

IGBT Modules

Power Module (X series) 1200V / 600A / 2-in-1 package

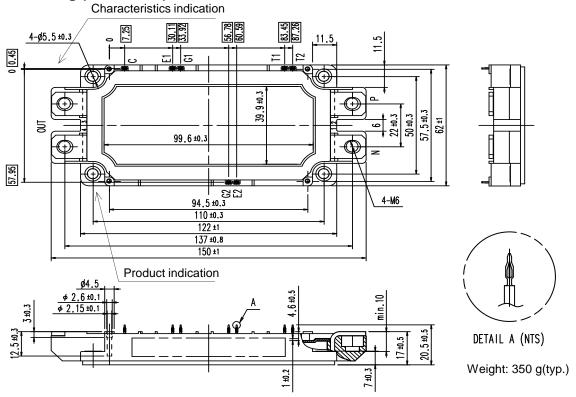
■ Features

Low $V_{\rm CE(sat)}$ Low Inductance Module structure Press fit pin terminals

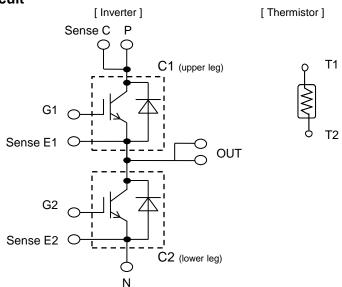
■ Applications

Inverter for Motor Drives, AC and DC Servo Drives
Uninterruptible Power Supply Systems, Wind Turbines, PV Power Conditioning Systems

■ Outline drawing (Unit:mm)



■ Equivalent Circuit





IGBT Modules

■ Absolute Maximum Ratings (at T_C= 25°C unless otherwise specified)

| | | Items | Symbols | Cond | litions | Maximum Ratings | Units | |
|----------|-------------------------------------------------|---------------------------------------------------|-------------------|-------------|-----------------------|--------------------|---------|--|
| | Collecto | r-emitter voltage, gate-emitter short-circuited | V _{CES} | | | 1200 | V | |
| | Gate-em | nitter voltage, collector-emitter short-circuited | V _{GES} | | | ±20 | V | |
| | Collecto | r current | Ic | Continuous | T _C =100°C | 600 | | |
| | Repetitiv | ve peak collector current | I _{CRM} | 1ms | • | 1200 | A | |
| Inverter | Forward | current | I _F | | | 600 | A | |
| λ | Repetitiv | ve peak forward current | I _{FRM} | 1ms | | 1200 | 1 | |
| _ | Total power dissipation | | P _{tot} | 1 device | | 3125 | W | |
| | Virtual ju | inction temperature | $T_{\rm vj}$ | | | 175 | | |
| | Operating junction temperature | | T_{vjop} | | | 175 | °C | |
| | (under s | (under switching conditions) | | | | | | |
| Cas | Case temperature | | T _c | | | 125 | 1 | |
| Sto | Storage temperature | | $T_{\rm stg}$ | | | -40 ~ 125 | | |
| Iso | Isolation between terminal and copper base (*1) | | V | AC: 1min. | | 4000 | Vrms | |
| vol | tage | between thermistor and others (*2) | V_{isol} | AC. IIIIII. | | 4000 | VIIIIS | |
| Мо | Mounting torque of screws to heatsink (*3) | | Ms | M5 | | 6.0 | N⋅m | |
| Мо | Mounting torque of screws to terminals (*3) | | | M6 | | 6.0 |] ''''' | |

^(*1) All terminals should be connected together during the test.

(*3) Recommendable Value: : Mounting torque of screws to heatsink Recommendable Value: : Mounting torque of screws to terminals $2.5 \sim 6.0 \text{ N} \cdot \text{m}$ (M5) $3.5 \sim 6.0 \text{ N} \cdot \text{m}$ (M6)

^(*2) Two thermistor terminals should be connected together, other terminals should be connected together and shorted to base plate during the test.

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■ Electrical characteristics (at T_{vj}= 25°C unless otherwise specified)

| | Items | | Cumb ala | Camalitia | Ch | Heite | | | |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|---------------------------------------|--------------------|---------------------------------------------------|-------------------------------------|-------|------|------|----------|
| $ \begin{array}{c} \text{current, gate-emitter short-circuited} \\ \hline \text{Gate leakage current, collector-emitter short-circuited} \\ \hline \text{Gate leakage current, collector-emitter short-circuited} \\ \hline \text{Gate-Emitter} \\ \text{threshold voltage} \\ \hline \\ \hline \text{Collector-Emitter} \\ \text{saturation voltage} \\ \hline \\ \hline \text{Collector-Emitter} \\ \hline \text{saturation voltage} \\ \hline \\ \hline \text{Collector-Emitter} \\ \hline \text{saturation voltage} \\ \hline \\ \hline \text{Collector-Emitter} \\ \hline Solution of the problem of the p$ | | | Symbols | Conditions | | min. | typ. | max. | Units |
| $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | current, gate-emitter short-circuited | I _{CES} | | | - | - | 150 | μA |
| $\frac{V_{\text{GE}(\text{th})}}{V_{\text{CE}(\text{sat})}} = \frac{V_{\text{GE}(\text{th})}}{I_{\text{C}}} = 600\text{M} = \frac{6.0}{1.0} = \frac{6.5}{0.0} = \frac{7.0}{0.0} \text{V}$ $\frac{V_{\text{CE}(\text{sat})}}{I_{\text{Ce}}} = 600\text{M} = \frac{V_{\text{N}} = 25^{\circ}\text{C}}{V_{\text{N}} = 25^{\circ}\text{C}} - \frac{2.20}{0.265} = \frac{2.65}{0.000} = \frac{2.65}{0.0000} = \frac{2.65}{0.00000} = \frac{2.65}{0.00000} = \frac{2.65}{0.000000} = \frac{2.65}{0.00000000000000000000000000000000000$ | | collector-emitter short- | I _{GES} | | | - | - | 300 | nA |
| | | | $V_{GE(th)}$ | | | 6.0 | 6.5 | 7.0 | V |
| $\frac{\text{permitted}}{\text{Substitute}} = \frac{V_{\text{CE(sat)}}}{(\text{chip})} = \frac{I_{\text{CE}}}{600A} = \frac{T_{\text{vi}} - 125^{\circ}\text{C}}{T_{\text{vi}} - 150^{\circ}\text{C}} - \frac{1.80}{1.90} - \frac{V_{\text{Vi}}}{1.90} -$ | | | | | T _{vj} =25°C | - | 2.20 | 2.65 | |
| $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | Collector-Emitter | | V _{GE} = 15V | T _{vj} =25°C | - | 1.45 | 1.90 | Ī ,, |
| $ \frac{Deg}{Deg} = \begin{cases} $ | | saturation voltage | $V_{CE(sat)}$ | I _C = 600A | T _{vj} =125°C | - | 1.80 | - |] |
| $\frac{b}{\Delta E} = \frac{C_{\text{les}}}{C_{\text{cos}}} = \frac{C_{\text{les}}}{C_{\text{res}}} = \frac{C_{\text{les}}}{C_{\text{les}}} = \frac{C_{\text{les}}}{C_$ | | | | | T _{vj} =150°C | - | 1.90 | - | |
| | | | | | <i>T</i> _{vj} =175°C | - | 1.95 | - | 1 |
| $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | Internal gate resistance | r_{g} | - | ' | - | 1.67 | - | Ω |
| $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | | | | | - | 64 | - | |
| $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | Capacitance | | V_{CE} =10V, V_{GE} =0V, f=1MHz | | - | 2.2 | - | nF |
| $ \frac{1}{4} 1$ | | | | | | - | 0.57 | - | 1 |
| $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$ | | Gate charge | Q_{G} | | | - | 4.2 | - | μC |
| $t_{\text{d(on)}} = t_{\text{d(on)}} = t_{\text$ | ter | Forward voltage | | - | T _{vj} =25°C | - | 2.35 | 2.80 | |
| $t_{\text{d(on)}} = t_{\text{d(off)}} = t_{\text{rr}} = t_{\text{rr}} = t_{\text{loc}} = $ |) Ye | | | | T _{vj} =25°C | - | 1.60 | 2.05 | V |
| $t_{\rm d(on)} = t_{\rm d(on)} = $ | = | | V_{F} | | T _{vj} =125°C | - | 1.65 | - | |
| $t_{\rm d(on)} = t_{\rm d(on)} = $ | | | | | T _{vi} =150°C | - | 1.60 | - | |
| $t_{\rm d(on)} = t_{\rm d(on)} = $ | | | | | T _{vi} =175°C | - | 1.60 | - | 1 |
| $t_{\rm d(on)} = t_{\rm d(on)} = t_{\rm d(on)} = t_{\rm rec} = t_{\rm los} $ | | | t _{d(on)} | $V_{\rm CC} = 600 \rm V$ | T _{vi} =25°C | - | 0.42 | - | |
| $R_{\rm G} = \pm 0.56\Omega \\ L_{\rm S} = 35 {\rm nH} \\ t_{\rm f} \\ L_{\rm S} = 35 {\rm nH} \\ t_{\rm d(off)} \\ t_{\rm f} \\ t$ | | Switching time (*1) | | $I_{\rm C}$, $I_{\rm F} = 600$ A | | - | 0.46 | - | |
| $t_{r} = 35 \text{nH} \qquad t_{r} = 35 \text{nH} \qquad t_{r} = 25^{\circ}\text{C} - 0.09 - 0.09 - 0.011 - 0.09 - 0.011 - 0.09 - 0.011 - 0.011 - 0.011 - 0.012 - 0.011 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0.012 - 0$ | | | | $V_{GE} = +15/-15 \text{ V}$ | | - | 0.48 | - | |
| Switching time (*1) $t_{\rm r} = \frac{T_{\rm vj} = 125^{\circ} \rm C}{T_{\rm vj} = 150^{\circ} \rm C} - \frac{0.11}{0.11} - \frac{T_{\rm vj} = 150^{\circ} \rm C}{1.011} - \frac{1.011}{0.011} - 1$ | | | | | | - | 0.49 | - | |
| Switching time (*1) | | | t _r | $L_{\rm S} = 35 \rm nH$ | | | 0.09 | - | |
| Switching time (*1) $t_{\text{d(off)}} = t_{\text{d(off)}} = t_{\text{f}} = t$ | | | | | | - | | - | |
| $t_{\rm d(off)} = t_{\rm d(off)} = t_{\rm rr} = t$ | | | | | $T_{\rm vj} = 150^{\circ} \rm C$ | - | | - | |
| $t_{\rm d(off)} = t_{\rm d(off)} = t_{\rm rr} = t$ | | | | | I _{vj} =175°C | - | | - | |
| $t_{\rm f} = t_{\rm rr} =$ | | | $t_{d(off)}$ | | 7 _{vj} =25°C | - | | - | |
| $t_{\rm f} = t_{\rm f} = t_{\rm fr} = $ | | | | | T _150°C | - | | - | μs |
| $t_{\rm f} = \begin{bmatrix} T_{\rm vj} = 25^{\circ}{\rm C} & - & 0.07 & - \\ T_{\rm vj} = 125^{\circ}{\rm C} & - & 0.09 & - \\ T_{\rm vj} = 150^{\circ}{\rm C} & - & 0.10 & - \\ T_{\rm vj} = 175^{\circ}{\rm C} & - & 0.10 & - \\ T_{\rm vj} = 25^{\circ}{\rm C} & - & 0.14 & - \\ T_{\rm vj} = 25^{\circ}{\rm C} & - & 0.26 & - \\ T_{\rm vj} = 150^{\circ}{\rm C} & - & 0.28 & - \\ \end{bmatrix}$ | | | | | $T_{\rm vj} = 130^{\circ} \text{C}$ | | | - | - |
| $t_{\rm f} = \begin{bmatrix} T_{\rm vj} = 125^{\circ}{\rm C} & - & 0.09 & - \\ T_{\rm vj} = 150^{\circ}{\rm C} & - & 0.10 & - \\ T_{\rm vj} = 175^{\circ}{\rm C} & - & 0.10 & - \\ T_{\rm vj} = 25^{\circ}{\rm C} & - & 0.14 & - \\ T_{\rm vj} = 125^{\circ}{\rm C} & - & 0.26 & - \\ T_{\rm vj} = 150^{\circ}{\rm C} & - & 0.28 & - \\ \end{bmatrix}$ | | | t _f | 1 | | | | | |
| Reverse recovery time $t_{rr} = \begin{bmatrix} T_{vj} = 150 \text{ C} & - & 0.10 & - \\ T_{vj} = 175^{\circ}\text{C} & - & 0.10 & - \\ T_{vj} = 25^{\circ}\text{C} & - & 0.14 & - \\ T_{vj} = 125^{\circ}\text{C} & - & 0.26 & - \\ T_{vj} = 150^{\circ}\text{C} & - & 0.28 & - \end{bmatrix}$ | | | | | T _{vi} =125°C | - | 0.09 | _ | <u> </u> |
| Reverse recovery time t_{rr} $T_{vj}=25^{\circ}C$ - 0.14 - $T_{vj}=125^{\circ}C$ - 0.26 - $T_{vj}=150^{\circ}C$ - 0.28 - | | | | | $T_{\rm vj}$ =150°C | | | - | <u> </u> |
| Reverse recovery time $t_{rr} = \begin{bmatrix} T_{vj} = 125^{\circ}\text{C} & - & 0.26 & - \\ T_{vj} = 150^{\circ}\text{C} & - & 0.28 & - \end{bmatrix}$ | | | | 4 | I _{vj} =175°C | | | - | |
| Reverse recovery time t_{rr} T_{vj} =150°C - 0.28 - | | | t _{rr} | | 1 _{vj} =25°C | | | | |
| | | Reverse recovery time | | | | | | - | 1 |
| | | | | | $T_{vi} = 175^{\circ}C$ | | 0.31 | - | |

^(*1) Turn on time $(t_{on}) = t_{d(on)} + t_{r}$, Turn off time $(t_{off}) = t_{d(off)} + t_{f}$

IGBT Modules

■ Electrical characteristics (at T_{vj} = 25°C unless otherwise specified)

| Items | | Symbols | Conditions | | | Characteristics | | | Units |
|------------|-------------------------------|------------------|------------------|-------------------------------------------------------------------|-------------------------------|-----------------|------|------|-------|
| | | Syllibols | | | | min. | typ. | max. | Units |
| Inverter | | E _{on} | | 600V | $T_{\rm vj}$ =25°C | - | 38.7 | - | |
| | Switching loss (per pulse) | | | = 600A | | - | 59.5 | - | |
| | | | $V_{\rm GE} =$ | +15/-15 V | T _{vj} =150°C | - | 63.4 | - | |
| | | | | $R_{\rm G} = \pm 0.56\Omega$ $T_{\rm vj} = 175^{\circ}\text{C}$ - | - | 73.2 | - | | |
| | | E _{off} | L _S = | 35 nH | $T_{\rm vj}$ =25°C | - | 54.2 | - | |
| | | | | | T _{vj} =125°C | - | 63.1 | - | |
| | | | | | T _{vj} =150°C | - | 66.0 | - | mJ |
| | | | | | T _{vj} =175°C | - | 70.7 | - | |
| | | | | | T _{vj} =25°C | - | 20.2 | - | |
| | | | | | T _{vj} =125°C | - | 41.3 | - | |
| | | | | | T _{vj} =150°C | - | 49.5 | - | |
| | | | | | <i>T</i> _{vj} =175°C | ı | 53.0 | - | |
| ţō | Resistance | R | <i>T</i> = | 25°C | | - | 5000 | - | Ω |
| nis | Toolotarioo | | <i>T</i> = | 100°C | | 465 | 495 | 520 | 32 |
| Thermistor | B value | В | T = | 25/ 50°C | | 3305 | 3375 | 3450 | К |

NOTICE:

The external gate resistance ($R_{\rm G}$) shown above is one of our recommended value for the purpose of minimum switching loss. However the optimum $R_{\rm G}$ depends on circuit configuration and/or environment. We recommend that the $R_{\rm G}$ has to be carefully chosen based on consideration if IGBT module matches design criteria, for example, switching loss, EMC/EMI, spike voltage, surge current and no unexpected oscillation and so on.

■Thermal resistance characteristics

| Items | Symbols | Conditions | Ch | Units | | |
|--------------------------------|----------------------|-----------------------------------|------|--------|-------|--------|
| items | Syllibols | Conditions | min. | typ. | max. | Ullits |
| Thermal resistance junction to | D | Inverter IGBT | - | - | 0.048 | |
| case(1 device) | $R_{\text{th(j-c)}}$ | Inverter FWD | - | - | 0.057 | K/W |
| Thermal resistance case to | $R_{\rm th(c-s)}$ | with 1 W/(m·°C) thermal grease | _ | 0.0167 | _ | 1000 |
| heatsink(1 IGBT+1 FWD) (*1) | r th(c-s) | with 1 vv/(iii- 0) thermal grease | | 0.0107 | _ | |

^(*1) This is the value which is defined mounting on the additional heatsink with thermal grease.

15V

12V

10V

8٧

[Inverter]

Collector current vs. Collector-Emitter voltage (typ.)

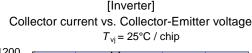
 $T_{\rm Vi}$ = 175°C / chip

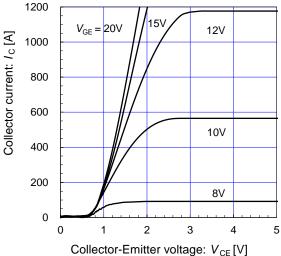
 $V_{\rm GE} = 20 \rm V$



2MBI600XNF120-50

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Collector current: Ic [A]

1200

1000

800

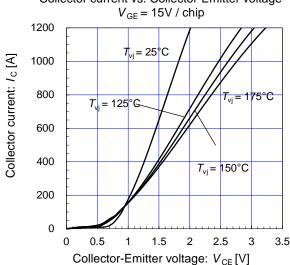
600

400

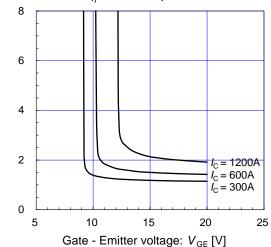
200

0

[Inverter] Collector current vs. Collector-Emitter voltage

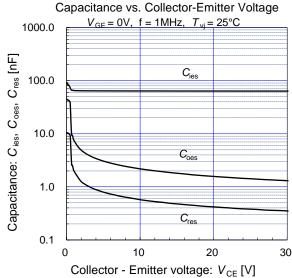


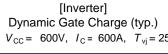
[Inverter] Collector-Emitter voltage vs. Gate-Emitter voltage $T_{\rm vi} = 25^{\circ} \tilde{\rm C}$ / chip 8 Collector - Emitter voltage: V_{CE} [V]

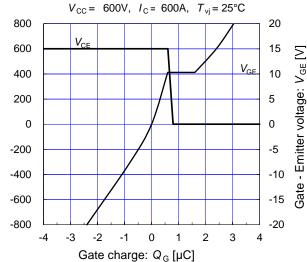


Collector-Emitter voltage: V_{CE}[V]

[Inverter] Capacitance vs. Collector-Emitter Voltage

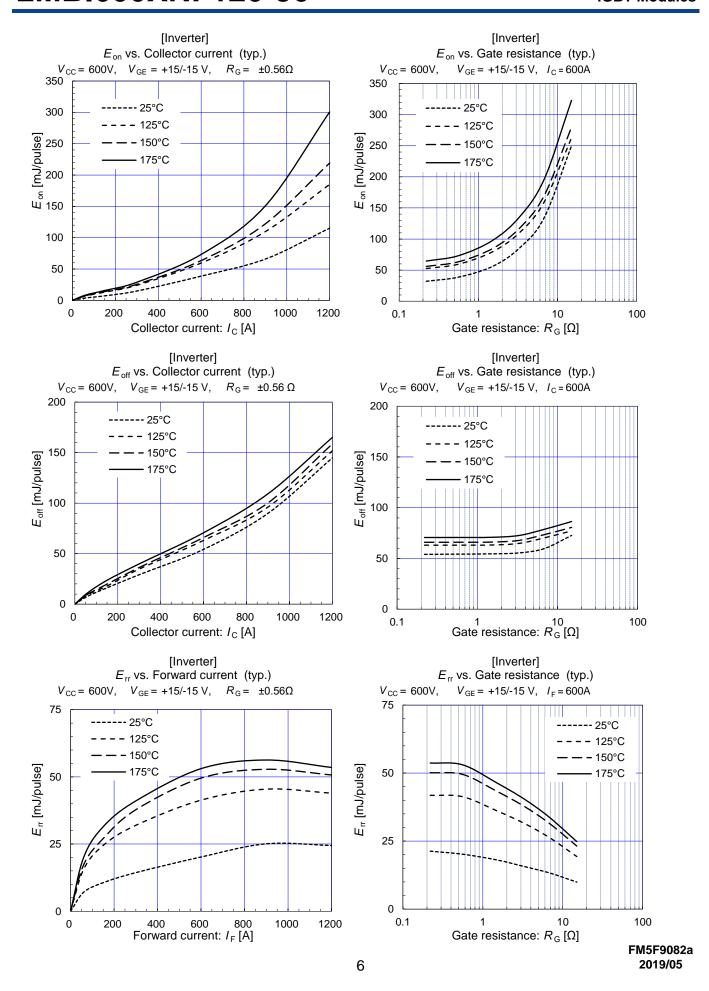






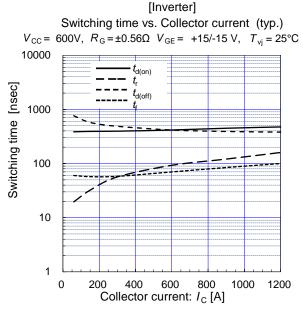
Collector - Emitter voltage: $V_{ extsf{CE}}\left[extsf{V}
ight]$

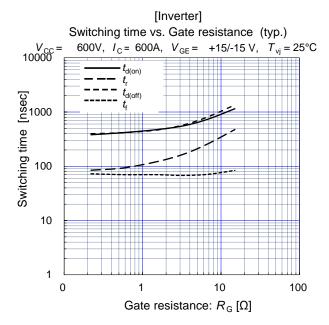
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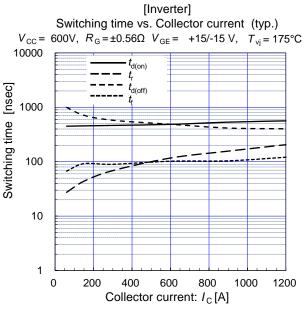


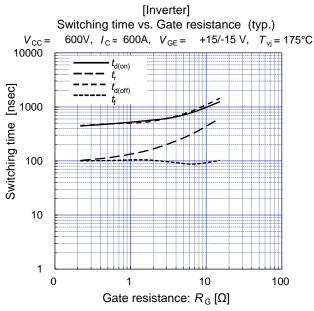


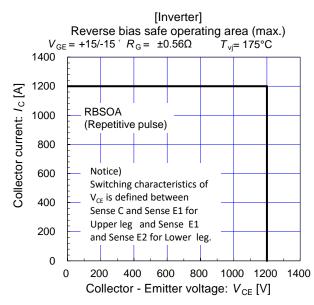
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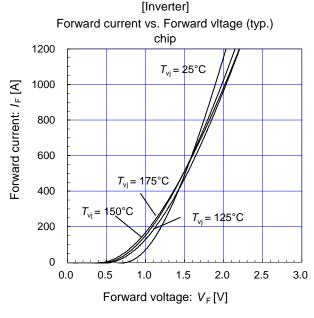


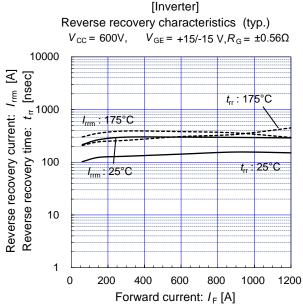


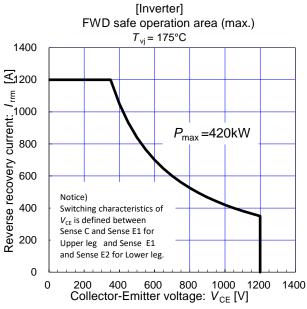


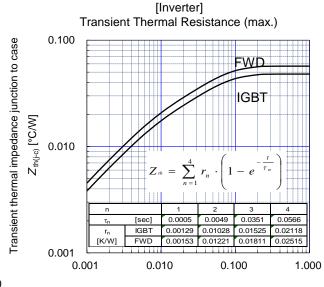


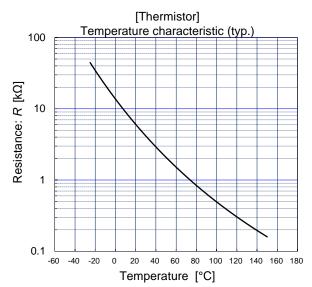
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Pulse width: t_w [sec]

IGBT Modules

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