

**IGBT Modules** 

### Power Module (X series) 1200V / 1000A / 2-in-1 package

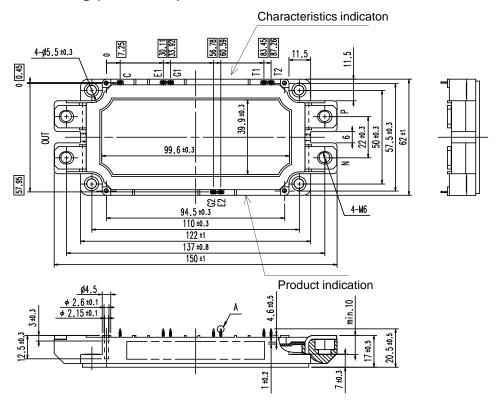
#### **■** Features

Low V<sub>CE(sat)</sub> Low Inductance Module structure Solder pin terminals

### ■ Applications

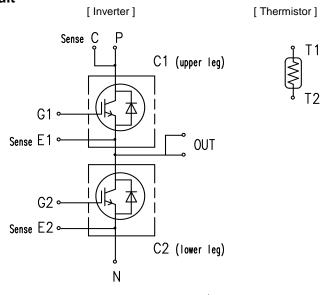
Inverter for Motor Drives, AC and DC Servo Drives
Uninterruptible Power Supply Systems, Wind Turbines, PV Power Conditioning Systems

### ■ Outline drawing (Unit:mm)



Weight: 350 g(typ.)

### **■ Equivalent Circuit**



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### ■ Absolute Maximum Ratings (at T<sub>C</sub>= 25°C unless otherwise specified)

Items			Symbols	Conditions	Maximum Ratings	Units	
	Collector-	Collector-emitter voltage, gate-emitter short-circuited			1200	V	
	Gate-emit	ter voltage, collector-emitter short-circuited	$V_{GES}$		±20	V	
	Collector	current	I <sub>C</sub>	Continuous T <sub>C</sub> =100°C	1000		
Inverter	Repetitive peak collector current		I <sub>CRM</sub>	1ms	2000		
	Reverse-conducting current		I <sub>RC</sub>		1000	Α	
	Repetitive	peak reverse-conducting current	I <sub>RCRM</sub>	1ms	2000		
	Total power dissipation		$P_{\text{tot}}$	1 device	8330	W	
	Virtual junction temperature		$T_{vj}$		175		
	Operating virtual junction temperature (under switching conditions)		$T_{\rm vjop}$		175	°C	
Ca	Case temperature		Tc		150		
Storage temperature		$T_{\rm stg}$		-40 ~ 150			
-	Isolation between terminals and copper base (*1) voltage between thermistor and others (*2)		$V_{isol}$	AC: 1min.	4000	Vrms	
Mounting torque for screws to heatsink (*3)		Ms	M5	6.0	N m		
Mo	Mounting torque for terminal screws (*3)			M6	6.0	N⋅m	

<sup>(\*1)</sup> All terminals should be connected together during the test.

(\*3) Recommendable Value: : Mounting torque of screws to heatsink 2.5  $\sim$  6.0 N·m (M5) Recommendable Value: : Mounting torque of screws to terminals 3.5  $\sim$  6.0 N·m (M6)

<sup>(\*2)</sup> Two thermistor terminals should be connected together, other terminals should be connected together

## ■ Electrical characteristics (at $T_{vj}$ = 25°C unless otherwise specified)

Items		Symbols	Condit	ions	Characteristics			Units
		Syllibols		min.	typ. max.		Units	
	Collector-emitter cut-off current, gate-emitter short-circuited	I <sub>CES</sub>	$V_{GE} = 0V$ $V_{CE} = 1200V$ $V_{CE} = 0V, V_{GE} = \pm 20V$		-	-	200	μA
	Gate leakage current, collector-emitter short-circuited	I <sub>GES</sub>			-	-	400	nA
	Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{\text{CE}} = 20V$ $I_{\text{C}} = 1000 \text{mA}$		5.8	6.4	7.0	V
		V <sub>CE(sat)</sub> (terminal)		T <sub>vj</sub> =25°C	-	2.75	3.30	
	Collector-emitter		$V_{\rm GE} = 15V$	T <sub>vj</sub> =25°C	-	1.55	2.00	V
	saturation voltage	V <sub>CE(sat)</sub>	I <sub>C</sub> = 1000A	T <sub>vj</sub> =125°C	-	1.85	-	7 V
		(chip)		T <sub>vi</sub> =150°C	-	1.95	-	
				T <sub>vi</sub> =175°C	-	2.00	-	
	Internal gate resistance	r <sub>g</sub>	-	,	-	0.95	-	Ω
	Input capacitance C <sub>ies</sub>				-	126	-	+
	Output capacitance	Coes	\ \/ <b>-</b> 10\/_\/	-0\/ f-1MHz	-	5.3	-	nF
	Reverse transfer capacitance	C <sub>res</sub>	_ V <sub>CE</sub> =10V, V <sub>GE</sub>	=10V, V <sub>GE</sub> =0V, f=1MHz	_	1.19	-	
	Gate charge	Q <sub>G</sub>	$V_{CC} = 600V, I_{C}$ $V_{GE} = -15 \rightarrow +1$		-	7.8	-	μC
	Reverse-conducting voltage	V <sub>RC</sub> (terminal)	$V_{\text{GE}} = 0V$ $I_{\text{RC}} = 1000A$	T <sub>vj</sub> =25°C	-	2.80	3.30	
ē		V <sub>RC</sub> (chip)		<i>T</i> <sub>vi</sub> =25°C	-	1.60	2.05	V
Inverter				T <sub>vi</sub> =125°C	-	1.75	-	
<u>⊆</u>				T <sub>vi</sub> =150°C	-	1.75	-	
				T <sub>vi</sub> =175°C	-	1.75	-	
		$t_{\sf d(on)}$	V <sub>CC</sub> = 600V	T <sub>vi</sub> =25°C	-	0.42	-	
	Turn-on delay time (*1)		$I_{\rm C}, I_{\rm F} = 1000 {\rm A}$	T <sub>vi</sub> =125°C	-	0.43	_	
			$V_{\rm GE} = +15 \text{V} / -1$	,	-	0.43	_	
			$R_{\rm G} = 0.5\Omega$	T <sub>vi</sub> =175°C	-	0.43	_	
			$L_{\rm S} = 35  \rm nH$	$T_{\rm vi}$ =25°C	_	0.10	_	
	Rise time	t <sub>r</sub>	25 - 00	T <sub>vi</sub> =125°C	_	0.11	_	+
				$T_{\rm vi}$ =150°C		0.11	_	
				T <sub>vi</sub> =175°C	-	0.12	_	-
			_	$T_{\text{vj}} = 175 \text{ C}$	-	0.12		_
	Turn-off delay time (*2)	$t_{d(off)}$		$T_{vj} = 25^{\circ} \text{C}$			-	_
						0.55	-	μs
				T <sub>vj</sub> =150°C	-	0.56	-	_
				T <sub>vj</sub> =175°C	-	0.56	-	
	Fall time	t <sub>f</sub>		T <sub>vj</sub> =25°C	-	0.12	-	
				T <sub>vj</sub> =125°C	-	0.15	-	
				T <sub>vj</sub> =150°C	-	0.15	-	4
			_	T <sub>vj</sub> =175°C	-	0.16	-	_
		$t_{fr}$		$T_{\rm vj}$ =25°C	-	0.28	-	$\perp$
	Forward recovery time			T <sub>vj</sub> =125°C	-	0.38	-	
	i orward recovery time			T <sub>vj</sub> =150°C	-	0.41	-	
				T <sub>vi</sub> =175°C	-	0.45	-	

<sup>(\*1)</sup> Turn on time  $(t_{on}) = t_{d(on)} + t_{r}$ 

<sup>(\*2)</sup> Turn off time ( $t_{off}$ ) =  $t_{d(off)}$  +  $t_{f}$ 

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### ■ Electrical characteristics (at T<sub>vj</sub>= 25°C unless otherwise specified)

Items		Symbols	Conditions			Ch	Units		
	items	Syllibols	Conditions			min.	typ.	max.	Ullits
		E <sub>on</sub>		600V	$T_{\rm vj}$ =25°C	-	75.7	-	
	Turn-on energy (per pulse)			= 1000A		-	98.9	-	
			$V_{\rm GE} =$	+15V / -15V	T <sub>vj</sub> =150°C	-	103.5	-	
			R <sub>G</sub> =	0.5Ω	T <sub>vj</sub> =175°C	-	110.5	-	
	Turn-off energy (per pulse)	E <sub>off</sub>	L <sub>S</sub> =	35 nH	T <sub>vj</sub> =25°C	-	106.6	-	1
ē					T <sub>vj</sub> =125°C	-	117.6	-	
nverter					T <sub>vj</sub> =150°C	-	125.3	-	mJ
드					T <sub>vj</sub> =175°C	-	134.1	-	
	Forward recovery energy (per pulse)	E <sub>fr</sub>			T <sub>vj</sub> =25°C	-	93.5	-	
					T <sub>vj</sub> =125°C	-	124.7	-	
					T <sub>vj</sub> =150°C	-	137.7	-	
					T <sub>vj</sub> =175°C	-	139.0	-	
ţō	Resistance	R	T =	25°C		-	5000	-	Ω
nisı	1 Coloration		T =	100°C		465	495	520	32
Thermistor	B value	В	T =	25/ 50°C		3305	3375	3450	К

#### NOTICE:

The external gate resistance ( $R_{\rm G}$ ) shown above is one of our recommended value for the purpose of minimum switching loss. However the optimum  $R_{\rm G}$  depends on circuit configuration and/or environment. We recommend that the  $R_{\rm G}$  has to be carefully chosen based on consideration if IGBT module matches design criteria, for example, switching loss, EMC/EMI, spike voltage, surge current and no unexpected oscillation and so on.

#### **■**Thermal resistance characteristics

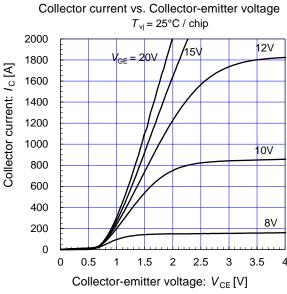
Items	Symbols	Conditions	Characteristics			Units
items	Syllibols	Conditions	min.	typ. max.		- Ullits
Thermal resistance junction to case(1 device)	$R_{ m th(j-c)}$	Inverter RC-IGBT	-	-	0.018	
Thermal resistance case to heatsink (1 device) (*1)	$R_{ m th(c-s)}$	with 1 W/(m⋅K) thermal grease	-	0.0125	-	K/W

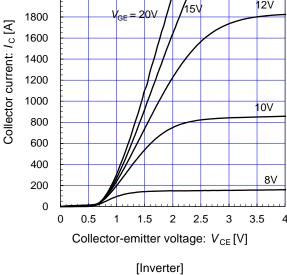
(\*1) This is the value which is defined mounting on the additional hestsink with thermal grease.

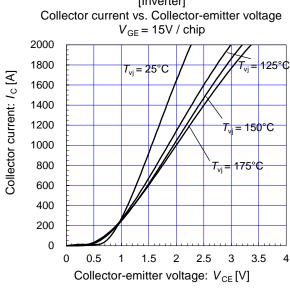


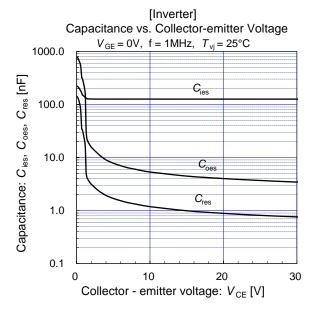
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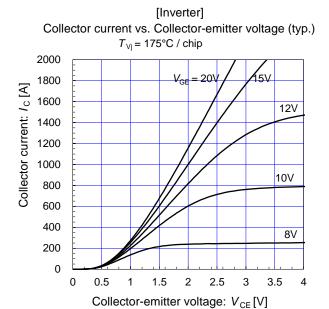
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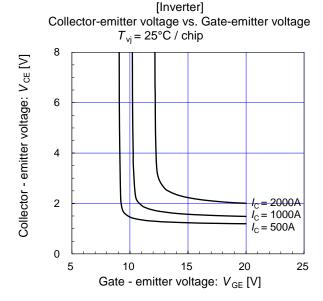


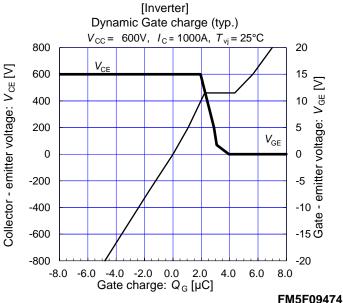










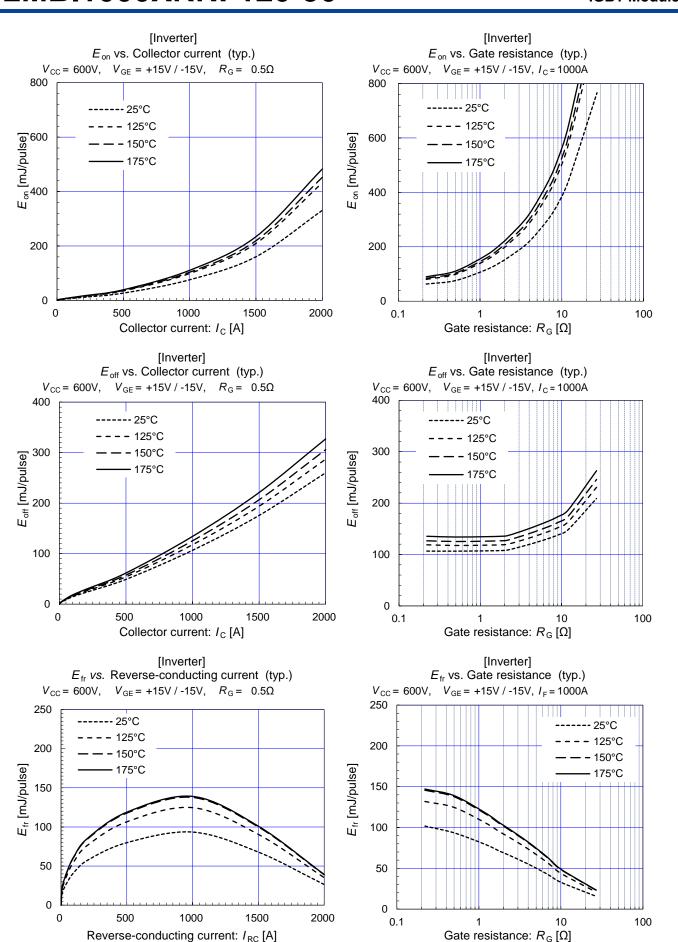




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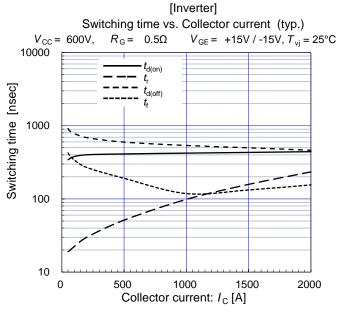
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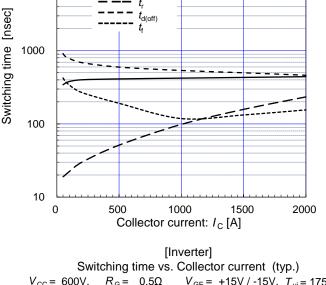
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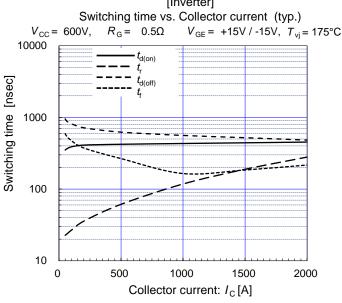


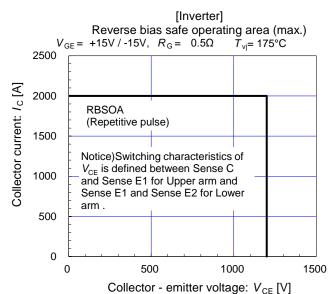


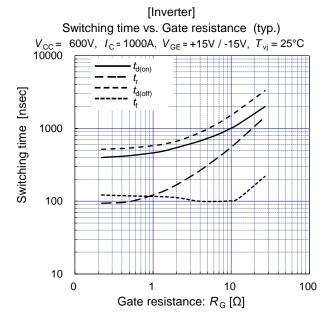
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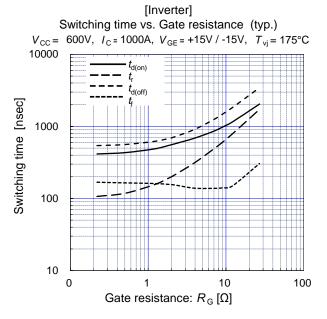






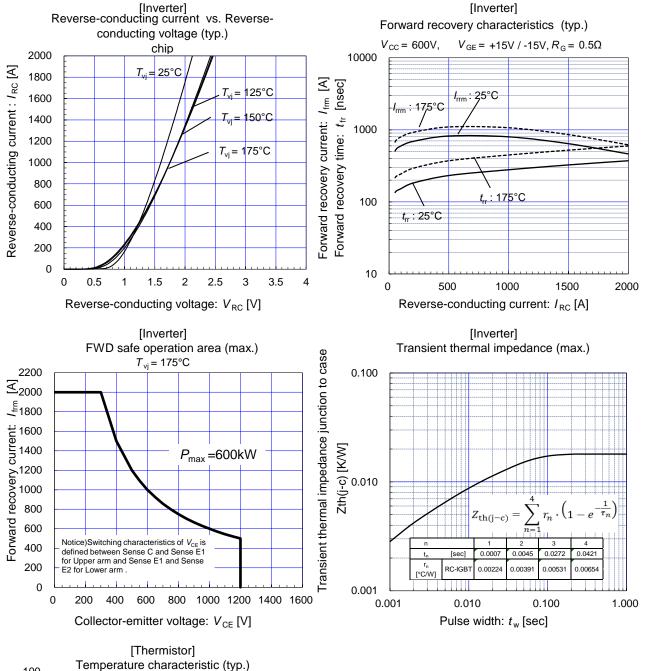


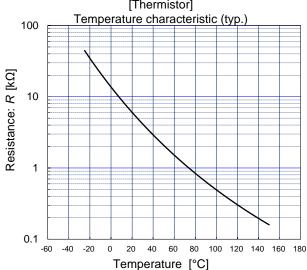






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