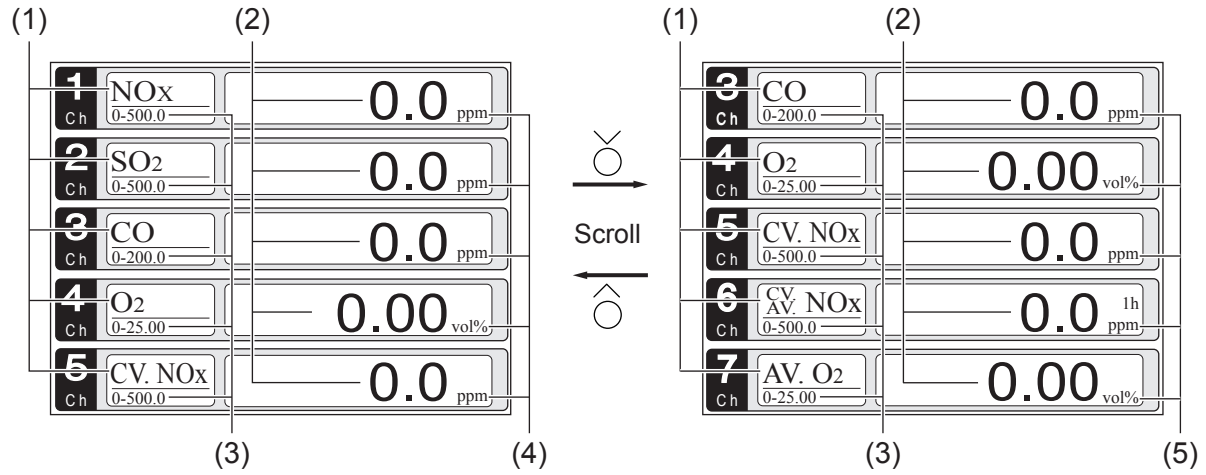
5.2 Overview of display and operation panels



5.3 Outline of display screen

(1) Measurement mode screen (appears when the power is turned ON)

The measurement screen depends on the number of components. The following screen configuration is shown as an example for NO, SO_2, CO_2, CO and O_2 (output: 7 channels).



* For outputs of more than 5 channels, scroll the ⌃ or the ⌄ key to view.

No.	Name	Function
(1)	Component display	Displays the component of instantaneous value, corrected instantaneous value, corrected average value, etc.
(2)	Concentration display	Displays the measured value of concentration.
(3)	Range display	Displays the range values.
(4)	Unit display	Displays the unit with ppm or mg/m^3 and vol%.
(5)	Average time display	Displays the average time.

- **Instantaneous value and concentration value:**

  The concentration display of Ch (component) where sampling components such as "CO_2", "CO" and "O_2" are displayed in the component display, indicates current concentration values of the measured components contained in gas that is now under measurement.

- **O_2 corrected concentration values:**

  Ch components in which "cv**" is displayed as "cv CO" in the component display are calculated from the following equation. Refer to Section 6.7 "Maintenance mode - Other parameter".

$$C = \frac{21 - On}{21 - Os} \times Cs$$

On: The value of the O_2 correction reference value (Value set by application)

Os: Oxygen concentration (vol%)

Cs: Concentration of relevant measured component. Note that Os does not exceed the O_2 limit value set in section 6.7 "Maintenance mode - Other parameter".

C: Sample gas concentration (O_2 corrected)

The corrected sampling components are NO_X, SO_2 and CO only.

- **O_2 corrected concentration average value:**

  In the Ch (component) and O_2 average value where "$^{CV}_{AV}$ **" is displayed as "$^{CV}_{AV}$ CO" in the component display, a value obtained by averaging O_2 corrected concentration value or O_2 average value in a fixed time is output every 30 seconds.

  Averaging time can be changed between 1 to 59 minutes or 1 to 4 hours according to the average time settings (See Section 6.7, Parameter setting).

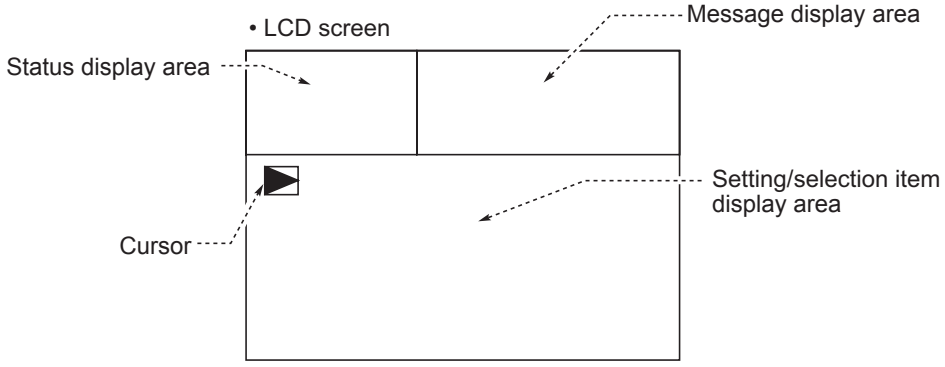
  (The averaging set time is displayed as "1h" , for instance, in the range display.)

  * The measurement ranges of O_2 correction concentration value and O_2 correction concentration average value are the same as that of the measuring components. Also, the measurement range of O_2 average value is the same as that of O_2.

(2) Setting/selection screen

The setting/selection screen is configured as shown below:

- In the status display area, the current display item is displayed.
- In the message display area, messages associated with operation are displayed.
- In the setting item and selection item display area, items or values to be set are displayed, as required. To work on the area, move the cursor to any item by using UP, DOWN and SIDE keys.



(3) Contents of measured channel (Ch)

The following table gives measurement channels and their contents according to the symbols.

Code symbol			Display/output contents corresponding to each channel (CH) No.						
6th digit	7th digit	21th digit	CH1	CH2	CH3	CH4	CH5	CH6	CH7
Y	1, 2, 3, 4	Y	O_2						
P	Y	Y	NO						
A	Y	Y	SO_2						
D	Y	Y	CO_2						
B	Y	Y	CO						
E	Y	Y	CH_4						
F	Y	Y	NO	SO_2					
G	Y	Y	NO	CO					
J	Y	Y	CO_2	CO					
K	Y	Y	CH_4	CO					
L	Y	Y	CO_2	CH_4					
N	Y	Y	NO	SO_2	CO				
T	Y	Y	CO_2	CO	CH_4				
P	1, 2, 3, 4	Y	NO	O_2					
A	1, 2, 3, 4	Y	SO_2	O_2					
D	1, 2, 3, 4	Y	CO_2	O_2					
B	1, 2, 3, 4	Y, B	CO	O_2					
E	1, 2, 3, 4	Y	CH_4	O_2					
F	1, 2, 3, 4	Y	NO	SO_2	O_2				
G	1, 2, 3, 4	Y, B	NO	CO	O_2				
J	1, 2, 3, 4	Y, B	CO_2	CO	O_2				
K	1, 2, 3, 4	Y, B	CH_4	CO	O_2				
L	1, 2, 3, 4	Y	CO_2	CH_4	O_2				
N	1, 2, 3, 4	Y, B	NO	SO_2	CO	O_2			
T	1, 2, 3, 4	Y, B	CO_2	CO	CH_4	O_2			
P	1, 2, 3, 4	A (*1)	NO_X	O_2	Correct NO_X	Correct NO_X average	O_2 average		
A	1, 2, 3, 4	A	SO_2	O_2	Correct SO_2	Correct SO_2 average	O_2 average		
B	1, 2, 3, 4	A, C	CO	O_2	Correct CO	Correct CO average	O_2 average		
F (*2)	1, 2, 3, 4	A (*1)	NO_X	SO_2	O_2	Correct NO_X	Correct SO_2	Correct NO_X average	Correct SO_2 average
G (*2)	1, 2, 3, 4	A, C (*1)	NO_X	CO	O_2	Correct NO_X	Correct CO	Correct NO_X average	Correct CO average
J	1, 2, 3, 4	A, C	CO_2	CO	O_2	Correct CO	Correct CO average	O_2 average	
K	1, 2, 3, 4	A, C	CH_4	CO	O_2	Correct CO	Correct CO average	O_2 average	
N (*2)	1, 2, 3, 4	A, C (*1)	NO_X	SO_2	CO	O_2	Correct NO_X	Correct SO_2	Correct CO
T	1, 2, 3, 4	A, C	CO_2	CO_2	CH_4	O_2	Correct CO	Correct CO average	O_2 average

*1: If you selected “A” or “C” for the 21st code, the analyzer indicates the concentration of NOx instead of NO. The analyzer displays and emits analog signals of the measured values for the component allocated for each channel (CH).

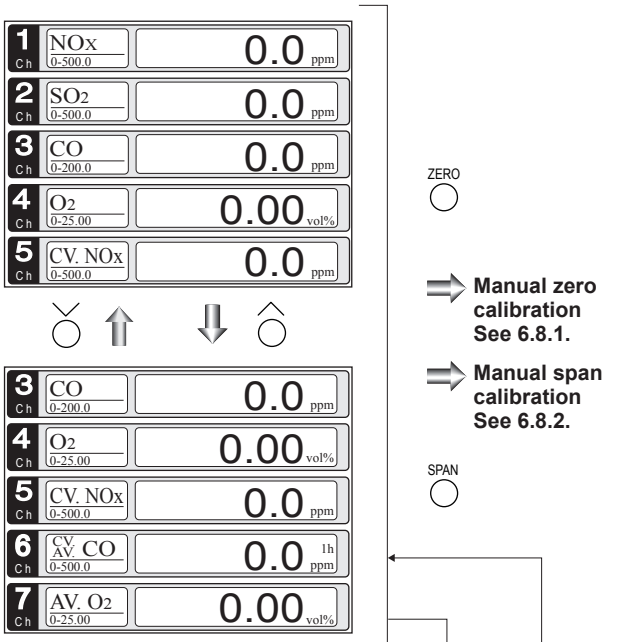
*2: If you selected “F” or “G” in the 6th code and “A” or “C” in the 21st code, the analyzer does not provide the O_2 average value.

If you selected “N” in the 6th code and “A” or “C” in the 21st code, the analyzer provides the O_2 corrected values for each component, but does not provide the O_2 corrected average value and the O_2 average value.

5.4 Basic operation

• Measurement mode

The measurement mode can display up to 5 channels in a single screen. If more than 5 channels are configured, press the ∧ or the ∨ key to scroll the channels one by one.



• User mode displays

Switch Ranges

Calibration Parameters

Alarm Setting

Setting of Auto Calibration

Setting of Auto Zero Calibration

Setting of Peak Alarm

Parameter Setting.

Press the ∧ or the ∨ key and move the cursor preceding the each display item.

Each display item is displayed by pressing the ENT key.

For the setting contents, refer to Section 6 “Setting and calibration”.

6. SETTING AND CALIBRATION

6.1 Switch of range

6.1.1 Setting of range switch mode

Set the range switch mode as follows.

(1) Press the MODE key in measurement mode to display the User mode screen.

(2) Move the cursor to "Switch Ranges" and press the ENT key.

(3) In the "Channel Selection" screen that appears, move the ▶ cursor by pressing the ∧ or the ∨ key, and select Ch (component).

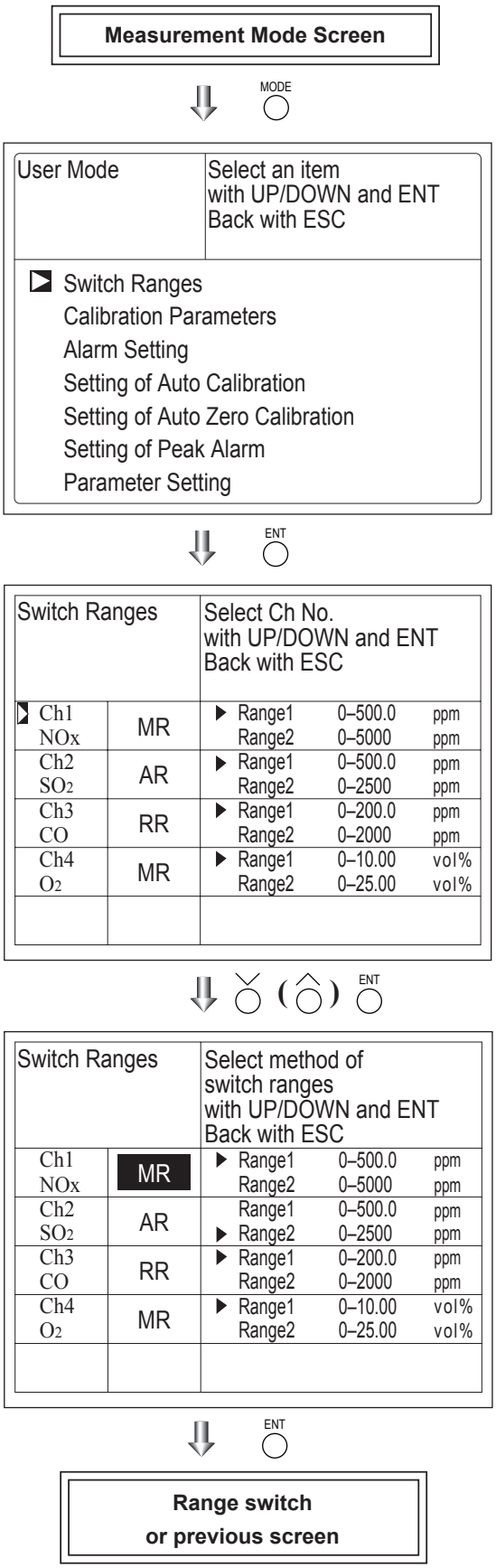
(4) Then press the ENT key.

(5) Selected range switch mode is highlighted.
Press the ∧ or the ∨ key to select a desired switch mode.

Description of setting

MR: Select a desired range on this screen.
RR: Select a desired range according to the remote range switch contact input.
AR: Automatically switched from Range 1 to Range 2 when the measured concentration exceeds 90% of Range 1.
Automatically switched from Range 2 to Range 1 when the measured concentration becomes less than 80% of Range 1.
* Operation set for each Ch only can be performed.

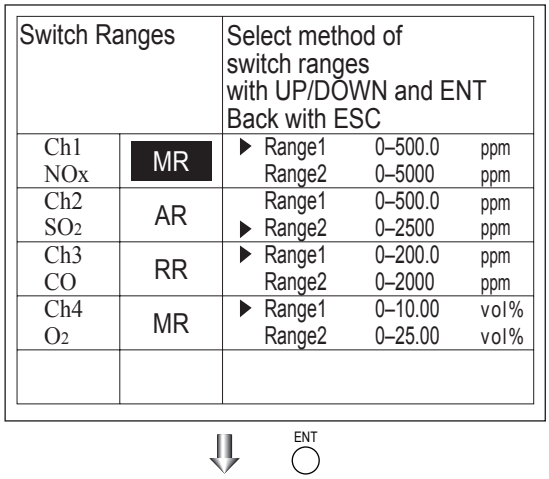
(6) Then press the ENT key to confirm the selection.
If "MR" is selected, the cursor moves to "Range Switch."



6.1.2 Manual range switch

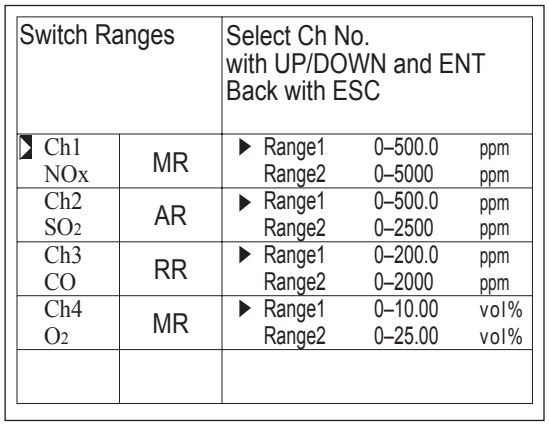
The range of the measured component can be switched manually as follows.

(1) Select "MR" as range switch mode, and then press the ENT key.



(2) Move the highlight of the cursor to range selection, and then select a desired range by pressing the ∧ or the ∨ key. (The ▶ mark indicates the currently selected range.)

(3) Then press the ENT key, and the measurement is carried out in the selected range.



Note) If "RR" or "AR" is selected as range switch mode, this operation cannot be performed.

The ranges for O_2 correction value, O_2 correction average value, and O_2 average value are automatically switched according to the instantaneous value range switch settings. (Same as for "RR" or "AR".)

End of Range Switch

To close the setting

Press the ESC key to end the setting of range switch mode or range switch operation or stop the operation in the middle. The setting operation is made invalid and the previous screen appears.

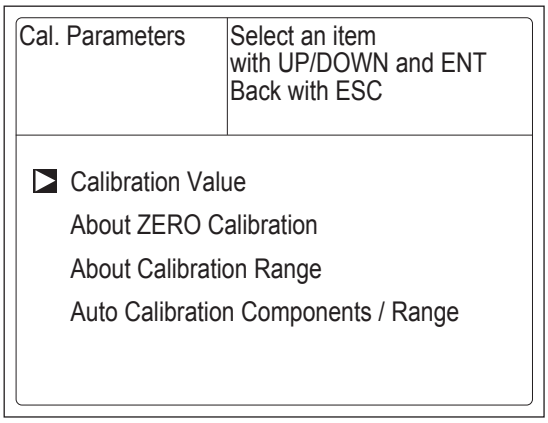
Range identification contact operation

The range identification contact output corresponding to each Ch (component) is closed when Range 1 is active, and open when Range 2 is active, no matter.
If the measurement value is held by remote contact input or during calibration routine and range switch conditions are met, the contact will change position only after the hold condition is removed.

6.2 Calibration setting

This mode is used to set calibration concentration and actions. The calibration setting involves calibration concentration, zero calibration, calibration range and auto calibration component/range.

Select the “Calibration Parameters”, the screen appears as shown at right.



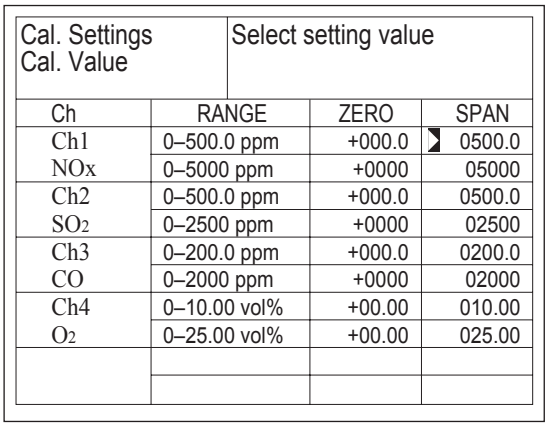
6.2.1 Setting of calibration concentration

It allows you to set concentrations of the standard gas (zero and span) of each Ch used for calibration.

(1) Select < User mode > → < Calibration parameters > → < Calibration value >. “Calibration Value Settings” screen appears as shown at right.

(2) Select the Ch you want to change by pressing the ∧ or the ∨ key. Press the ENT key and cursor moves preceding the value.

(3) Select the concentration item you want to set by pressing the ∧, ∨ key or the > key (movable within the selected Ch). Then press the ENT key, and the selected value is highlighted.



(4) Then, enter calibration gas concentration values (zero and span). For value entry, press the ⌃ or the ⌄ key, and a 1-digit value increases or decreases. By pressing the > key, the digit moves.
After setting, save the entry by pressing the ENT key. The saved value becomes valid from the next calibration process.

Note) Enter settings that correspond to each range. If zirconia type is used as O_2 sensor, select 21.00 for the field of Zero (when ambient air is used), and select the concentration listed on the cylinder as required.

Cursor for setting value

Cal. Settings Cal. Value		Set calibration value	
Ch	RANGE	ZERO	SPAN
Ch1 NOx	0–500.0 ppm 0–5000 ppm	+000.0 +0000	0500.0 05000
Ch2 SO_2	0–500.0 ppm 0–2500 ppm	+000.0 +0000	0500.0 02500
Ch3 CO	0–200.0 ppm 0–2000 ppm	+000.0 +0000	0200.0 02000
Ch4 O_2	0–10.00 vol% 0–25.00 vol%	+00.00 +00.00	010.00 025.00

End of Calibration Concentration Setting

To close the setting

To close the calibration concentration value setting process or cancel this mode midway, press the ESC key.
A previous screen will return.

Setting range of values

NOx, SO_2, CO_2, CO, CH_4, external O_2 measurement and built-in O_2 sensor	Span gas: 1 to 105% of full scale (Full scale (FS) is the same as each range value.)
External Zirconia O_2 measurement	Zero gas: 5 to 25 vol% / Span gas: 0.01 to 5 vol%

The setting cannot be performed beyond the range.

6.2.2 Setting of manual zero calibration

When zero calibration is made manually, set if all measurement components should be calibrated simultaneously or one by one.

(1) Select < User mode > → < Calibration parameters > → < Zero calibration >. "Zero Calibration" screen appears as shown at right.

(2) Select the Ch you want to change by pressing the ◯ or the ◯ key. Press the ENT ◯ key and the setting content is highlighted.

(3) Select "at once" or "each" by pressing the ◯ or ◯ key.

- When selecting "at once", the Ch (components) to be set can be zero-calibrated at the same time.
- When selecting "each", individual Ch (component) as shown at right is selected and zero-calibrated.
  Press the ENT ◯ key after the setting, and the specified calibration is performed.

Cal. Settings ZERO Cal.		Set each or at once Ch at ZERO Calibration
Ch1 NOx	Range1 Range2	0–500.0 ppm 0–5000 ppm	at once
Ch2 SO_2	Range1 Range2	0–500.0 ppm 0–2500 ppm	each
Ch3 CO	Range1 Range2	0–200.0 ppm 0–2000 ppm	at once
Ch4 O_2	Range1 Range2	0–10.00 vol% 0–25.00 vol%	each

⇓ ◯ (◯) ENT ◯

End of
Manual Zero Calibration Setting

To close the setting

To close the manual zero calibration setting or to cancel this mode midway, press the ESC ◯ key.
A previous screen will return.

Description of setting

Whether "each" or "at once" can be determined for each Ch (component).

•Setting "each"
Select the Ch (component) on the manual zero calibration screen and then perform the zero calibration.

•Setting "at once"
At a manual zero calibration, Ch (components) for which "at once" was selected can simultaneously be zero-calibrated.

Manual Calibration screen

• When setting all components to “each”:

ZERO Cal.			ENT : Go on calibration of selected Ch ESC : Not calibration
Ch1 NOx	▶ Range1	0–500.0 ppm	-2.1
	Range2	0–5000 ppm	
Ch2 SO_2	▶ Range1	0–500.0 ppm	-0.5
	Range2	0–2500 ppm	
Ch3 CO	▶ Range1	0–200.0 ppm	1.1
	Range2	0–2000 ppm	
Ch4 O_2	▶ Range1	0–10.00 vol%	0.00
	Range2	0–25.00 vol%	

A single cursor will appear.

• When setting all components to “at once”:

ZERO Cal.			ENT : Go on calibration of selected Ch ESC : Not calibration
Ch1 NOx	▶ Range1	0–500.0 ppm	0.0
	Range2	0–5000 ppm	
Ch2 SO_2	▶ Range1	0–500.0 ppm	0.3
	Range2	0–2500 ppm	
Ch3 CO	▶ Range1	0–200.0 ppm	00.1
	Range2	0–2000 ppm	
Ch4 O_2	Range1	0–10.00 vol%	
	▶ Range2	0–25.00 vol%	00.00

Cursors will appear at all components where “at once” is set.

6.2.3 Setting of calibration range

This mode is used to set if the range of each Ch (component) at the zero or span calibration (manual or auto calibration) should be calibrated with a single range or 2 ranges.

(1) Select < User mode > → < Calibration parameters > → < Calibration range >. "Calibration Range" screen appears as shown at right.

(2) Select the Ch you want to change by pressing the ⌃ or the ⌄ key. Press the ENT key and the setting contents is highlighted.

(3) Select "both" or "current" by pressing the ⌃ or the ⌄ key.

- If "both" is selected, zero or span calibration is performed with Range 1 and Range 2 of the selected Ch interlocked when calibration is performed.
- If "current" is selected, zero or span calibration is performed only for the range displayed when calibration is performed. Press the ENT key after the selection, and the specified calibration is performed.

Cal. Settings Cal. Range		Set calibration range current or both range
Ch1 NOx	Range1 0–500.0 ppm Range2 0–5000 ppm	both
Ch2 SO_2	Range1 0–500.0 ppm Range2 0–2500 ppm	current
Ch3 CO	Range1 0–200.0 ppm Range2 0–2000 ppm	current
Ch4 O_2	Range1 0–10.00 vol% Range2 0–25.00 vol%	both

⇩ ⌄ (⌃) ENT

End of Calibration Range Setting

To close "Setting of Calibration Range"

To close "Setting of Calibration Range" or to cancel this mode midway, press the ESC key.
A previous screen will return.

Example

Ch1 NOx	Range 1: 0 to 500 ppm Range 2: 0 to 5000 ppm	both
Ch2 SO_2	Range 1: 0 to 500 ppm Range 2: 0 to 2500 ppm	current

Ch1: Range 1 and Range 2 are calibrated together.
Ch2: Only currently displayed range is calibrated.

Note

To perform calibration for "both," set the same calibration gas concentration for both ranges.

Manual Calibration screen

When setting NOx and O_2 to "both"

ZERO Cal.		ENT : Go on calibration of selected Ch ESC : Not calibration
Ch1 CO_2	▶ Range1 0–500.0 ppm Range2 0–5000 ppm	-0.6
Ch2 SO_2	▶ Range1 0–500.0 ppm Range2 0–2500 ppm	0.4
Ch3 CO	▶ Range1 0–200.0 ppm Range2 0–2000 ppm	0.00
Ch4 O_2	▶ Range1 0–10.00vol% Range2 0–25.00 vol%	-0.1

Two cursors will appear in both ranges (Ch1 and Ch4).

6.2.4 Setting of auto calibration component/range

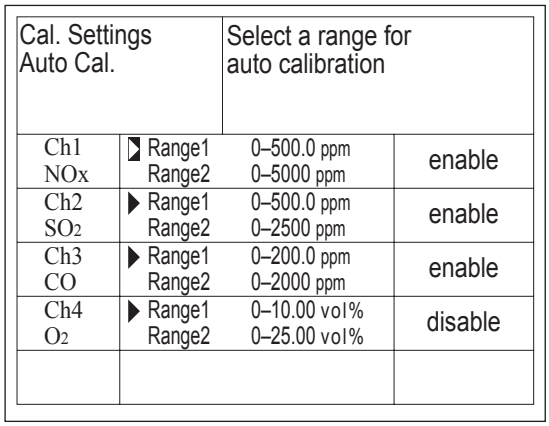
Select the Ch (component) and the range for which auto calibration is to be performed. The Ch for which "AR" has been selected as range switch mode is calibrated in the range set here. Auto calibration and the manual calibration of the component for which "AR" has been selected as range switch mode are performed in the range selected here.

(1) Select < User mode > → < Calibration parameters > → < Auto calibration component/range >. "Auto Calibration Component Range" setting screen appears as shown at right.

(2) Select the Ch you want to change by pressing the ⌃ or the ⌄ key. Press the ENT key and the selected cursor is highlighted.

(3) Select the range to be calibrated mainly by pressing the ⌃ or the ⌄ key.

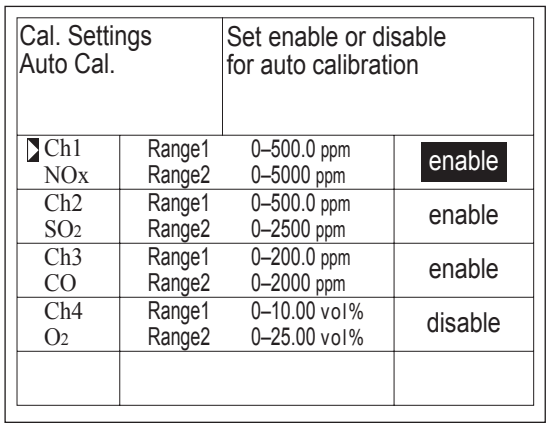
(4) Then press the ENT key, and calibration is performed in the selected range when auto calibration or auto zero calibration is performed.



⇓ ⌄ (⌃) ENT

End of Auto Calibration Range Setting

⌄



⇓ ⌄ (⌃) ENT

End of Auto Calibration component setting

"Auto Calibration Component/range" setting

Auto calibration and the manual calibration of the component for which "AR" has been selected as range switch mode are performed in the range selected here. In this case, once the calibration is started, the range is automatically switched, and on completion of the calibration, the original range is resumed.
The range identification contact is interlocked with the range after the switch. However, if the hold setting is set to "ON," the contact status before calibration is maintained.

(5) Press the ⌄ key in the state described in (3), and the highlight is switched between "enable" and "disable" auto calibration.

(6) Select "enable" or "disable" by pressing the ⌃ or the ⌄ key.

(7) Then press the ENT key.

To close the setting

Press the ESC ◯ key to exit automatic calibration component/range setting, and the previous screen appears.

Operation by setting

Auto calibration is performed under the following rules.

1. Zero calibration is performed at the same time, for the Ch (component) in which "enable" is selected at the time of auto calibration and auto zero calibration.
2. Span calibration is performed in the order from smallest Ch No., for the Ch (component) for which "enable" is selected at the time of auto calibration.

Note

ZERO calibration on auto calibration and auto zero calibration of the component for which "enable" is selected are performed in batch irrespective of the description in Section 6.2.2 "Setting of manual zero calibration."

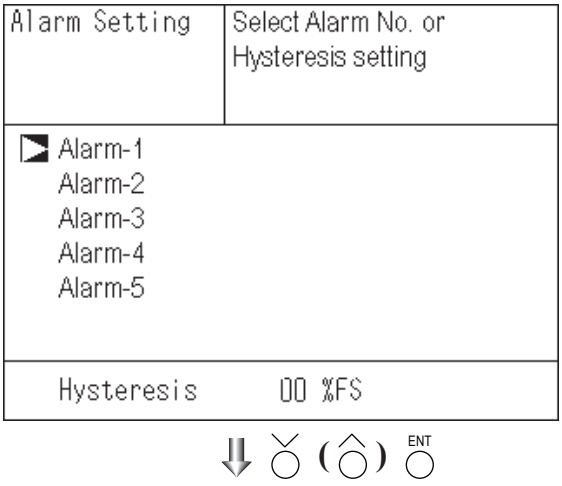
6.3 Alarm setting

6.3.1 Setting of alarm values

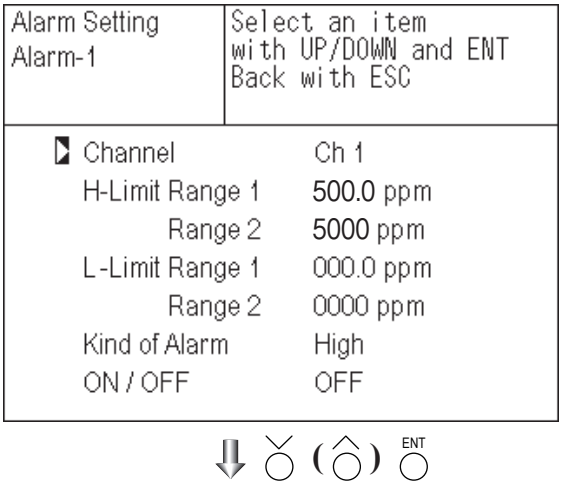
The High/Low limit alarm output setting for the measured concentration setting can be made. 5 different alarm contact outputs can be used.

To change alarm setting, set the alarm ON/OFF setting to OFF, and then change the value.

(1) Enter the “Setting of Alarm No.” screen from the user mode, and the display shown at right appears. Point the cursor to the Alarm No. or hysteresis you want to set by pressing ^ or the v key. Press the ENT key.



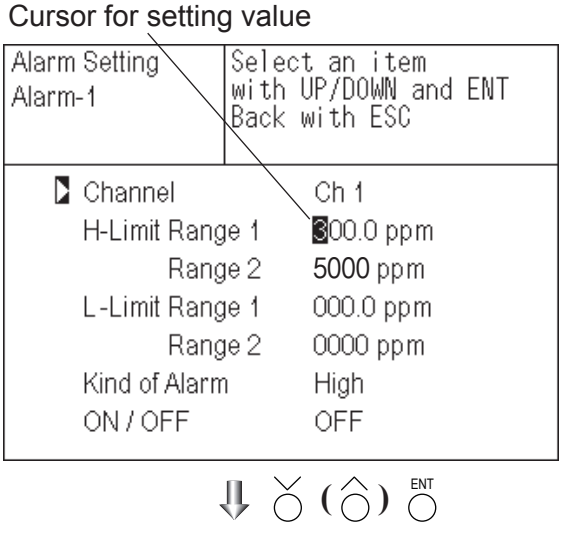
(2) Select the alarm 1 to 5 to display the screen shown at right. Operate the ^ or the v key until the cursor is aligned with a desired item and press the ENT key.



Note

Set the values so that H-limit value > L-limit value and that (H-limit value – L-limit value) > hysteresis.
For the case of reverse range O_2 measurement: Set the values so that L-limit value > H-limit value for the reverse range O_2 measurement.
When “0” is set, the alarm operation is not performed.

(3) After setting, the alarm setting is now completed by pressing the ENT key.



To close the "Alarm Setting"

To close the “Alarm Setting” or to cancel this mode midway, press the ESC key.
A previous screen will return.

Setting range

0% to 100% FS (Settable in each range).

End of Alarm Setting

Description of setting items

The alarm contact assigned the same number as the alarm is operated accordingly.

Channel: Channel setting targeted for issuance of alarm.
One Ch No. can be selected for multiple alarms.

H-Limit value: Sets the high limit value (concentration) of alarm.

L-Limit value: Sets the low limit value (concentration) of alarm.

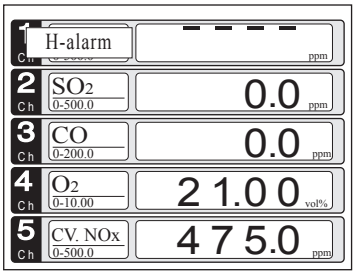
Kind of Alarm: Selects one of High limit alarm, Low limit alarm, and High limit or Low limit alarm, HH limit alarm, and LL limit alarm.
High, HH …… Alarm contact closes when above H-limit alarm.
Low, LL …… Alarm contact closes when below L-limit alarm.
High or Low… Alarm contact closes when above H-limit value or below lower limit value.

ON/OFF: Enables the alarm function if set at ON, or disables it if set at OFF.

* The H-limit value cannot be set below the L-limit value, and the L-limit value cannot be set above the H-limit value.
If it is desired to set the H-limit value below the L-limit value, reduce the L-limit value beforehand, and vice versa.

Typical on-screen display when an alarm occurs

When an H-limit alarm occurs, the "H-alarm" message comes on in the field of relevant Ch (component).
("L-alarm" for L-limit alarm, "HH-alarm" for HH limit alarm, and "LL-alarm" for LL limit alarm)



Note

After turning on power, the alarm logic trigger is inactive for 10 minutes.

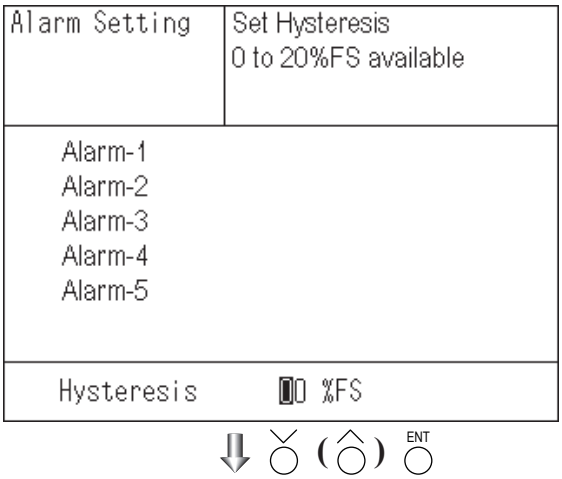
6.3.2 Hysteresis setting

To prevent chattering of an alarm output near the alarm setting values, adjust the value of hysteresis.

(1) In the "Alarm Setting" screen that appears, point the cursor to "Hysteresis" by pressing the ∧ or the ∨ key. Press the ENT key to display the screen shown at right.

(2) Then, enter hysteresis values.

For the value entry, 1-digit value is increased or decreased by pressing the ∧ or the ∨ key, and pressing the > key moves the digit. After setting, press the ENT key to make the "Hysteresis" valid.



To close "Hysteresis Setting"

To close the "Hysteresis Setting" or cancel the mode midway, press the ESC key.
A previous screen will return.

Setting range

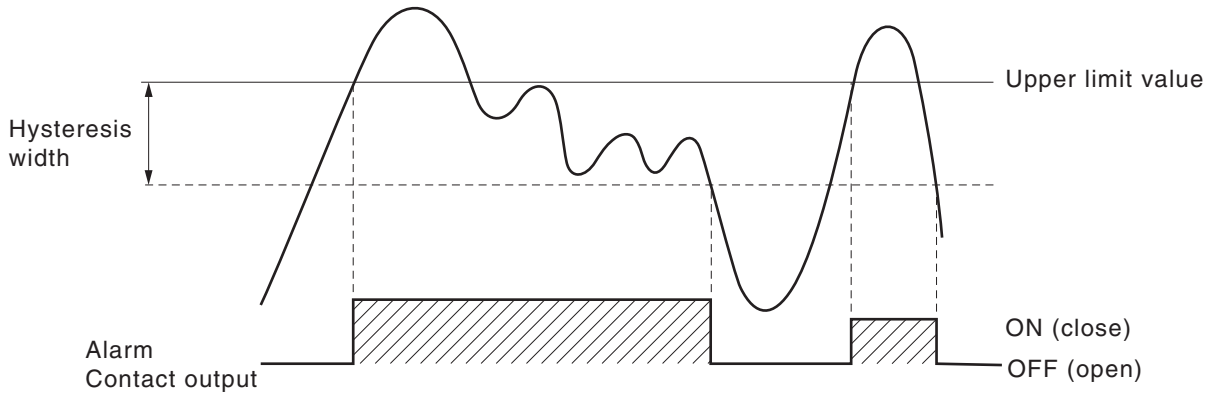
0 to 20% of full scale
[% full scale (FS)] represents the percentage with the width of the component measurement range regarded as 100%.

Note

The hysteresis is common to all alarms (components).
Hysteresis in peak alarm setting described in Section 6.3.3 should be set separately.

Hysteresis (In case of upper limit alarm)

An alarm output is turned ON if measurement value exceeds the upper limit value as shown below. Once the alarm output has been turned ON, it is not turned OFF as long as the indication does not fall below the hysteresis width from the upper limit value.



6.3.3 Peak alarm setting

When the peak number of times CO concentration exceeds the upper limit value during measurement reaches the set number, an alarm is provided.

The peak alarm and this setting screen appear only when an option is added.

(1) Press the MODE key in the Measurement mode, and the User mode appears.

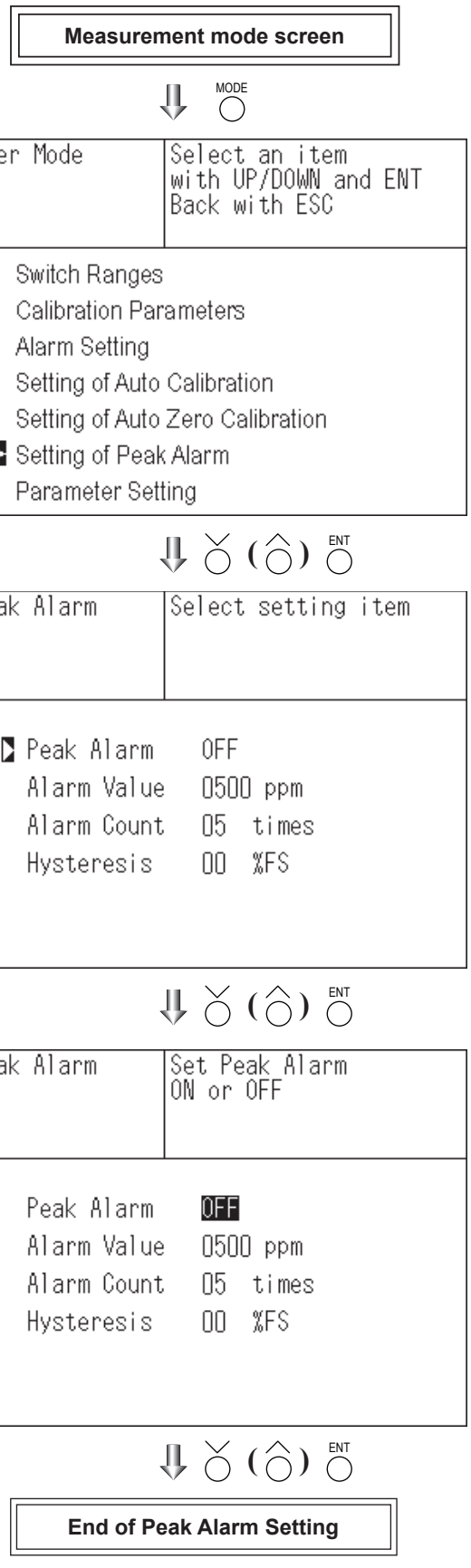
(2) Point the cursor to "Setting of Peak Alarm" by pressing the ^ or v key. Press the ENT key.

(3) In the "Setting of Peak Alarm" item selection screen that appears, point the cursor to any item you want to set by pressing the ^ or v key. Press the ENT key.

(4) Then, enter numeric values and perform the setting.

Entering the numeric values or setting the items should be carried out by using the ^ or v key.

After setting, press the ENT key, and the set values are saved.



Description of setting items

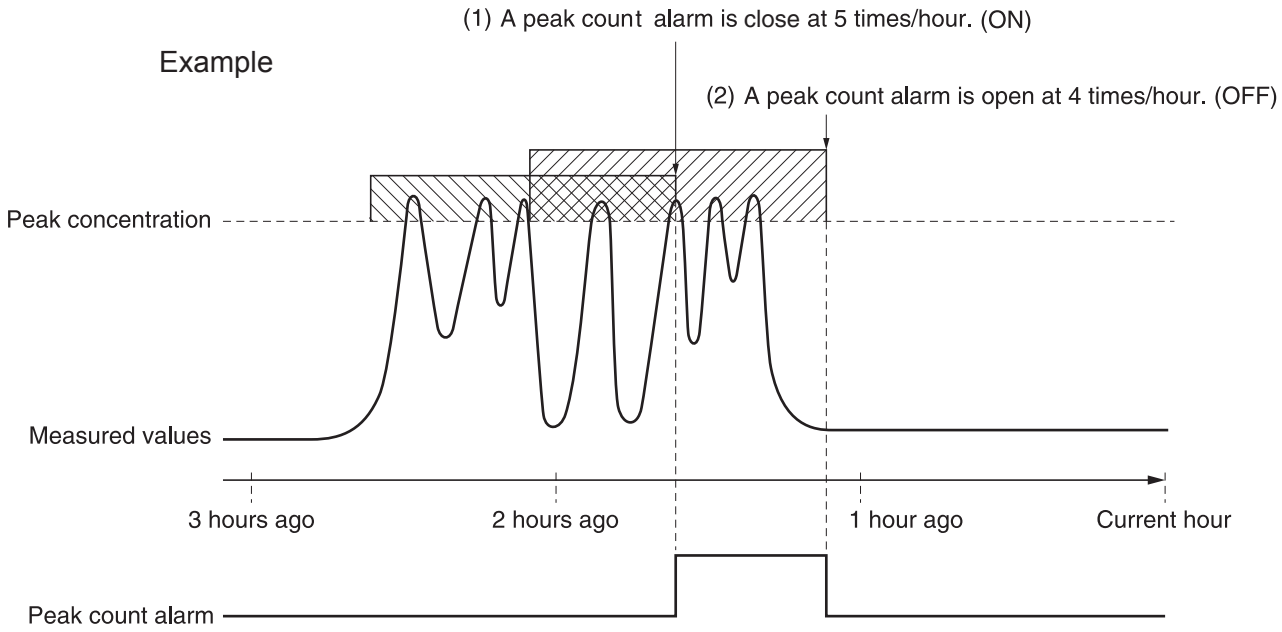
- Peak Alarm : ON/OFF of peak alarm
- Alarm Value : If measuring value exceeds the set alarm value, a peak counter counts 1 time.
- Alarm Count : When the alarm value is exceeded this many times per hour, the peak count alarm is activated (closed).
- Hysteresis : To prevent possible chattering when the measuring value may exceed the set peak concentration by only 1 time, the peak count has an allowance in the hysteresis width.

Setting range

- Alarm value : 10 to 1000 ppm → 5 ppm step (initial value: 500 ppm)
- Alarm count : 1 to 99 times (per hour) → (initial value: 5 times)
- Hysteresis : 0 to 20 % of full scale → (initial value: 0% of full scale)

[% full scale] represents the percentage with the CO range regarded as 100%.

Action of peak alarm



If CO concentration exceeds the alarm value, counting will begin. If the number of peaks is over the set times per hour, a peak alarm contact output becomes closed (ON). If it is less than the set times per hour, it is open (OFF). Since 5 times of peaks /hour is marked at (1) section from the above graph, the peak count alarm is turned ON. Since peaks of more than 5 times per 1 hour occur at the interval between (1) and (2) , the peak count alarm remains ON. Since at (2), peaks are reduced to 4 times per hour, it is turned OFF.

Like the hysteresis of the alarm setting , the hysteresis prevents possible chattering when measured gas is fluctuated near the alarm value.

* For 10 minutes after the power is turned ON, a peak alarm counting logic is not carried out.

Releasing peak count alarm

To release the peak count alarm, set the peak alarm to OFF.
Turning on the peak alarm initiates counting from 0.

6.4 Setting of auto calibration

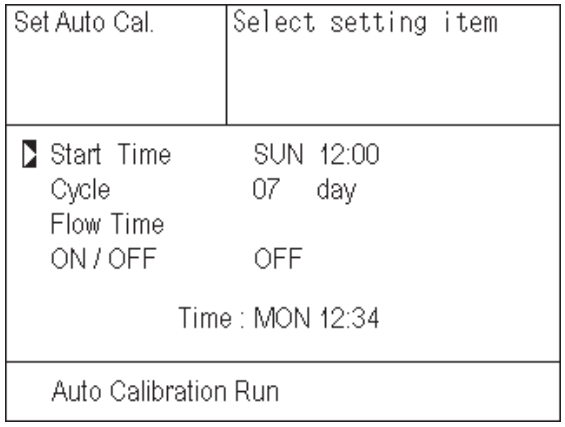
6.4.1 Auto calibration

Auto calibration is automatically carried out at the time when zero and span calibration are set. Before changing the setting of auto calibration, set the ON/OFF to OFF.

(1) Enter the "Setting of Auto Calibration" screen from the user mode, and the display shown at right appears. Operate the ⌃ or the ⌄ key until the cursor is aligned with a desired item and press the ENT key.

(2) In the "Setting of Auto Calibration" screen that appears, perform the value entry or the setting. For the value entry or setting change, use the ⌃ or the ⌄ key, and the > key to move the cursor to the right.

After setting, press the ENT key, and auto calibration is carried out by the entered setting value.



End of Auto Calibration Setting

Description of setting items

- Start Time : Setting at the first calibration (day of the week, hour, minute)
- Cycle : A period between the start time of one calibration and the next (unit : hour/day)
- Flow Time : The time required for replacement by calibration gas
  Time required for replacement of sample gas after the calibration is completed (Set by calibration gas. See the next page.)
- ON/OFF : ON/OFF of auto calibration

To close "Setting of Auto calibration"

To close the "Setting of Auto calibration" or cancel this mode midway, press the ESC key.
A previous screen will return.

<Gas flow time> setting

(1) Press the ENT key in a state where the cursor is placed preceding "Flow Time," and the flow time setting screen appears.

(2) Move the cursor to the gas you want to change by pressing the ∧ or the ∨ key, and then press the ENT key.

(3) The highlighted value can be changed. Change the value by pressing the ∧ or the ∨ key, and then move the cursor to the right by pressing the > key.

(4) After changing the value, press the ENT key.

(5) Press the ESC key to return to the automatic calibration setting screen.

Note) Only the Chs used are displayed on this screen. The Ex. time is the output signal hold extension time after the completion of calibration. It is valid only when the hold setting is set to "ON." The Ex. time set here is also the hold extension time at the time of manual calibration.

Set Auto Cal.	Set flow time of calibration gas 60 to 900 sec
Zero	350 sec.
Ch1 Span	350 sec.
Ch2 Span	350 sec.
Ch3 Span	350 sec.
Ch4 Span	300 sec.
Ex. time	300 sec.

⇩ ∨ (∧) > ENT

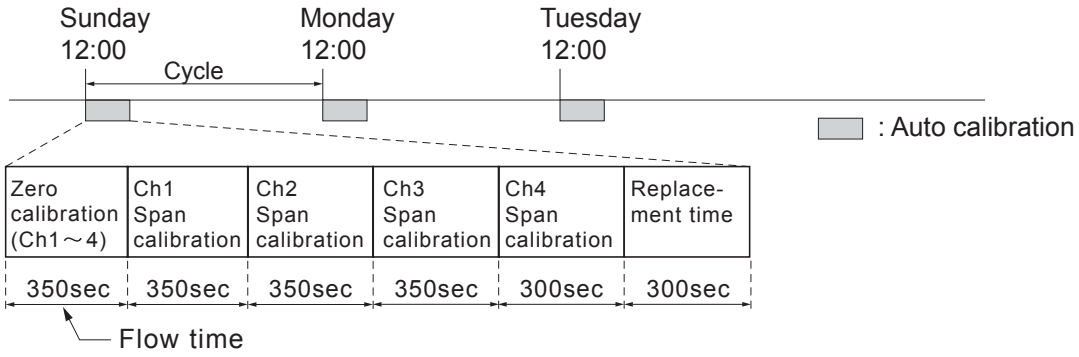
End of Gas flow time Setting

Auto calibration status contact output is closed during auto calibration (NO side), and is open in other cases.

Example

Start Time	SUN	12:00
Cycle	1	day
Flow Time	Zero	350 sec
	Ch1 Span	350 sec
	Ch2 Span	350 sec
	Ch3 Span	350 sec
	Ch4 Span	300 sec
	EX. time	300 sec
ON/OFF	ON	

In case where auto calibration is carried out at the above setting.



(An example of "Ch1: through Ch4: enable", as given in Section 6.2.4 "Setting of auto calibration components/range")

Setting range

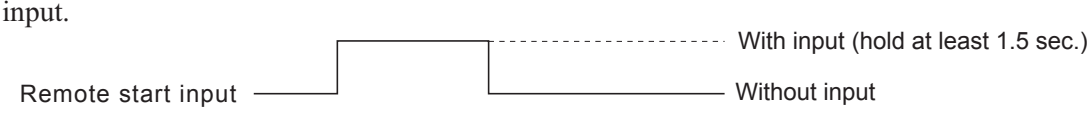
Cycle : 1 to 99 hours or 1 to 40 days (initial value 7 days)
Flow time : 60 to 900 sec (initial value 300 sec)

⚠ Caution

- When an auto calibration starts, the measurement screen appears automatically.
- During auto calibration, any key operation is not permitted other than operations such as key lock ON/OFF and "Forced stop of auto calibration" (see Section 6.4.2.2). When the key lock is set at ON, even the "Forced stop of auto calibration" cannot be performed. To cancel auto zero calibration forcedly, set the key lock to OFF and then execute "Forced stop of auto calibration".
- Turn on the power again after it is turned off (including the case of power failure) at the time set as the next start time in auto calibration, and then repeat it in the set cycle.
- When the hold setting is set to ON, the hold time of auto calibration contact and measurement value output signal are extended after calibration for gas replacement time.

Remote start

Whether the auto calibration is set at ON or OFF, an auto calibration is available by remote start input.



6.4.2 Forced run/stop of auto calibration

Auto calibration can be performed just once or forcibly stopped while the calibration is performed.

6.4.2.1 Execution of auto calibration (only once)

(1) In the "Setting of Auto Calibration" screen that appears, point the cursor to "Auto Calibration Run" by pressing the ^ or the v key. Press the ENT key.

(2) "Run" is highlighted, displaying a message to confirm the execution of auto calibration. Press the ENT key to execute the auto calibration, and press the ESC key to cancel.

Set Auto Cal.	Auto Cal. Run ENT : Run / Stop ESC : Cancel
Start Time Cycle Flow Time ON / OFF	SUN 12:00 07 day OFF
Time : MON 12:34	
Auto Calibration Run	

6.4.2.2 Forced stop of auto calibration

This mode is used to stop the auto calibration forcibly.

(1) In the "Setting of Auto Calibration" screen that appears, point the cursor to "Auto Calibration Stop" by pressing the ^ or the v key. Press the ENT key. ("Auto Calibration Stop" appears when the screen is selected while auto calibration is performed.)

(2) "Stop" is highlighted, displaying a message to confirm the stop of auto calibration. Press the ENT key to stop the auto calibration, and press the ESC key to cancel (not stopped).

Set Auto Cal.	Auto Cal. Stop ENT : Run / Stop ESC : Cancel
Start Time Cycle Flow Time ON / OFF	SUN 12:00 07 day 300 sec OFF
Time : MON 12:34	
Auto Calibration Stop	

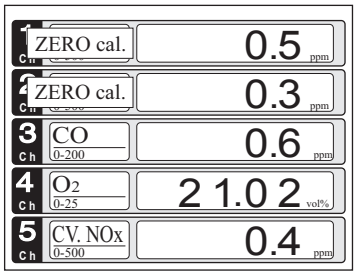
"Auto Calibration" screen

Example

In case where setting the auto calibration components (see Section 6.2.4) to "Ch1: enable" and "Ch2: enable"

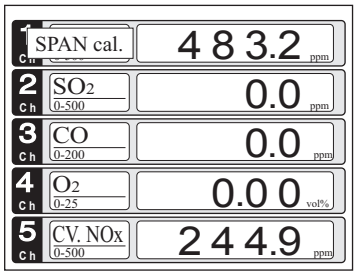
• Zero calibration

A message, "Zero cal." blinks at Ch1 and Ch2.



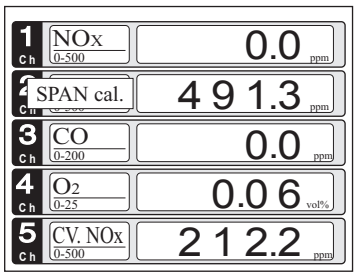
• Ch1 span calibration

A message, "Span cal." blinks at Ch1.



• Ch2 span calibration

A message, "Span cal." blinks at Ch2.



⚠ Caution

During auto calibration, any key operation is not permitted other than operations such as key lock ON/OFF and "Forced stop of auto calibration".
When the key lock is set at ON, even the "Forced stop of auto calibration" cannot be performed.
To cancel "Auto Calibration" forcedly, set the key lock to OFF and then execute "Forced stop of auto calibration".

6.5 Setting of auto zero calibration

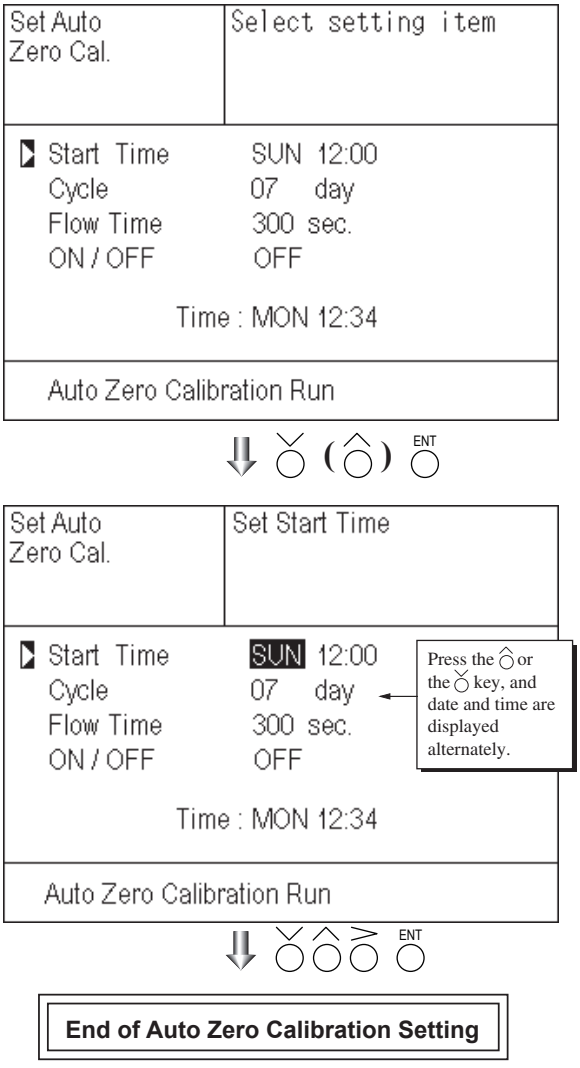
6.5.1 Auto zero calibration

Auto zero calibration is automatically carried out at the time when zero calibration is set. Components for which a calibration is to be made are determined by setting of auto calibration component in Section 6.2.4.
Before changing the setting of auto zero calibration, set the ON/OFF to OFF.

(1) Enter the "Setting of Auto Zero Calibration" screen from the user mode, and the display shown at right appears. Operate the ◯ or the ◯ key until the cursor is aligned with a desired item and press the ENT ◯ key.

(2) In the "Setting of Auto Zero Calibration" screen that appears, perform the value entry or the setting. For the value entry or setting change, use the ◯ or the ◯ key and the ◯ key to move the cursor to the right.

After setting, press the ENT ◯ key, and auto zero calibration is carried out by the entered setting value.



End of Auto Zero Calibration Setting

Description of setting items

- Start Time : Setting at the first calibration (day of the week, hour, minute)
- Cycle : A period between the start time of one calibration and the next (unit : hour/day)
- Flow Time : The time required for the calibration gas to be replaced in the sampling cell
- ON/OFF : ON/OFF of auto zero calibration

To close "setting of Auto Zero Calibration"

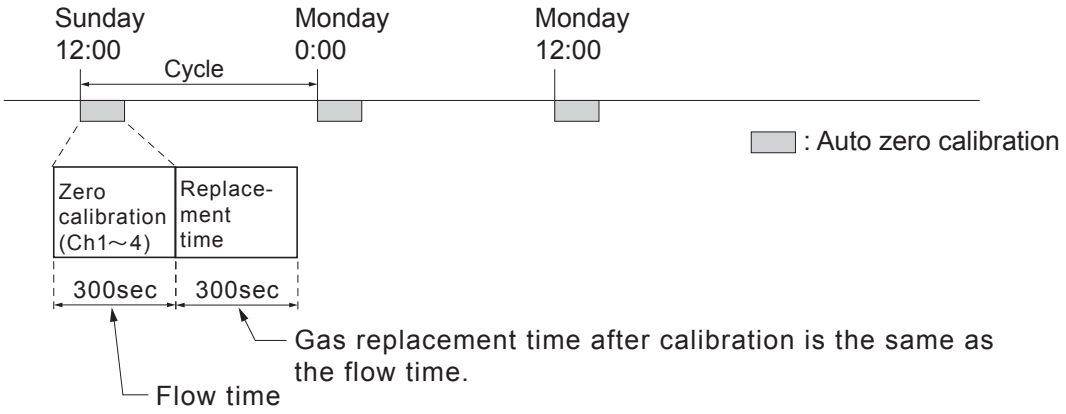
To close the "Setting of Auto Zero Calibration" or cancel this mode midway, press the ESC ◯ key. A previous screen will return.

Auto calibration status contact output is closed during auto zero calibration (NO side), and is open in other cases.

Example

Start time	SUN	12:00
Cycle	12	hour
Flow time	300	sec
ON/OFF	ON	

In case where auto zero calibration is carried out at the above setting.



(An example of "Ch1: through Ch4: enable," as given in Section 6.2.4 "Setting of auto calibration components/range")

Setting range

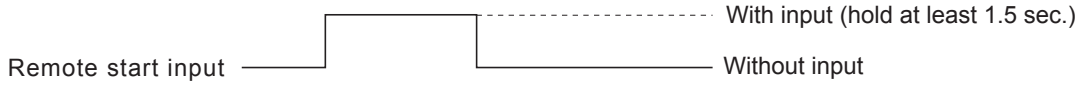
Cycle : 1 to 99 hours or 1 to 40 days (initial value 7 days)
Flow time : 60 to 900 sec (initial value 300 sec)

⚠ Caution

- When an auto zero calibration starts, the measurement screen automatically appears.
- During auto zero calibration, any key operation is not permitted other than operations such as key lock ON/OFF and "Forced stop of auto zero calibration" (see Section 6.5.2.2). When the key lock is set at ON, even the "Forced stop of auto zero calibration" cannot be performed. To cancel auto zero calibration forcedly, set the key lock to OFF and then execute "Forced stop of auto zero calibration".
- Turn on the power again after it is turned off (including the case of power failure) at the time set as the next start time in auto zero calibration, and then repeat it in the set cycle.
- If the auto calibration period and auto zero calibration period have overlapped, the auto calibration is retained, ignoring the auto zero calibration of that period.
- When the hold setting is set to ON, the hold time of auto calibration contact and measurement value output signal are extended after calibration for gas replacement time.

Remote start

Whether the auto zero calibration is set at ON or OFF, an auto zero calibration is available by remote start input.



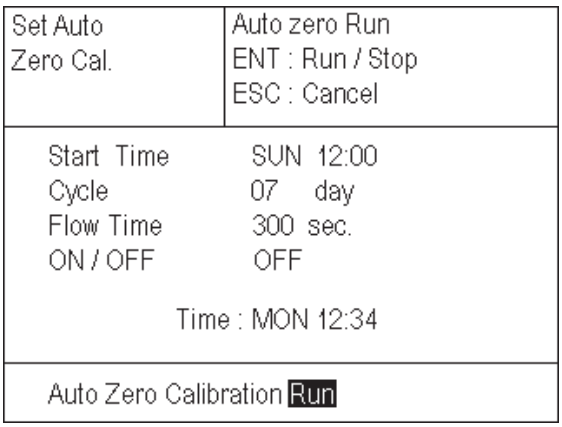
6.5.2 Forced run/stop of auto zero calibration

Auto zero calibration can be performed just once, or auto zero calibration can be forcibly stopped during calibration.

6.5.2.1 Execution of auto zero calibration (only once)

(1) In the "Setting of Auto Zero Calibration" screen that appears, point the cursor to "Run" by pressing the ◯ or the ◯ key. Press the ENT ◯ key.

(2) "Run" is highlighted, displaying a message to confirm execution of auto zero calibration. Press the ENT ◯ key to execute the calibration, and press the ESC ◯ key to cancel.

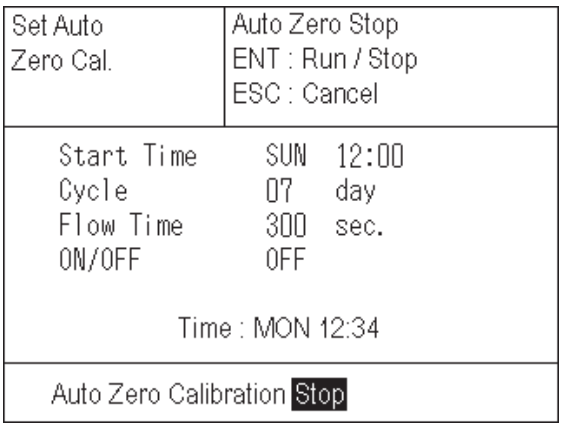


6.5.2.2 Forced stop of auto zero calibration

This mode is used to cancel the auto zero calibration forcedly.

(1) In the "Setting of Auto Zero Calibration" screen that appears, point the cursor to "Stop" by pressing the ◯ or the ◯ key. Press the ENT ◯ key.
("Auto Zero Calibration Stop" appears when the screen is selected while auto zero calibration is performed.)

(2) "Stop" is highlighted, displaying a message to confirm the stop of auto zero calibration. Press the ENT ◯ key to stop the auto zero calibration and the ESC ◯ key to cancel (not stopped).



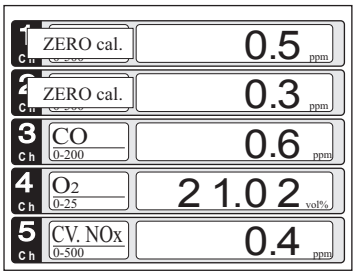
"Auto Zero Calibration" screen

Example

In case where setting the auto calibration components (see Section 6.2.4) to "Ch1: enable" and "Ch2: enable"

• Zero calibration

A message, "Zero cal." blinks at Ch1 and Ch2.



⚠ **Caution**

During auto zero calibration, any key operation is not permitted other than operations such as key lock ON/OFF and "Forced stop of auto zero calibration".
When the key lock is set at ON, even the "Forced stop of auto zero calibration" cannot be performed.
To cancel "auto zero calibration" forcedly, set the key lock to OFF and then execute "Forced stop of auto zero calibration".

6.6 Parameter setting

It allows you to carry out the parameter setting such as time, key lock, etc., as required.
Items to be set are as follows:

Description of setting items

• Current Time	: Current year, month, date, day of the week, hour, and minute setting (The display appears in this order.) Note) The clock backup time is 2 days. If power is turned on after it is kept off for 2 days or longer, check the time setting again.
• Key Lock	: Invalidates any key operation except canceling the key lock.
• Output Hold	: Sets whether measurement value output during calibration is held or not, and the holding value setting.
• Response time	: Sets the response time of electrical system.
• Average Period	: Sets the moving average time.
• Backlight Timer	: Sets automatic OFF of the backlight of display unit and the time until backlight out.
• Contrast	: Adjusts contrast of the LCD.
• Maintenance mode	: Enters passwords to switch to the Maintenance mode.

* For the maintenance mode, see Section 6.7.

(1) Enter the "Parameter setting" screen from the user mode, and the display shown at right appears. Operate the ^ or the v key until the cursor is aligned with a desired item and press the ENT key.

Parameter	Select setting item
Current Time	12/01/11 WED 13:50
Key Lock	OFF
Output Hold	OFF Current
Response Time	
Average Period	
Backlight Timer	ON 05 min
Contrast	
To Maintenance Mode	0000

⇩ v (^) ENT

(2) In the "Parameter Setting" screen that appears, perform the value entry or the setting. For the value entry or setting change , use the ^ or the v key, and the > key move the cursor to the right.

Parameter	Set day of week
Current Time	12/01/11 WED 13:50
Key Lock	OFF
Output Hold	OFF Current
Response Time	
Average Period	
Backlight Timer	ON 05 min
Contrast	
To Maintenance Mode	0000

⇩ v ^ > ENT

End of Parameter Setting

To close Parameter Setting screen

To close the "Parameter Setting" screen or cancel this mode midway, press the ESC key. A previous screen will return.

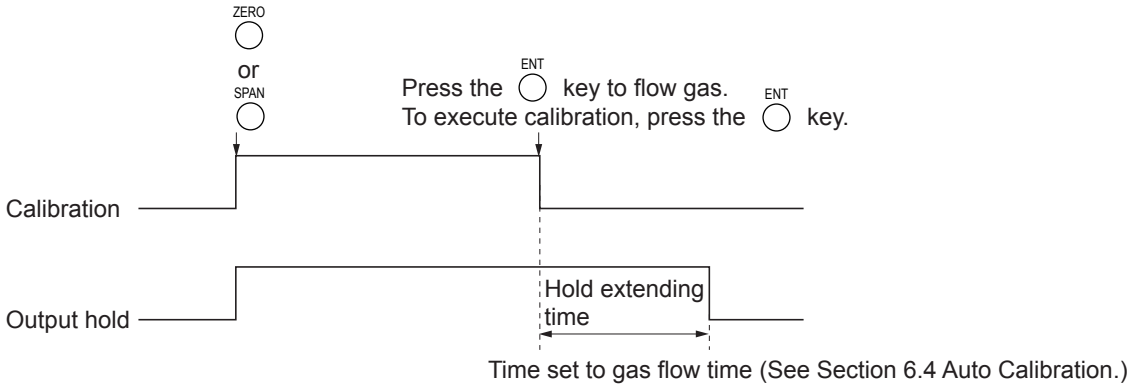
Setting Range

• Hold setting	: 0 to 100% FS	
• Response time	: 1 to 60 sec.	(Initial value: 15 sec)
• Average period	: 1 to 59 min or 1 to 4 hours	(Initial value: 1 hour)
	1 to 59 minutes when the unit is set to minute and 1 to 4 hours when it is set to hour.	
• Backlight Timer	: 1 to 60 min	(Initial value: 5 min)
• Maintenance mode	: 0000 to 9999	(Initial value: 0000)

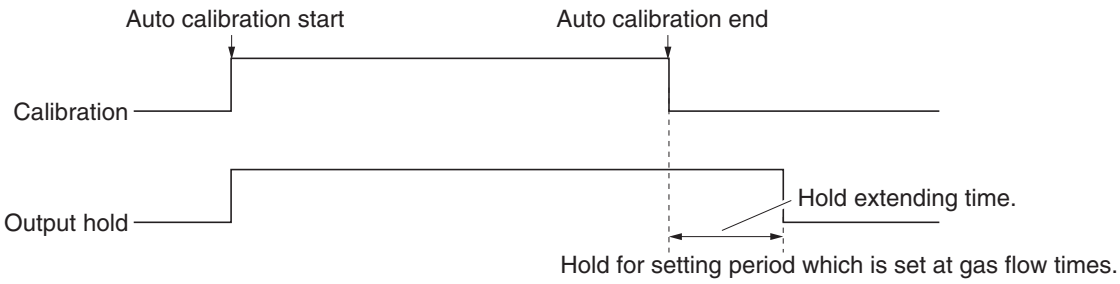
Output Hold

By setting an output hold to ON, an output signal of each channel is held during the manual/auto calibration and for the gas flow time (refer to Section 6.4, Setting of Auto Calibration). Regardless of Hold ON/OFF setting, an output signal can be held via an external input.

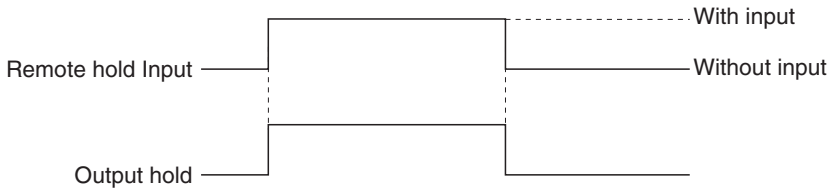
a. Manual calibration



b. Auto calibration



c. Remote hold



d. Screen display during Holding

The "Hold ON" message blinks on the measuring screen.

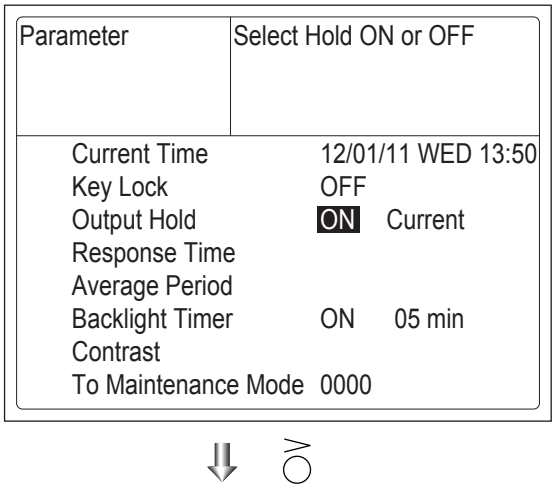
Since the screen displays the process of calibration during the manual/auto calibration, "Hold ON" is not displayed even if the output signal is held, but the screen is displayed with the hold extending time.

e. If calibration is cancelled after the calibration gas is supplied regardless of manual or auto operation, the hold extending time will be performed.

f. You can select the value for hold from the value immediately before entering output hold, "current," and arbitrary value, "setting."

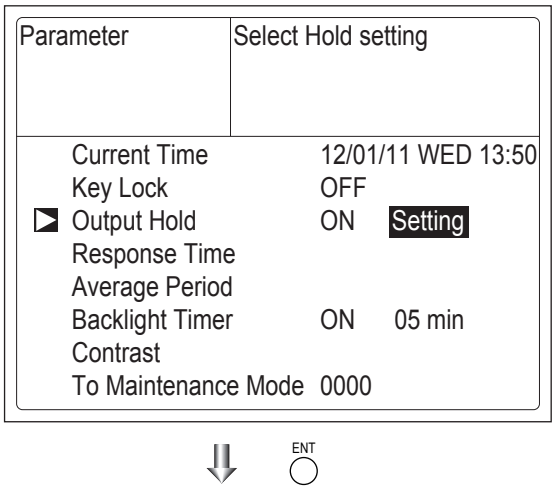
Follow the procedures shown below to set.

(1) In the "Parameter setting" screen that appears, select "Output Hold".
"ON" or "OFF" is highlighted by pressing the ENT key. Press the ∧ or the ∨ key to select ON/OFF. Press the ENT key to return to (1).

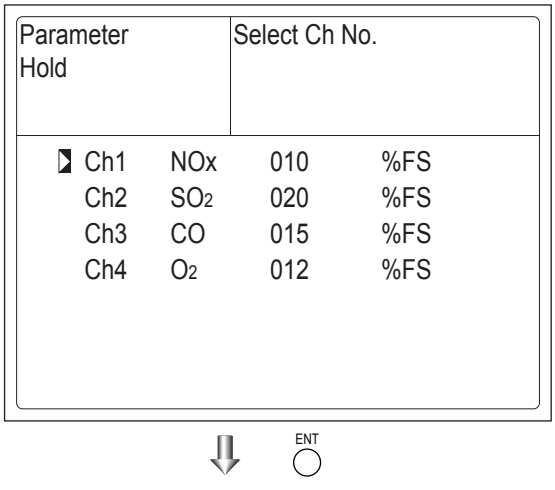


(2) Where ON is highlighted, press the > key. "Current" or "Setting" is highlighted. Select "Current" or "Setting" by pressing the ∧ or the ∨ key.

(3) Press the ENT key while "Current" is selected to return to (1). Press the ENT key while "Setting" is selected to go to the parameter hold screen.
"Current": Holds the value immediately before the hold.
"Setting": Holds the value arbitrarily set.

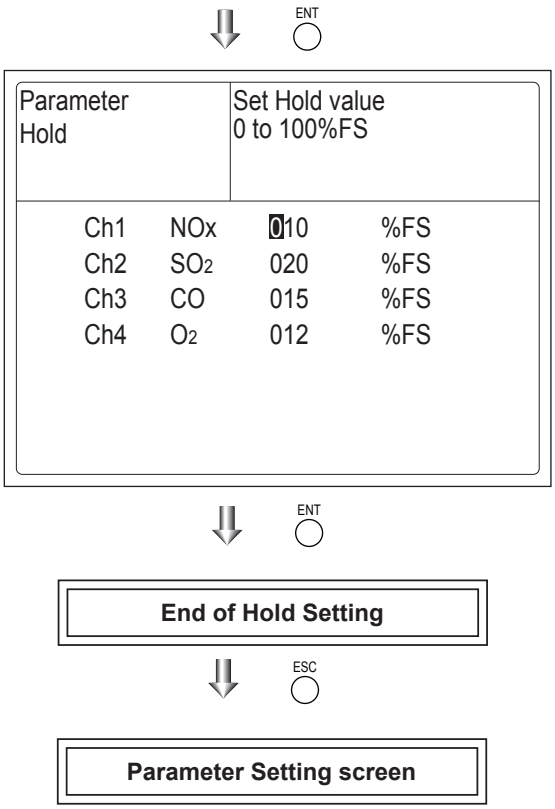


(4) On the parameter hold screen that appears, move the cursor next to the Ch (component) you want to change by pressing the ∧ or the ∨ key, and then press the ENT key.



(5) The value is highlighted, indicating that the value can be changed. Change the value by pressing the ^ or the v key, and then move the cursor to the right digit by pressing the > key.

(6) After the value is changed, press the ENT key.



Meaning of setting

The setting is expressed as 1/1 full scale range for both respective ranges.
When 0 to 1000 ppm is selected as the range, and 10% FS is selected as hold setting, the output equivalent to 100 ppm is held irrespective of the measurement value at that time.

(7) Press the ESC key to return to the parameter setting screen.

Description of setting

- Instantaneous measurement value that is displayed cannot be held. (Output only can be held.) Optional modbus communications "Measurement concentration" registor values are held.
- If set value is selected for hold, instantaneous O_2 correction value is calculated and held based on the set value.
- Range identification contact output cannot be switched even if the range is switched during the hold.

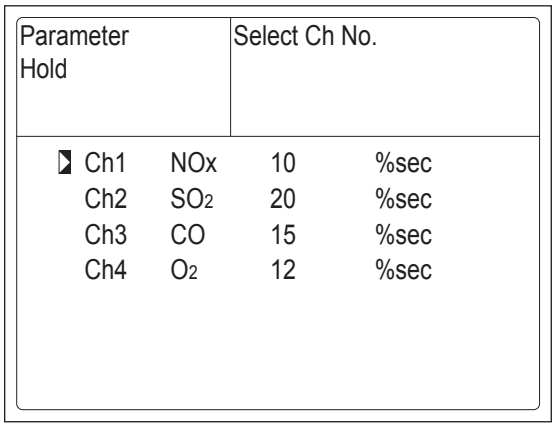
Response time

The response time of the electrical system can be changed.

Setting is available by components.

Note) It does not provide exact seconds for the setting time, but it gives a guide of the setting time.

The setting value can be modified as requested by the customer.



Average period

It allows you to set an averaging period of the average values of O_2 correction and O_2 average.

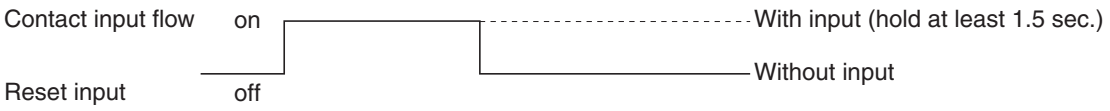
It enables you to set an average time of 1 to 59 minutes (1-minute step) or 1 to 4 hours (1-hour step).

Changing the setting also resets the averaging of O_2 correction and O_2 average value. (Pressing the ENT ◯ key resets averaging only for components whose setting was changed.)

Parameter Average Period	Select Ch No.		
▶ Ch5	AV CU NOx	01	hour
Ch6	AV CU SO_2	01	hour
Ch7	AV CU CO	01	hour
Reset Av. Output		Reset	

Average value reset

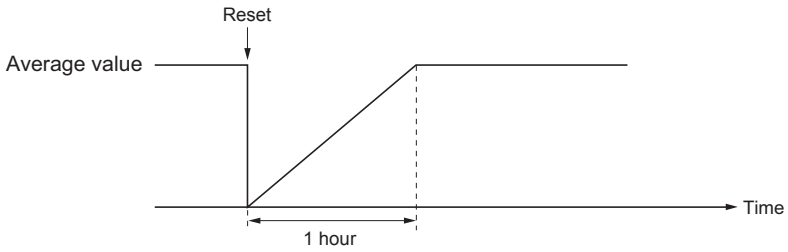
This mode is used to clear all average values O_2 correction average and O_2 average, and restarts averaging. All average values are reset simultaneously. The indication value and output value is 0 ppm, vol% or so at the time of the reset input (based on average period settings).



So long as with input, resetting lasts.
At the edge of changing from “with input” to “without input,” the average action restarts.

Example of average action

In case the average period was set to 1 hour.



- Sampling occurs every 30 seconds.
- Every 30 seconds, the average for last 1 hour (time setting) is output.
- At the instant of resetting, zero is assumed for all past values. It means that the average value will not be correct for 1 hour after resetting.

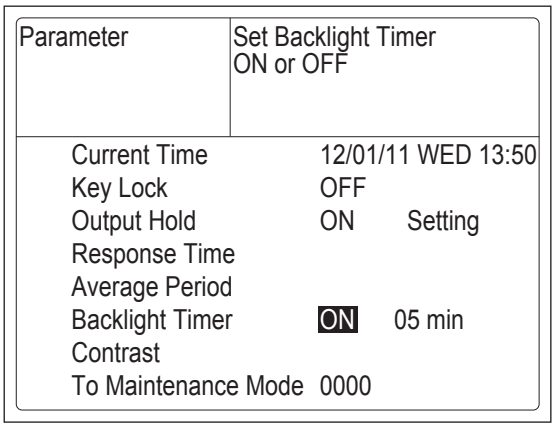
Backlight Timer

Automatic OFF setting of the backlight of the LCD unit can be made.

When the specified time elapses during measurement screen display with no key operation, the backlight is automatically turned off. Press any key to reset backlight OFF.

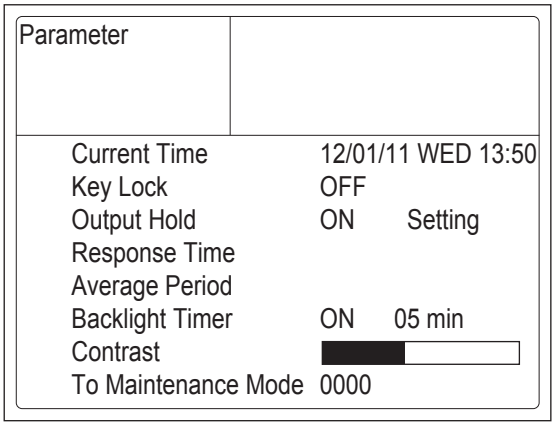
Only when ON is selected, the time until auto OFF is displayed. Press the ◯ key in this state, and the time setting can be changed by pressing the ◯ or the ◯ key. Press the ENT ◯ key to confirm the selection.

If OFF is selected, the backlight is not turned off.



Contrast

Contrast of the LCD can be adjusted. The contrast changes by pressing the ◯ or the ◯ key. Adjust to the best contrast and save it by the ENT ◯ key.



Maintenance mode

Enter the password and then press the ENT ◯ key to enter the maintenance mode. The password can be set by the password setting in maintenance mode. Default password setting at the time of delivery from the factory is “0000.” You can enter the maintenance mode with this value before the password is changed.

6.7 Maintenance mode

This mode is used to check sensor input values, display of error log files or setting of passwords, etc. First, enter a password and then use it from the next operation. This mode is displayed by selecting the Maintenance Mode from Section 6.6 "Parameter Setting."

(1) Select the Maintenance Mode from the Parameter Setting screen to display the Password Setting screen.

(2) Enter the password, and the Maintenance Mode item selection screen will be displayed. Point the cursor to the item you want to set by pressing the ∧ or the ∨ key and press the ENT key.

(3) Next, each Maintenance screen is displayed.

Note) "To Factory Mode" is used for our service engineers only.

(4) Press the ESC key to return to the Maintenance Mode item selection screen from each screen.

Maintenance Mode	Select operating item
▶ 1. Sensor Input Value 2. Error Log 3. Cal. Log 4. Output Adj. 5. Other Parameter 6. To Factory Mode	

↓ ∨ (∧) ENT

Each "Maintenance" screen

- **Sensor Input Value screen**

Description of Sensor Input Value screen

- Input 1 to 3 : NDIR sensor digital value
- Input 4 : O_2 sensor digital value

Maintenance Sensor Input	ENT : Selectable flow gas
Input 1	52107
Input 2	102129
Input 3	82134
Input 4	99257
Input 5	
▶ GAS Sample	

- **Error Log screen**

Description of Error Log screen

Error history. 14 newest errors are logged.
For error number, date and time (year, month, day, period) of occurrence, channel and other details of error, refer to Section 8 "Error message".
Select Clear Error Log and press the ENT key, and the error log is cleared completely.

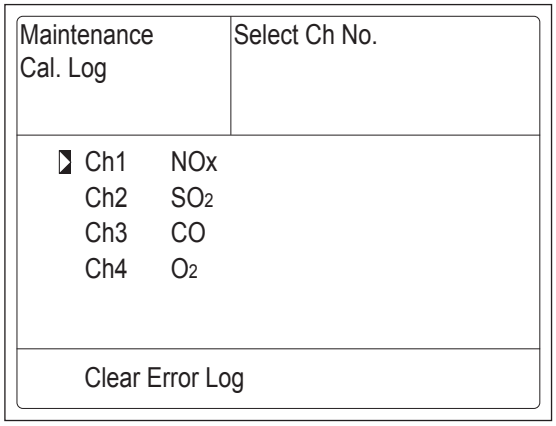
Maintenance Error Log	ENT : Clear Error Log ESC : Back					
error No.	YY	MM	DD	HH	MM	Ch
No. 10	15	9	8	13	5	
No. 9	15	6	17	10	40	4
No. 5	15	6	17	10	40	4
No. 9	15	6	17	10	40	1
No. 5	15	6	17	10	36	1
No. 7	15	6	17	10	33	1
No. 7	15	5	26	16	40	2
▼ Next page						Page1
▶ Clear Error Log						

- **Calibration Log screen**

Description of Calibration Log screen

Past calibration history is displayed.
Sensor input value, concentration value, and the date when zero/span calibration is performed are logged. The 10 newest calibration data are logged by each component.
Move the cursor to Clear Calibration Log and press the ENT key, and the calibration log is cleared completely.

Z1 : Zero calibration (Z) of Range 1
S1 : Span calibration (S) of Range 1
Cnt : Value of measuring detector at the time of calibration
Con : Concentration value displayed before calibration



Maintenance
Cal. Log
Ch1 NOx

R	Cnt	Con	M	D	H	M
Z1	48523	-0.2	12	11	18	10
S1	44176	189.5	12	11	18	10
Z1	48530	-0.5	12	11	18	8
Z1	48529	-0.5	12	11	18	3
Z1	48530	-0.4	12	11	17	55
Z1	48531	-0.4	12	11	17	50
S1	44172	189.1	12	11	10	43
S1	44170	188.8	12	11	10	35
Z1	48525	-0.2	12	11	9	3
Z1	48524	-0.2	12	11	9	0

- **Output adjustment screen**

Description of output adjustment screen

Analog output adjustment screen.
Connect the digital multi meter to the output terminal corresponding to the number of OUT to be adjusted, and adjust the value so that 4mA or 0V is output at Zero and 20mA or 1V is output at Span.

Move the cursor using the ^, v, or the > key to the output (OUT No. and zero/span) to be adjusted, and then press the ENT key.
The selected value is highlighted. Adjust the value, while watching the output, by pressing the ^ or the v key. Press the > key to select the next digit.
On completion of the adjustment, press the ENT key.

Maintenance Mode Output Adj.			Adjust OUTPUT ZERO and SPAN		
OUT	Zero	Span	OUT	Zero	Span
1	00600	03700	7	00600	03700
2	00600	03700	8	00600	03700
3	00600	03700	9	00600	03700
4	00600	03700	10	00600	03700
5	00600	03700	11	00600	03700
6	00600	03700	12	00600	03700

Maintenance Mode Output Adj.			ZERO/SPAN adjustment		
OUT	Zero	Span	OUT	Zero	Span
1	00600	03700	7	00600	03700
2	00600	03700	8	00600	03700
3	00600	03700	9	00600	03700
4	00600	03700	10	00600	03700
5	00600	03700	11	00600	03700
6	00600	03700	12	00600	03700

- **Other parameter**

Description of each setting screen

Password Set : Set the password used to move from the parameter setting screen to the maintenance mode. Arbitrary 4-digit number can be selected.

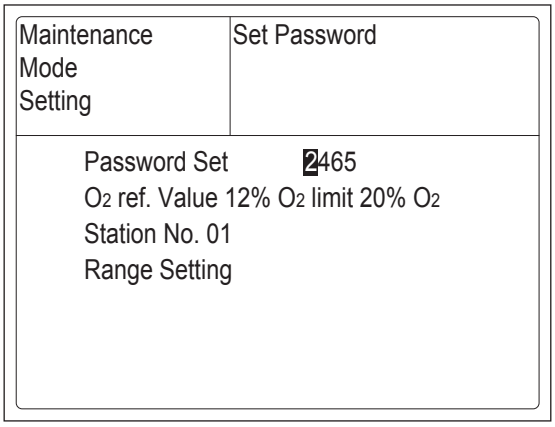
O_2 ref. Value : Set the oxygen concentration reference value at the time of oxygen correction calculation. Settable in the range from 00 to 19%.

Limit : Set the oxygen concentration limit at the time of oxygen correction calculation. Settable in the range from 01 to 20%.

* Refer to the O_2 correction concentration value in "5.3 Outline of display screen" for oxygen correction calculation procedure.

Station No. : Set the station No. for MODBUS communication. Settable in the range from 00 to 31.

Range setting : Set or change the measuring range.



Press the ^ or the v key to move the cursor to the item whose setting is to be changed.

The values for password, oxygen correction, limit, and station No. are highlighted.

Press the ^ or the v key to change the value to desired one, and then press the ENT key.

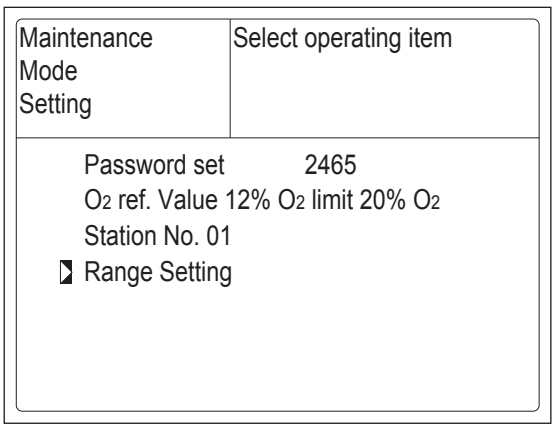
⚠ Caution

Pay attention not to forget the password. Otherwise you cannot enter the maintenance mode.

<How to set/change the range>

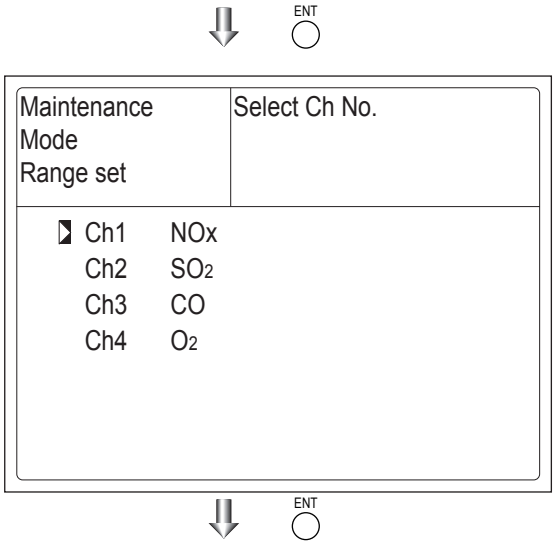
The measuring range can be arbitrarily selected in the minimum and the maximum range specified at the time of purchase. The range to be used can be selected 1 or 2.

(1) Move the cursor to the item to be set by pressing the ^ or the v key, and then press the ENT key.

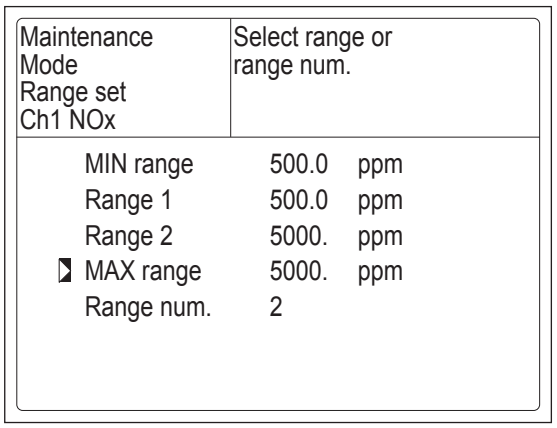


⇓ ENT

(2) Move the cursor to the Ch (component) whose setting is to be changed by pressing the ∧ or the ∨ key, and then press the ENT key.



(3) Move the cursor to the item whose setting is to be changed by pressing the ∧ or the ∨ key, and then press the ENT key.

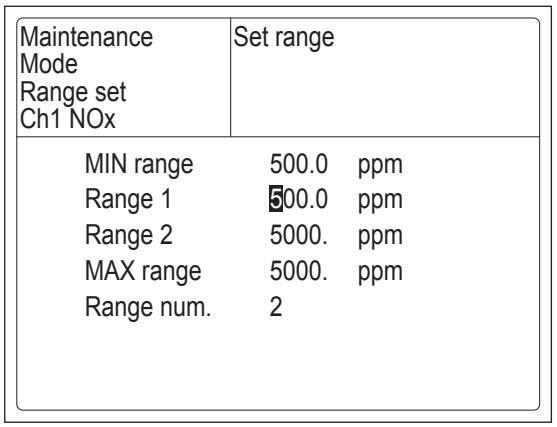


Settable range

The value for range 1 and range 2 must fall within the range from the MIN and the MAX range (including the MIN and the MAX range), and at the same time range 1 must be smaller than range 2.
The number of ranges is 1 or 2.

(4) Press the ∧ or the ∨ key to change the value. Press the >> key to select the next digit. The unit cannot be changed.
In a state where the decimal point is highlighted, press the ∧ or the ∨ key, and the decimal point position can be changed.

(5) When necessary change is made, press the ENT key.



⚠ Caution

Be sure to perform zero / span calibration when the range setting is changed.
Otherwise, the measurement value may not be output properly.

6.8 Manual calibration procedure

6.8.1 Manual zero calibration

It is used for zero point adjustment. Proper zero gas, suitable for the application, should be used. Refer to Section 3.4.3 “Preparation of standard gas”.

(1) Press the ZERO key on the Measurement screen to display the Manual Zero Calibration screen.

(2) Select the Ch (component) to be calibrated by pressing the ^ or the v key. After selection, press the ENT key, and zero gas will be supplied.

Note

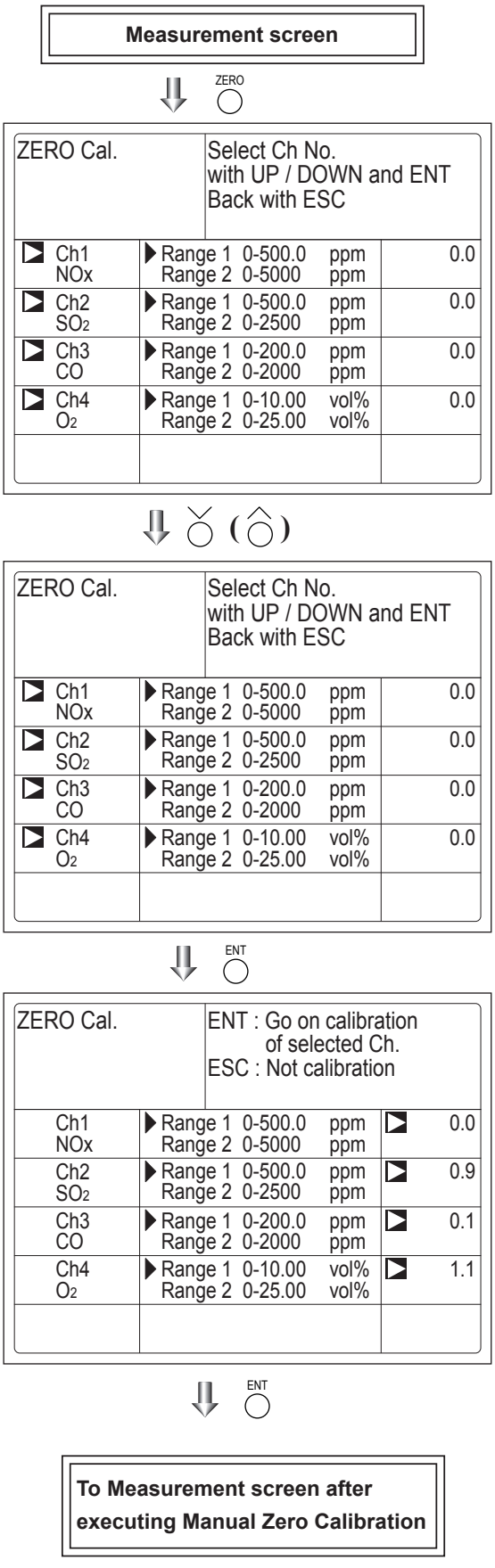
For the Ch (components) in which “at once” is set in the zero calibration (see Section 6.2.2) - zero calibration is carried out simultaneously. And for the Ch (components) in which “both” is set in the calibration range setting (see Section 6.2.3) - zero calibration is carried out on both ranges.

(3) Wait until the indication is stabilized with the zero gas supplied. After the indication has been stabilized, press the ENT key. Zero calibration in range selected by the cursor is carried out.

Note: For the Ch (component) for which “AR” is selected in Section 6.1.1 “Setting of range switch mode”, the cursor automatically moves to the next range selected in “Setting of auto calibration component/range” (Section 6.2.4), and calibration is carried out within that range.

To close "Zero Calibration"

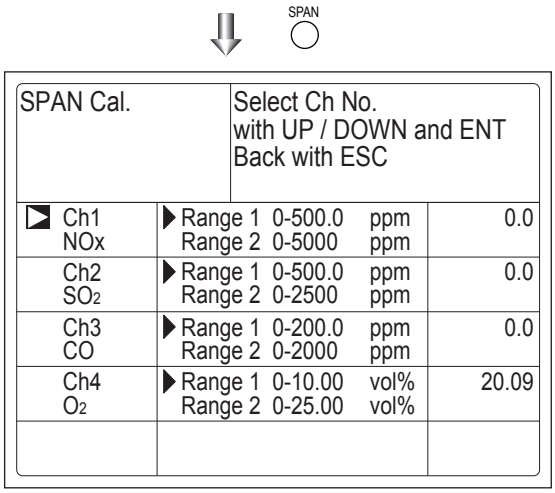
To close the “Zero Calibration” or cancel this mode midway, press the ESC key. A previous screen will return.



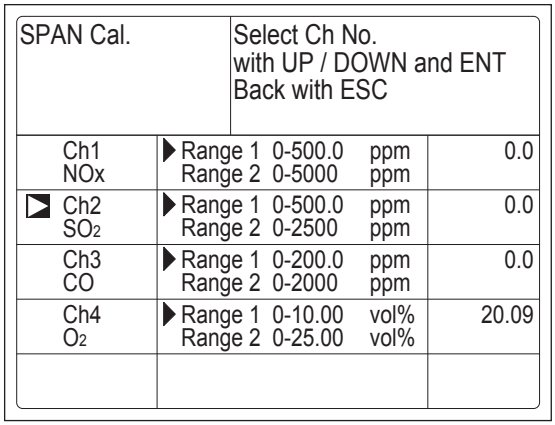
6.8.2 Manual span calibration

It is used to perform a span point adjustment. Supply calibration gas with concentration set to the span value to perform the span calibration. For the span calibration gas for the NO_X, SO_2, CO_2, CO and CH_4 measurement, use the standard gas with a concentration of 90 to 100% of its measuring range value. For the span calibration gas for the O_2 measurement, use the standard gas with a concentration of 90 to 100% of its measuring range value when measuring with the built-in O_2 sensor, and use the standard gas of 1 to 2 vol% when measuring with an external zirconia O_2 sensor.

(1) Press the SPAN key on the Measurement screen to display the Manual Span Calibration screen.



(2) Select Ch (component) to be calibrated by pressing the ^ or the v key and press the ENT key. The calibration gas is supplied.

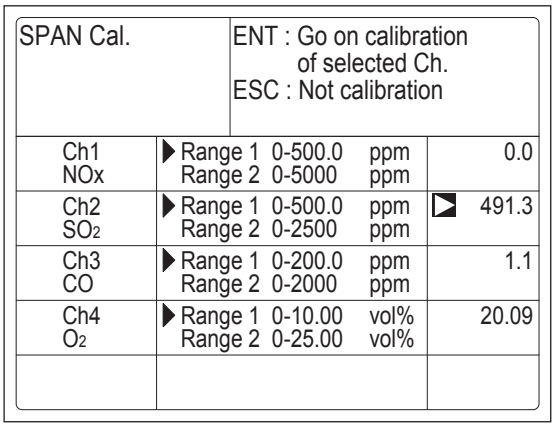


Note

For the Ch (components) in which "both" is set in the calibration range setting (Refer to Section 6.2.3) - span calibration is completed for both ranges.

(3) Wait until the indication is stable. After the indication has been stabilized, press the ENT key. Span calibration of Range selected by the cursor is performed.

Note: For the Ch (component) for which"AR" is selected in Section 6.1.1 "Setting range switch mode", the cursor automatically moves to the range selected in "Setting of auto calibration component/ range" (Section 6.2.4), and calibration is carried out within that range.



To close "Span Calibration"

To close the "Span Calibration" or cancel this mode midway, press the ESC key. A previous screen will return.

To Measurement screen after executing Manual Span Calibration

7. MAINTENANCE

7.1 Daily check

(1) Zero calibration and span calibration

(1) Perform zero calibration. For the calibration procedures, refer to Section 6.8.1 “Manual zero calibration.”

(2) Then, perform span calibration. For the calibration procedures, refer to Section 6.8.2 “Manual span calibration.”

(3) Zero/span calibration should be carried out once a week, or as required.

(2) Flow rate check

(1) Flow rate of sampling gas and purge gas are as follows:

- Sampling gas flow : 0.5L/min ± 0.2L/min
- Purge gas flow : About 1L/min

(2) Check and maintenance should be carried out every day, or as required.

7.2 Daily check and maintenance procedures

Table 7.1 Maintenance and check table

	Parts to be checked	Phenomena	Cause	Remedy
Daily check	Indication value	Indication values are too low. Indication values are too high.	(1) Dust contamination in sampling cell.	(1) Clean the sampling cell. In addition, check sampling devices, especially gas filter.
			(2) Air is absorbed midway in the sampling piping.	(2) Find out cause of leak and repair.
	Flow rate of sampling gas and purge gas (Purge gas flow is included when purging).	Deviation from regulated flowing quantity.	———	Adjust by needle valve of flow rater.
Weekly check	Zero point of gas analyzer	Deviation from zero point.	———	Zero adjustment
	Span point of gas analyzer	Deviation from span point.	———	Span adjustment
Yearly check	Gas analyzer	———	———	Overhaul or service in accordance with proper service plan.

7.3 Long term maintenance

Create a long-term maintenance component procurement plan based on the “Gas analyzer annual inspection plan” indicated below.

Gas analyzer annual inspection plan

The recommended replacement period of components varies depending on the installation conditions.

1) The recommended replacement period is a recommended standard criterion, and varies depending on the environment of the field, conditions of measuring gas and other factors.
2) The recommended replacement period is not the warranty period. It is provided as a preventative maintenance program baseline schedule.

• Installation conditions

1) Ambient temperature: −5˚C to +40˚C
2) Humidity: 90%RH or less
3) Corrosive gases: None
4) No radiated heat, direct sunlight or rain/wind
5) Dust: No more than local environmental standards permit
6) Vibration: None

• Sample gas conditions

1) Flow rate: 0.5 ±0.2L / min
2) Temperature: 0 to 50˚C
3) Dust: 100 μg/Nm^3 or less in particle size of 0.3 μm or smaller
4) Mist: Unallowable
5) Moisture: For sample gases NO, SO_2, CO (0-200 ppm range): less than 2˚C saturation point.
   For most other sample gases: less than standard room temperature saturation point.

Please consult with us regarding gas analyzer maintenance service requirements.

We may assist in providing access and support via a qualified service network.

Infrared gas analyzer annual inspection plan sheet

No.	Component name	Q’ty	Recommended replacement period (year)	Year										
				Delivered year	1st year	2nd year	3rd year	4th year	5th year	6th year	7th year	8th year	9th year	10th year
1	Galvanic fuel cell O_2 analyzer	2	2			○		○		○		○		○
2	Infrared light source	5	5						○					○
3	O-ring for sampling cell	2	2			○		○		○		○		○
4	Detector	5	8									○		○
5	LCD	3	3				○			○			○	
6	AC/DC power supply	5	5						○					○
7	DC/DC power PCB	5	5						○					○
8	Overhaul	—	5						○					○
9	Annual inspection	—	1		○	○	○	○	○	○	○	○	○	○

7.4 Cleaning of sampling cell

Entry of dust or water drops in the sampling cell contaminates the interior of the cell, thus resulting in a drift. Clean the inside if dirty. Then, check the sampling device, especially the filter, to prevent the cell from being contaminated by dust or mist.

> **⚠ Caution**
>
> Maintenance actions should only be accomplished by properly trained and qualified personel. Not withstanding these maintenance steps, local facility and organizational safety program requrirements must be followed.

7.4.1 Disassembly and assembly of sampling cell

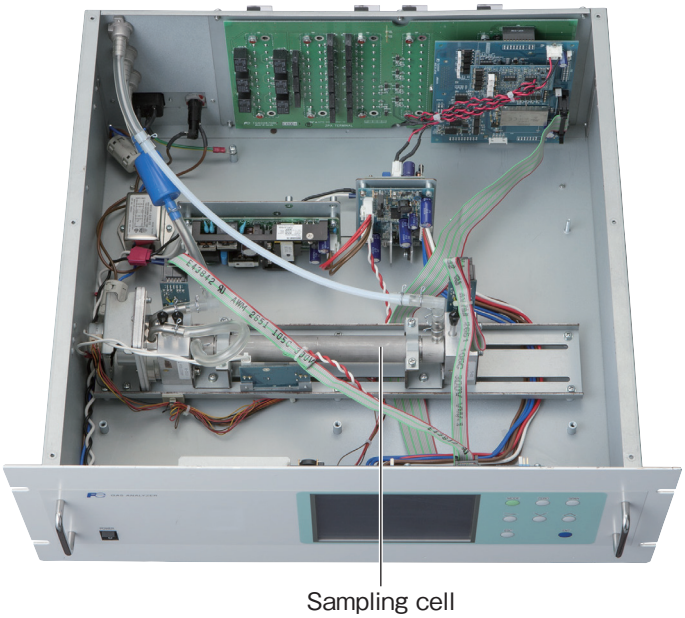
There are two kinds of sampling cells, block cells (cell length: 4 mm, 8 mm, 16 mm, 32 mm) and pipe cells (Cell length: 64 mm, 125 mm, 200 mm and 250 mm).

2-component analyzer may incorporate both sampling cells in one optical unit. In such a case, detach the pipe cell and then block cell (See Fig. 7-3).

a. How to remove pipe cell (See Fig. 7-1)

1) Stop measured gas. If it is harmful, purge the pipe cell thoroughly with zero gas.
2) Turn OFF the power switch and disconnect the Power supply cord.
3) Remove the cover (with loose 6 screws on the top panel).
4) Remove the tube connected to the pipe cell.
5) Loosen and remove a screw (No. 7) from the cell retainer (No. 11) fastening the pipe cell (both ends).
6) Remove the cell from the measuring unit and unscrew the infrared transmission window (No. 14) at both ends in the right direction.
7) For assembly, reverse the disassembly procedure and make sure to put the space in 0.5mm between light source unit and measuring cell and detector.

   In addition screw the window (No. 14) on the both side to the measuring cell with matching the pipe part and marked part of measuring cell..



No.	Name
1	Screw (for fixing the light source unit)
2	Screw (for fixing the detector)
3	Screw (for fixing the gas filter)
4	Base plate
5	Light source unit
6	Screw (for fixing the support)
7	Screw (for fixing the cell retainer)
8	Gas filter
9	Filter
10	Support
11	Cell retainer
12	Pipe cell
13	O-ring
14	Infrared transmission window
15	Detector
16	Light source power PCB

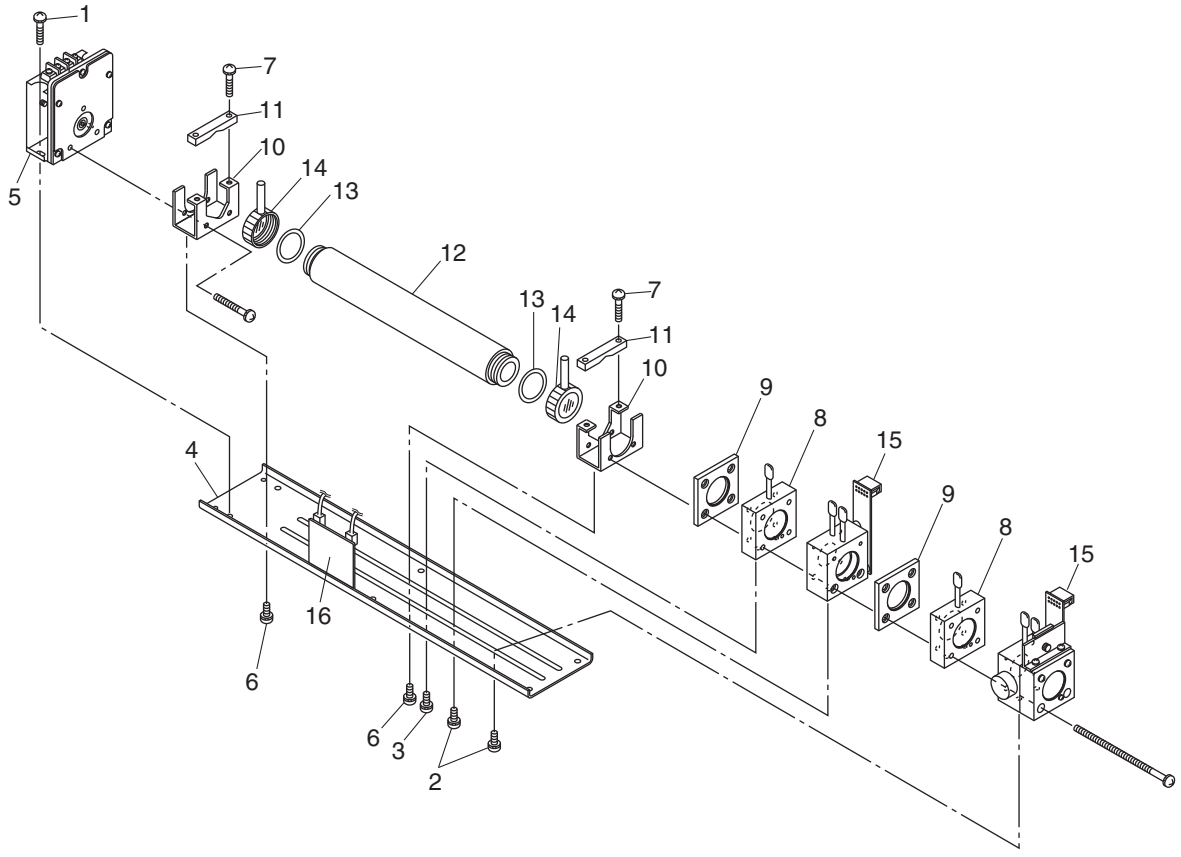


Fig. 7-1 Configuration of measuring unit (pipe cell)

b. How to remove block cell (See Fig. 7-2)

1) For step 1) to 4), see 7.4.1.a, How to remove pipe cell.
5) Disconnect and remove detector output cables from detector output circuit board (No.12). Applying identification mark on top of removed cable connector will ensure proper pin assignment later.
6) Unscrew the two screws (No. 10) that hold the detector to the light source unit to remove the detector from the measuring unit. The block cell can be removed together with the detector.
7) To remove the block cell, unscrew the two screws (No. 6) holding the block cell to the detector. The infrared transmission window (No. 8) is just sandwiched (not fixed) between the detector and block cell. Keep the detector facing up, when removing this window.
8) For assembly, reverse the disassembly procedures.

Note) The O-ring (No. 9) is placed between the window holder and block cell. Take care about the O-ring position. With 2-component analyzer, install 2-component detector last. Take care so that no space is left between the 1-component and 2-component detectors. When inserting the detector output cable connector into the PCB board, be careful to attach the connector with proper pin assignment (top/bottom).

No.	Name
1	Screw (for fixing the light source unit)
2	Filter
3	Screw (for fixing the detector)
4	Base plate
5	Light source unit
6	Screw (for fixing the block cell)
7	Block cell
8	Infrared transmission window (window holder)
9	O-ring
10	Screw (for fixing the measuring unit)
11	Gas filter
12	Detector
13	Light source power PCB

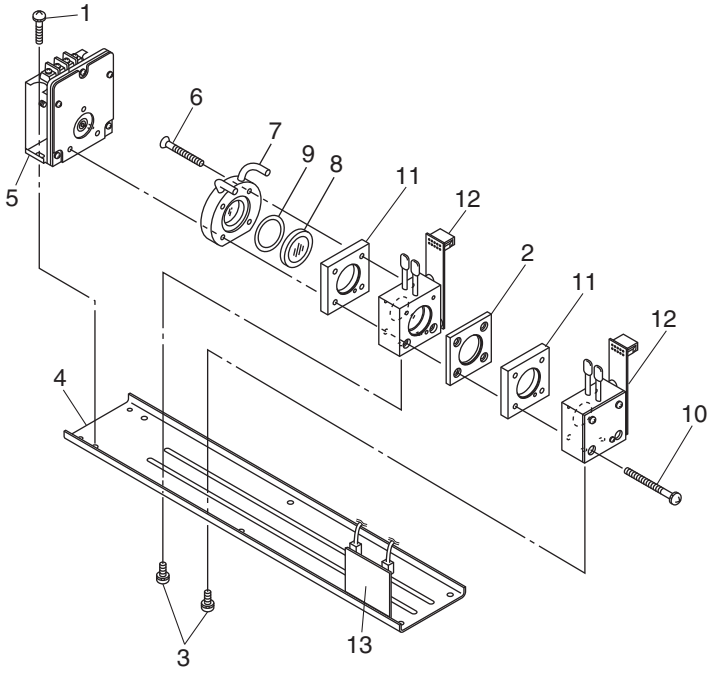


Fig. 7-2 Configuration of measuring unit (block cell)

c. How to remove measuring unit (See Fig. 7-3)

1) For steps 1) to 4), see 7.4.1.a, How to remove pipe cell.
5) Disconnect and remove detector output cables from detector output circuit board (No.9). Applying identification mark on top of removed cable connector will ensure proper pin assignment later.
6) Disconnect wiring to the 2-pin terminals of the infrared ray light source assembly and chopper motor pin connector from the PCB (No.17).
7) Detach the 6 screws (No. 16) fastening the base plate (No. 3) to remove the measuring unit.
8) For assembly, reverse the disassembly procedures.

Note) Special care should be taken when assembling or disassembling the measuring cell to avoid the application of force to the detector pipe or light source unit pipe. If the pipe is deformed or damaged by excessive force, there is a danger of gas leak, thus resulting in misoperation.

No.	Name
1	Screw (for fixing the light source unit)
2	Screw (for fixing the detector)
3	Base plate
4	Light source unit
5	Screw (for fixing the block cell)
6	Block cell
7	Infrared transmission window
8	O-ring
9	Detector
10	Gas filter
11	Support
12	Screw (for fixing the cell retainer)
13	Cell retainer
14	Pipe cell
15	Filter
16	Screw (for fixing the base plate)
17	Light source power PCB

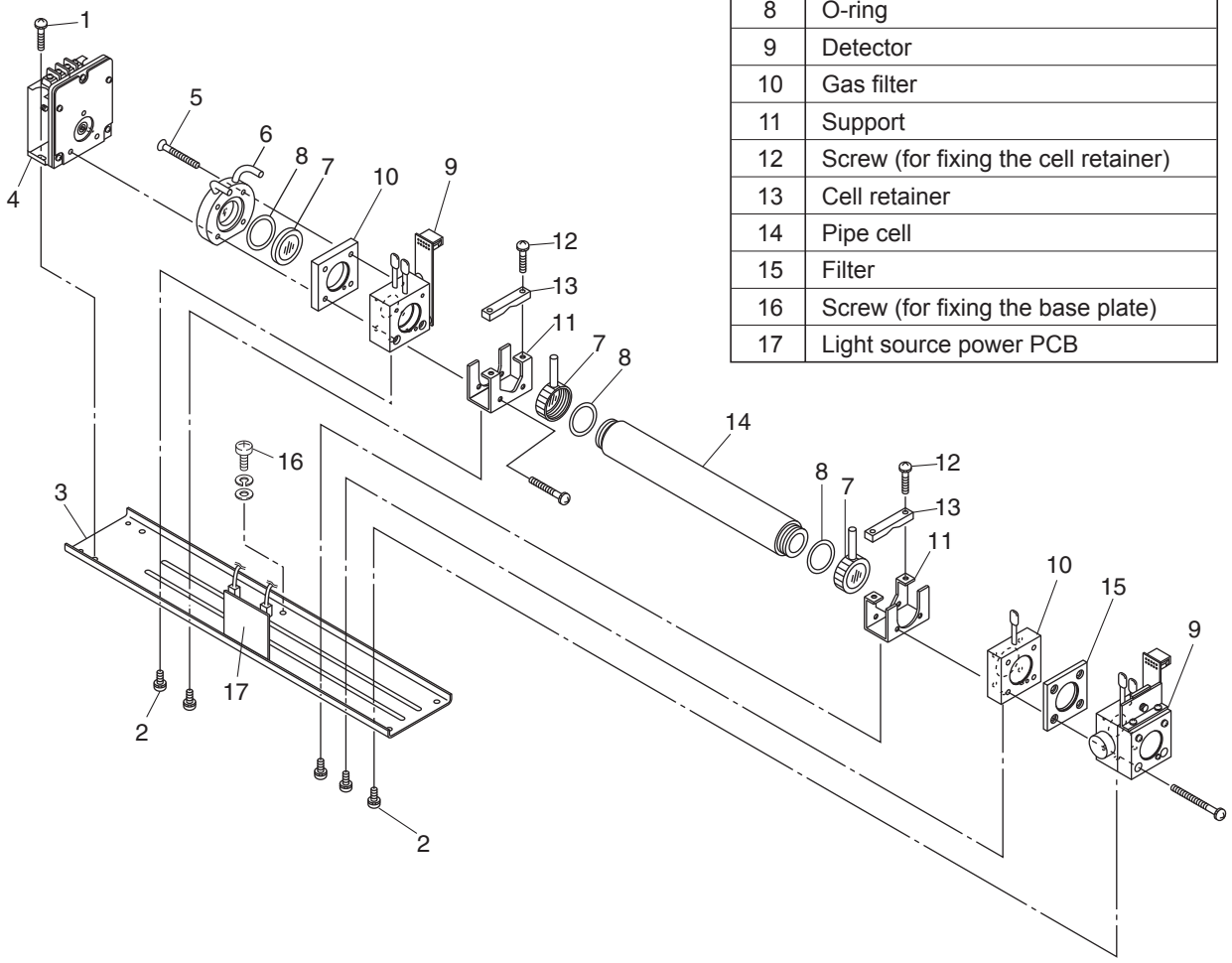


Fig. 7-3 Configuration of measuring unit (2-component analyzer: block cell + pipe cell)

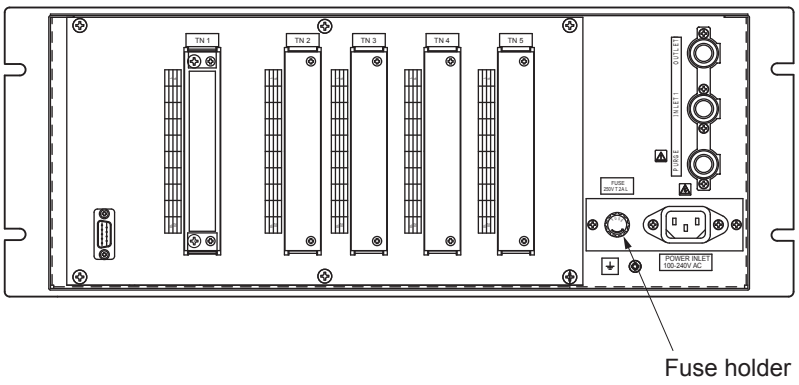
7.4.2 How to clean sampling cell

1) To clean the sampling cell inside or infrared ray transmission window, first clear large dirt of it with a soft brush and then wipe lightly with soft cloth.
   Do not use abrasive or paper cloth.

Note) Handle the fragile window with care. Use care not to rub off the dirt from the window roughly.

2) If the window or the sampling cell interior is very dirty, use a soft line-free cloth moistened with absolute alcohol.
3) If the window is corroded, rub off the scale from the window lightly with a soft cloth to which chrome oxide powder is applied. If it is excessively corroded, it should be replaced with new one.
4) When the sampling cell or window cleaning is completed, assemble according to the sampling cell disassembly and assembly procedures. Assemble the pipe carefully. If it becomes bent or damaged, replace it with a new part.
5) Do not wash the sample cell components with water.

7.5 Replacement of fuse



Rear view

Note) Prior to the following work, be sure to repair blown down fuse (short, etc), if any.

(1) Turn "OFF" the main power supply switch to the analyzer.
(2) Turn the fuse holder cap (shown in the figure above) counterclockwise and pull it out, and the cap will be removed. Remove a fuse out of the holder. Replace it with a new one. (250VAC/2A, Time-lag type).
(3) Reinstall the fuse holder cap, turn ON the power supply switch. The work will be completed if the analyzer starts up normally.

8. ERROR MESSAGE

If errors occur, the following contents are displayed.

Error display	Error contents	Probable causes
Error No.1	Light source/motor rotation is faulty.	• Infrared light source is faulty. • Sector motor is not properly run or is stopped. • Amplifier circuit is faulty.
Error No.2	Detector failure	• Detector voltage circuit is faulty. • Detection element is broken or faulty. • Amplifier circuit is faulty.
Error No.3	A/D error	• A/D conversion circuit is failure.
Error No.4	Zero calibration is not within the allowable range.	• Zero gas is not supplied. • Zero error due to dirty cell. • Detector is faulty.
Error No.5	Amount of zero calibration (indication value) is over 50% of full scale.	
Error No.6	Span calibration is not within the allowable range.	• Span gas is not supplied. • Calibrated concentration setting does not match cylinder concentration. • Zero calibration is not performed normally. • Span error due to dirty cell. • Detector sensitivity has deteriorated.
Error No.7	Amount of span calibration (difference between indication value and calibrated concentration) is over 50% of full scale.	
Error No.8	Measured values fluctuate too much during zero and span calibration.	• Calibration gas is not supplied. • Time for flowing calibration gas is short.
Error No.9	Calibration is abnormal during auto calibration.	• Error corresponding to No. 4 to No. 8 occurred during auto calibration.
Error No.10	Output cable connection is improper.	• DIO circuit is failure. • Internal wiring to the DIO circuit is broken.

When errors No. 1 to No. 3 and No. 10 occur, instrument error (FAULT) contact output is closed.

When errors No. 4 to No. 9 occurs, calibration error contact output is closed.

<Troubleshooting at the occurrence of error>

When error No. 1 occurs, remove the top cover of the analyzer and check the LED on the light source power PCB. If LED light is turned off, this has been caused by disconnection of the light source.

When errors No. 1 to No. 3 and No. 10 occurs, the analyzer is faulty. Contact your dealer or our sales office.

When errors No. 4 to No. 8 occurs, the calibration procedure may be incorrect.

Check the following items, and if error still occurs, contact us as shown above.

(1) Is the calibration gas supplied in the analyzer?

(2) Does the calibration operation match the supplied gas? (For example, zero calibration is performed while flowing the span gas.)

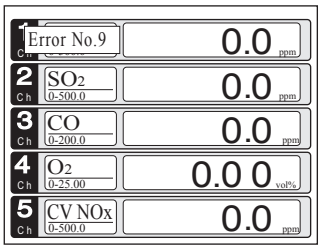
(3) Does the supplied gas concentration match the gas concentration set at the calibration concentration setting?

Also, when errors No. 5 and No. 7 occurs, you can perform calibration forcibly, following the procedure shown below. Use it as fault recovery when calibration fails and calibration contents are missed.

Screen display and operation at the occurrence of error

In case of Error No. 1 to No. 4, No. 6, No. 8 to No. 10

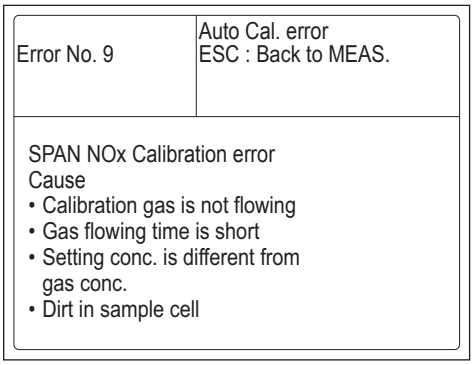
Measurement screen



ENT

ESC

Display of error contents

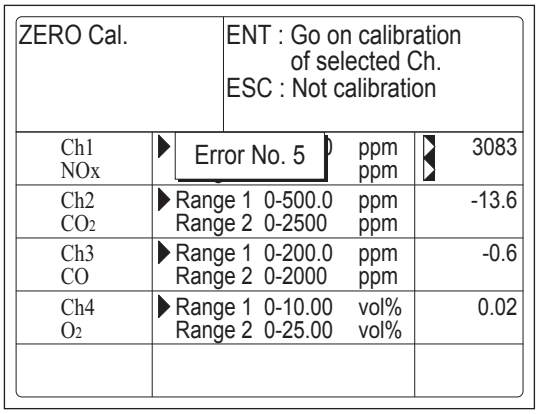


• Press the ESC key to delete the error display.

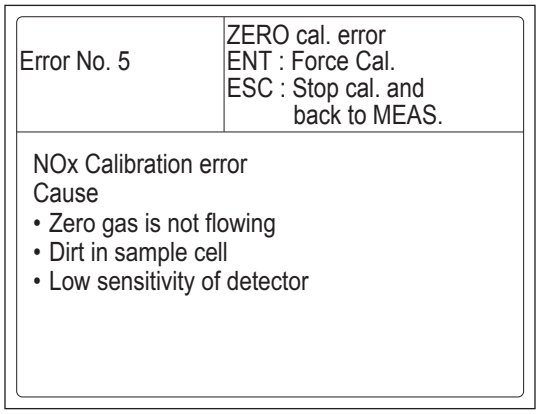
• If the ESC key is pressed without removing the cause of an error, the error will be displayed again.

• When more than one error occurs, pressing the > key moves to another error display.

In case of Error No. 5 and No. 7



ENT



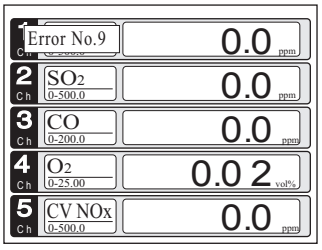
• Pressing ESC deletes the error display.

ENT

Calibrated forcedly

Calibration is continued. Unless another calibration error occurs, calibration is carried out to the end, the measurement screen returns.

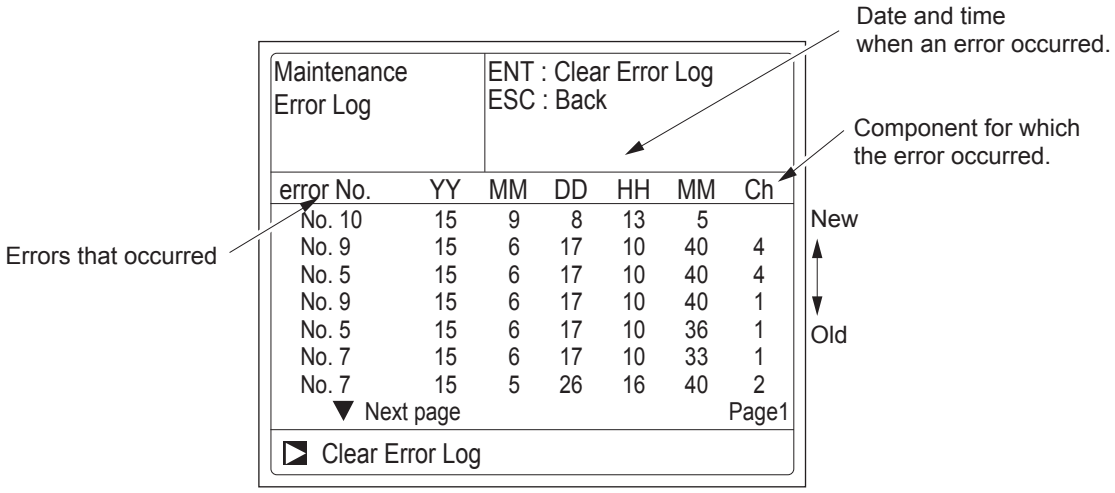
ESC



Error log file

If error occurs, the history is saved in an error log file. The error log file exists in the maintenance mode.

Error log screen



* Up to 14 errors can be saved in the error history; the oldest error will be deleted one by one every time a new error occurs.
* If the power supply is turned OFF, the contents in the error log file will not be lost or damaged.

Deletion of error history

Press the ENT key on the above screen, and the “Error Log Clear” will be highlighted. Further pressing the ENT key will clear the error history.

9. SPECIFICATIONS

9.1 General specifications

Standard Specifications

Principle of measurement:

NO, SO_2, CO_2, CO, CH_4:

Non-dispersion infrared (NDIR) absorption method
Single light source and single beam (single beam system)

O_2:

Galvanic fuel cell (built-in) or
Paramagnetic sensor (built-in) or
Zirconia sensor (externally installed, Type: ZFK7)

Measurable gas components and ranges:

	Minimum range	Maximum range
NO	0–500 ppm	0–5000 ppm
SO_2	0–500 ppm	0–5000 ppm
CO_2	0–500 ppm	0–100 vol%
CO	0–200 ppm	0–100 vol%
CH_4	0–1000 ppm	0–100 vol%
O_2 (galvanic fuel cell)	0–10 vol%	0–25 vol%
O_2 (paramagnetic)	0–5 vol%	0–100 vol%
O_2 (zirconia)	0–5 vol%	0–25 vol%

- Number of measurable components: Up to 4 including O_2
- Number of ranges: up to 2, for each component
- Maximum rangeability 1:10
- When using two ranges, set the lower range as the 1st range, and the higher range as the 2nd range. See Table 1 to Table 12 for possible combinations of components and ranges.
- You can switch the range in use, between the 1st range or the 2nd range, manually, automatically, or remotely (See “Range changeover” on Page 74).

Measured value indication:

4-digit digital indication (LCD panel with LED back light)

- Instantaneous value of each component
- Instantaneous value after O_2 correction (only in NO, SO_2, CO measurement with O_2)
- Average value after O_2 correction (only in NO, SO_2, CO measurement with O_2)
- O_2 average value

Analog output signals:

4–20 mA DC or 0–1 V DC, up to 7 points
Isolated internally from circuit and ground. Output lines are non-isolated each other.
Allowable load for 4–20 mA DC: ≤ 550Ω
Allowable load for 0–1 V DC: ≥ 100 KΩ

* Refer to Table 13 for the component that each channel is allocated.

Analog input signal:

For signal input from external O_2 analyzer
(1) Signal from Fuji’s Zirconia O_2 analyzer (TYPE: ZFK7)
(2) 0–1 V DC full-scale signal
Input section is not isolated.

* External O_2 analyzer is to be ordered separately.

Digital output:

1 form A contact (250 V AC / 2A, resistive load)
Instrument error, calibration error, range identification, auto calibration status, solenoid valve drive for auto calibration, pump ON/OFF
1 form C contact (250 V AC / 2A, resistive load)
Upper/lower alarm, peak count alarm
All relay contacts are isolated mutually and from the internal circuit.

Digital input:

No-voltage contact (ON/0V, OFF/5V DC, 5mA flowing at ON)
Remote range changeover, auto calibration remote start, remote holding
Isolated from the internal circuit with a photocoupler. Contact inputs are not isolated each other.

Power supply:

Voltage rating: 100–240 V AC
Allowable range: 85–264 V AC
Frequency: 50Hz/60Hz
Power rating: ≤ 100 VA

Operating conditions:

Ambient temperature: -5˚C to +45˚C
Ambient humidity: ≤ 90% RH, non-condensing

Storage conditions:

Ambient temperature: -20˚C to +60˚C
Ambient humidity: ≤ 95% RH, non-condensing

Dimensions (H × W × D):

19 inch rack mounting type: 177 × 483 × 480 mm
Desk-top type: 194 × 483 × 480 mm

Weight:

Approx. 10 kg

Finish color:

Front panel: Cool gray (PANTON 1C-F)

Enclosure:

Steel, for indoor use

Material of gas-contacting parts:

Gas inlet/outlet: Stainless steel 304
Sample cell: Stainless steel 304, chloroprene rubber
Infrared-ray transmitting window: CaF_2
Internal piping: vinyl chloride, PTFE, Polypropylene
Paramagnetic cell: Stainless steel 316
Galvanic fuel cell: ABS resin

Gas inlet/outlet:

Rc1/4 or NPT1/4 internal thread

Purge gas flow rate:

1 L/min (when required)

Lifetime of galvanic fuel cell:

2 years

Standard Functions

Output signal holding:

Enables you to hold the output signal during calibration, to the value right before the calibration is started or the user-specified value. Values indicated on LCD will not be held.

Range changeover:

You can change between ranges by manually, automatically, or remotely.

Manual: by key operation

Auto: When the measured value reaches above 90% FS of the 1st range, the range automatically switches to the 2nd range. When the measured value goes down below 80% FS of the 1st range, the range automatically switches from the 2nd range to the 1st range.

Remote: by the contact input. When the specified voltage (the remote range changeover signal) is applied on the contact dedicated for each component, the 1st range is effective. When no voltage is applied, the 2nd range becomes effective.

Remote output holding:

Applying the specified voltage on the dedicated terminal allows you to hold the output signal to the last value or the user-specified value. Holding is effective while the voltage is applied. Values indicated on LCD are not held.

Range identification signal:

You can check which range is in use.

Auto calibration:

This function requires standard gas cylinders for calibration and solenoid valves for opening/closing the gas flow line. When this function is activated, the analyzer opens and closes the solenoid valve driving contact periodically at preset cycle.

Auto calibration cycle setting:

1 hour to 99 hours (in increments of 1 hour) or
1 day to 40 days (in increments of 1 day).

Gas flow time setting:

The time during which calibration gas is drawn
60 seconds to 900 seconds (in increments of 1 second)

Auto calibration remote start:

When you apply the specified voltage for 1.5 seconds or longer on the auto calibration remote start contact and then open the contact, one-time auto calibration starts. Calibration gas is drawn for the time set in the “gas flow time setting” for Auto calibration (see the previous item).

Auto zero calibration:

This function requires a standard gas cylinder for zero calibration and a solenoid valve for opening/closing the gas flow line. When this function is activated, the analyzer opens and closes the solenoid valve driving contact periodically at preset cycle. The cycle for the auto zero calibration and that for the auto calibration can be different.

Auto calibration cycle setting:

1 hour to 99 hours (in increments of 1 hour) or
1 day to 40 days (in increments of 1 day).

Gas flow time setting:

The time during which calibration gas is drawn
60 seconds to 900 seconds (in increments of 1 second)

Upper/lower limit alarm:

When an instantaneous value has gone beyond the upper limit or below the lower limit, the analyzer closes the contact to emit an alarm signal. Up to four alarms are available.

Instrument error contact output:

The contact is closed if a device error occurs.

Calibration error contact output:

The contact is closed if a calibration error occurs.

Auto calibration status contact output:

The contact is closed during auto calibration.

Pump ON/OFF contact output:

This contact is closed during measurement, and opened while calibration gas is flowing, so that the pump for gas is stopped during calibration.

Optional Functions

O_2 correction:

Conversion of measured NO, CO, and SO_2 gas concentrations into values at reference O_2 concentration

Correction formula:

$$C = \frac{21 - On}{21 - Os} \times Cs$$

C: Sample gas concentration after O_2 correction

Cs: Measured concentration of sample gas

Os: Measured O_2 concentration

On: Reference O_2 concentration (changeable by setting)

* The upper limit value of the fractional part in this calculation is 4. The result of calculation is indicated and transmitted as an analog output signal.

Average value after O_2 correction and O_2 average value calculation:

The analyzer can take measurement every 30 seconds, and calculate the moving average of instantaneous concentration after O_2 correction or instantaneous O_2 value per the period you set; in the range 1–59 min (in one minute increment) or 1–4 hour (in one hour increment). The analyzer transmits the moving average output every 30 seconds.

CO concentration peak count alarm:
(available only for CO/O_2 measurement)

A user can define the peak value of instantaneous CO concentration and the limit how many times the peak is allowed to occur in one hour. The analyzer emits an alarm when the peak count reaches the user-defined number of times.

Communication function:

RS-232C (9-pin D-sub)
Half-duplex bit serial
Start-stop synchronization
Modbus™ protocol
Contents: parameters (read/wright), measured concentrations and instrument status
Remark: when connecting via RS-485 interface, add an RS232-RS485 converter.

Performance

Repeatability:
±0.5% of full scale
Linearity:
±1% of full scale
Zero drift:
±2% of full scale/week
Span drift:
±2% of full scale/week
Response time (for 90% FS response):
Electrical response: 1–15 seconds
1 component analyzer: ≤ 15 seconds
CO_2/CO analyzer, CH_4/CO analyzer, CO_2/CH_4 analyzer: ≤ 15 seconds
NO/SO_2 analyzer and NO/CO analyzer: ≤ 30 seconds
Analyzers for 3 or more components: ≤ 30 seconds
* The above described response times include the replacement time of sample gas. Note that gas replacement time may vary with the number of measuring components and measuring range.

Interference from other gases:

	CO_2 analyzer	CO analyzer	CH_4 analyzer	SO_2 analyzer	NO analyzer	Paramagnetic O_2 analyzer
CO 1000 ppm	≤ 1.0 % FS	–	≤ 1.0 % FS	≤ 1.0 % FS	≤ 1.0 % FS	–
CO_2 15%	–	≤ 1.0 % FS*1	≤ 1.0 % FS	≤ 1.0 % FS	≤ 1.0 % FS	≤ 2.0 % FS
H_2O saturation at 20°C	≤ 1.0 % FS	≤ 1.0 % FS*2	≤ 1.0 % FS	–	–	–
H_2O saturation at 2°C	–	≤ 2.0 % FS	–	≤ 2.0 % FS	≤ 2.0 % FS	–
CH_4 1000 ppm	≤ 1.0 % FS	≤ 1.0 % FS	–	≤ 20 ppm	–	–

*1: ≤ 2.0% FS for 200 ppm range
*2: ≤ 2.0% FS for 500 ppm range excluding 0–200 ppm range

Requirements for Sample Gas

Flow rate:
1.0 L/min ±0.5 L/ min
Temperature:
0°C to 50°C
Pressure:
10 kPa or less (Gas outlet side should be open to the atmospheric air.)
Dust:
100 µg/Nm^3 or less in particle size of 0.3 µm or smaller
Mist:
Unallowable
Moisture:
NO, SO_2, and 0-200 ppm range CO analyzer: below the level where saturation occurs at 2°C
Others: below the level where saturation occurs at room temperature (no condensation).
Corrosive component:
1 ppm or less

Standard gas for calibration:
For measurement with IR and/or built-in O_2 sensor:
Zero gas: Dry N_2
Span gas: Each sample gas having concentration of 90–100% of its measuring range (recommended).
For measurement with external zirconia O_2 sensor and when calibration is carried out on the same calibration gas line:
Zero gas: dry air or atmospheric air (not allowed for CO_2 measurement)
Span gas: Other than O_2 measurement: each sample gas having concentration of 90–100% of its measuring range
O_2 measurement: 1–2 vol% O_2, balance N_2

Installation Requirements

- Indoor use. Select a place where the equipment does not receive direct sunlight, wind and rain, or radiation from hot substances. If such a place cannot be found, a roof or cover should be prepared for protection.
- Avoid a place where unit receives heavy vibration
- Select a place where atmospheric air is clean

9.2 Table 1 Measurable component and range - availability check table -

Procedure of range selection

One component analyzer:

First determine 1st range, then select 2nd range from the corresponding column.

Two or more component analyzer:

1. Check the available options referring to Table 1 to Table 12, and determine the 1st range. Select the corresponding range code from“NDIR range codes” on Page 80.
2. The 2nd range must be greater than the 1st range but no greater than the value in the column “2nd range (max.)”. Check the available options referring to Table 1 to Table 12, and determine the 2nd range. Select the corresponding range code from “NDIR range codes” on Page 80.

Table 1
1-component analyzer : CO

1st range	2nd range
0 - 200ppm	None, 0 - 250ppm,300ppm,500ppm,1000ppm,2000ppm
0 - 250ppm	None, 0 - 300ppm,500ppm,1000ppm,2000ppm,2500ppm
0 - 300ppm	None, 0 - 500ppm,1000ppm,2000ppm,2500ppm
0 - 500ppm	None, 0 - 1000ppm,2000ppm,2500ppm,3000ppm,5000ppm
0 - 1000ppm	None, 0 - 2000ppm,2500ppm,3000ppm,5000ppm,1%
0 - 2000ppm	None, 0 - 2500ppm,3000ppm,5000ppm,1%,2%
0 - 2500ppm	None, 0 - 3000ppm,5000ppm,1%,2%
0 - 3000ppm	None, 0 - 5000ppm,1%,2%
0 - 5000ppm	None, 0 - 1%,2%,3%,5%
0 - 1%	None, 0 - 2%,3%,5%,10%
0 - 2%	None, 0 - 3%,5%,10%,20%
0 - 3%	None, 0 - 5%,10%,20%,25%
0 - 5%	None, 0 - 10%,20%,25%,40%,50%
0 - 10%	None, 0 - 20%,25%,40%,50%,70%,100%
0 - 20%	None, 0 - 25%,40%,50%,70%,100%
0 - 25%	None, 0 - 40%,50%,70%,100%
0 - 40%	None, 0 - 50%,70%,100%
0 - 50%	None, 0 - 70%,100%
0 - 70%	None, 0 - 100%
0 - 100%	None

Table 2
1-component analyzer : NO

1st range	2nd range
0 - 500ppm	None, 0 - 1000ppm,2000ppm,2500ppm,3000ppm,5000ppm
0 - 1000ppm	None, 0 - 2000ppm,2500ppm,3000ppm,5000ppm
0 - 2000ppm	None, 0 - 2500ppm,3000ppm,5000ppm
0 - 2500ppm	None, 0 - 3000ppm,5000ppm
0 - 3000ppm	None, 0 - 5000ppm
0 - 5000ppm	None

Table 3
1-component analyzer : SO_2

1st range	2nd range
0 - 500ppm	None, 0 - 1000ppm,2000ppm,2500ppm,3000ppm,5000ppm
0 - 1000ppm	None, 0 - 2000ppm,2500ppm,3000ppm,5000ppm,1%
0 - 2000ppm	None, 0 - 2500ppm,3000ppm,5000ppm,1%,2%
0 - 2500ppm	None, 0 - 3000ppm,5000ppm,1%,2%
0 - 3000ppm	None, 0 - 5000ppm
0 - 5000ppm	None

Table 4
1-component analyzer : CO_2

1st range	2nd range
0 - 500ppm	None, 0 - 1000ppm,2000ppm,2500ppm,3000ppm,5000ppm
0 - 1000ppm	None, 0 - 2000ppm,2500ppm,3000ppm,5000ppm,1%
0 - 2000ppm	None, 0 - 2500ppm,3000ppm,5000ppm,1%,2%
0 - 2500ppm	None, 0 - 3000ppm,5000ppm,1%,2%
0 - 3000ppm	None, 0 - 5000ppm,1%,2%
0 - 5000ppm	None, 0 - 1%,2%,3%,5%
0 - 1%	None, 0 - 2%,3%,5%,10%
0 - 2%	None, 0 - 3%,5%,10%,20%
0 - 3%	None, 0 - 5%,10%,20%,25%
0 - 5%	None, 0 - 10%,20%,25%,40%,50%
0 - 10%	None, 0 - 20%,25%,40%,50%,70%,100%
0 - 20%	None, 0 - 25%,40%,50%,70%,100%
0 - 25%	None, 0 - 40%,50%,70%,100%
0 - 40%	None, 0 - 50%,70%,100%
0 - 50%	None, 0 - 70%,100%
0 - 70%	None, 0 - 100%
0 - 100%	None

Table 5
1-component analyzer : CH_4

1st range	2nd range
0 - 1000ppm	None, 0 - 2000ppm,2500ppm,3000ppm,5000ppm,1%
0 - 2000ppm	None, 0 - 2500ppm,3000ppm,5000ppm,1%,2%
0 - 2500ppm	None, 0 - 3000ppm,5000ppm,1%,2%
0 - 3000ppm	None, 0 - 5000ppm,1%,2%
0 - 5000ppm	None, 0 - 1%,2%,3%,5%
0 - 1%	None, 0 - 2%,3%,5%,10%
0 - 2%	None, 0 - 3%,5%,10%,20%
0 - 3%	None, 0 - 5%,10%,20%,25%
0 - 5%	None, 0 - 10%,20%,25%,40%,50%
0 - 10%	None, 0 - 20%,25%,40%,50%,70%,100%
0 - 20%	None, 0 - 25%,40%,50%,70%,100%
0 - 25%	None, 0 - 40%,50%,70%,100%
0 - 40%	None, 0 - 50%,70%,100%
0 - 50%	None, 0 - 70%,100%
0 - 70%	None, 0 - 100%
0 - 100%	None

Table 6
2-component analyzer : NO/SO_2

1st component : NO	
1st range	2nd range (max.)
0 - 500ppm	0 - 5000ppm
0 - 1000ppm	0 - 5000ppm
0 - 2000ppm	0 - 5000ppm
0 - 2500ppm	0 - 5000ppm
0 - 3000ppm	0 - 5000ppm
0 - 5000ppm	None

2nd component : SO_2	
1st range	2nd range (max.)
0 - 500ppm	0 - 5000ppm
0 - 1000ppm	0 - 5000ppm
0 - 2000ppm	0 - 5000ppm
0 - 2500ppm	0 - 5000ppm
0 - 3000ppm	0 - 5000ppm
0 - 5000ppm	None

Table 7
2-component analyzer : NO/CO

1st component : NO	
1st range	2nd range (max.)
0 - 500ppm	0 - 5000ppm
0 - 1000ppm	0 - 5000ppm
0 - 2000ppm	0 - 5000ppm
0 - 2500ppm	0 - 5000ppm
0 - 3000ppm	0 - 5000ppm
0 - 5000ppm	None

2nd component : CO	
1st range	2nd range (max.)
0 - 200ppm	0 - 2000ppm
0 - 250ppm	0 - 2500ppm
0 - 300ppm	0 - 2500ppm
0 - 500ppm	0 - 5000ppm
0 - 1000ppm	0 - 5000ppm
0 - 2000ppm	0 - 5000ppm
0 - 2500ppm	0 - 5000ppm
0 - 3000ppm	0 - 5000ppm
0 - 5000ppm	None

Table 8
2-component analyzer: CO_2/CO

1st component: CO_2		2nd component: CO
1st range	2nd range (max.)	1st range/2nd range (max.)
0-500ppm	0-2000ppm	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000/5000ppm, 0-2000/5000ppm 0-2500/5000ppm, 0-3000ppm/2%, 0-5000ppm/3%, 0-1/3%, 0-2/3%,
	0-2500ppm	0-3%
0-500ppm	0-5000ppm	0-500/5000ppm, 0-1000/5000ppm, 0-2000/5000ppm, 0-2500/5000ppm, 0-3000ppm/2%, 0-5000ppm/3%, 0-1/3%, 0-2/3%, 0-3%
0-1000ppm	0-5000ppm	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%,
0-2000ppm		0-3/10%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-1000ppm	0-1%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/10%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-2000ppm	0-1%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-2000ppm	0-2%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-2500ppm	0-1%	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%,
		0-3/25%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-2500ppm	0-2%	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/25%, 0-5/50%, 0-10/50%,
		0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-3000ppm	0-1%	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%,
		0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-3000ppm	0-2%	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/25%, 0-5/25%,
		0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-5000ppm	0-3%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%,
0-1%	0-5%	0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-5%	
0-5000ppm	0-5%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-1%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/25%, 0-10/100%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-20%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%,
0-3%	0-25%	0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-5%	0-50%	
0-10%	0-100%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%,
0-20%		0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-25%		
0-40%		
0-50%		
0-70%		
0-100%	None	

Table 9
2-component analyzer: CH_4/CO

1st component: CH_4		2nd component: CO
1st range	2nd range (max.)	1st range/2nd range (max.)
0-1000ppm	0-5000ppm	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000/5000ppm, 0-2000/5000ppm, 0-2500/5000ppm, 0-3000/5000ppm
0-1000ppm	0-1%	0-500/5000ppm, 0-1000/5000ppm, 0-2000/5000ppm, 0-2500/5000ppm, 0-3000/5000ppm
0-2000ppm	0-5000ppm	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/20%,
		0-3/20%, 0-5/20%, 0-10/20%
0-2500ppm	0-5000ppm	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1% 0-3000ppm/1%,
0-3000ppm		0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/25%, 0-5/25%, 0-10/25%
0-2000ppm	0-1%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%
0-2500ppm	0-1%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/25%, 0-10/25%
0-3000ppm		
0-2000ppm	0-2%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%
0-2500ppm	0-2%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/25%, 0-10/25%
0-3000ppm		
0-5000ppm	0-1%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/50%,
		0-25/50%, 0-40/50%, 0-50%
0-5000ppm	0-3%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/10%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%,
		0-50%
0-5000ppm	0-5%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5% 0-2/5%, 0-3/25%, 0-5/25%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%,
		0-50%
0-1%	0-5%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1% ,0-3000ppm/1%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-1%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1% ,0-3000ppm/1%, 0-5000ppm/1%, 0-1/10%, 0-2/10%, 0-3/10%, 0-5/50%, 0-10/50%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-20%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/100%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-3%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%,
		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-3%	0-25%	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%,
		0-50/100%, 0-70/100%, 0-100%
0-5%	0-25%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/25%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%,
		0-50/100%, 0-70/100%, 0-100%
0-5%	0-50%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/5%, 0-2/5%, 0-3/20%, 0-5/25%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%,
		0-50/100%, 0-70/100%, 0-100%
0-10%	0-50%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/20%, 0-5/50%, 0-10/50%, 0-20/100%, 0-25/100%, 0-40/100%,
		0-50/100%, 0-70/100%, 0-100%
0-10%	0-100%	0-5000ppm/5%, 0-1/10%, 0-2/10%, 0-3/10%, 0-5/50%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-20%	0-50%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/1%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%,
0-25%		0-50/100%, 0-70/100%, 0-100%
0-40%		
0-20%	0-100%	0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-25%		
0-40%		
0-50%		
0-70%		
0-100%	None	

Table 10
2-component analyzer: CO_2/CH_4

1st component: CO_2		2nd component: CH_4
1st range	2nd range (max.)	1st range/2nd range (max.)
0-500ppm	0-2500ppm	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/2%, 0-2/10%, 0-3/10%, 0-5/10%, 0-10%
0-500ppm	0-5000ppm	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/2%, 0-2/10%, 0-3/10%, 0-5/10%, 0-10%
0-1000ppm	0-2500ppm	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/3%, 0-1/3%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%, 0-20%
0-1000ppm	0-5000ppm	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/3%, 0-1/3% 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%, 0-20%
0-1000ppm	0-1%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/3%, 0-1/3%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%, 0-20%
0-2000ppm	0-2500ppm	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%, 0-20%
0-2000ppm	0-5000ppm	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%, 0-20%
0-2000ppm	0-2%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/20%, 0-20%
0-2500ppm	0-5000ppm	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/25%, 0-10/25%, 0-20/25%, 0-25%
0-2500ppm	0-2%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/5%, 0-2/20%, 0-3/20%, 0-5/25%, 0-10/25%, 0-20/25%, 0-25%
0-3000ppm	0-2%	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/5% 0-2/20%, 0-3/20%, 0-5/25%, 0-10/25%, 0-20/25%, 0-25%
0-5000ppm	0-3%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-5000ppm	0-5%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/20%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-1%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/50%, 0-25/50%, 0-40/50%, 0-50%
0-2%	0-20%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/10%, 0-3/10%, 0-5/25%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-10%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%,
0-3%		0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-3%	0-25%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/25%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-5%	0-20%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-5%	0-50%	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/50%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-10%	0-20%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-10%	0-50%	0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%,
0-20%		0-50/100%, 0-70/100%, 0-100%
0-25%		
0-40%		
0-10%	0-100%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/10%, 0-3/10%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-20%	0-100%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/10%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-25%	0-100%	0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/2%, 0-1/10%, 0-2/20%, 0-3/25%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%,
0-40%		0-70/100%, 0-100%
0-50%		
0-70%		
0-100%	None	

Table 11
3-component analyzer: $CO_2/CO/CH_4$

1st component: CO_2		2nd component: CO
1st range	2nd range (max.)	1st range/2nd range (max.)
0-5000ppm	0-3%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%,
0-1%	0-5%	0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-5%	
0-5000ppm	0-5%	0-500/5000ppm, 0-1000ppm/1%, 0-2000ppm/2%, 0-2500ppm/2%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/50%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-1%	0-10%	0-500/5000ppm , 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/25%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-20%	0-500/5000ppm , 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%, 0-3/20%, 0-5/50%, 0-10/50%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-2%	0-10%	0-500/5000ppm , 0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%,
0-3%	0-25%	0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-5%	0-50%	
0-10%	0-100%	0-1000ppm/1%, 0-2000ppm/1%, 0-2500ppm/1%, 0-3000ppm/2%, 0-5000ppm/5%, 0-1/10%, 0-2/20%,
0-20%		0-3/20%, 0-5/50%, 0-10/100%, 0-20/100%, 0-25/100%, 0-40/100%, 0-50/100%, 0-70/100%, 0-100%
0-25%		
0-40%		
0-50%		
0-70%		
0-100%	None	

+

3rd component: CH_4		
1st range	2nd range (max.)	Availability of product
0-5000ppm	0-5%	Product available only when CO analyzer max. measuring range is 50% or less
0-1%	0-10%	Product available
0-2%	0-20%	
0-3%	0-25%	Product available only when CO analyzer measuring range is 0 to 1000ppm or more.
0-5%	0-10%	
0-10%	0-20%	
0-20%	0-25%	Product available only when CO analyzer measuring range is 0 to 5000ppm or more.
0-25%	0-40%	
0-40%	0-50%	
0-50%	0-70%	Available only when the CO analyzer range is 0–5000 ppm or more, and the CO_2 analyzer range is 0–2% or more.
0-70%	0-100%	
0-100%	None	

Table 12
3-component analyzer: $NO/SO_2/CO$

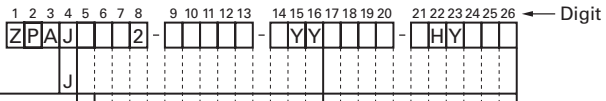
1st component: NO	
1st range	2nd range (max.)
0-500ppm	0-5000ppm
0-1000ppm	0-5000ppm
0-2000ppm	0-5000ppm
0-2500ppm	0-5000ppm
0-3000ppm	0-5000ppm
0-5000ppm	None

+

2nd component: SO_2		3rd component: CO
1st range	2nd range (max.)	1st range/2nd range (max.)
0-500ppm	0-2500ppm	0-200/2000ppm, 0-250/2500ppm, 0-300/2500ppm, 0-500/5000ppm, 0-1000/5000ppm, 0-2000/5000ppm, 0-5000ppm
0-1000ppm		
0-2500ppm	None	
0-1000ppm	0-5000ppm	0-500/5000ppm, 0-1000/5000ppm, 0-2000/5000ppm, 0-2500/5000ppm, 0-3000/5000ppm, 0-5000ppm
0-2000ppm		
0-2500ppm		
0-3000ppm		
0-5000ppm	None	

9.3 Code symbols

Digit	Description				note
4	<Specification/Structure>				
	Replacement for ZRJ (with power inlet and power cable)				note1
5	<Mounting>				
	Table-top type				
	19inch rack mounting type				
	19inch rack mounting type, with slide rail				
6	<Measurable component (NDIR)>				
	1st component	2nd component	3rd component		
	None	-	-		note2
	NO	-	-		
	SO_2	-	-		
	CO_2	-	-		
	CO	-	-		
	CH_4	-	-		
	NO	SO_2	-		
	NO	CO	-		
	CO_2	CO	-		
	CH_4	CO	-		
	CO_2	CH_4	-		
	NO	SO_2	CO		
	CO_2	CO	CH_4		
	Others				
7	<Measurable component (O_2)>				note3
	None				
	External O_2 analyzer				
	External zirconia O_2 sensor (ZFK7)				
	Built-in galvanic fuel cell O_2 sensor				
	Built-in paramagnetic O_2 sensor				
8	<Revision code>				
9	<Measuring range (NDIR)>1st component, 1st range				note4
10	<Measuring range (NDIR)>1st component, 2nd range				note4
11	<Measuring range (NDIR)>2nd component, 1st range				note4
12	<Measuring range (NDIR)>2nd component, 2nd range				note4
13	<Measuring range (NDIR)>3rd component, 1st range				note4
14	<Measuring range (NDIR)>3rd component, 2nd range				note4
15	—				
16	—				
17	<Measuring range (O_2)>				note4
	None				
	0-5/10%				
	0-5/25%				
	0-10/25%				
	0-5%				
	0-10%				
	0-25%				
	0-50%				
	0-100%				
	Others				
18	<Gas connection>				
	Rc1/4				
	NPT1/4				
19	<Output>				
	0-1V DC				
	4-20mA DC				
	0-1V DC+Communication function				
	4-20mA DC+Communication function				
20	<Indication/power supply cord>				note5
	Japanese, cord rated	125V (PSE)			
	English, cord rated	125V (UL)			
	English, cord rated	250V (CEE)			
	Chinese, cord rated	250V (CCC)			
21	<Optional functions>				note6
	None				
	O_2 correction				
	CO peak count alarm				
	O_2 correction and CO peak count alarm				
22	<DIO>				
	FAULT	A. Cal.	H/L Alarm	RangeID/Remote range	
	○	○	○	○	
23	—				
24	<Unit>				
	ppm, vol%				
	mg/m^3, g/m^3				note7
25	<Adjustment>				note8
	For standard				
	For heat treatment furnace				note9
	For converter				
	Others				
26	<Others>				
	Non-Standard				



NDIR range codes

Range	Code
None	Y
0 − 200 ppm	C
0 − 250 ppm	D
0 − 300 ppm	S
0 − 500 ppm	E
0 − 1000 ppm	F
0 − 2000 ppm	G
0 − 2500 ppm	U
0 − 3000 ppm	T
0 − 5000 ppm	H

Range	Code
0 − 1 vol%	J
0 − 2 vol%	K
0 − 3 vol%	Q
0 − 5 vol%	L
0 − 10 vol%	M
0 − 20 vol%	N
0 − 25 vol%	V
0 − 40 vol%	W
0 − 50 vol%	P
0 − 70 vol%	X
0 − 100 vol%	R
Others	Z

O_2 range codes

Measurement range	Range code	Golvanic fuel cell (built - in)	Paramagnetic cell (built - in)	Zirconia cell (external)
0 − 5/10 vol%	A		○ note10	○
0 − 5/25 vol%	B		○ note10	○
0 − 10/25 vol%	C	○	○	○
0 − 5 vol%	L		○ note10	○
0 − 10 vol%	M	○	○	○
0 − 25 vol%	V	○	○	○
0 − 50 vol%	P		○	
0 − 100 vol%	R		○	

Notes:

1. The analyzer comes with the power cable. Specify the rating of the power cable in the 20th code.
2. If you only use this analyzer only for oxygen measurement, select “Y” in the 6th code.
3. If you use an external O_2 sensor (7th code “1”), set 0–1 V DC linear signals from the external O_2 analyzer so that they corresponds to the full scale setting of the analyzer.
   Note that the external O_2 analyzer (7th code “1”) and the external zirconia O_2 sensor ZFK7 (7th code “2”) need to be ordered separately.
4. Check the possible combination of measuring components and ranges in Tables 1–12. Specify the range with the range codes shown in the above tables.
5. Select the appropriate cable specification for end user in the 20th code.
6. O_2 correction is provided only for NO, SO_2, and CO measurement.
7. Even if you selected “B” in the 24th code, select the range in ppm that is shown in the above “NDIR range codes” table. We will set the analyzer after converting the ppm ranges into mg/m³ ranges. For the converted ranges, see the “ppm-mg/m³ conversion table” shown below.
8. When A to D is specified at 25th digit, the analyzer will be adjusted and delivered with the following balance gasses.
   Standard “A”: balance gas N_2.
   For heat treatment furnace “C”: CO_2 analyzer: 25% CO + 30% H_2 + residue N_2
   CO analyzer: 5% CO_2 + 30% H_2 + residue N_2
   CH_4 analyzer: 25% CO + 30% H_2 + residue N_2
   For converter "D": balance gas CO, CO_2.
   When other adjustment is required, please specify “Z”.
   When “Z” is specified, please attach a list of gas composition contained in the measuring gas.
9. When the 25th code is “C”, the range code “X” and “R” are not available.
10. NDIR range codes “V”, “W”, “P”, “X”, and “R” are not available.

Corresponding mg/m³

		Corresponding range in mg/m³		
Range code	Unit : ppm	NO	SO_2	CO
C	0-200ppm	—	—	0-250mg/m³
D	0-250ppm	—	—	0-300mg/m³
S	0-300ppm	—	—	0-375mg/m³
E	0-500ppm	0-650mg/m³	0-1,400mg/m³	0-600mg/m³
F	0-1,000ppm	0-1,300mg/m³	0-2,800mg/m³	0-1,250mg/m³
G	0-2,000ppm	0-2,600mg/m³	0-5,600mg/m³	0-2,500mg/m³
U	0-2,500ppm	0-3,300mg/m³	0-7,100mg/m³	0-3,000mg/m³
T	0-3,000ppm	0-4,000mg/m³	0-8,500mg/m³	0-3,750mg/m³
H	0-5,000ppm	0-6,600mg/m³	0-14.00g/m³	0-6,250mg/m³

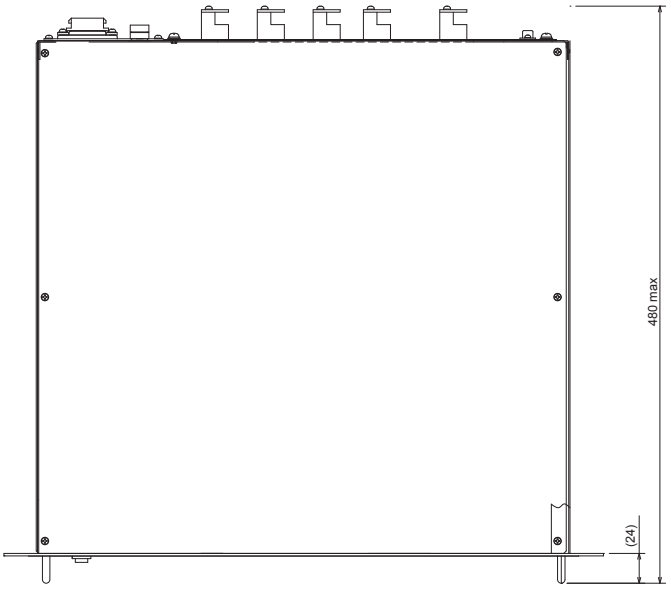
The conversion formula “ppm” unit into “mg/m³” unit.
NO (mg/m³) = 1.34 × NO (ppm)
SO_2 (mg/m³) = 2.86 × SO_2 (ppm)
CO (mg/m³) = 1.25 × CO (ppm)

9.4 Outline diagram

(1) Analyzer main unit

(Unit : mm)

<TOP VIEW>



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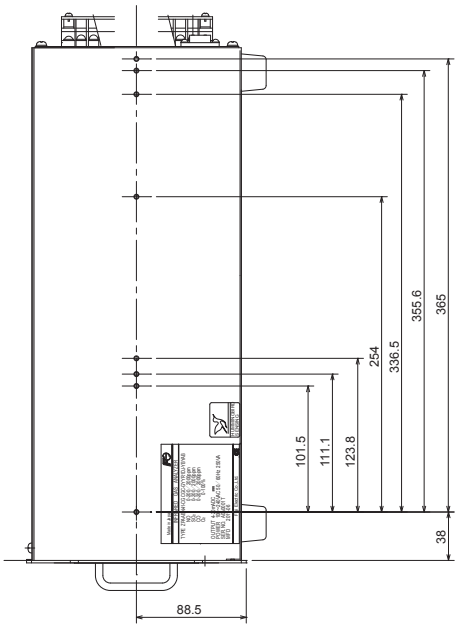
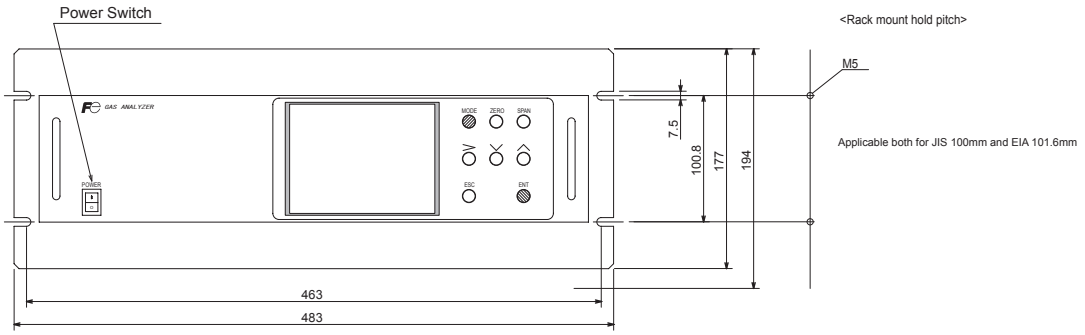
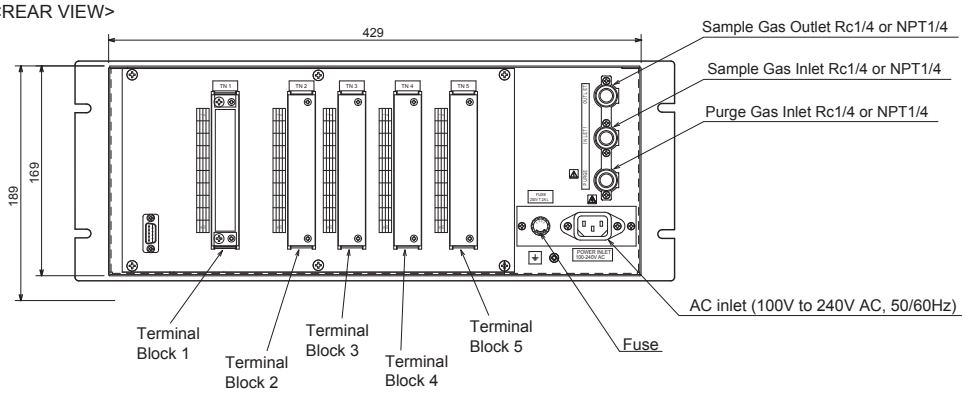


<FRONT VIEW>

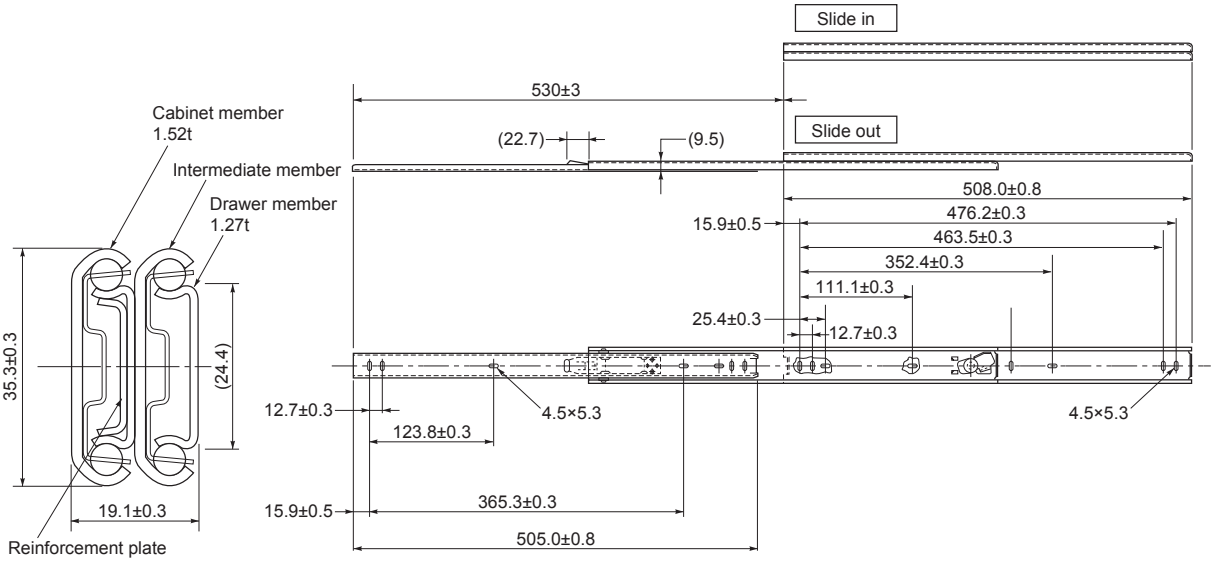


<REAR VIEW>



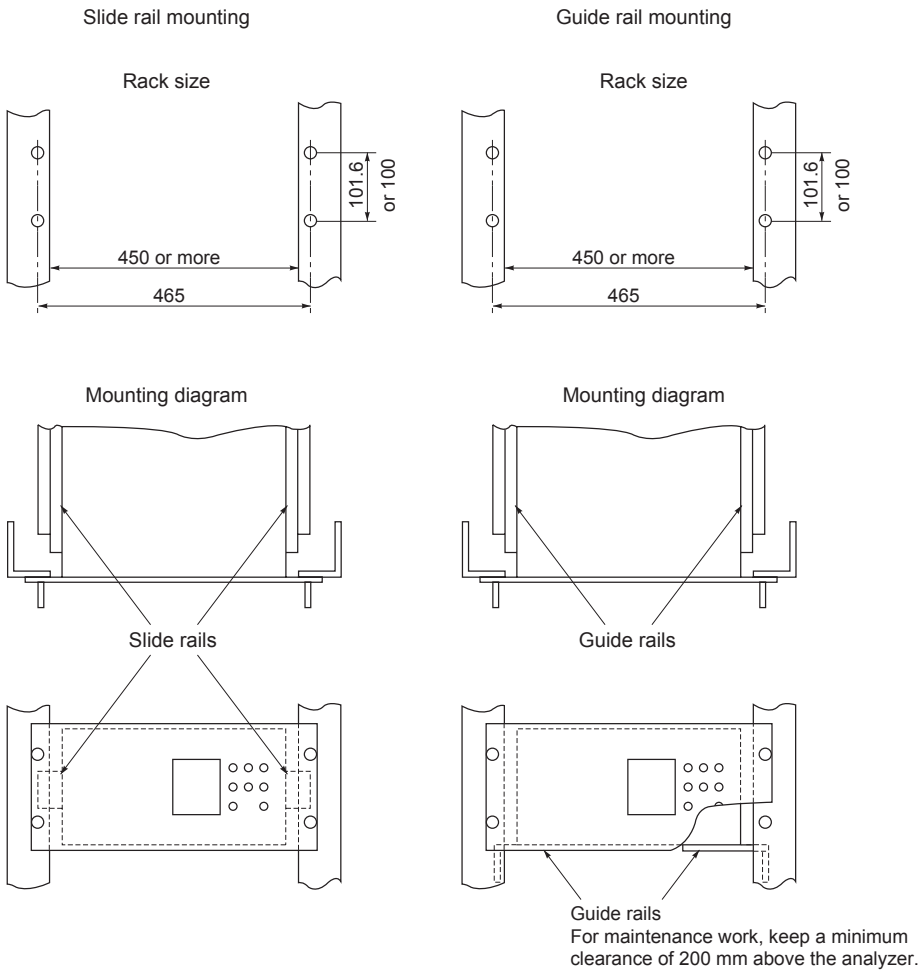
(2) Accessory slide rail (unit: mm)

Slide rail *Slide rail is provided when the 5th code is “S”.



19-inch rack mounting

Mounting with slide rails is recommended because it makes the maintenance work easy.
Be sure to support the weight of the analyzer at the side bottoms (or the sides when using the slide rail).



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